

**PUBLIC WORKS PROJECT NUMBER: 89006007-23-034-C1  
I-70 WB CENTERVILLE WELCOME CENTER  
GREENFIELD DISTRICT / INDOT**

**Volume 2 of 5**

**AUGUST 2024**

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**PROJECT MANUAL**

**For construction of:**

**I-70 WB Welcome Center  
Centerville, Indiana**

**Public Works Project  
89006007-23-034-C1**

**For**

**Department of Transportation**

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**Date of Issue**

**August 2024**

**CERTIFICATION PAGE**

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CS-121	INDOT Standard Drawing
CS-122	INDOT Standard Drawing
CS-123	INDOT Standard Drawing
CS-124	INDOT Standard Drawing
CS-125	INDOT Standard Drawing
CS-126	INDOT Standard Drawing
CS-127	INDOT Standard Drawing
CS-128	INDOT Standard Drawing
CS-129	INDOT Standard Drawing
CS-130	INDOT Standard Drawing
CS-131	INDOT Standard Drawing
CS-132	INDOT Standard Drawing
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CS-137	INDOT Standard Drawing
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CS-139	INDOT Standard Drawing
CS-140	INDOT Standard Drawing
CS-141	INDOT Standard Drawing
CS-142	INDOT Standard Drawing
CS-143	INDOT Standard Drawing
CS-144	INDOT Standard Drawing
CS-145	INDOT Standard Drawing
CS-146	INDOT Standard Drawing
CS-147	INDOT Standard Drawing
CS-148	INDOT Standard Drawing
CS-149	INDOT Standard Drawing
CS-150	INDOT Standard Drawing
CS-151	INDOT Standard Drawing
CS-152	INDOT Standard Drawing
CS-153	INDOT Standard Drawing
CS-154	INDOT Standard Drawing
CS-155	INDOT Standard Drawing
CS-156	INDOT Standard Drawing
CS-157	INDOT Standard Drawing
CS-158	INDOT Standard Drawing
CS-159	INDOT Standard Drawing
CS-160	INDOT Standard Drawing
CS-161	INDOT Standard Drawing
CS-162	INDOT Standard Drawing

**SECTION 03 3000**  
**CAST-IN-PLACE CONCRETE**

**PART 1 - GENERAL**

**RELATED DOCUMENTS**

**DRAWINGS AND GENERAL PROVISIONS OF THE CONTRACT, INCLUDING GENERAL AND SUPPLEMENTARY CONDITIONS AND DIVISION 01 SPECIFICATION SECTIONS, APPLY TO THIS SECTION.**

**A. SUMMARY**

1. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes.
2. Section includes the final finishing and densifying of exposed interior concrete floors where other finishes such as tile or terrazzo are not called for.

**B. ACTION SUBMITTALS**

1. Product Data: For each type of product indicated.
2. Design Mixtures: For each concrete mixture.
3. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement.

**C. INFORMATIONAL SUBMITTALS**

1. Material certificates.
2. Material test reports.

**D. QUALITY ASSURANCE**

1. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94 requirements for production facilities and equipment.
  - a. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
    - 1) Testing Agency Qualifications: An independent agency qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.
    - 2) ACI Publications: Comply with the following unless modified by requirements in the Contract Documents.
      - (a) ACI 301, "Specifications for Structural Concrete," Sections 1 through 5.
      - (b) ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
    - 3) Preinstallation Conference: Conduct conference at Project site, at least two weeks prior to concrete placement.
      - (a) Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:
        - (1) Contractor's superintendent.
        - (2) Independent testing agency responsible for concrete design mixtures.
        - (3) Ready-mix concrete manufacturer.
        - (4) Concrete subcontractor.
        - (5) Finish flooring subcontractor(s).
        - (6) Review testing and inspecting agency procedures for field quality control, concrete finishes and finishing, cold- and hot-weather concreting procedures, curing procedures, construction contraction and isolation joints, and joint-filler strips, forms and form removal limitations, vapor-retarder installation, anchor rod and anchorage device installation tolerances, steel reinforcement installation, floor and slab flatness and levelness measurement, concrete repair procedures, and concrete protection.

## PART 2 - PRODUCTS

### FORM-FACING MATERIALS

**SMOOTH-FORMED FINISHED CONCRETE: FORM-FACING PANELS THAT WILL PROVIDE CONTINUOUS, TRUE, AND SMOOTH CONCRETE SURFACES. FURNISH IN LARGEST PRACTICABLE SIZES TO MINIMIZE NUMBER OF JOINTS.**

**ROUGH-FORMED FINISHED CONCRETE: PLYWOOD, LUMBER, METAL, OR ANOTHER APPROVED MATERIAL. PROVIDE LUMBER DRESSED ON AT LEAST TWO EDGES AND ONE SIDE FOR TIGHT FIT.**

#### A. STEEL REINFORCEMENT

1. Reinforcing Bars: ASTM A 615, Grade 60, deformed.
  - a. Plain-Steel Welded Wire Reinforcement: ASTM A 1064 plain, fabricated from as-drawn steel wire into flat sheets.
  - b. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice."
2. CONCRETE MATERIALS
  - a. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
    - 1) Portland Cement: ASTM C 150, Type I, gray. Supplement with the following:
      - (a) Fly Ash: ASTM C 618, Class C.
        - (1) Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
      - (b) Water: ASTM C 94 and potable.
3. ADMIXTURES
  - a. Air-Entraining Admixture: ASTM C 260.
  - b. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
    - 1) Water-Reducing Admixture: ASTM C 494, Type A.
    - 2) High-Range, Water-Reducing Admixture: ASTM C 494, Type F.
    - 3) Plasticizing and Retarding Admixture: ASTM C 1017 Type II.
    - 4) E5 Internal Cure.
  - c. WATERSTOPS
    - 1) Self-Expanding Butyl Strip Waterstops: Manufactured rectangular or trapezoidal strip, butyl rubber with sodium bentonite or other hydrophilic polymers, for adhesive bonding to concrete, 3/4 by 1 inch.
      - (a) Product: CETCO; Volclay Waterstop-RX.
4. VAPOR BARRIERS
  - a. Sheet Vapor Barrier: ASTM E 1745, Class A. Include manufacturer's recommended adhesive or pressure-sensitive tape. Minimum 15-mil thickness. Maximum 0.01 perms.
5. FIBER REINFORCEMENT
  - a. Synthetic Micro-Fiber: fibrillated polypropylene micro-fibers engineered and designed for use in concrete, complying with ASTM C 1116, Type III. Do not use fiber reinforcing in slabs scheduled to receive polished concrete finish.
  - b. CURING MATERIALS
    - 1) Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
    - 2) Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.

- 3) Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- 4) Water: Potable.
- 5) Curing:
  - (a) Internal Curing Compound: E5 Internal Cure, 4 fl. Oz. per 100 lbs. of cementitious material.
6. RELATED MATERIALS
  - a. Expansion- and Isolation-Joint-Filler Strips.
7. CONCRETE MIXTURES
  - a. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
  - b. Admixtures at Other Concrete: Use admixtures according to manufacturer's written instructions.
    - 1) Use water-reducing high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
    - 2) Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
    - 3) Use water-reducing admixture in pumped concrete, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
    - 4) Use E5 Internal Cure in all interior flatwork. Dosage to be 4 fl. Oz. per 100 lbs. of cementitious material.
      - (a) Proportion normal-weight concrete mixture as follows:
        - (1) Minimum Compressive Strength at 28 Days: As indicated on Drawings.
        - (2) Maximum Water-Cementitious Materials Ratio: As indicated on Drawings.
        - (3) Slump Limit: As indicated on Drawings.
        - (4) Air Content: As indicated on Drawings.
        - (5) Synthetic Micro-Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than 1.5 lb/cu. yd.
8. FABRICATING REINFORCEMENT
  - a. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."
9. CONCRETE MIXING
  - a. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94 and ASTM C 1116 and furnish batch ticket information.
    - 1) When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

#### **FINISHING OF EXPOSED INTERIOR CONCRETE FLOORS - DENSIFIER**

- A. Where another overlaying floor finish is not specified (such as tile or terrazzo, the exposed concrete floors are to have a polished densifier finish.
- B. Product is to be Ashford Formula Densifier as manufactured by Curecrete.
- C. Install per the manufacturers recommendations by installers familiar with the installation of the product.
- D. The hardening and dustproofing will take effect within the normal curing period on new concrete and within 24-48 hours.
- E. During the finishing phase of the project, the floor is to be burnished with a high speed propane burnisher and a black stripping pad at 1800 to 3000 rpms. Continue the process until the floor has a noticeable glossy sheen.

**PART 3 - EXECUTION**  
**FORMWORK**

**DESIGN, ERECT, SHORE, BRACE, AND MAINTAIN FORMWORK, ACCORDING TO ACI 301, TO SUPPORT VERTICAL, LATERAL, STATIC, AND DYNAMIC LOADS, AND CONSTRUCTION LOADS THAT MIGHT BE APPLIED, UNTIL STRUCTURE CAN SUPPORT SUCH LOADS.**

**CONSTRUCT FORMWORK SO CONCRETE MEMBERS AND STRUCTURES ARE OF SIZE, SHAPE, ALIGNMENT, ELEVATION, AND POSITION INDICATED, WITHIN TOLERANCE LIMITS OF ACI 117.**

**CHAMFER EXTERIOR CORNERS AND EDGES OF PERMANENTLY EXPOSED CONCRETE WHERE EXPOSED.**

**A. EMBEDDED ITEMS**

1. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
2. **STEEL REINFORCEMENT**
  - a. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
    - 1) Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
3. **JOINTS**
  - a. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
  - b. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
  - c. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
    - 1) Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
      - (a) Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
  - d. **CONCRETE PLACEMENT**
    - 1) Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
    - 2) Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
    - 3) Schedule placement to minimize exposure to wind and hot sun before curing materials are applied.
    - 4) Avoid placing concrete if rain, snow, or frost is forecast within 24 hours. Protect fresh concrete from moisture and freezing.
    - 5) Schedule delivery of concrete to provide consistent mix times from batching until discharge. Mix times shall meet manufacturer's written recommendations.
    - 6) Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
      - (a) Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
      - (b) Cold-Weather Placement: Comply with ACI 306.1.

- (c) Hot-Weather Placement: Comply with ACI 301.
- e. FINISHING FORMED SURFACES
  - 1) Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
    - (a) Apply to concrete surfaces not exposed to public view.
    - (b) Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
      - (1) Apply to concrete surfaces exposed to public view.
  - (c) Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:
    - (1) Grout-Cleaned Finish: Wet concrete surfaces and apply grout of a consistency of thick paint to coat surfaces and fill small holes. Mix one part portland cement to one and one-half parts fine sand with a 1:1 mixture of bonding admixture and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap and keep surface damp by fog spray for at least 36 hours.
    - (d) Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.
- f. FINISHING FLOORS AND SLABS
  - 1) General: Comply with ACI 302.1R recommendations for screeding, restraighening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
  - 2) Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
    - (a) Apply float finish to surfaces to receive trowel finish and non-slip broom finishes.
    - (b) Trowel Finish: After applying float finish, apply first trowel finish and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
      - (1) Apply a trowel finish to surfaces indicated and to floor and slab surfaces exposed to view or be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin film-finish coating system.
      - (2) Finish surfaces to the following tolerances, measured within 24 hours according to ASTM E 1155 for a randomly trafficked floor surface:
      - (3) Specified overall values of flatness, F(F) 35; and levelness, F(L) 25; with minimum local values of flatness, F(F) 24; and levelness F(L) 17; for slabs-on-grade.
      - (4) Specified overall values of flatness, F(F) 30; and levelness, F(L) N.A.; with minimum local values of flatness, F(F) 24; and levelness, F(L) N.A.; for suspended slabs.
  - (c) Broom Finish: Apply a broom finish to exterior concrete stage floor, platforms, steps, ramps, and elsewhere as indicated. Coordinate finish of



exterior walks, stoops, pavements, etc. with the Civil Drawings and Specifications.

- g. **CONCRETE PROTECTING AND CURING**
  - 1) General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot- weather protection during curing.
  - 2) Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
  - 3) Cure concrete according to ACI 308.1, by one or a combination of the following methods:
    - (a) Moisture Curing: Keep surfaces continuously moist for not less than seven days.
    - (b) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
    - (c) Curing Compounds: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
    - (d) Interior flatwork containing E5 Internal Cure will not require curing unless required by E5 product data.
- h. **CONCRETE SURFACE REPAIRS**
  - 1) Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- i. **FIELD QUALITY CONTROL**
  - 1) Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.

**END OF SECTION**

**SECTION 04 0511**  
**MASONRY MORTARING AND GROUTING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Grout for masonry.
- B. Colored Mortar for brick
- C. White Mortar for Indiana Limestone panels

**1.02 RELATED REQUIREMENTS**

- A. Section 04 2000 - Unit Masonry: Installation of mortar and grout.
- B. Section 04 4313 - Stone Masonry Veneer: Installation of mortar.
- C. Section 08 1113 - Hollow Metal Doors and Frames: Products and execution for grouting steel door frames installed in masonry.

**1.03 REFERENCE STANDARDS**

- A. ASTM C5 - Standard Specification for Quicklime for Structural Purposes; 2018.
- B. ASTM C91/C91M - Standard Specification for Masonry Cement; 2023.
- C. ASTM C94/C94M - Standard Specification for Ready-Mixed Concrete; 2022a.
- D. ASTM C144 - Standard Specification for Aggregate for Masonry Mortar; 2018.
- E. ASTM C207 - Standard Specification for Hydrated Lime for Masonry Purposes; 2018.
- F. ASTM C270 - Standard Specification for Mortar for Unit Masonry; 2019a, with Editorial Revision.
- G. ASTM C404 - Standard Specification for Aggregates for Masonry Grout; 2018.
- H. ASTM C476 - Standard Specification for Grout for Masonry; 2022.
- I. ASTM C780 - Standard Test Methods for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry; 2023.
- J. ASTM C979/C979M - Standard Specification for Pigments for Integrally Colored Concrete; 2016.
- K. ASTM C1019 - Standard Test Method for Sampling and Testing Grout for Masonry; 2020.
- L. ASTM C1714/C1714M - Standard Specification for Preblended Dry Mortar Mix for Unit Masonry; 2019a.
- M. ASTM E518/E518M - Standard Test Methods for Flexural Bond Strength of Masonry; 2022.
- N. TMS 402/602 - Building Code Requirements and Specification for Masonry Structures; 2022, with Errata.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Include design mix and indicate whether the Proportion or Property specification of ASTM C270 is to be used. Also include required environmental conditions and admixture limitations.
- C. Samples: Submit two samples of mortar, illustrating mortar color and color range.
- D. Reports: Submit reports on mortar indicating compliance of mortar to property requirements of ASTM C270 and test and evaluation reports per ASTM C780.
- E. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- F. Manufacturer's Installation Instructions: Submit packaged dry mortar manufacturer's installation instructions.

## 1.05 QUALITY ASSURANCE

- A. Comply with provisions of TMS 402/602, except where exceeded by requirements of Contract Documents.
  - 1. Maintain one copy of each document on project site.

## 1.06 DELIVERY, STORAGE, AND HANDLING

- A. Maintain packaged materials clean, dry, and protected against dampness, freezing, and foreign matter.

## 1.07 FIELD CONDITIONS

- A. Maintain materials and surrounding air temperature to minimum 40 degrees F (5 degrees C) prior to, during, and 48 hours after completion of masonry work.
- B. Maintain materials and surrounding air temperature to maximum 90 degrees F (32 degrees C) prior to, during, and 48 hours after completion of masonry work.

## PART 2 PRODUCTS

### 2.01 MORTAR AND GROUT APPLICATIONS

- A. At Contractor's option, mortar and grout may be field-mixed from packaged dry materials, made from factory premixed dry materials with addition of water only, or ready-mixed.
- B. Mortar Mix Designs: ASTM C270, Property Specification.
  - 1. Masonry below grade and in contact with earth: Type S.
  - 2. Exterior Masonry Veneer: Type N.
  - 3. Exterior, Loadbearing Masonry: Type N.
  - 4. Exterior, Non-loadbearing Masonry: Type N.
  - 5. Exterior Repointing Mortar: Type N with maximum 2 percent ammonium stearate or calcium stearate per cement weight.
  - 6. Interior, Loadbearing Masonry: Type N.
  - 7. Interior, Non-loadbearing Masonry: Type O.
- C. Grout Mix Designs:
  - 1. Bond Beams and Lintels: 3,000 psi (21 MPa) strength at 28 days; 8-10 inches (200-250 mm) slump; provide premixed type in accordance with ASTM C 94/C 94M.
    - a. Fine grout for spaces with smallest horizontal dimension of 2 inches (50 mm) or less.
    - b. Coarse grout for spaces with smallest horizontal dimension greater than 2 inches (50 mm).

### 2.02 MATERIALS

- A. Packaged Dry Material for Mortar for Unit Masonry: Premixed Portland cement, hydrated lime, and sand; complying with ASTM C1714/C1714M and capable of producing mortar of the specified strength in accordance with ASTM C270 with the addition of water only.
  - 1. Type: Type N.
  - 2. Color: Mortar color for exterior brick and interior brick to be selected from colored mortar manufacturers extended selection colors. Selected colors to be included in the mock-up for color review..
  - 3. Color for limestone joints to be made of white portland cement. Color may be adjusted based on mock-up panels
- B. Masonry Cement: ASTM C91/C91M.
  - 1. Type: Type N; ASTM C91/C91M.
- C. Hydrated Lime: ASTM C207, Type S.
- D. Quicklime: ASTM C5, non-hydraulic type.
- E. Mortar Aggregate: ASTM C144.
- F. Grout Aggregate: ASTM C404.

- G. Pigments for Colored Mortar: Pure, concentrated mineral oxide pigments specifically intended for mixing into mortar and complying with ASTM C979/C979M.
  - 1. Color(s): As selected by Architect from manufacturer's full range.
  - 2. Manufacturers:
    - a. Davis Colors; \_\_\_\_\_: [www.daviscolors.com/#sle](http://www.daviscolors.com/#sle).
    - b. Lambert Corporation; \_\_\_\_\_: [www.lambertusa.com/#sle](http://www.lambertusa.com/#sle).
    - c. Solomon Colors; Solomon Colors Concentrated A, H, and X Series: [www.solomoncolors.com/#sle](http://www.solomoncolors.com/#sle).
- H. Water: Clean and potable.
- I. Accelerating Admixture: Nonchloride type for use in cold weather.

### **2.03 MORTAR MIXING**

- A. Thoroughly mix mortar ingredients using mechanical batch mixer, in accordance with ASTM C270 and in quantities needed for immediate use.
- B. Maintain sand uniformly damp immediately before the mixing process.
- C. Do not use anti-freeze compounds to lower the freezing point of mortar.
- D. If water is lost by evaporation, re-temper only within two hours of mixing.

### **2.04 GROUT MIXING**

- A. Mix grout in accordance with ASTM C94/C94M.
- B. Thoroughly mix grout ingredients in quantities needed for immediate use in accordance with ASTM C476 for fine and coarse grout.

## **PART 3 EXECUTION**

### **3.01 PREPARATION**

- A. Plug clean-out holes for grouted masonry with brick masonry units. Brace masonry to resist wet grout pressure.

### **3.02 INSTALLATION**

- A. Install mortar and grout to requirements of section(s) in which masonry is specified.
- B. Work grout into masonry cores and cavities to eliminate voids.
- C. Do not install grout in lifts greater than 16 inches (400 mm) without consolidating grout by rodding.
- D. Do not displace reinforcement while placing grout.

### **3.03 GROUTING**

- A. Use either high-lift or low-lift grouting techniques, at Contractor's option, subject to other limitations of Contract Documents.
- B. Low-Lift Grouting:
  - 1. Limit height of pours to 16 inches (400 mm).
  - 2. Limit height of masonry to 16 inches (400 mm) above each pour.
  - 3. Pour grout only after vertical reinforcing is in place; place horizontal reinforcing as grout is poured. Prevent displacement of bars as grout is poured.
  - 4. Place grout for each pour continuously and consolidate immediately; do not interrupt pours for more than 1-1/2 hours.
- C. High-Lift Grouting:
  - 1. Verify that horizontal and vertical reinforcement is in proper position and adequately secured before beginning pours.
  - 2. Place grout for spanning elements in single, continuous pour.

### **3.04 FIELD QUALITY CONTROL**

- A. An independent testing agency will perform field tests, in accordance with provisions of Section 01 4000 - Quality Requirements.

- B. Test and evaluate mortar in accordance with ASTM C780 procedures.
- C. Test and evaluate grout in accordance with ASTM C1019 procedures.

**END OF SECTION**

**SECTION 04 2000**  
**UNIT MASONRY**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Concrete block.
- B. Clay facing brick.
- C. Polished Concrete Block Units
- D. Mortar and grout.
- E. Reinforcement and anchorage.
- F. Flashings.
- G. Lintels.
- H. Accessories.

**1.02 RELATED REQUIREMENTS**

- A. Section 03 3000 - Cast-in-Place Concrete: Installation of dovetail slots for masonry anchors.
- B. Section 04 0511 - Masonry Mortaring and Grouting.
- C. Section 05 5000 - Metal Fabrications: Loose steel lintels.
- D. Section 06 1000 - Rough Carpentry: Nailing strips built into masonry.
- E. Section 07 2700 - Air Barriers: Air barriers applied to exterior face of backing sheathing or unit masonry substrate.
- F. Section 07 9200 - Joint Sealants: Sealing control and expansion joints.

**1.03 REFERENCE STANDARDS**

- A. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2023.
- B. ASTM A240/A240M - Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications; 2023.
- C. ASTM A615/A615M - Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement; 2022.
- D. ASTM A641/A641M - Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire; 2019.
- E. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- F. ASTM A951/A951M - Standard Specification for Steel Wire for Masonry Joint Reinforcement; 2022.
- G. ASTM A1064/A1064M - Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete; 2018a.
- H. ASTM C67/C67M - Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile; 2023.
- I. ASTM C140/C140M - Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units; 2023.
- J. ASTM C144 - Standard Specification for Aggregate for Masonry Mortar; 2018.
- K. ASTM C212 - Standard Specification for Structural Clay Facing Tile; 2022.
- L. ASTM C216 - Standard Specification for Facing Brick (Solid Masonry Units Made from Clay or Shale); 2022.
- M. ASTM C270 - Standard Specification for Mortar for Unit Masonry; 2019a, with Editorial Revision.
- N. ASTM C476 - Standard Specification for Grout for Masonry; 2022.

- O. ASTM C780 - Standard Test Methods for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry; 2023.
- P. ASTM C979/C979M - Standard Specification for Pigments for Integrally Colored Concrete; 2016.
- Q. ASTM E154/E154M - Standard Test Methods for Water Vapor Retarders Used in Contact with Earth Under Concrete Slabs, on Walls, or as Ground Cover; 2008a (Reapproved 2019).
- R. BIA Technical Notes No. 7 - Water Penetration Resistance – Design and Detailing; 2017.
- S. BIA Technical Notes No. 13 - Ceramic Glazed Brick Exterior Walls; 2017.
- T. BIA Technical Notes No. 28B - Brick Veneer/Steel Stud Walls; 2005.
- U. BIA Technical Notes No. 46 - Maintenance of Brick Masonry; 2017.
- V. TMS 402/602 - Building Code Requirements and Specification for Masonry Structures; 2022, with Errata.

#### **1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene a preinstallation meeting 3 weeks before starting work of this section; require attendance by all relevant installers.

#### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data for masonry units, fabricated wire reinforcement, mortar, and masonry accessories.
- C. Shop Drawings: Indicate pertinent dimensions, materials, anchorage, size and type of fasteners, and accessories for brickwork support system.
- D. Samples: Submit four samples of decorative block units to illustrate color, texture, and extremes of color range.
- E. Manufacturer's Certificate: Certify that masonry units meet or exceed specified requirements.
- F. Manufacturer's Certificate: Certify that water repellent admixture manufacturer has certified masonry unit manufacturer as an approved user of water repellent admixture in the manufacture of concrete block.
- G. Test Reports: Concrete masonry manufacturer's test reports for units with integral water repellent admixture.
- H. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  1. See Section 01 6000 - Product Requirements, for additional provisions.

#### **1.06 QUALITY ASSURANCE**

- A. Comply with provisions of TMS 402/602, except where exceeded by requirements of Contract Documents.
- B. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section with minimum three years of documented experience.
- C. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.

#### **1.07 MOCK-UPS**

- A. Construct a masonry wall as a mock-up panel sized 8 feet (2.4 m) long by 6 feet (1.8 m) high; include mortar, accessories, structural backup, and flashings (with lap joint, corner, and end dam) in mock-up.
- B. Mock up is to include a full wall assembly including cap stone, flashings, insulation, water barrier and all other components of the walls
- C. Locate where directed.
- D. Mock-up may not remain as part of work.

## 1.08 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, handle, and store masonry units by means that will prevent mechanical damage and contamination by other materials.

## PART 2 PRODUCTS

### 2.01 CONCRETE MASONRY UNITS

- A. Concrete Block: Comply with referenced standards and as follows:
  - 1. Size: Standard units with nominal face dimensions of 16 by 8 inches (400 by 200 mm) and nominal depths as indicated on drawings for specific locations.
  - 2. Special Shapes: Provide nonstandard blocks configured for corners.
    - a. Provide bullnose units for outside corners.
  - 3. Load-Bearing Units: ASTM C90, normal weight.
    - a. Hollow block, as indicated.

### 2.02 POLISHED CONCRETE BLOCK UNITS

- A. Manufacturers:
  - 1. Nitterhouse Masonry Products
  - 2. Approved Equal Manufacturer
- B. Polished Concrete Block Units
  - 1. Sizes to be nominal 8" x 16" faces and thickness as indicated on the drawings
  - 2. Color to be NM-191 Polished Face.
  - 3. Corners to be bullnosed where exposed
  - 4. Exterior walls only need visible faces and ends to be polished.
  - 5. Include integral water repelent Sika AE-3 in all polished concrete blocks
  - 6. All interior exposed interior concrete block faces to be polished face concrete block units.

### 2.03 BRICK UNITS

- A. Manufacturers:
  - 1. Belden Brick; \_\_\_\_\_: [www.beldenbrick.com/#sle](http://www.beldenbrick.com/#sle).
- B. Facing Brick: ASTM C216, Type FBS Smooth, Grade SW.
  - 1. Color and texture: 95% Belden Smooth Canyon Belden and 5% Claret Velour.
  - 2. Ambassador brick size: 2-1/4" x 15-5/8" x 3-5/8" thick.
  - 3. Special shapes: Molded units as required by conditions indicated, unless standard units can be sawn to produce equivalent effect.

### 2.04 MORTAR AND GROUT MATERIALS

- A. Mortar and Grout: As specified in Section 04 0511.

### 2.05 REINFORCEMENT AND ANCHORAGE

- A. Manufacturers:
  - 1. Blok-Lok Limited; \_\_\_\_\_: [www.blok-lok.com/#sle](http://www.blok-lok.com/#sle).
  - 2. FEROCORPORATION; FEROCORPORATION Thermal Tie \_\_\_\_\_: [www.ferocorp.com/#sle](http://www.ferocorp.com/#sle).
  - 3. Hohmann & Barnard, Inc; X-Seal Anchor: [www.h-b.com/#sle](http://www.h-b.com/#sle).
  - 4. TruFast Walls, a division of Altenloh, Brinck & Co. US, Inc; Thermal-Grip MVA: [www.trufastwalls.com/#sle](http://www.trufastwalls.com/#sle).
  - 5. WIRE-BOND; \_\_\_\_\_: [www.wirebond.com/#sle](http://www.wirebond.com/#sle).
- B. Reinforcing Steel: ASTM A615/A615M, Grade 40 (40,000 psi) (280 MPa), deformed billet bars; galvanized.
- C. Joint Reinforcement: Use ladder type joint reinforcement where vertical reinforcement is involved and truss type elsewhere, unless otherwise indicated.
- D. Single Wythe Joint Reinforcement: ASTM A951/A951M.
  - 1. Type: Truss or ladder.
  - 2. Material: ASTM A1064/A1064M steel wire, mill galvanized to ASTM A641/A641M, Class 3.



3. Size: 0.1483 inch (3.8 mm) side rods with 0.1483 inch (3.8 mm) cross rods; width as required to provide not less than 5/8 inch (16 mm) of mortar coverage on each exposure.
- E. Multiple Wythe Joint Reinforcement: ASTM A951/A951M.
1. Type: Truss.
  2. Material: ASTM A1064/A1064M steel wire, mill galvanized to ASTM A641/A641M, Class 3.
  3. Size: 0.1483 inch (3.8 mm) side rods with 0.1483 inch (3.8 mm) cross rods; width as required to provide not less than 5/8 inch (16 mm) of mortar coverage on each exposure.
- F. Flexible Anchors: 2-piece anchors that permit differential movement between masonry and building frame, sized to provide not less than 5/8 inch (16 mm) of mortar coverage from masonry face.
- G. Masonry Veneer Anchors: 2-piece anchors that permit differential movement between masonry veneer and structural backup, hot dip galvanized to ASTM A 153/A 153M, Class B.
1. Anchor plates: Not less than 0.075 inch (1.91 mm) thick, designed for fastening to structural backup through sheathing by two fasteners; provide design with legs that penetrate sheathing and insulation to provide positive anchorage.
  2. Wire ties: Manufacturer's standard shape, 0.1875 inch (4.75 mm) thick.
  3. Vertical adjustment: Not less than 3-1/2 inches (89 mm).

## 2.06 FLASHINGS

- A. Combination Nonasphaltic Flashing Materials - Copper:
1. Copper/Polymer Film or Fabric Flashing: 3 oz/sq ft (0.915 kg/sq m) copper sheet laminated between two sheets of polyethylene film. Minimum Puncture Resistance of 780 psi (5.38 MPa), when measured in accordance with ASTM E154/E154M.
    - a. Manufacturers:
    - b. Hohmann & Barnard, Inc; Copper-Fabric NA: [www.h-b.com/#sle](http://www.h-b.com/#sle).
    - c. STS Coatings, Inc; \_\_\_\_\_: [www.stscoatings.com/#sle](http://www.stscoatings.com/#sle).
    - d. WIRE-BOND; \_\_\_\_\_: [www.wirebond.com/#sle](http://www.wirebond.com/#sle).
    - e. York Manufacturing, Inc; Multi-Flash 500 Series: [www.yorkmfg.com/#sle](http://www.yorkmfg.com/#sle).
- B. Drip Edge: Stainless steel; angled drip with hemmed edge; compatible with membrane and adhesives.
- C. Lap Sealants and Tapes: As recommended by flashing manufacturer; compatible with membrane and adhesives.

## 2.07 ACCESSORIES

- A. Preformed Control Joints: Rubber material. Provide with corner and tee accessories, fused joints.
1. Manufacturers:
    - a. Blok-Lok Limited; \_\_\_\_\_: [www.blok-lok.com/#sle](http://www.blok-lok.com/#sle).
    - b. Hohmann & Barnard, Inc; \_\_\_\_\_: [www.h-b.com/#sle](http://www.h-b.com/#sle).
    - c. WIRE-BOND; \_\_\_\_\_: [www.wirebond.com/#sle](http://www.wirebond.com/#sle).
- B. Cavity Mortar Control: Semi-rigid polyethylene or polyester mesh panels, sized to thickness of wall cavity, and designed to prevent mortar droppings from clogging weeps and cavity vents and allow proper cavity drainage.
1. Full-Height Airspace Maintenance and Drainage Material: Mesh panels fitted between masonry ties.
    - a. Drainage Material Thickness: 3/8 inch (9.5 mm).
    - b. Manufacturers:
      - 1) CavClear, a Division of Archovations Inc; CavClear Masonry Mat: [www.cavclear.com/#sle](http://www.cavclear.com/#sle).
- C. Weeps:
1. Type: Polyester mesh.
  2. Color(s): As selected by Architect from manufacturer's full range.

3. Manufacturers:
  - a. Advanced Building Products, Inc; \_\_\_\_\_: [www.advancedbuildingproducts.com/#sle](http://www.advancedbuildingproducts.com/#sle).
  - b. Blok-Lok Limited; \_\_\_\_\_: [www.blok-lok.com/#sle](http://www.blok-lok.com/#sle).
  - c. CavClear, a Division of Archovations Inc: [www.cavclear.com/#sle](http://www.cavclear.com/#sle).
  - d. Masonry Technology, Inc; Cavity Weep: [www.mtidry.com/#sle](http://www.mtidry.com/#sle).
  - e. Mortar Net Solutions; WeepVent: [www.mortarnet.com/#sle](http://www.mortarnet.com/#sle).

D. Cleaning Solution: Non-acidic, not harmful to masonry work or adjacent materials.

## **2.08 LINTELS**

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify that field conditions are acceptable and are ready to receive masonry.
- B. Verify that related items provided under other sections are properly sized and located.
- C. Verify that built-in items are in proper location, and ready for roughing into masonry work.

#### **3.02 PREPARATION**

- A. Direct and coordinate placement of metal anchors supplied for installation under other sections.
- B. Provide temporary bracing during installation of masonry work. Maintain in place until building structure provides permanent bracing.

#### **3.03 COLD AND HOT WEATHER REQUIREMENTS**

- A. Maintain materials and surrounding air temperature to minimum 40 degrees F (5 degrees C) prior to, during, and 48 hours after completion of masonry work.
- B. Maintain materials and surrounding air temperature to maximum 90 degrees F (32 degrees C) prior to, during, and 48 hours after completion of masonry work.

#### **3.04 COURSING**

- A. Establish lines, levels, and coursing indicated. Protect from displacement.
- B. Maintain masonry courses to uniform dimension. Form vertical and horizontal joints of uniform thickness.
- C. Concrete Masonry Units:
  1. Bond: Running.
  2. Coursing: One unit and one mortar joint to equal 8 inches (200 mm).
  3. Mortar Joints: Concave.
- D. Brick Units:
  1. Bond: Running bond, but overlap to adjusted by architect as a part of the mock-up panel..
  2. Coursing: Three units and three mortar joints to equal 8 inches (200 mm).
  3. Mortar Joints for exterior brick: Beveled.
  4. Mortar Joints for interior brick : Raked

#### **3.05 PLACING AND BONDING**

- A. Lay solid masonry units in full bed of mortar, with full head joints, uniformly jointed with other work.
- B. Lay hollow masonry units with face shell bedding on head and bed joints.
- C. Buttering corners of joints or excessive furrowing of mortar joints is not permitted.
- D. Remove excess mortar and mortar smears as work progresses.
- E. Remove excess mortar with water repellent admixture promptly. Do not use acids, sandblasting or high pressure cleaning methods.
- F. Do not shift or tap masonry units after mortar has achieved initial set. Where adjustment must be made, remove mortar and replace.

- G. Perform job site cutting of masonry units with proper tools to provide straight, clean, unchipped edges. Prevent broken masonry unit corners or edges.
- H. Cut mortar joints flush where wall tile is scheduled or resilient base is scheduled.
- I. Isolate masonry partitions from vertical structural framing members with a control joint as indicated.

### **3.06 WEEPS/CAVITY VENTS**

- A. Install weeps in veneer and cavity walls at 24 inches (600 mm) on center horizontally on top of through-wall flashing above shelf angles and lintels and at bottom of walls.

### **3.07 CAVITY MORTAR CONTROL**

- A. Do not permit mortar to drop or accumulate into cavity air space or to plug weep/cavity vents.

### **3.08 REINFORCEMENT AND ANCHORAGE - GENERAL, SINGLE WYTHER MASONRY, AND CAVITY WALL MASONRY**

- A. Unless otherwise indicated on drawings or specified under specific wall type, install horizontal joint reinforcement 16 inches (400 mm) on center.
- B. Place continuous joint reinforcement in first and second joint below top of walls.
- C. Embed longitudinal wires of joint reinforcement in mortar joint with at least 5/8 inch (16 mm) mortar cover on each side.
- D. Lap joint reinforcement ends minimum 6 inches (150 mm).
- E. Fasten anchors to structural framing and embed in masonry joints as masonry is laid. Unless otherwise indicated on drawings or closer spacing is indicated under specific wall type, space anchors at maximum of 36 inches (900 mm) horizontally and 24 inches (600 mm) vertically.

### **3.09 REINFORCEMENT AND ANCHORAGE - MASONRY VENEER**

- A. Masonry Back-Up: Embed anchors to bond veneer at maximum 16 inches (400 mm) on center vertically and 36 inches (900 mm) on center horizontally. Place additional anchors at perimeter of openings and ends of panels, so maximum spacing of anchors is 8 inches (200 mm) on center.

### **3.10 MASONRY FLASHINGS**

- A. Whether or not specifically indicated, install masonry flashing to divert water to exterior at all locations where downward flow of water will be interrupted.
  1. Extend flashings full width at such interruptions and at least 6 inches (152 mm), minimum, into adjacent masonry or turn up flashing ends at least 1 inch (25.4 mm), minimum, to form watertight pan at nonmasonry construction.
  2. Remove or cover protrusions or sharp edges that could puncture flashings.
  3. Seal lapped ends and penetrations of flashing before covering with mortar.
- B. Terminate flashing up 8 inches (203 mm) minimum on vertical surface of backing:
  1. Install vertical leg of flashing behind water-resistive barrier sheet over backing.
  2. Install vertical leg of flashing over fluid-applied or self-adhered air/vapor barriers over backing or per manufacturer's directions.
  3. Terminate vertical leg of flashing into bed joint in masonry or reglet in concrete.
  4. Anchor vertical leg of flashing into backing with a termination bar and sealant.
  5. Apply cap bead of sealant on top edge of self-adhered flashing.
- C. Install flashing in accordance with manufacturer's instructions and BIA Technical Notes No. 7.
- D. Extend metal flashings to within 1/2 inch (12 mm) of exterior face of masonry and adhere to top of stainless steel angled drip with hemmed edge.
- E. Support flexible flashings across gaps and openings.
- F. Lap end joints of flashings at least 6 inches (152 mm), minimum, and seal watertight with flashing sealant/adhesive.

### **3.11 LINTELS**

- A. Install loose steel lintels over openings. All to be hot dipped galvanized.
- B. Maintain minimum 8 inch (\_\_\_\_ mm) bearing on each side of opening.

### **3.12 GROUTED COMPONENTS**

- A. Lap splices minimum 24 bar diameters.
- B. Support and secure reinforcing bars from displacement. Maintain position within 1/2 inch (13 mm) of dimensioned position.
- C. Place and consolidate grout fill without displacing reinforcing.

### **3.13 CONTROL AND EXPANSION JOINTS**

- A. Do not continue horizontal joint reinforcement through control or expansion joints.
- B. Install preformed control joint device in continuous lengths. Seal butt and corner joints in accordance with manufacturer's instructions.

### **3.14 BUILT-IN WORK**

- A. As work progresses, install built-in metal door frames and glazed frames and other items to be built into the work and furnished under other sections.
- B. Install built-in items plumb, level, and true to line.
- C. Bed anchors of metal door and glazed frames in adjacent mortar joints. Fill frame voids solid with grout.
  - 1. Fill adjacent masonry cores with grout minimum 12 inches (300 mm) from framed openings.

### **3.15 TOLERANCES**

- A. Install masonry within the site tolerances found in TMS 402/602.
- B. Maximum Variation from Plumb: 1/4 inch (6 mm) per story non-cumulative; 1/2 inch (13 mm) in two stories or more.
- C. Maximum Variation from Level Coursing: 1/8 inch in 3 ft (3 mm/m) and 1/4 inch in 10 ft (6 mm/3 m); 1/2 inch in 30 ft (13 mm/9 m).
- D. Maximum Variation of Mortar Joint Thickness: Head joint, minus 1/4 inch, plus 3/8 inch (minus 6.4 mm, plus 9.5 mm).
- E. Maximum Variation from Cross Sectional Thickness of Walls: 1/4 inch (6 mm).

### **3.16 CUTTING AND FITTING**

- A. Cut and fit for chases. Coordinate with other sections of work to provide correct size, shape, and location.
- B. Obtain approval prior to cutting or fitting masonry work not indicated or where appearance or strength of masonry work may be impaired.

### **3.17 FIELD QUALITY CONTROL**

- A. An independent testing agency will perform field quality control tests, as specified in Section 01 4000 - Quality Requirements.
- B. Clay Masonry Unit Tests: Test each variety of clay masonry in accordance with ASTM C67/C67M requirements, sampling 5 randomly chosen units for each 50,000 installed.
- C. Concrete Masonry Unit Tests: Test each variety of concrete unit masonry in accordance with ASTM C140/C140M for compliance with requirements of this specification.
- D. Mortar Tests: Test each type of mortar in accordance with ASTM C780, testing with same frequency as masonry samples.

### **3.18 CLEANING**

- A. Remove excess mortar and mortar droppings.

- B. Replace defective mortar. Match adjacent work.
- C. Clean soiled surfaces with cleaning solution.
- D. Use non-metallic tools in cleaning operations.

**3.19 PROTECTION**

- A. Without damaging completed work, provide protective boards at exposed external corners that are subject to damage by construction activities.

**3.20 EXTRA MATERIALS FOR OWNER**

- A. Leave 30 polished concrete blocks and 50 bricks for the owner for future maintenance. Pack neatly on a pallet and place where designated by the Owner

**END OF SECTION**

**SECTION 04 4200**  
**EXTERIOR STONE CLADDING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Cut Oolitic Indiana Limestone veneer at exterior and interior walls, bases, and other areas shown
- B. Metal anchors and supports.
- C. Sealing exterior joints.
- D. Pointing interior joints.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 1200 - Structural Steel Framing: Steel framing members supporting stone.
- B. Section 05 5000 - Metal Fabrications: Shelf angles and supports.

**1.03 REFERENCE STANDARDS**

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- B. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
- C. ASTM A240/A240M - Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications; 2023.
- D. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- E. ASTM C270 - Standard Specification for Mortar for Unit Masonry; 2019a, with Editorial Revision.
- F. ASTM C568/C568M - Standard Specification for Limestone Dimension Stone; 2022.
- G. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- H. ASTM C1248 - Standard Test Method for Staining of Porous Substrate by Joint Sealants; 2018.
- I. ASTM C1330 - Standard Specification for Cylindrical Sealant Backing for Use with Cold Liquid-Applied Sealants; 2018.
- J. ILI (HB) - Indiana Limestone Handbook; 2007.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene three week before starting work of this section.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on stone, mortar products, and sealant products.
- C. Shop Drawings: Indicate layout, pertinent dimensions, anchorages, head, jamb, and sill opening details, and jointing methods.
- D. Samples: Submit two stone samples \_16\_ by \_16\_ inch (\_\_\_ by \_\_\_ mm) in size, illustrating color range and texture, markings, surface finish.
- E. Samples: Submit mortar color samples.
- F. Installation Instructions: Submit stone fabricator's installation instructions and field erection or setting drawings; indicate panel identifying marks and locations on setting drawings.
- G. Stone Fabricator's Qualification Statement.
- H. Installer's Qualification Statement.

**1.06 QUALITY ASSURANCE**

- A. Perform work in accordance with ILI Indiana Limestone Handbook.
- B. Maintain one copy of each document on site.

- C. Stone Fabricator: Company specializing in fabricating cut stone with minimum ten years of documented experience.
- D. Installer Qualifications: Company specializing in performing the work of this section with minimum 5 years of experience.

#### **1.07 MOCK-UP**

- A. See section 04 20 00 for mock up requirements

#### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Store stone panels vertically on edge, resting weight on panel edge.
- B. Protect stone from discoloration.

#### **1.09 FIELD CONDITIONS**

- A. During temporary storage on site, at the end of working day, and during rainy weather, cover stone work exposed to weather with non-staining waterproof coverings, securely anchored.

### **PART 2 PRODUCTS**

#### **2.01 STONE**

- A. Limestone: Indiana Oolitic Limestone; complying with ASTM C568/C568M Classification II - Medium Density.
  - 1. Grade: ILI Select.
  - 2. Color: Buff.
  - 3. Grain Direction: Vertical.
  - 4. Surface Finish: See drawings for stone finish patterns. A variety is required..
  - 5. Acceptable Producers:
    - a. Indiana Limestone Company; \_\_\_\_: [www.indianalimestonecompany.com/#sle](http://www.indianalimestonecompany.com/#sle).

#### **2.02 MORTAR**

- A. Mortar: ASTM C270, Type N, Proportion specification, using Portland cement of white color.
- B. Mortar: As specified in Section 04 0511.
  - 1. The mortar color for the limestone panels is to be close to white.
  - 2. Provide samples and mockups.

#### **2.03 ANCHORS AND ACCESSORIES**

- A. Anchors and Other Components in Contact with Stone: Stainless steel, ASTM A666, Type 304.
  - 1. Sizes and configurations: As required for vertical and horizontal support of stone and applicable loads.
  - 2. Wire ties are not permitted.
- B. Support Components not in Contact with Stone: Stainless steel, ASTM A240/A240M, Type 304.
- C. Setting Buttons and Shims: Lead type.
- D. Flashings: See unit masonry.
- E. Joint Sealant: ASTM C920 silicone sealant with movement capability of at least plus/minus 25 percent and non-staining to stone when tested in accordance with ASTM C1248.
- F. Joint Backer Rod: ASTM C1330 open cell polyurethane of size 40 to 50 percent larger in diameter than joint width.
- G. Back Coating: Cementitious parging of mortar to a minimum thickness of \_\_\_\_ inch (\_\_\_\_ mm).
- H. Cleaning Solution: Type that will not harm stone, joint materials, or adjacent surfaces.

#### **2.04 STONE FABRICATION**

- A. Thickness: As indicated on the drawings. inch (\_\_\_\_ mm).
- B. Panel Size: As indicated on drawings.

- C. Fabricate units for uniform coloration between adjacent units and over the full area of the installation.
- D. Where corner detail is not indicated, form external corners to quirk joint profile.
- E. Slope exposed top surfaces of stone and horizontal sill surfaces for natural wash.
- F. Cut drip slot in bottom surface of work projecting more than 1/2 inch (13 mm) over wall openings. Size slot not less than 3/8 inch (10 mm) wide and 1/4 inch (6 mm) deep; full width of projection.

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify that support work and site conditions are ready to receive work of this section.
- B. Verify that items built-in under other sections are properly located and sized.

#### **3.02 PREPARATION**

- A. Clean stone prior to erection. Do not use wire brushes or implements that will mark or damage exposed surfaces.
- B. Coat back surfaces with back coating. Allow coating to cure.

#### **3.03 INSTALLATION**

- A. Install flashings of longest practical length and seal watertight to back-up. Lap end joint minimum 6 inches (150 mm) and seal watertight.
- B. Erect stone in accordance with stone supplier's instructions and erection drawings.
- C. Set stone with a consistent joint width of 3/8 inch (9 mm).
- D. Install anchors and place setting buttons to support stone and to establish joint dimensions.
- E. Install weep/cavity vents in vertical stone joints at 48 inches (\_\_\_\_ mm) on center horizontally, immediately above horizontal flashings, above shelf angles and supports, at bottom of walls, and at top of each cavity space; do not permit mortar accumulation in cavity space.
- F. Joints in Exterior Work: Seal joints with joint sealant over backer rod, following sealant manufacturer's instructions; tool sealant surface to concave profile.
- G. Joints in Interior Work: Leave perimeter joints and expansion joints open for sealant; fill other joints with pointing mortar; pack and work into voids; tool surface to concave joint.

#### **3.04 TOLERANCES**

- A. Positioning of Elements: Maximum 1/4 inch (6 mm) from true position.
- B. Maximum Variation from Plane of Wall: 1/4 inch in 10 feet (6 mm in 3 m); 1/2 inch in 50 feet (13 mm in 15 m).
- C. Maximum Variation Between Face Plane of Adjacent Panels: 1/16 inch (1.5 mm).
- D. Maximum Variation from Plumb: 1/4 inch (6 mm) per story non-cumulative; 1/2 inch (13 mm) in any two stories.
- E. Maximum Variation from Level Coursing: 1/8 inch in 3 feet (3 mm/m); 1/4 inch in 10 feet (6 mm in 3 m); 1/2 inch (13 mm) maximum.
- F. Maximum Variation of Joint Thickness: 1/8 inch in 3 feet (3 mm/m).

#### **3.05 CUTTING AND FITTING**

- A. Obtain approval prior to cutting or fitting any item not so indicated on drawings.
- B. Do not impair appearance or strength of stone work by cutting.

#### **3.06 CLEANING**

- A. Remove excess joint material upon completion of work.
- B. Clean soiled surfaces with cleaning solution.



C. Use non-metallic tools in cleaning operations.

**END OF SECTION**

## SECTION 051200 – STRUCTURAL STEEL FRAMING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Extent of structural steel work is indicated on the Drawings, including framing plans, schedules, notes, and details to show the size and location of members, typical connections, and type of steel required.
- B. Related Requirements:
  - a. Section 05 12 13 “Architecturally Exposed Structural Steel”.

#### 1.3 ACTION SUBMITTALS

- A. Shop Drawings: Submit Shop Drawings to include all information necessary for fabrication and erection as follows:
  - 1. Details of proposed connections for each member size, steel grade, and connection type indicated on the drawings. Use standard details where appropriate. Refer to Part 2 – Products “Design” for criteria.
  - 2. Structural calculations prepared and sealed by a qualified engineer licensed in the State of Indiana for each connection condition indicated above. Submit sample calculations for typical connections for review before preparation of Detail Drawings.
  - 3. Base plate and anchor rod plans showing the location, size and identification marks of all base plate, bolts, grades of steel and setting elevations.
  - 4. Erection Plans (minimum 1/8”=1'-0” scale) showing type, size, weight and identification marks of all structural steel members. Include temporary members required for erection, dimensions locating all members relative to column grid lines, elevations of all members, and clear cross references with all other related drawings. Also, include the necessary information and instructions regarding field welds and field bolts including type, size and extent of field welds, types of electrodes, joint welding procedures, welding sequence and size and type of field bolts.
  - 5. Detail Drawings showing complete details for the fabrication of all structural steel members and components including, but not limited to: identification marks, dimensions, size, type, weight and grade of steel; requirements for installation of other materials or parts of construction, such as punched or drilled holes, openings, etc.; type, size and extent of shop and field welds; type of electrodes, joint welding procedures, welding sequences, size and type of shop and field bolts; cleaning requirements prior to painting; type and dry thickness of paint. Use welding symbols used by the American Welding Society.
  - 6. Drawings of all shop and field modifications and/or remedial work.
  - 7. Drawing index sheets, including updated sheets, at the same time that details are submitted.

8. Contract Document plan drawings may be reproduced by the Contractor with the following provisions:
  - a. Plan drawings may be reproduced only to locate piece marks. The responsibility for producing complete and accurate shop drawings remains with the Contractor.
  - b. The Contractor must remove all title blocks, notes, references, revision marks, and section marks referring to the Contract Document plan drawings.
  - c. Only the plans, modified as described above, may be reproduced. Contract Document detail drawings may not be reproduced, in whole or in part, for any reason.
- B. Substitutions: Substitutions for the members sizes, type(s) of steel, connection details, or any other modifications proposed by the Contractor will be considered by the Architect/Engineer under the following conditions:
  1. The revisions in no case result in additional cost to the Owner. In considering cost savings to the Owner, adequate compensation for the Engineer's review of these substitutions should be considered.
  2. The request is made in writing and accepted prior to the submission of shop drawings.
  3. It is suitably demonstrated that there is a substantial cost or time advantage to the Owner.
  4. Sufficient sketches, and other data submitted to facilitate the review by the Architect/Engineer.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Fabricator and Erector.
- B. Welding certificates.
- C. Product Data: Submit copies of manufacturer's specifications and installation instructions for each proprietary product, including laboratory test reports and such other data as may be required to show compliance with the specifications. Indicate by transmittal form that copies of such data have been distributed to the Fabricator/Installer and the Owner's Testing Laboratory.
  1. Welding electrodes, each type.
  2. Shop coat primer paint(s).
  3. Grout.
- D. Record Surveys: Submit three (3) copies of certified survey(s) by the Contractor's licensed professional surveyor as specified in Part 3-Execution for both the base conditions prior to erection and the final erected steel frame.
- E. Welding Procedure Specifications (WPSs) and Procedure Qualification Records (PQRs): Provide according to AWS D1.1, "Structural Welding Code - Steel," for each welded joint whether prequalified or qualified by testing, including the following:
  1. Power source (constant current or constant voltage).
  2. Electrode manufacturer and trade name, for demand critical welds.

## 1.5 QUALITY ASSURANCE

- A. The Fabricator shall have 10 years of comparable experience in installations of this type and shall employ labor and supervisory personnel familiar with the type of installation, experienced in fabrication and erection of structural steel for projects of similar size and complexity. At the time of bid the Fabricator shall be AISC certified to the Standard for Certified Building Fabricator (BU) and must submit proof of these qualifications. The Fabricator's qualifications shall be subject to review by the Architect/Engineer.
- B. The Erector shall have 10 years of successful experience erecting structural steel for structures of this type and complexity in the region of this project. The Erector's qualifications shall be subject to review by the Architect/Engineer.
- C. The Detailer shall have 10 years experience preparing detailed shop drawings for structures of this type and complexity. The Detailer's qualifications shall be subject to review by the Architect/Engineer.
- D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code - Steel."
- E. Pre-Construction Conference:
  - 1. Conduct a meeting prior to the preparation of Shop Drawings to review the detailed requirements for preparing shop drawings, sequence of submittals, erection tolerances, welding qualifications, inspection procedures, surveys, and other similar matters.
  - 2. Responsible representatives from all concerned parties are required to attend the meeting including, but not limited to, the following:
    - a. Contractor's Superintendent.
    - b. Architect/Engineer.
    - c. Structural Steel Fabricator.
    - d. Structural Steel Erector.
    - e. Surveyor.
    - f. Painting Subcontractor.
  - 3. Record and distribute legible meeting minutes within 10 business days to all parties in attendance at the meeting and an additional copy to the Owner's representative.

## 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.
  - 1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.
- B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.

1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
2. Clean and relubricate bolts and nuts that become dry or rusty before use.
3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F 1852 fasteners and for retesting fasteners after lubrication.

## 1.7 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

## PART 2 - PRODUCTS

### 2.1 STRUCTURAL-STEEL MATERIALS

- A. W-Shapes and Channels: ASTM A 992.
- B. Angles, Plate and Bar: ASTM A 572, Grade 50.
- C. Cold-Formed Hollow Structural Sections: ASTM A 500 Grade C structural tubing.
- D. Welding Electrodes: Comply with AWS requirements.

### 2.2 CONNECTORS, AND ANCHOR RODS

- A. Shear Connectors: ASTM A 108, Grades 1015 through 1020, headed-stud type, cold-finished carbon steel; AWS D1.1, Type B.
- B. High-Strength Bolts, Nuts, and Washers: ASTM A 325, Type 1, heavy-hex steel structural bolts; ASTM A 563, Grade C, heavy-hex carbon-steel nuts; and ASTM F 436, Type 1, hardened carbon-steel washers; all with plain finish.
- C. Unheaded Anchor Rods: ASTM F 1554, Grade 55-weldable.
  1. Configuration: Straight.
  2. Nuts: ASTM A 563 heavy-hex carbon steel.
  3. Plate Washers: ASTM A 36 carbon steel.
  4. Washers: ASTM F 436, Type 1, hardened carbon steel.
  5. Finish: Plain.
- D. Threaded Rods: ASTM A 36.
  1. Nuts: ASTM A 563 hex carbon steel.
  2. Washers: ASTM F 436, Type 1, hardened carbon steel.
  3. Finish: Plain.

## 2.3 PRIMER

- A. Shop Primer for Interior Structural Steel: Fast-curing, lead-and chromate-free, universal modified-alkyd primer with good resistance to normal atmospheric corrosion, complying with performance requirements of FS TT-P-664.
- B. Galvanized-Steel Primer:
  - 1. Reference Division 9 specifications for preparation and priming of steel to be painted after hot-dip galvanizing.
- C. Galvanizing Repair Paint: SSPC-Paint 20 with dry film containing a minimum of 94 percent zinc dust by weight.
  - 1. Galvilite by ZRC Worldwide.
  - 2. Approved equal.

## 2.4 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive and non-staining, mixed with water to consistency suitable for application and a 30-minute working time.

## 2.5 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC's "Code of Standard Practice for Steel Buildings and Bridges" and AISC 360.
  - 1. Fabricate beams with rolling camber up.
  - 2. Mark and match-mark materials for field assembly.
  - 3. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.
- B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
  - 1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1.
- C. Bolt Holes: Cut, drill, mechanically thermal cut, or punch standard bolt holes perpendicular to metal surfaces.
- D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.
- E. Cleaning: Clean and prepare steel surfaces that are to remain unpainted according to SSPC-SP 1, "Solvent Cleaning, SSPC-SP 2, "Hand Tool Cleaning or SSPC-SP 3, "Power Tool Cleaning." Remove all materials that might impair proper adhesion of spray fireproofing.
- F. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1 and manufacturer's written instructions.

- G. Holes: Provide holes required for securing other work to structural steel and for other work to pass through steel framing members.
  - 1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
  - 2. Baseplate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
  - 3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

## 2.6 SHOP CONNECTIONS

- A. Weld Connections: Comply with AWS D1.1 for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
  - 1. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding tolerances in AISC 303 for mill material.

## 2.7 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel in accordance with ASTM A123/A123M.
  - 1. Fill vent and drain holes that are exposed in the finished Work unless they function as weep holes, by plugging with zinc solder and filing off smooth.
  - 2. Galvanize all steel exposed to the exterior elements and/or as indicated on the Drawings.

## 2.8 SHOP PRIMING

- A. Shop prime steel surfaces except the following:
  - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches.
  - 2. Surfaces to be field welded, including the top surface of beams to receive steel deck and/or shear connectors fastened by welding.
  - 3. Members to be hot-dip galvanized. Reference Division 9 specifications for preparation and priming of steel to be painted after hot-dip galvanizing.
- B. Surface Preparation: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:
  - 1. Structural Steel Exposed in the Exterior Environment: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning".
  - 2. Interior Structural Steel: SSPC-SP 3 "Power Tool Cleaning".
- C. Priming of Interior Structural Steel: Immediately after surface preparation, apply Universal Modified-Alkyd Primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 to 2.5 mils. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces. Steel will receive a finish top coat(s) per Division 9.

## 2.9 THERMAL BREAK PADS

- A. Provide 1" thick structural thermal break pads matching steel end plate size and hole arrangement. Subject to compliance with requirements, provide one of the following products:
1. Armatherm Inc.: Armatherm Grade FRR Structural Thermal Break
  2. Fabreeka International, Inc. Fabreeka-TIM Structural Thermal Break
- B. Thermal break pads to have the following properties:
1. Minimum Ultimate Compressive Strength: 38,900 PSI
  2. Minimum Compressive Modulus: 519 KSI
  3. Minimum Shear Strength: 15,000 PSI
  4. Minimum Density: 85 lbs/ft<sup>3</sup>
  5. Maximum Thermal Conductivity: 0.26 W/m<sup>°K</sup>

Use zinc coated high strength bolts, nuts and washers meeting ASTM A 325, A 563, Grade DH, and ASTM F 436 respectively for connections specified to receive thermal break pads.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Verify, with steel Erector present, elevations of concrete-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
1. Prepare a certified survey of bearing surfaces, anchor rods, bearing plates, and other embedments showing dimensions, locations, angles, and elevations.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated.

### 3.3 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and according to AISC 303 and AISC 360.
- B. Base Plates: Clean concrete surfaces of bond-reducing materials and roughen surfaces prior to setting plates. Clean bottom surface of plates.
1. Set plates for structural members on setting nuts with plate washers.
  2. Weld plate washers to top of baseplate.
  3. Pretension anchor rods after supported members have been positioned and plumbed.



4. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- C. Maintain erection tolerances of structural steel within AISC's "Code of Standard Practice for Steel Buildings and Bridges."
- D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
  1. Level and plumb individual members of structure.
  2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
- E. Splice members only where indicated.
- F. Do not use thermal cutting during erection unless approved by Architect. Finish thermally cut sections within smoothness limits in AWS D1.1.
- G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.
- H. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1 and manufacturer's written instructions.

### 3.4 FIELD CONNECTIONS

- A. Weld Connections: Comply with AWS D1.1 for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
  1. Comply with AISC 303 and AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
  2. Remove backing bars or runoff tabs where indicated, back gouge, and grind steel smooth.
  3. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding tolerances in AISC's "Code of Standard Practice for Steel Buildings and Bridges" for mill material.
- B. High-Strength Bolts: Install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
  1. Joint Type: Snug tightened unless indicated as Pretensioned or Slip Critical.

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect field welds and high-strength bolted connections.
- B. Welded Connections: Field welds will be visually inspected according to AWS D1.1.

1. In addition to visual inspection, field welds will be tested and inspected according to AWS D1.1 and the following inspection procedures, at testing agency's option:
  - a. Liquid Penetrant Inspection: ASTM E 165.
  - b. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
  - c. Ultrasonic Inspection: ASTM E 164.
  - d. Radiographic Inspection: ASTM E 94.
- C. In addition to visual inspection, test and inspect field-welded shear connectors according to requirements in AWS D1.1 for stud welding and as follows:
  1. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.
  2. Conduct tests on additional shear connectors if weld fracture occurs on shear connectors already tested, according to requirements in AWS D1.1.
- D. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents.

### 3.6 REPAIRS AND PROTECTION

- A. Touchup Painting: Immediately after erection, clean exposed areas where primer is damaged or missing and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
  1. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.

END OF SECTION 05 12 00

## SECTION 05 12 13 – ARCHITECTURALLY EXPOSED STRUCTURAL STEEL FRAMING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section includes architecturally exposed structural steel (AESS).
  - 1. Requirements in Section 05 12 00 "Structural Steel Framing" also apply to AESS.

#### 1.3 DEFINITIONS

- A. AESS: Structural steel designated as "architecturally exposed structural steel" or "AESS" in the Contract Documents.

#### 1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

#### 1.5 ACTION SUBMITTALS

- A. Shop Drawings: Show fabrication of AESS components. Shop Drawings for structural steel may be used for AESS provided items of AESS are specifically identified and requirements below are met for AESS.
  - 1. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain. Indicate grinding, finish, and profile of welds.
  - 2. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections. Indicate orientation of bolt heads.
  - 3. Indicate all members that are considered AESS. Indicate all special erection tolerances and surface class preparations required per section 2 of this specification.

#### 1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category STD.
- B. Installer Qualifications: Engage an experienced Installer who has completed structural steel work similar in material, design, and extent to that indicated for this Project and with a record of successful in-service performance.

- C. Shop-Painting Applicators: Qualified according to AISC's Sophisticated Paint Endorsement P1 or SSPC-QP 3, "Standard Procedure for Evaluating Qualifications of Shop Painting Applicators."

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Use special care in handling to prevent twisting, warping, nicking, and other damage. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.
  - 1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.
  - 2. When required, use padded slings or other similar methods to protect member finishes during transportation and erection.

#### 1.8 FIELD CONDITIONS

- A. Field Measurements: Where AESS is indicated to fit against other construction, verify actual dimensions by field measurements before fabrication.

### PART 2 - PRODUCTS

#### 2.1 BOLTS, CONNECTORS, AND ANCHORS

- A. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F 1852, Type 1, round-head assemblies, consisting of steel structural bolts with splined ends, heavy-hex carbon-steel nuts, and hardened carbon-steel washers.
  - 1. Finish: Plain.

#### 2.2 FILLER

- A. Filler: Polyester filler intended for use in repairing dents in automobile bodies.

#### 2.3 PRIMER

- A. Primer: Fast-curing, lead-and chromate-free, universal modified-alkyd primer with good resistance to normal atmospheric corrosion, complying with performance requirements of FS TT-P-664.

#### 2.4 FABRICATION

- A. In addition to special care used to handle and fabricate AESS, comply with the following:
  - 1. Fabricate with exposed surfaces smooth, square, and free of surface blemishes including pitting, rust, scale, and roughness.

2. Grind sheared, punched, and flame-cut edges of AESS to provide smooth surfaces and edges.
  3. Fabricate AESS with exposed surfaces free of fabrication marks.
  4. Fabricate AESS with exposed surfaces free of seams to maximum extent possible.
  5. Remove blemishes by filling or grinding or by welding and grinding, before cleaning, treating, and shop priming.
  6. Fabricate with piece marks fully hidden in the completed structure or made with media that permits full removal after erection.
  7. Fabricate AESS to the tolerances specified in AISC 303-16 for steel that is not designated AESS.
  8. Seal-weld open ends of hollow structural sections with **3/8-inch** closure plates.
  9. All bolt heads in connections shall be on the same side, as specified in the construction documents, and consistent from one connection to another.
- B. Coping, Blocking, and Joint Gaps: Maintain uniform gaps of **1/8 inch** with a tolerance of **1/32 inch**.
- C. Bolt Holes: Cut, drill, mechanically thermal cut, or punch standard bolt holes perpendicular to metal surfaces.
- D. Holes: Provide holes required for securing other work to structural steel and for other work to pass through steel members.
1. Cut, drill, or punch holes perpendicular to steel surfaces.
  2. Baseplate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
  3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

## 2.5 SHOP CONNECTIONS

- A. Weld Connections: Comply with AWS D1.1 for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work, and comply with the following:
1. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding specified tolerances.
  2. Use weld sizes, fabrication sequence, and equipment for AESS that limit distortions to allowable tolerances.
  3. Provide continuous, sealed welds at angle to gusset-plate connections and similar locations where AESS is exposed to weather.
  4. Provide continuous welds of uniform size and profile where AESS is welded.
  5. Remove backing bars or runoff tabs; back-gouge and grind steel smooth.
  6. At locations where welding on the far side of an exposed connection of AESS occurs, grind distortions and marking of the steel to a smooth profile aligned with adjacent material.
  7. Make fillet welds of uniform size and profile with exposed face smooth and slightly concave. Do not grind unless directed to correct unacceptable work.

## 2.6 SHOP PRIMING

- A. Shop prime steel surfaces except the following:

1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of **2 inches**.
  2. Surfaces to be field welded.
- B. Surface Preparation for Nongalvanized AESS Elements:
1. SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- C. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Verify, with steel erector present, elevations of concrete-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
1. Prepare a certified survey of bearing surfaces, anchor rods, bearing plates, and other embedments as well as existing steel showing dimensions, locations, angles, and elevations.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep AESS secure, plumb, and in alignment.
1. If possible, locate welded tabs for attaching temporary bracing and safety cabling where they will be concealed from view in the completed Work.

### 3.3 ERECTION

- A. Set AESS accurately in locations and to elevations indicated and according to AISC 303-16 and AISC 360.
1. Erect AESS to the tolerances specified in AISC 303-16 for steel that is not designated AESS.
- B. Do not use thermal cutting during erection unless approved by Architect. Finish thermally cut sections within smoothness limits in AWS D1.1.

### 3.4 FIELD CONNECTIONS

- A. Weld Connections: Comply with requirements in "Weld Connections" Paragraph in "Shop Connections" Article.
1. Remove backing bars or runoff tabs; back-gouge and grind steel smooth.
  2. Remove erection bolts, fill holes, and grind smooth.
  3. Fill weld access holes and grind smooth.

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect AESS as specified in Section 05 12 00 "Structural Steel Framing." The testing agency is not responsible for enforcing requirements relating to aesthetic effect.
- B. Architect will observe AESS in place to determine acceptability relating to aesthetic effect.

### 3.6 REPAIRS AND PROTECTION

- A. Remove welded tabs that were used for attaching temporary bracing and safety cabling and that are exposed to view in the completed Work. Grind steel smooth.

END OF SECTION 05 12 13

## SECTION 05 31 00 - STEEL DECKING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Roof deck.
- 2. Dovetail roof deck

- B. Related Requirements:

- 1. Section 05 12 00 "Structural Steel Framing" for shop- and field-welded shear connectors.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of deck, accessory, and product indicated.

- B. Shop Drawings:

- 1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

- B. Product Certificates: For each type of steel deck.

- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that each of the following complies with requirements:

- 1. Powder-actuated mechanical fasteners.
- 2. Acoustical roof deck.

- D. Evaluation Reports: For steel deck.

- E. Field quality-control reports.

#### 1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.



- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code - Sheet Steel."
- C. FM Global Listing: Provide steel roof deck evaluated by FM Global and listed in its "Approval Guide, Building Materials" for Class 1 fire rating and Class 1-90 windstorm ratings.

## 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.
- B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

## PART 2 - PRODUCTS

### 2.1 ROOF DECK

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. New Millennium Building Systems, LLC.
  - 2. Nucor Corp.; Vulcraft Group.
  - 3. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.
- B. Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:
  - 1. Galvanized and Shop Prime-Painted Steel Sheet: ASTM A 653, Structural Steel (SS), Grade 33 minimum, zinc coating; cleaned, pretreated and primed with manufacturer's standard baked-on, rust-inhibitive primer.
    - a. Color: Manufacturer's standard.
  - 2. Deck Profile: As indicated.
  - 3. Profile Depth: As indicated.
  - 4. Design Uncoated-Steel Thickness: As indicated.
  - 5. Span Condition: Triple span or more.
  - 6. Side Laps: Overlapped.

### 2.2 DOVETAIL ROOF DECK

- A. Manufacturers: Subject to compliance with requirements, provided products by one of the following:
  - 1. New Millennium Building Systems, LLC.
  - 2. Epic Metals Corporation
- B. Roof Deck: Fabricate panels without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:

1. Basis-of-Design product: CSi Metal Dek Group.
2. Galvanized and Shop Prime-Painted Steel Sheet: ASTM A 653 Structural Steel (SS), Grade 33 minimum ASTM A 924, G60 zinc coating; cleaned, pretreated and primed with the CSi Metal Dek Group – VersaSteel® System.
2. Deck Profile: As indicated.
3. Profile Depth: As indicated.
4. Design Uncoated-Steel Thickness: As indicated.
5. Span Condition: Triple span or more.
6. Side Laps: Nestable.

## 2.3 ACCESSORIES

- A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
- C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 minimum diameter.
- D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
- F. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi, of same material and finish as deck, and of thickness and profile.
- G. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck unless otherwise indicated.
- H. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck. For drains, cut holes in the field.
- I. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck, with 3-inch wide flanges and recessed pans of 1-1/2-inch minimum depth. For drains, cut holes in the field.
- J. Galvanizing Repair Paint: ASTM A 780.
- K. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.
- B. Install temporary shoring before placing deck panels if required to meet deflection limitations.
- C. Locate deck bundles to prevent overloading of supporting members.
- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- I. Mechanical fasteners shall be used in lieu of welding to fasten roof deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

### 3.3 ROOF-DECK INSTALLATION

- A. Fasten roof deck panels to steel supporting members using approved powder actuated or pneumatically driven fasteners. Fasteners shall have knurled shanks; minimum 1/2" diameter steel washers and shall be zinc electroplated in conformance with ASTM B 633, SC 1, Type III. Fasteners shall be used in conformance with SDI design procedures and shall be approved by Factory Mutual. Fasteners shall be Hilti "X-ENP-19L15", "X-EDN19THQ12", "X-EDNK22THQ12", or approved equal. Install fasteners in accordance with manufacturer's recommendations.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of 1/2 of the span or 18 inches, and as follows:
  - 1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
  - 1. End Joints: Lapped 2 inches minimum or butted at Contractor's option.
- D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and mechanically fasten flanges to top of deck. Space mechanical fasteners not more than 12 inches apart with at least one fastener at each corner.

1. Install reinforcing channels or zees in ribs to span between supports and mechanically fasten.
- E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Mechanically fasten to substrate to provide a complete deck installation.
1. Mechanically fasten cover plates at changes in direction of roof-deck panels unless otherwise indicated.

#### 3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Field welds will be subject to inspection.
- C. Testing agency will report inspection results promptly and in writing to Contractor and Architect.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

#### 3.5 PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.
  1. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view.
- C. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 31 00

**SECTION 05 4000**  
**COLD-FORMED METAL FRAMING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Formed steel stud exterior wall and interior wall framing.
- B. Exterior wall sheathing.
- C. Formed steel joist and purlin framing and bridging.

**1.02 RELATED REQUIREMENTS**

- A. Section \_\_\_\_\_: Structural building framing.
- B. Section 04 2613 - Masonry Veneer: Veneer masonry supported by wall stud metal framing.
- C. Section 04 4200 - Exterior Stone Cladding: Stone veneer supported by wall stud metal framing.
- D. Section 06 1000 - Rough Carpentry: Wood blocking and miscellaneous framing.
- E. Section 06 1000 - Rough Carpentry: Wall sheathing.
- F. Section 07 27 26 Fluid applied membrane air barrier
- G. Section 07 9200 - Joint Sealants.
- H. Section 09 2116 - Gypsum Board Assemblies: Cold-formed steel nonstructural framing.

**1.03 REFERENCE STANDARDS**

- A. AISI S100 - North American Specification for the Design of Cold-Formed Steel Structural Members; 2016, with Supplement (2018).
- B. AISI S240 - North American Standard for Cold-Formed Steel Structural Framing; 2015, with Errata (2020).
- C. ASCE 7 - Minimum Design Loads and Associated Criteria for Buildings and Other Structures; Most Recent Edition Cited by Referring Code or Reference Standard.
- D. ASTM A780/A780M - Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings; 2020.
- E. ASTM A1003/A1003M - Standard Specification for Steel Sheet, Carbon, Metallic- and Nonmetallic-Coated for Cold-Formed Framing Members; 2015.
- F. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- G. ASTM C955 - Standard Specification for Cold-Formed Steel Structural Framing Members; 2018, with Editorial Revision.
- H. ASTM C1007 - Standard Specification for Installation of Load Bearing (Transverse and Axial) Steel Studs and Related Accessories; 2020.
- I. ASTM C1177/C1177M - Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing; 2017.
- J. AWS B2.1/B2.1M - Specification for Welding Procedure and Performance Qualification; 2014 (Amended 2015).
- K. ICC (IBC) - International Building Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- L. SSPC-Paint 15 - Steel Joist Shop Primer/Metal Building Primer; 1999 (Ed. 2004).
- M. SSPC-Paint 20 - Zinc-Rich Primers (Type I, "Inorganic," and Type II, "Organic"); 2002 (Ed. 2004).

#### 1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordinate with work of other sections that is to be installed in or adjacent to metal framing systems, including but not limited to structural anchors, cladding anchors, utilities, insulation, and firestopping.

#### 1.05 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: For lateral-force resisting systems, provide product data sheets on hold-down, showing compliance with requirements.
- C. Shop Drawings: Indicate component details, framed openings, bearing, anchorage, loading, welds, and type and location of fasteners, and accessories or items required of related work.
  - 1. Indicate stud and ceiling joist layout.
  - 2. Describe method for securing studs to tracks and for bolted framing connections.
- D. Manufacturer's Installation Instructions: Indicate special procedures, conditions requiring special attention.
- E. Designer's Qualification Statement.
- F. Manufacturer's Qualification Statement.
- G. Welders' Qualification Statement: Welders' certificates in accordance with AWS B2.1/B2.1M and dated no more than 12 months before the start of scheduled welding work.

#### 1.06 QUALITY ASSURANCE

- A. Designer Qualifications: Design framing system under direct supervision of a professional structural engineer experienced in designing this work and licensed in the State in which the Project is located.

#### 1.07 MOCK-UPS

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Provide mock-up of exterior framed wall, including components specified elsewhere, such as insulation, sheathing, window frame, door frame, exterior wall finish, and interior wall finish.
- C. Mock-Up Size: 5 by 5 feet (\_\_\_\_ by \_\_\_\_ m), including corner condition.

### PART 2 PRODUCTS

#### 2.01 MANUFACTURERS

- A. Structural Framing:
  - 1. ClarkDietrich; \_\_\_\_\_: [www.clarkdietrich.com/#sle](http://www.clarkdietrich.com/#sle).
  - 2. Jaimes Industries; \_\_\_\_: [www.jaimesind.com/#sle](http://www.jaimesind.com/#sle).
  - 3. The Steel Network, Inc; \_\_\_\_\_: [www.SteelNetwork.com/#sle](http://www.SteelNetwork.com/#sle).
  - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Connectors:
  - 1. Same manufacturer as metal framing.
  - 2. ClarkDietrich; \_\_\_\_\_: [www.clarkdietrich.com/#sle](http://www.clarkdietrich.com/#sle).
  - 3. Simpson Strong-Tie; \_\_\_\_: [www.strongtie.com/#sle](http://www.strongtie.com/#sle).

#### 2.02 PERFORMANCE REQUIREMENTS

- A. Provide primary and secondary framing members, bridging, bracing, plates, gussets, clips, fittings, reinforcement, and fastenings as required to provide a complete framing system.
- B. Design Requirements: Design cold-formed framing systems, components and connectors to withstand specified design loads in compliance with ICC (IBC), ASCE 7, AISI S100, and AISI S240.
  - 1. Design: Calculate structural characteristics of cold-formed steel framing members according to AISI S100.
  - 2. Structural Performance: Design, engineer, fabricate, and erect to withstand specified design loads for project conditions within required limits.

## **2.03 MATERIALS**

- A. Steel Sheet: ASTM A1003/A1003M, subject to the ductility limitations indicated in AISI S240.

## **2.04 STRUCTURAL FRAMING COMPONENTS**

- A. Wall Studs and Track Sections: AISI S240; c-shaped studs and u-shaped track sections in stud-matching nominal width and compatible height.
  - 1. Structural Grade: As required to meet design criteria.
  - 2. Corrosion Protection Coating Designation: CP 60 in accordance with AISI S240.
- B. Studs and Track: ASTM C955; studs formed to channel, C- or Sigma-shaped with punched web; U-shaped track in matching nominal width and compatible height.
  - 1. Thickness and Depth: As indicated on drawings.
- C. Headers: AISI S240; manufactured, engineered one-member or two-member assemblies, with wide flanges, designed to replace conventional box or nested header framing at openings.
  - 1. Jamb Mounting Clips: Manufacturer's standard.
  - 2. Cripple Stud Clips: Manufacturer's standard.
- D. Joists: AISI S240; manufactured, engineered open-web steel joists.
  - 1. Base Metal: Structural Steel (SS), Grade 33/230.

## **2.05 MISCELLANEOUS CONNECTIONS**

## **2.06 SHEATHING**

- A. Glass-mat-faced gypsum board; ASTM C1177/C1177M, square long edges, 5/8 inch (15.9 mm) thick, Type X - fire-resistant.

## **2.07 ACCESSORIES**

- A. Bracing, Furring, Bridging: Formed sheet steel, thickness determined for conditions encountered; finish to match framing components.
- B. Galvanizing Repair: Touch up bare steel with zinc-rich paint in compliance with ASTM A780/A780M.
- C. Shop and Touch-Up Primer: SSPC-Paint 15, complying with VOC limitations of authorities having jurisdiction.
- D. Touch-Up Primer for Galvanized Surfaces: SSPC-Paint 20, Type I - Inorganic, complying with VOC limitations of authorities having jurisdiction.
- E. Water resistive barrier over sheathing to be the same as section 07 2726.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that substrate surfaces are ready to receive work.

### **3.02 INSTALLATION - GENERAL**

- A. Install structural members and connections in compliance with ASTM C1007.

### **3.03 INSTALLATION OF STUDS**

- A. Install wall studs plumb and level.
- B. Align floor and ceiling tracks; locate to wall layout. Secure in place with fasteners at maximum 24 inches (600 mm) on center. Coordinate installation of sealant with floor and ceiling tracks.
- C. Construct corners using minimum of three studs. Install double studs at wall openings, door and window jambs.
- D. Install load-bearing studs full length in one piece. Splicing of studs is not permitted.
- E. Coordinate placement of insulation in multiple stud spaces made inaccessible after erection.
- F. Install intermediate studs above and below openings to align with wall stud spacing.
- G. Provide deflection allowance in stud track, directly below horizontal building framing at non-loadbearing framing.

- H. Install framing between studs for attachment of mechanical and electrical items, and to prevent stud rotation.
- I. Touch-up field welds and damaged corrosion protected surfaces with primer.

**3.04 INSTALLATION OF JOISTS AND PURLINS**

**3.05 INSTALLATION OF WALL SHEATHING**

- A. Install wall sheathing with long dimension perpendicular to wall studs, with ends over firm bearing and staggered, using self-tapping screws.

**END OF SECTION**



**SECTION 05 5000**  
**METAL FABRICATIONS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Shop fabricated steel and aluminum items.

**1.02 RELATED REQUIREMENTS**

- A. Section 03 3000 - Cast-in-Place Concrete: Placement of metal fabrications in concrete.
- B. Section 05 1200 - Structural Steel Framing: Structural steel column anchor bolts.

**1.03 REFERENCE STANDARDS**

- A. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum; 2020.
- B. AAMA 2603 - Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- C. ASTM A276/A276M - Standard Specification for Stainless Steel Bars and Shapes; 2023.
- D. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- E. ASTM A53/A53M - Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless; 2022.
- F. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
- G. ASTM A283/A283M - Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates; 2018.
- H. ASTM A307 - Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength; 2021.
- I. ASTM A501/A501M - Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing; 2021.
- J. ASTM A554 - Standard Specification for Welded Stainless Steel Mechanical Tubing; 2021.
- K. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- L. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- M. ASTM B210/B210M - Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes; 2019a.
- N. ASTM B211/B211M - Standard Specification for Aluminum and Aluminum-Alloy Rolled or Cold Finished Bar, Rod, and Wire; 2019.
- O. ASTM B26/B26M - Standard Specification for Aluminum-Alloy Sand Castings; 2018, with Editorial Revision.
- P. ASTM B209/B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2021a.
- Q. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- R. AWS A2.4 - Standard Symbols for Welding, Brazing, and Nondestructive Examination; 2020.
- S. AWS B2.1/B2.1M - Specification for Welding Procedure and Performance Qualification; 2014 (Amended 2015).
- T. AWS D1.1/D1.1M - Structural Welding Code - Steel; 2020, with Errata (2023).
- U. AWS D1.2/D1.2M - Structural Welding Code - Aluminum; 2014, with Errata (2020).

- V. IAS AC172 - Accreditation Criteria for Fabricator Inspection Programs for Structural Steel AC172; 2019.
- W. SSPC-Paint 15 - Steel Joist Shop Primer/Metal Building Primer; 1999 (Ed. 2004).
- X. SSPC-Paint 20 - Zinc-Rich Primers (Type I, "Inorganic," and Type II, "Organic"); 2002 (Ed. 2004).

#### **1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate profiles, sizes, connection attachments, reinforcing, anchorage, size and type of fasteners, and accessories. Include erection drawings, elevations, and details where applicable.
  - 1. Indicate welded connections using standard AWS A2.4 welding symbols. Indicate net weld lengths.
- C. Welders' Qualification Statement: Welders' certificates in accordance with AWS B2.1/B2.1M and dated no more than 12 months before start of scheduled welding work.

#### **1.05 QUALITY ASSURANCE**

- A. Welder Qualifications: Welding processes and welding operators qualified in accordance with AWS D1.1/D1.1M and AWS D1.2/D1.2M and dated no more than 12 months before start of scheduled welding work.
- B. Fabricator Qualifications: A qualified steel fabricator that is accredited by IAS AC172.

### **PART 2 PRODUCTS**

#### **2.01 MATERIALS - STEEL**

- A. Steel Sections: ASTM A36/A36M.
- B. Steel Tubing: ASTM A501/A501M hot-formed structural tubing.
- C. Plates: ASTM A283/A283M.
- D. Pipe: ASTM A53/A53M, Grade B Schedule 40, black finish.
- E. Stainless Steel, General: ASTM A666, Type 304.
- F. Stainless Steel Tubing: ASTM A554, Type 304, 16 gauge, 0.0625 inch (1.59 mm) minimum metal thickness, 1-1/2 inch (38 mm) diameter.
- G. Stainless Steel Bars, Shapes and Moldings: ASTM A276/A276M, Type 304.
- H. Bolts, Nuts, and Washers: ASTM A307, Grade A, plain.
- I. Shop and Touch-Up Primer: SSPC-Paint 15, complying with VOC limitations of authorities having jurisdiction.
- J. Touch-Up Primer for Galvanized Surfaces: SSPC-Paint 20, Type I - Inorganic, complying with VOC limitations of authorities having jurisdiction.

#### **2.02 MATERIALS - ALUMINUM**

- A. Extruded Aluminum: ASTM B221 (ASTM B221M), 6063 alloy, T6 temper.
- B. Sheet Aluminum: ASTM B209/B209M, 5052 alloy, H32 or H22 temper.
- C. Aluminum-Alloy Drawn Seamless Tubes: ASTM B210/B210M, 6063 alloy, T6 temper.
- D. Aluminum-Alloy Bars: ASTM B211/B211M, 6061 alloy, T6 temper.
- E. Aluminum-Alloy Sand Castings: ASTM B26/B26M.
- F. Bolts, Nuts, and Washers: Stainless steel.
- G. Welding Materials: AWS D1.2/D1.2M; type required for materials being welded.

#### **2.03 FABRICATION**

- A. Fit and shop assemble items in largest practical sections, for delivery to site.

- B. Fabricate items with joints tightly fitted and secured.
- C. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small uniform radius.
- D. Furnish components required for anchorage of fabrications. Fabricate anchors and related components of same material and finish as fabrication, except where specifically noted otherwise.

#### **2.04 FABRICATED ITEMS**

- A. Bollards: Steel pipe, concrete filled, crowned cap, as detailed; prime paint finish.
- B. Ledge Angles, Shelf Angles, Channels, and Plates Not Attached to Structural Framing: For support of metal decking; galvanized finish.
- C. Lintels: As detailed; galvanized finish.

#### **2.05 FINISHES - STEEL**

- A. Prime paint steel items - interior only
- B. Prime Painting: One coat.
- C. Galvanizing of Non-structural Items: Galvanize after fabrication to ASTM A123/A123M requirements.
- D. All exterior steel to be hot dipped galvanized ASTM A123/A123M and prepared for high performance coating.

#### **2.06 FINISHES - ALUMINUM**

- A. Exterior Aluminum Surfaces: Class I color anodized.
- B. Interior Aluminum Surfaces: Class I natural anodized.
- C. Class I Natural Anodized Finish: AAMA 611 AA-M12C22A41 Clear anodic coating not less than 0.7 mils (0.018 mm) thick.

#### **2.07 FABRICATION TOLERANCES**

- A. Squareness: 1/8 inch (3 mm) maximum difference in diagonal measurements.
- B. Maximum Offset Between Faces: 1/16 inch (1.5 mm).
- C. Maximum Misalignment of Adjacent Members: 1/16 inch (1.5 mm).
- D. Maximum Bow: 1/8 inch (3 mm) in 48 inches (1.2 m).
- E. Maximum Deviation From Plane: 1/16 inch (1.5 mm) in 48 inches (1.2 m).

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify that field conditions are acceptable and are ready to receive work.

#### **3.02 PREPARATION**

- A. Clean and strip primed steel items to bare metal where site welding is required.
- B. Furnish setting templates to the appropriate entities for steel items required to be cast into concrete or embedded in masonry.

#### **3.03 INSTALLATION**

- A. Install items plumb and level, accurately fitted, free from distortion or defects.
- B. Provide for erection loads, and for sufficient temporary bracing to maintain true alignment until completion of erection and installation of permanent attachments.
- C. Field weld components as indicated on drawings. All welds to be complete, filled and ground smooth.
- D. Perform field welding in accordance with AWS D1.1/D1.1M.
- E. Obtain approval prior to site cutting or making adjustments not scheduled.

- F. After erection, prime welds, abrasions, and surfaces not shop primed, except surfaces to be in contact with concrete.

**3.04 TOLERANCES**

- A. Maximum Variation From Plumb: 1/4 inch (6 mm) per story, non-cumulative.
- B. Maximum Offset From True Alignment: 1/4 inch (6 mm).
- C. Maximum Out-of-Position: 1/4 inch (6 mm).

**END OF SECTION**

**SECTION 05 7010**  
**DECORATIVE SCORE BOARD**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. The decorative score board illustrated on sheet WC/A10-3.
- B. The work of this section is to fabricate a high quality tubular stainless steel frame to support digital display boards.
- C. The work is to include the design, detail and fabrication of the scoreboard frame.
- D. The frame is shown schematically on the drawings but is to be fully developed under the work of this specification section.
- E. The fabricator is to work closely with Hamilton Designs who will be providing the electronic displays, general art work and other items.
- F. Provide electrical pathways, glass and display connections, and other items that the development of the design leads to.
- G. All work to be heavy gauge brushed stainless steel tubing, plates and pieces.
- H. Some added glass will likely be included.
- I. All work to be fully welded and ground smooth to a monolithic appearance.
- J. The installation of this item in the building is a part of the work of this specification

**1.02 RELATED REQUIREMENTS**

- A. Section 05500: Metal Fabrications.

**1.03 REFERENCE STANDARDS**

- A. See all reference standards for section 055500.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: All materials.
- C. Shop Drawings: Indicate Full design and fabrication. All drawings no less than 1"=1'-0" scale.
- D. Samples: Two of all materials, \_\_\_ by \_\_\_ inches (\_\_\_ by \_\_\_ mm) in size, indicating \_\_\_\_\_.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with at least 7 years of documented experience.

**1.06 MOCK-UPS**

- A. Construct 1 mock-up, full size feet (\_\_\_ m) long by \_\_\_ feet (\_\_\_ m) wide, indicating \_\_\_\_\_.
- B. Mock-up may remain as part of work.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Bomar of Indianapolis.
- B. MoFab of Anderson, IN.

**PART 3 EXECUTION**

**3.01 EXAMINATION**

**3.02 PREPARATION**

- A. Protection of In-Place Conditions: \_\_\_\_\_.

**3.03 INSTALLATION**

- A. Install in accordance with manufacturer's written instructions.

**3.04 CLEANING**

- A. See Section 01 7000 - Execution and Closeout Requirements for additional requirements.

**3.05 PROTECTION**

- A. Protect installed item from subsequent construction operations.

**END OF SECTION**

**SECTION 06 1000  
ROUGH CARPENTRY**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Nonstructural dimension lumber framing.
- B. Roofing cant strips.
- C. Preservative treated wood materials.
- D. Fire retardant treated wood materials.
- E. Concealed wood blocking, nailers, and supports.
- F. Miscellaneous wood nailers, furring, and grounds.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 7200 - Roof Accessories: Prefabricated roof curbs.

**1.03 REFERENCE STANDARDS**

- A. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2023.
- B. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.
- C. AWC (WFCM) - Wood Frame Construction Manual for One- and Two-Family Dwellings; 2018, with Errata (2019).
- D. AWPA U1 - Use Category System: User Specification for Treated Wood; 2023.
- E. PS 1 - Structural Plywood; 2009 (Revised 2019).
- F. PS 2 - Performance Standard for Wood Structural Panels; 2018.
- G. PS 20 - American Softwood Lumber Standard; 2021.
- H. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Current Edition, Including All Revisions.
- I. WWPA G-5 - Western Lumber Grading Rules; 2021.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide technical data on insulated sheathing, wood preservative materials, and application instructions.

**1.05 DELIVERY, STORAGE, AND HANDLING**

- A. General: Cover wood products to protect against moisture. Support stacked products to prevent deformation and to allow air circulation.
- B. Fire Retardant Treated Wood: Prevent exposure to precipitation during shipping, storage, and installation.

**1.06 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Correct defective work within a two-year period commencing on Date of Substantial Completion.

**PART 2 PRODUCTS**

**2.01 GENERAL REQUIREMENTS**

- A. Dimension Lumber: Comply with PS 20 and requirements of specified grading agencies.

1. If no species is specified, provide species graded by the agency specified; if no grading agency is specified, provide lumber graded by grading agency meeting the specified requirements.
2. Grading Agency: Grading agency whose rules are approved by the Board of Review, American Lumber Standard Committee at [www.alsc.org](http://www.alsc.org), and who provides grading service for the species and grade specified; provide lumber stamped with grade mark unless otherwise indicated.

## **2.02 DIMENSION LUMBER FOR CONCEALED APPLICATIONS**

- A. Grading Agency: Western Wood Products Association; WWPA G-5.
- B. Sizes: Nominal sizes as indicated on drawings, S4S.
- C. Moisture Content: S-dry or MC19.
- D. All blocking in exterior walls or roof assemblies are to be treated lumber.
- E.
- F. Stud Framing (2 by 2 through 2 by 6 (50 by 50 mm through 50 by 150 mm )):
  1. Grade: No. 2.

## **2.03 CONSTRUCTION PANELS**

- A. Roof Sheathing: PS 2 type, rated Structural I Sheathing.
  1. Bond Classification: Exterior.
  2. Span Rating: 60.
  3. Performance Category: 3/4 PERF CAT.
- B. Perimeter metal blocking system
  1. Edgebox RI by Metal-Era
  2. Install as indicated on the drawings in locations where applicable.
  3. Traditional wood blocking is also acceptable in these locations
- C. Communications and Electrical Room Mounting Boards: PS 1 A-D plywood, or medium density fiberboard; 3/4 inch (19 mm) thick; flame spread index of 25 or less, smoke developed index of 450 or less, when tested in accordance with ASTM E84.
- D. Other Applications:
  1. Plywood Concealed From View But Located Within Exterior Enclosure: PS 1, C-C Plugged or better, Exterior grade.
  2. Plywood Exposed to View But Not Exposed to Weather: PS 1, A-D, or better.
  3. Other Locations: PS 1, C-D Plugged or better.

## **2.04 ACCESSORIES**

- A. Fasteners and Anchors:
  1. Metal and Finish: Hot-dipped galvanized steel complying with ASTM A153/A153M for high humidity and preservative-treated wood locations, unfinished steel elsewhere.

## **2.05 FACTORY WOOD TREATMENT**

- A. Treated Lumber and Plywood: Comply with requirements of AWPA U1 - Use Category System for wood treatments determined by use categories, expected service conditions, and specific applications.
  1. Preservative-Treated Wood: Provide lumber and plywood marked or stamped by an ALSC-accredited testing agency, certifying level and type of treatment in accordance with AWPA standards.
- B. Preservative Treatment:
  1. Products:
    - a. Lonza Group; \_\_\_\_: [www.wolmanizedwood.com/#sle](http://www.wolmanizedwood.com/#sle).
    - b. Koppers Performance Chemicals, Inc; \_\_\_\_: [www.koppersperformancechemicals.com/#sle](http://www.koppersperformancechemicals.com/#sle).
    - c. Viance, LLC; Preserve ACQ: [www.treatedwood.com/#sle](http://www.treatedwood.com/#sle).



2. Preservative Pressure Treatment of Lumber Above Grade: AWWA U1, Use Category UC3B, Commodity Specification A using waterborne preservative.
  - a. Kiln dry lumber after treatment to maximum moisture content of 19 percent.
  - b. Treat lumber exposed to weather.
  - c. Treat lumber in contact with roofing, flashing, or waterproofing.

### **PART 3 EXECUTION**

#### **3.01 INSTALLATION - GENERAL**

- A. Select material sizes to minimize waste.
- B. Reuse scrap to the greatest extent possible; clearly separate scrap for use on site as accessory components, including: shims, bracing, and blocking.
- C. Where treated wood is used on interior, provide temporary ventilation during and immediately after installation sufficient to remove indoor air contaminants.

#### **3.02 FRAMING INSTALLATION**

- A. Set structural members level, plumb, and true to line. Discard pieces with defects that would lower required strength or result in unacceptable appearance of exposed members.
- B. Make provisions for temporary construction loads, and provide temporary bracing sufficient to maintain structure in true alignment and safe condition until completion of erection and installation of permanent bracing.
- C. Install structural members full length without splices unless otherwise specifically detailed.
- D. Comply with member sizes, spacing, and configurations indicated, and fastener size and spacing indicated, but not less than required by applicable codes, AWC (WFCM) Wood Frame Construction Manual, and \_\_\_\_\_.
- E. Construct double joist headers at floor and ceiling openings and under wall stud partitions that are parallel to floor joists; use metal joist hangers unless otherwise detailed.
- F. Frame wall openings with two or more studs at each jamb; support headers on cripple studs.

#### **3.03 BLOCKING, NAILERS, AND SUPPORTS**

- A. Provide framing and blocking members as indicated or as required to support finishes, fixtures, specialty items, and trim.
- B. In metal stud walls, provide continuous blocking around door and window openings for anchorage of frames, securely attached to stud framing.
- C. In walls, provide blocking attached to studs as backing and support for wall-mounted items, unless item can be securely fastened to two or more studs or other method of support is explicitly indicated.
- D. Where ceiling-mounting is indicated, provide blocking and supplementary supports above ceiling, unless other method of support is explicitly indicated.
- E. Provide the following specific nonstructural framing and blocking:
  1. Cabinets and shelf supports.
  2. Wall brackets.
  3. Handrails.
  4. Grab bars.
  5. Towel and bath accessories.
  6. Wall-mounted door stops.
  7. Chalkboards and marker boards.
  8. Wall paneling and trim.
  9. Joints of rigid wall coverings that occur between studs.

#### **3.04 ROOF-RELATED CARPENTRY**

- A. Coordinate installation of roofing carpentry with deck construction, framing of roof openings, and roofing assembly installation.

- B. Provide wood curb at each roof opening except where prefabricated curbs are specified and where specifically indicated otherwise; form corners by alternating lapping side members.
- C. All roofing related wood is to be treated or marine grade plywood or lumber
- D. All fasteners are to be galvanized steel

### **3.05 INSTALLATION OF CONSTRUCTION PANELS**

- A. Roof Sheathing: Secure panels with long dimension perpendicular to framing members, with ends staggered and over firm bearing.
  - 1. Nail panels to framing; staples are not permitted.
- B. Communications and Electrical Room Mounting Boards: Secure with screws to studs with edges over firm bearing; space fasteners at maximum 24 inches (610 mm) on center on all edges and into studs in field of board.
  - 1. At fire-rated walls, install board over wall board indicated as part of the fire-rated assembly.
  - 2. Where boards are indicated as full floor-to-ceiling height, install with long edge of board parallel to studs.
  - 3. Install adjacent boards without gaps.

**END OF SECTION**

**SECTION 06 1500  
WOOD DECKING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Plywood wood decking diaphragm layer over glued laminated structural wood deck
- B. Glued laminated structural wood decking. Tongue and groove.
- C. Factory Staining and finishing on glued laminated wood deck

**1.02 RELATED REQUIREMENTS**

**1.03 REFERENCE STANDARDS**

- A. AITC 109 - Standard for Preservative Treatment of Structural Glued Laminated Timber; 2007.
- B. AITC 110 - Standard Appearance Grades for Structural Glued Laminated Timber; 2001.
- C. AITC 111 - Recommended Practice for Protection of Structural Glued Laminated Timber During Transit, Storage and Erection; 2005.
- D. AITC 113 - Standard for Dimensions of Structural Glued Laminated Timber; 2010.
- E. ANSI A190.1 - Product Standard for Structural Glued Laminated Timber; 2022.
- F. ASTM D2559 - Standard Specification for Adhesives for Bonded Structural Wood Products for Use Under Exterior Exposure Conditions; 2012a (Reapproved 2018).
- G. AWC WCD2 - Tongue and Groove Roof Decking; 2003.
- H. PS 1 - Structural Plywood; 2009 (Revised 2019).
- I. WWPA G-5 - Western Lumber Grading Rules; 2021.
- J. UL (FRD) - Fire Resistance Directory; Current Edition.

**1.04 SYSTEM DESCRIPTION**

- A. Design roof live and dead load: 70 psf (\_\_\_\_\_ kPa) with deflection limited to 1/240 of span.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide technical data on wood preservative materials.
- C. Shop Drawings: Indicate deck framing system, loads and cambers, bearing details, and framed openings.
- D. Samples of Wood Deck Exposed To View: Submit two samples, \_\_\_16"\_\_by\_\_\_48" inch (\_\_\_by\_\_\_ mm) in size illustrating wood grain, stain, and finish.
- E. Manufacturer's Qualification Statement.
- F. Installer's Qualification Statement.

**1.06 QUALITY ASSURANCE**

- A. Designer Qualifications: Perform design under direct supervision of a Professional Engineer experienced in design of this type of work and licensed in the State in which the Project is located.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with at least three years of documented experience and certified by AITC.
- C. Installer Qualifications: Company specializing in performing work of the type specified in this section, with at least three years of documented experience.

**1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Protect glue laminated members in accordance with AITC 111 requirements for unwrapped material.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Glued Laminated Decking:
  - 1. Disdero Lumber Company; \_\_\_\_\_: www.lockdeck.com
  - 2. Structuralwood
  - 3. Rosboro
  - 4. Harrison Industries
- B. Basis of design - Disdero Lock Deck - ewith factory applied stain.
  - 1. Grade of deck to be Supreme Grade
  - 2. 3x6 nominal size

### **2.02 WOOD MATERIALS**

- A. Plywood diaphragm Decking: PS 1 plywood; APA Rated Sheathing, thickness 1/2" unless otherwise noted in drawings \_\_\_\_\_; Exterior grade;1 A; unsanded
- B. Structural Glued Laminated Timber Decking: Douglas fir fabricated to comply with ANSI A190.1 and AITC 113, laminated with adhesive tested according to ASTM D2559 for wet service; beveled edges, single tongue.
  - 1. Appearance: Fabricate to AITC 110 premium grade.
  - 2. Thickness: deck boards to be 3" full thickness - 3 laminations
  - 3. Deck boards to be random lengths continuous.
- C. Factory Finish
  - 1. Finish is to be acrylic based,
  - 2. semi-transparent stain.
  - 3. Minimum 20 standard colors to choose from.

### **2.03 ACCESSORIES**

- A. Fasteners and Anchors:
  - 1. Fastener Type and Finish: Hot-dipped galvanized steel for high humidity and preservative-treated wood locations, unfinished steel elsewhere.
  - 2. Screws: Bugle head, hardened steel, power driven type, length three times thickness of decking.
- B. Adhesive: Waterproof, air cure type, cartridge dispensed. Provide \_\_\_\_\_ manufactured by \_\_\_\_\_.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that support framing is ready to receive decking.

### **3.02 PREPARATION**

- A. Coordinate placement of bearing items.

### **3.03 FACTORY APPLIED WOOD STAIN AND FINISH**

- A. Apply stain and then laquer finish to the boards in the factory afer sanded smooth and ready for finish.
- B. Touch up staining in the field after deck is installed.

### **3.04 INSTALLATION - BOARD DECKING**

- A. Install decking perpendicular to framing members, with ends staggered over firm bearing. On sloped surfaces, lay decking with tongue upward.
- B. Engage decking tongue and groove edges.
- C. Secure with fasteners. Side spike planks together, through pre-drilled holes.

### **3.05 TOLERANCES**

- A. Surface Flatness of Decking Without Load: 1/4 inch in 10 feet (2 mm/m) maximum, and 1/2 inch in 30 feet (12 mm / 9 m) maximum.

**END OF SECTION**

**SECTION 06 2000**  
**FINISH CARPENTRY**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Finish carpentry items.
- B. Wood casings and moldings.
- C. Hardware and attachment accessories.

**1.02 RELATED REQUIREMENTS**

- A. Section 06 1000 - Rough Carpentry: Support framing, grounds, and concealed blocking.
- B. Section 06 4100 - Architectural Wood Casework: Shop fabricated custom cabinet work.
- C. Section 08 1433 - Stile and Rail Wood Doors.
- D. Section 09 9300 - Staining and Transparent Finishing: Staining and transparent finishing of finish carpentry items.

**1.03 REFERENCE STANDARDS**

- A. ANSI A208.2 - Medium Density Fiberboard (MDF) for Interior Applications; 2022.
- B. AWI (QCP) - Quality Certification Program; Current Edition.
- C. AWI/AWMAC/WI (AWS) - Architectural Woodwork Standards, 2nd Edition; 2014, with Errata (2016).
- D. AWMAC/WI (NAAWS) - North American Architectural Woodwork Standards; 2021, with Errata.
- E. BHMA A156.9 - Cabinet Hardware; 2020.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Sequence installation to ensure utility connections are achieved in an orderly and expeditious manner.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data:
  - 1. Provide manufacturer's product data, storage and handling instructions for factory-fabricated units.
  - 2. Provide instructions for attachment hardware, finish hardware, and \_\_\_\_\_.
- C. Shop Drawings: Indicate materials, component profiles, fastening methods, jointing details, and accessories.
  - 1. Scale of Drawings: 1-1/2 inch to 1 foot (125 mm to 1 m), minimum.
  - 2. Provide information as required by AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS).
  - 3. Include certification program label.
- D. Samples: Submit two samples of finish plywood, \_12" \_\_\_by\_12"\_\_\_ inch (\_\_\_by\_\_\_ mm) in size illustrating wood grain and specified finish.
- E. Samples: Submit two samples of wood trim 24" inch (\_\_\_ mm) long.

**1.06 QUALITY ASSURANCE**

- A. Fabricator Qualifications: Company specializing in fabricating the products specified in this section with minimum five years of documented experience.
  - 1. Company with at least one project within the past 5 years with value of woodwork within 20 percent of cost of woodwork for this project.
  - 2. Accredited participant in the specified certification program prior to the commencement of fabrication and throughout the duration of the project.
- B. Quality Certification:

1. Comply with AWI (QCP) woodwork association quality certification service/program in accordance with requirements for work specified in this section: [www.awiqcp.org/#sle](http://www.awiqcp.org/#sle).
2. Provide labels or certificates indicating that work complies with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade or grades specified.
3. Provide designated labels on shop drawings as required by certification program.
4. Provide designated labels on installed products as required by certification program.
5. Submit certifications upon completion of installation that verifies this work is in compliance with specified requirements.

#### **1.07 MOCK-UPS**

- A. Prived mockup of finished trim.
- B. See Section 01 4000 - Quality Requirements for additional requirements.

#### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Store finish carpentry items under cover, elevated above grade, and in a dry, well-ventilated area not exposed to heat or sunlight.
- B. Protect from moisture damage.
- C. Handle materials and products to prevent damage to edges, ends, or surfaces.

### **PART 2 PRODUCTS**

#### **2.01 FINISH CARPENTRY ITEMS**

- A. Quality Standard: Custom Grade, in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless noted otherwise.
- B. Interior Woodwork Items:
  1. Moldings, Bases, Casings, and Miscellaneous Trim: Maple; prepare for stain finish.
  2. Bench: Maple; prepare for stain finish..

#### **2.02 LUMBER MATERIALS**

- A. Hardwood Lumber: No. 1 Maple species, Rift Cut sawn, maximum moisture content of 6 percent \_\_\_\_\_, of quality suitable for transparent finish.

#### **2.03 PANEL CORE MATERIALS**

- A. Medium Density Fiberboard (MDF): Composite panel composed of cellulosic fibers, additives, and bonding system; cured under heat and pressure; comply with ANSI A208.2.

#### **2.04 FASTENINGS**

- A. Adhesive for Purposes Other Than Laminate Installation: Suitable for the purpose; not containing formaldehyde or other volatile organic compounds.
- B. Fasteners: Of size and type to suit application; \_\_\_\_\_ finish in concealed locations and \_\_\_\_\_ finish in exposed locations.

#### **2.05 ACCESSORIES**

- A. Adhesive: Type recommended by fabricator to suit application.

#### **2.06 HARDWARE**

- A. Hardware: Comply with BHMA A156.9.
- B. Countertop Support Brackets: Fixed, L-shaped, face-of-stud mounting.
  1. Material: Steel; T-shape cross-section.
    - a. Finish: Manufacturer's standard, factory-applied, textured powder coat.
    - b. Color: Black.
    - c. Height: 9 inches (230 mm).
    - d. Support Length: 9 inches (230 mm).
    - e. Width: 1 inch (25 mm).
  2. Products:
    - a. A&M Hardware, Inc; Hybrid Brackets: [www.aandmhardware.com/#sle](http://www.aandmhardware.com/#sle).

## **2.07 SITE FINISHING MATERIALS**

- A. Stain, Shellac, Varnish, and Finishing Materials: Comply with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless noted otherwise.

## **2.08 FABRICATION**

- A. Shop assemble work for delivery to site, permitting passage through building openings.
- B. When necessary to cut and fit on site, provide materials with ample allowance for cutting. Provide trim for scribing and site cutting.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify adequacy of backing and support framing.

### **3.02 INSTALLATION**

- A. Install custom fabrications in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade indicated.
- B. Set and secure materials and components in place, plumb and level.
- C. Carefully scribe work abutting other components, with maximum gaps of 1/32 inch (0.79 mm). Do not use additional overlay trim to conceal larger gaps.

### **3.03 TOLERANCES**

- A. Maximum Variation from True Position: 1/16 inch (1.6 mm).
- B. Maximum Offset from True Alignment with Abutting Materials: 1/32 inch (0.79 mm).

**END OF SECTION 06 2000**



**SECTION 06 4100**  
**ARCHITECTURAL WOOD CASEWORK**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Specially fabricated wall units.
- B. Hardware.

**1.02 REFERENCE STANDARDS**

- A. AWI/AWMAC/WI (AWS) - Architectural Woodwork Standards, 2nd Edition; 2014, with Errata (2016).
- B. AWMAC/WI (NAAWS) - North American Architectural Woodwork Standards; 2021, with Errata.
- C. BHMA A156.9 - Cabinet Hardware; 2020.
- D. HPVA HP-1 - American National Standard for Hardwood and Decorative Plywood; 2020.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Shop Drawings: Indicate materials, component profiles, fastening methods, jointing details, and accessories.
  - 1. Scale of Drawings: 1-1/2 inch to 1 foot (125 mm to 1 m), minimum.
  - 2. Provide information as required by AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS).
- C. Product Data: Provide data for hardware accessories.
- D. Samples: Submit actual samples of architectural cabinet construction, minimum 8 inches (200 mm) square, illustrating proposed brochure rack substrate and finish.
- E. Samples: Submit actual sample items of proposed acrylic front, demonstrating hardware design, quality, and finish.
- F. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**1.04 QUALITY ASSURANCE**

- A. Fabricator Qualifications: Company specializing in fabricating the products specified in this section with minimum five years of documented experience.
  - 1. Certified under AWI/AWMAC/WI Quality Certification Program.

**1.05 DELIVERY, STORAGE, AND HANDLING**

- A. Protect units from moisture damage.

**1.06 FIELD CONDITIONS**

- A. Environmental Requirements: Maintain following conditions in building for minimum 7 days prior to, during, and after installation of units.
  - 1. Temperature: 60 to 80 degrees F.
  - 2. Humidity: 25 to 55 percent.

**PART 2 PRODUCTS**

**2.01 BROCHURE RACK**

- A. Quality Standard: Custom Grade, in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless noted otherwise.
- B. Wood Veneer Brochure Rack:
  - 1. Exposed Surfaces: HPVA HP-1 Grade A, Maple, plain sliced, random-matched.
  - 2. Semi-Exposed Surfaces: HPVA HP-1 Grade B, Maple, plain sliced, random-matched.
  - 3. Concealed Surfaces: Manufacturer's option.

## **2.02 HARDWOOD PLYWOOD PANELS**

- A. Hardwood Plywood: Plywood manufactured for nonstructural decorative applications; consisting of faces and backs applied to a variety of core types; comply with HPVA HP-1.
  - 1. Woodwork Quality Standard: Panels complying with specified woodwork quality standard.
  - 2. Face: Maple; \_\_\_\_\_; grade AA.
    - a. Finish: UV-cured clear topcoat.

## **2.03 LAMINATE MATERIALS**

- A. Manufacturers:
  - 1. Formica Corporation; PL-1: [www.formica.com/#sle](http://www.formica.com/#sle).
  - 2. Substitutions: See Section 01 6000 - Product Requirements.

## **2.04 ACCESSORIES**

- A. Adhesive: Type recommended by fabricator to suit application.
- B. Fasteners: Size and type to suit application.
- C. Concealed Joint Fasteners: Threaded steel.

## **2.05 HARDWARE**

- A. Hardware: BHMA A156.9, types as recommended by fabricator for quality grade specified.

## **2.06 FABRICATION**

## **2.07 SHOP FINISHING**

- A. Sand work smooth and set exposed nails and screws.
- B. On items to receive transparent finishes, use wood filler matching or blending with surrounding surfaces and of types recommended for applied finishes.
- C. Finish work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), Section 5 - Finishing for grade specified and as follows:
  - 1. Transparent:
    - a. Sheen: Flat.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify adequacy of backing and support framing.

### **3.02 INSTALLATION**

- A. Install work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade indicated.
- B. Set and secure brochure rack in place, assuring that it is rigid, plumb, and level.
- C. Use fixture attachments in concealed locations for wall mounted components.
- D. Countersink anchorage devices at exposed locations. Conceal with solid wood plugs of species to match surrounding wood; finish flush with surrounding surfaces.

### **3.03 CLEANING**

- A. Clean casework, counters, shelves, hardware, fittings, and fixtures.

**END OF SECTION 06 4100**

**SECTION 06 6100**  
**CAST POLYMER FABRICATIONS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Solid surfacing fabrications.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 9200 - Joint Sealants.

**1.03 REFERENCE STANDARDS**

- A. ASTM C 1518-16 - Standard Specification for Precured Elastomeric Silicone Joint Sealants
- B. ASTM D 570 - Standard Test Method for Water Absorption of Plastics
- C. ASTM D 792 - Standard Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement
- D. ASTM D 2583 - Standard Test Method of Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor
- E. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.
- F. ASTM G 21: Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi
- G. ASTM G 22: Standard Practice for Determining Resistance of Plastics to Bacteria
- H. ASTM G 155: Standard Practice for Operating Xenon Arc Light Apparatus for Exposure of Non-Metallic Materials
- I. SCAQMD Rule 1168 - Adhesitive and Sealant Applications
- J. UL 2818 GREENGUARD Certification Program for Chemical Emissions for Building Materials, Finishes, Furnishings
- K. ICC (IBC) - International Building Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- L. ISFA 2-01 - Classification and Standards for Solid Surfacing Material; 2013.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meetings: Review conditions for installation, installation procedures, coordination of related work, and anchorages by others.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's data for fabricated units.
  - 1. Include maximum allowable load data.
- C. Shop Drawings: For each type of cast polymer, indicate:
  - 1. Plans and Elevations: Include dimensions and unit serial numbers; indicate location of fabricated units.
  - 2. Details: Include fully dimensioned shop drawings showing wall panel layouts, joinery, terminating conditions, substrate construction. Include elevations, section details, and large scale details..
- D. Samples: For each SS type, two samples, 5 inches by 5 inches (130 mm by 130 mm) in size, indicating specified color.
- E. Test Reports: Indicate compliance with reference standard performance requirements.
- F. Evaluation Service Reports: Indicate compliance with specified performance requirements.
- G. Manufacturer's Instructions: Indicate installation and handling instructions.

- H. Operation and Maintenance Data: Maintenance instructions, including recommended cleaning procedures and materials.
  - 1. Include instructions for stain removal.
- I. Executed warranty.
- J. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

#### **1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with minimum three years of documented experience.
- B. Installer Qualifications: Minimum of three years documented installation experience for projects similar in scope and complexity to this Project, and currently certified by the manufacturer as an acceptable Installer.
- C. Fabricator Qualifications: Minimum of three years documented experience in fabricating solid surfacing wall panels similar in scope and complexity of this Project. Currently certified by the manufacturer as an acceptable fabricator.

#### **1.07 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Construct \_\_\_\_\_ mock-up, \_\_\_\_ feet (\_\_\_\_ m) long by \_\_\_\_\_ feet (\_\_\_\_ m) wide, indicating construction, finish, and joints.
- C. Mock-up may remain as part of the work.

#### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. See Section 01 7419 - Construction Waste Management and Disposal for packaging waste requirements.
- B. Deliver products to project site in original packages, containers, or bundles bearing brand name and identification.
- C. Store products under cover, elevated above grade, and in dry, well-ventilated areas not exposed to heat or sunlight. Protect from moisture damage.
- D. Handle products to prevent damage to edges, ends, or surfaces, and in accordance with manufacturer's written instructions.

#### **1.09 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Manufacturer's Limited Warranty: Provide manufacturer's standard 10 Year Commercial Limited Warranty for defects in solid surface sheet materials. Complete forms in Owner's name and register with manufacturer.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. Solid Surface Fabrications:
  - 1. Wilsonart LLC.

#### **2.02 REGULATORY REQUIREMENTS**

- A. Surface Burning Requirements:
  - 1. Interior Use: Flame spread index of 75 or less and smoke-development index of 450 or less; Class B interior finish classification when tested in accordance with ASTM E84.

#### **2.03 FABRICATION**

- A. Radius corners and edges with 1/8 inch (3.2 mm) minimum radius; polish exposed edges.

- B. Provide consistent finish over exposed surfaces matching approved samples.
- C. Fill seams and mold lines; grind smooth and finish to match adjacent cast polymer surfaces.
- D. Fabrication Tolerances:
  - 1. Maximum Variation from Specified Dimensions: 1/8 inch (3.18 mm).

#### **2.04 ACCESSORIES**

- A. General: Accessories recommended by cast polymer manufacturer for complete installation.
- B. Joint Sealants: Type recommended by cast polymer manufacturer for application.

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify field measurements are as indicated on shop drawings.
- B. Verify substrates are prepared to receive cast polymer fabrications.
- C. If substrate preparation is responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

#### **3.02 PREPARATION**

- A. Prepare substrates in accordance with manufacturer's written instructions.

#### **3.03 INSTALLATION**

- A. Install cast polymer units in accordance with manufacturer's written instructions.
- B. Align work plumb and level.

#### **3.04 CLEANING**

- A. See Section 01 7000 - Execution and Closeout Requirements for additional requirements.
- B. Clean exposed surfaces of installed units in accordance with manufacturer's instructions.

#### **3.05 PROTECTION**

- A. Protect flooring and all adjacent finishes during installation of cast polymer units.
- B. Protect installed cast polymer units from subsequent construction operations.

**END OF SECTION 06 6100**

**SECTION 07 1400**  
**FLUID-APPLIED WATERPROOFING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Modified-polymer elastomeric waterproofing for foundations.
- B. Fluid-Applied Waterproofing:
  - 1. Modified-polymer elastomeric waterproofing.

**1.02 RELATED REQUIREMENTS**

- A. Section 03 3000 - Cast-in-Place Concrete: Concrete substrate.
- B. Section 04 2000 - Unit Masonry: Masonry joints prepared to receive flashings.
- C. Section 07 2100 - Thermal Insulation: Insulation used for protective cover.

**1.03 ABBREVIATIONS**

- A. HDPE - High-Density Polyethylene.
- B. SBS - Styrene-Butadiene-Styrene.

**1.04 REFERENCE STANDARDS**

- A. ASTM C836/C836M - Standard Specification for High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane for Use with Separate Wearing Course; 2012.
- B. ASTM C1306/C1306M - Standard Test Method for Hydrostatic Pressure Resistance of a Liquid-Applied Waterproofing Membrane; 2008, with Editorial Revision (2016).

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data for membrane, surface conditioner, and joint and crack sealants.

**1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years documented experience.
- B. Installer Qualifications: Company specializing in installation of fluid-applied waterproofing with minimum three years experience.

**1.07 FIELD CONDITIONS**

- A. Maintain ambient temperatures above 40 degrees F (5 degrees C) for 24 hours before and during application and until cured.

**1.08 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Installer Warranty: Provide 5-year warranty for waterproofing failing to resist penetration of water commencing on Date of Substantial Completion. Complete forms in Owner's name and register with installer.
- C. Extended Correction Period: Correct defective work within 2-year period commencing on Date of Substantial Completion.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Modified-Polymer Elastomeric Waterproofing:
  - 1. Carlisle Coatings & Waterproofing, Inc; MiraSEAL: [www.carlisleccw.com/#sle](http://www.carlisleccw.com/#sle).
  - 2. Henry Company; Henry CM100: [www.henry.com/#sle](http://www.henry.com/#sle).
  - 3. W.R. Meadows, Inc; HYDRALASTIC 836: [www.wrmeadows.com/#sle](http://www.wrmeadows.com/#sle).
  - 4. Substitutions: See Section 01 6000 - Product Requirements.

## **2.02 FLUID-APPLIED WATERPROOFING MATERIALS**

- A. Modified-Polymer Elastomeric Waterproofing:
  - 1. Cured Thickness: 25-30 mils (0.025-0.030 inches) (0.635-0.762 mm), minimum.
  - 2. Suitable for installation over concrete substrates.

## **2.03 ACCESSORIES**

- A. Sealant for Joints and Cracks in Substrate: Type compatible with waterproofing material and as recommended by waterproofing manufacturer.
- B. Protection Board: Provide type capable of preventing damage to waterproofing due to backfilling and construction traffic.
  - 1. Extruded Polystyrene foam board, 1 inch (25 mm) thick.
- C. Drainage Panel: Drainage layer with geotextile filter fabric on earth side.
  - 1. Composition: Dimpled polyethylene, polypropylene, or polystyrene core; polypropylene or polyester filter fabric.
  - 2. Thickness: As indicated on drawings.
- D. Counterflashings: As recommended by membrane and protection board manufacturer.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify existing conditions before starting work.
- B. Verify substrate surfaces are free of frozen matter, dampness, loose particles, cracks, pits, projections, penetrations, or foreign matter detrimental to adhesion or application of waterproofing system.
- C. Verify that substrate surfaces are smooth, free of honeycomb or pitting, and not detrimental to full contact bond of waterproofing materials.

### **3.02 PREPARATION**

- A. Protect adjacent surfaces from damage not designated to receive waterproofing.
- B. Clean and prepare surfaces to receive waterproofing in accordance with manufacturer's instructions.
- C. Do not apply waterproofing to surfaces unacceptable to waterproofing manufacturer.
- D. Fill non-moving joints and cracks with a filler compatible with waterproofing materials.
- E. Seal moving cracks with sealant and non-rigid filler, using procedures recommended by sealant and waterproofing manufacturers.

### **3.03 INSTALLATION**

- A. Apply waterproofing in accordance with manufacturer's instructions .
- B. Seal membrane and flashings to adjoining surfaces.

### **3.04 INSTALLATION - DRAINAGE PANEL AND PROTECTION BOARD**

- A. Place drainage panel directly against membrane, butt joints, place to encourage drainage downward, and scribe and cut boards around projections, penetrations, and interruptions.
- B. Place protection board directly against drainage panel; butt joints, and scribe and cut boards around projections, penetrations, and interruptions.

### **3.05 PROTECTION**

- A. Do not permit traffic over unprotected or uncovered membrane.

**END OF SECTION**

**SECTION 07 2100  
THERMAL INSULATION**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Board insulation and integral vapor retarder at cavity wall construction, perimeter foundation wall, underside of floor slabs, over roof deck, over roof sheathing, exterior wall behind \_\_\_\_\_ wall finish, and interior wall with facer providing exposed finish.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 5300 - Elastomeric Membrane Roofing: Installation requirements for board insulation over low slope roof deck.

**1.03 REFERENCE STANDARDS**

- A. ASTM C578 - Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation; 2019.
- B. ASTM C1289 - Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board; 2021.
- C. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.
- D. ASTM E136 - Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 °C; 2022.
- E. ASTM E2357 - Standard Test Method for Determining Air Leakage Rate of Air Barrier Assemblies; 2018.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data on product characteristics, performance criteria, and product limitations.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.

**1.05 QUALITY ASSURANCE**

**1.06 FIELD CONDITIONS**

- A. Do not install insulation adhesives when temperature or weather conditions are detrimental to successful installation.

**PART 2 PRODUCTS**

**2.01 APPLICATIONS**

- A. Insulation Under Concrete Slabs: Extruded polystyrene (XPS) board.
- B. Insulation at Perimeter of Foundation: Extruded polystyrene (XPS) board.
- C. Insulation Inside Masonry Cavity Walls: Expanded polystyrene (EPS) board.
- D. Insulation Over Metal Stud Framed Walls, Continuous: Extruded polystyrene (XPS) carbon black board.
- E. Insulation on Inside of Framed Walls with Exposed Facer Providing Interior Finish: Rigid cellular polyisocyanurate with exposed facers.

**2.02 FOAM BOARD INSULATION MATERIALS**

- A. Expanded Polystyrene (EPS) Board Insulation: Comply with ASTM C578.
  - 1. Flame Spread Index (FSI): Class A - 0 to 25, when tested in accordance with ASTM E84.
  - 2. Smoke Developed Index (SDI): 450 or less, when tested in accordance with ASTM E84.
  - 3. Board Size: 48 inch by 96 inch (1220 mm by 2440 mm).
  - 4. Board Thickness: as indicated on drawings inch (\_\_\_ mm).
  - 5. Board Edges: Square.



6. Type and Compressive Resistance: Type IX, 25 psi (173 kPa), minimum. and where called for as high compression board to be type XV 60 psi.
7. Type and Water Absorption: Type XI, 4.0 percent by volume, maximum, by total immersion.
8. Products:

### **2.03 ACCESSORIES**

- A. Self-Adhered Transition Flashing: Multipurpose, self-adhered flashing with modified butyl adhesive, polyester fiber top sheet, and polypropylene interlayer.
  1. Application: Primerless adhesion for use as through-wall flashings and wall transitions to roof and below-grade systems.
  2. Thickness: 45 mil, 0.045 inch (1.14 mm), nominal.
  3. Size: 6 inches (152 mm) wide, in rolls 75 feet (23 m) long.
- B. Flashing Tape: Special reinforced film with high performance adhesive.
  1. Application: Window and door opening flashing tape.
  2. Width: As required for application.
- C. Tape joints of rigid insulation in accordance with roofing and insulation manufacturers' instructions.
- D. Air and Moisture Sealing Insulation Fasteners: Preassembled fastener units consisting of sealing washer, screw, and gasketing tube.
- E. Rigid Insulation Pronged Attachment Washers: Solid plastic cap washer with prongs and flexible perimeter seal attached with screws to substrate for attachment of rigid insulation and to help seal against air and moisture penetration through weather barrier assembly.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that substrate, adjacent materials, and insulation materials are dry and that substrates are ready to receive insulation.
- B. Verify substrate surfaces are flat, free of honeycomb, fins, irregularities, or materials or substances that may impede adhesive bond.

### **3.02 BOARD INSTALLATION AT FOUNDATION PERIMETER**

- A. Adhere a 6 inches (152 mm) wide strip of polyethylene sheet over construction, control, and expansion joints with double beads of adhesive each side of joint.
  1. Tape seal joints.
  2. Extend sheet full height of joint.
- B. Apply adhesive to back of boards:
  1. Three continuous beads per board length.
  2. Full bed 1/8 inch (3.2 mm) thick.
- C. Install boards horizontally on foundation perimeter.
  1. Place boards to maximize adhesive contact.
  2. Install in running bond pattern.
  3. Butt edges and ends tightly to adjacent boards and to protrusions.
- D. Extend boards over expansion joints, unbonded to foundation on one side of joint.
- E. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.
- F. Immediately following application of board insulation, place protective boards over exposed insulation surfaces.
  1. Apply adhesive in five continuous beads per board length.
  2. Install boards horizontally from base of foundation to top of insulation.
  3. Butt boards tightly, with joints staggered from insulation joints.

### **3.03 BOARD INSTALLATION AT EXTERIOR WALLS**

- A. Adhere 6 inches (152 mm) wide strip of polyethylene sheet over expansion joints with double beads of adhesive each side of joint.
  - 1. Tape seal joints between sheets.
  - 2. Extend sheet full height of joint.
- B. Apply adhesive to back of boards:
  - 1. Three continuous beads per board length.
  - 2. Full bed 1/8 inch (3.2 mm) thick.
- C. Install rigid insulation directly to steel studs or exterior grade sheathing at 16 inches (406 mm) on center with manufacturer recommended mechanical fasteners, and tape joints with manufacturer's minimum 4 inches (102 mm) wide sealant tape; comply with ASTM E2357.
- D. Install boards horizontally on walls.
  - 1. Place boards to maximize adhesive contact.
  - 2. Install in running bond pattern.
  - 3. Butt edges and ends tightly to adjacent boards and protrusions.
- E. Extend boards over expansion joints, unbonded to wall on one side of joint.
- F. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.

### **3.04 BOARD INSTALLATION AT CAVITY WALLS**

- A. Secure impale fasteners to substrate at following frequency:
  - 1. Six (6) per insulation board.
- B. Adhere a 6 inches (152 mm) wide strip of polyethylene sheet over expansion joints with double beads of adhesive each side of joint.
  - 1. Tape seal joints between sheets.
  - 2. Extend sheet full height of joint.
- C. Apply adhesive to back of boards:
  - 1. Three continuous beads per board length.
  - 2. Full bed 1/8 inch (3.2 mm) thick.
- D. Install boards to fit snugly between wall ties.
  - 1. Place membrane surface against adhesive.
  - 2. Place membrane surface facing out, and tape seal board joints.
- E. Install boards horizontally on walls.
  - 1. Place boards to maximize adhesive contact.
  - 2. Install in running bond pattern.
  - 3. Butt edges and ends tightly to adjacent boards and protrusions.
  - 4. Place impale fastener locking discs.
- F. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.

### **3.05 BOARD INSTALLATION UNDER CONCRETE SLABS**

- A. Place insulation under slabs on grade after base for slab has been compacted.
- B. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.
- C. Prevent insulation from being displaced or damaged while placing vapor retarder and placing slab.

### **3.06 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Coordination of Air Barrier Association of America (ABAA) Tests and Inspections:
  - 1. Provide testing and inspection required by ABAA Quality Assurance Program (QAP).
  - 2. Notify ABAA in writing of schedule for air barrier work, and allow adequate time for testing and inspection.
  - 3. Cooperate with ABAA testing agency.

4. Allow access to air barrier work areas and staging.
5. Do not cover air barrier work until tested, inspected, and accepted.

**3.07 PROTECTION**

- A. Do not permit installed insulation to be damaged prior to its concealment.

**END OF SECTION**

**SECTION 07 2119**  
**FOAMED-IN-PLACE INSULATION**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Foamed-in-place insulation.
  - 1. In exterior wall crevices.
  - 2. At junctions of dissimilar wall and roof materials.
  - 3. Where indicated on the drawings

**1.02 REFERENCE STANDARDS**

- A. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus; 2021.
- B. ASTM D1621 - Standard Test Method for Compressive Properties Of Rigid Cellular Plastics; 2010.
- C. ASTM D1622 - Standard Test Method for Apparent Density of Rigid Cellular Plastics; 2020.
- D. ASTM D2842 - Standard Test Method for Water Absorption of Rigid Cellular Plastics; 2019.
- E. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.
- F. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials; 2022.
- G. ASTM E2178 - Standard Test Method for Determining Air Leakage Rate and Calculation of Air Permeance of Building Materials; 2021a.
- H. NFPA 275 - Standard Method of Fire Tests for the Evaluation of Thermal Barriers; 2022.

**1.03 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene one week prior to commencing work of this section.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide product description, insulation properties, overcoat properties, and preparation requirements.
- C. Certificates: Certify that products of this section meet or exceed specified requirements.
- D. Manufacturer's Installation Instructions: Indicate special procedures, and perimeter conditions requiring special attention.
- E. Manufacturer Qualification: Submit documentation of current evaluation of proposed manufacturer and materials.
- F. Installer Qualification: Submit documentation of current contractor accreditation and current installer certification. Keep copies of all contractor accreditation and installer certification on site during and after installation. Present on-site documentation upon request.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section, with not less than three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified, with minimum three years documented experience, and approved by manufacturer.

**1.06 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Provide 1 mock-up, 1 foot (\_\_\_\_ m) long by 1 foot (\_\_\_\_ m) wide; include insulation overcoat, wall construction, window and frame, and door frame in mock-up.
- C. Locate where directed.

D. Mock-up may remain as part of work.

## 1.07 FIELD CONDITIONS

A. Do not apply foam when temperature is below that specified by the manufacturer for ambient air and substrate.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Foamed-In-Place Insulation:
1. BASF Corporation; WALLTITE US Series Closed Cell: [www.spf.basf.com/#sle](http://www.spf.basf.com/#sle).
  2. Carlisle Spray Foam Insulation; \_\_\_\_\_: [www.carlisesfi.com/#sle](http://www.carlisesfi.com/#sle).
  3. Henry Company; \_\_\_\_\_: [www.henry.com/#sle](http://www.henry.com/#sle).
  4. Johns Manville; JM Corbond III Closed Cell Spray Polyurethane Foam: [www.jm.com/#sle](http://www.jm.com/#sle).

### 2.02 MATERIALS

- A. Foamed-In-Place Insulation: Low-density, flexible, open cell or closed cell, water vapor permeable polyurethane foam; foamed on-site, using blowing agent of water or non-ozone-depleting gas.
1. Thermal Resistance: R-value (RSI-value) of 3.0 (0.53), minimum, per 1 inch (25.4 mm) thickness at 75 degrees F (24 degrees C) mean temperature when tested in accordance with ASTM C518.
  2. Air Permeance: 0.04 cfm per square foot (0.2 L/(s/sq m)), maximum, when tested at intended thickness in accordance with ASTM E2178 at 1.57 psf (75 Pa).
  3. Surface Burning Characteristics: Flame spread/smoke developed index of 25/450, maximum, when tested in accordance with ASTM E84.
  4. Basis of Design:
    - a. Carlisle Spray Foam Insulation; SealTite PRO Open Cell: [www.carlisesfi.com/#sle](http://www.carlisesfi.com/#sle).
    - b. Huntsman Building Solutions; Classic Ultra: [www.huntsmanbuildingsolutions.com/#sle](http://www.huntsmanbuildingsolutions.com/#sle).
  5. Other Acceptable Products:
    - a. BASF Corporation; ENERTITE NM: [www.spf.basf.com/#sle](http://www.spf.basf.com/#sle).
    - b. Carlisle Spray Foam Insulation; SealTite PRO High Yield: [www.carlisesfi.com/#sle](http://www.carlisesfi.com/#sle).
    - c. Henry Company; \_\_\_\_\_: [www.henry.com/#sle](http://www.henry.com/#sle).
    - d. Huntsman Building Solutions; Classic Ultra: [www.huntsmanbuildingsolutions.com/#sle](http://www.huntsmanbuildingsolutions.com/#sle).
    - e. Johns Manville; JM ocSPF Open Cell Spray Polyurethane Foam: [www.jm.com/#sle](http://www.jm.com/#sle).
    - f. Preferred Solutions, Inc; Staycell 505 Open Cell Spray Foam Insulation: [www.preferredsolutions.net/#sle](http://www.preferredsolutions.net/#sle).
- B. Foamed-In-Place Insulation: Medium-density, rigid or semi-rigid, closed cell polyurethane foam; foamed on-site, using blowing agent of water or non-ozone-depleting gas.
1. Thermal Resistance: R-value (RSI-value) of 5.0 (0.88), minimum, per 1 inch (25.4 mm) thickness at 75 degrees F (24 degrees C) mean temperature when tested in accordance with ASTM C518.
  2. Water Vapor Permeance: Vapor retarder; 2 perms (115 ng/(Pa s sq m)), maximum, when tested at intended thickness in accordance with ASTM E96/E96M, desiccant method.
  3. Water Absorption: Less than 2 percent by volume, maximum, when tested in accordance with ASTM D2842.
  4. Air Permeance: 0.04 cfm per square foot (0.2 L/(s/sq m)), maximum, when tested at intended thickness in accordance with ASTM E2178 at 1.57 psf (75 Pa).
  5. Closed Cell Content: At least 90 percent.
  6. Surface Burning Characteristics: Flame spread/smoke developed index of 25/450, maximum, when tested in accordance with ASTM E84.

### 2.03 ACCESSORIES

A. Primer: As required by insulation manufacturer.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify work within construction spaces or crevices is complete before insulation application.
- B. Verify that surfaces are clean, dry, and free of matter that may inhibit insulation adhesion.

### **3.02 PREPARATION**

- A. Mask and protect adjacent surfaces from over spray or dusting.
- B. Apply primer in accordance with manufacturer's instructions.

### **3.03 APPLICATION**

- A. Apply insulation in accordance with manufacturer's instructions.

### **3.04 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Field inspections and tests will be performed by an independent testing agency.

### **3.05 PROTECTION**

- A. Do not permit subsequent construction work to disturb applied insulation.

**END OF SECTION**

**SECTION 07 2726**  
**FLUID-APPLIED MEMBRANE AIR BARRIERS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Fluid-applied membrane air barriers.

**1.02 RELATED REQUIREMENTS**

- A. Section 03 3000 - Cast-in-Place Concrete: Concrete substrate.
- B. Section 04 2000 - Unit Masonry: Concrete masonry.
- C. Section 05 4000 - Cold-Formed Metal Framing: Exterior metal stud walls.
- D. Section 07 6200 - Sheet Metal Flashing and Trim: Metal flashing.

**1.03 DEFINITIONS**

- A. Air Barrier: Airtight barrier made of material that is virtually air-impermeable but water vapor permeable, both to amount as specified, with seams and joints sealed to adjacent surfaces.

**1.04 REFERENCE STANDARDS**

- A. ASTM C297/C297M - Standard Test Method for Flatwise Tensile Strength of Sandwich Constructions; 2016.
- B. ASTM D412 - Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers--Tension; 2006a (Reapproved 2013).
- C. ASTM D1970/D1970M - Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection; 2013.
- D. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials; 2022.
- E. ASTM E2178 - Standard Test Method for Determining Air Leakage Rate and Calculation of Air Permeance of Building Materials; 2021a.
- F. ICC-ES AC212 - Acceptance Criteria for Water-Resistive Coatings Used as Water-Resistive Barriers over Exterior Sheathing; 2015, with Editorial Revision (2020).

**1.05 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene one week before commencing work of this section.
  - 1. Require attendance of parties directly affecting work of this section, including the Owner's Representative, Contractor, Architect, Installation Subcontractor, Membrane System Manufacturer's Representative, and \_\_\_\_\_.
  - 2. Contractor to notify Architect at least seven days before this meeting.
  - 3. Contractor to record minutes of meeting and distribute to attending parties.
  - 4. Review the following topics:
    - a. Surface preparation.
    - b. Substrate condition and pretreatment.
    - c. Minimum curing duration.
    - d. Special details and sheet flashing.
    - e. Sequence of construction, responsibilities, and schedule for subsequent operations.
    - f. Installation procedures.
    - g. Inspection procedures.
    - h. Protection and repair procedures.

**1.06 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data on membrane and accessory material types, technical and test data, composition, descriptions and properties, installation instructions, and substrate preparation requirements.

- C. Manufacturer's Installation Instructions: Indicate preparation, installation methods, and storage and handling criteria.
- D. Manufacturer's qualification statement.
- E. Installer's qualification statement.
- F. Executed warranty.

#### **1.07 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than five years of documented experience.
- B. Installer Qualifications: Company specializing in performing the work of this section with minimum three years documented experience.

#### **1.08 MOCK-UPS**

- A. Construct air barrier mock-up, 8 feet (2.44 m) long by 8 feet (2.44 m) wide, indicating backup wall, cladding, window, door frame, sill, penetrations, insulation, and flashing.
- B. Allow at least 72 hours for inspection and testing of mock-up before proceeding with additional related work.
- C. Coordinate construction of mock-up to allow for inspection by Architect and Owner's Representative before start of installation.
- D. Locate where directed.
- E. Mock-up may remain as part of work.

#### **1.09 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver materials to project site in original packaging with seals unbroken and properly labeled.
- B. Store materials in their original undamaged packaging within a clean, dry, and protected location at a temperature above freezing and less than 90 degrees F (32 degrees C).
- C. Sequence deliveries to avoid delays and minimize on-site storage.

#### **1.10 FIELD CONDITIONS**

- A. Maintain substrate temperature and humidity and other conditions affecting performance requirements as recommended by materials manufacturers before, during, and after installation.
- B. Perform work only when existing and forecasted weather conditions are within the limits as established by material manufacturer.
- C. Proceed with installation only when substrate construction and other preparation work are completed and in acceptable condition for air barrier material.
- D. Do not apply to frozen substrate; allow adequate time for substrate to thaw, if freezing conditions exist before application.
- E. Ultraviolet (UV) Exposure: Do not expose air barrier materials to sunlight and weather longer than recommended by material manufacturer.

#### **1.11 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Manufacturer Warranty: Provide 5-year manufacturer warranty for defective material. Complete forms in Owner's name and register with manufacturer.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. Fluid-Applied Membrane Air Barriers:
  1. PROSOCO, Inc: [www.prosoco.com/#sle](http://www.prosoco.com/#sle).
  2. Dow
  3. Henry
  4. Sika



5. Carlisle

## 2.02 PERFORMANCE REQUIREMENTS

- A. Comply with physical and performance requirements as indicated:
  1. Provide building envelope with a continuous air- and water-resistive barrier that controls air leakage, avoids condensation in interior wall assembly, and prevents water intrusion.
  2. Provide watertight and airtight joints; seal penetrations and paths of water and air infiltration.
  3. Provide system that withstands positive and negative combined wind, stack effect, and static pressure in HVAC on building envelope without damage or displacement.
  4. Provide system that is airtight and flexible, allowing for relative movement of systems due to thermal and moisture variations.

## 2.03 FLUID-APPLIED MEMBRANE AIR BARRIERS

- A. Applications:
  1. Concrete Walls:
  2. Concrete Masonry Walls:
  3. Exterior Sheathing on Steel Stud Walls:
- B. Vapor-Permeable Membrane Air Barrier, Fluid Applied: Prevents air and water leakage in cavity wall, masonry veneer construction, stucco, exterior insulation and finish systems (EIFS), and most other above-grade wall assemblies complying with ICC-ES AC212.
  1. Material: Limestone, water, and acrylic polymer.
  2. Air Permeance: 0.004 cfm/sf (0.02 L/(s sq m)) maximum leakage when tested at 1.57 psf (75 Pa) pressure difference in accordance with ASTM E2178.
  3. Water Vapor Transmission Rate: At least 25 perms (1425 ng/(Pa s sq m)) at 10 mil, 0.010-inch (0.254 mm) thickness, when tested in accordance with ASTM E96/E96M using Water Method, at 73.4 degrees F (23 degrees C).
  4. Products: Basis of design
    - a. PROSOCO, Inc; R-GUARD Spray Wrap MVP (Most Vapor Permeable): [www.prosoco.com/#sle](http://www.prosoco.com/#sle).

## 2.04 ACCESSORIES

- A. Sealants, Tapes, and Accessories for Sealing Air Barrier and Adjacent Substrates: As indicated or in compliance with air barrier manufacturer's installation instructions.
- B. Thinners and Cleaners: As recommended by material manufacturer.
- C. Metal Flashing: See Section 07 6200.
- D. Joint and Seam Filler: Silyl-terminated polymer (STP); single-component, fiber-reinforced gun-grade adhesive and detailing compound with silicone and polyurethane properties.
  1. Color: Pale red.
  2. Water Vapor Transmission Rate: At least 19 perms (1083 ng/(Pa s sq m)) at 20 mil, 0.020-inch (0.508 mm) thickness, when tested in accordance with ASTM E96/E96M.
  3. Tensile Strength: 70 psi (483 kPa), minimum, when tested in accordance with ASTM D412.
  4. Elongation at Break: Greater than 180 percent when tested in accordance with ASTM D412.
  5. Total Solids: 99 percent.
  6. VOC Content: Less than 4 fl oz/gal (30 g/L).
  7. Products:
    - a. PROSOCO, Inc; R-GUARD Joint & Seam Filler: [www.prosoco.com/#sle](http://www.prosoco.com/#sle).
- E. Liquid-Applied Flashing: Single-component silyl-terminated polymer (STP) waterproofing, adhesive, and detailing compound with silicone and polyurethane properties which produces durable, seamless elastomeric membrane to flash rough openings of structural walls, to counterflash waterproofing and air barrier components, and to treat joints, seams, and cracks.
  1. Color: Red.

2. Water Vapor Transmission Rate: At least 21 perms (1197 ng/(Pa s sq m)) when tested in accordance with ASTM E96/E96M.
  3. Tensile Strength: 150 psi (1034 kPa), minimum, when tested in accordance with ASTM D412.
  4. Elongation at Break: Greater than 350 percent, when tested in accordance with ASTM D412.
  5. Total Solids: 99 percent.
  6. VOC Content: Less than 4 fl oz/gal (30 g/L).
  7. Products:
    - a. PROSOCO, Inc; R-GUARD FastFlash: [www.prosoco.com/#sle](http://www.prosoco.com/#sle).
- F. Backer Rod: Closed-cell, suitable for deep joints.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that surfaces and conditions are ready for work in this section.
- B. Verify surfaces are sound, clean and free of voids, surface oxidation, dirt, loose aggregate, sharp protrusions, excess mortar, or other contaminants such as grease, oil, and wax that are detrimental to application.
- C. Where existing conditions are the responsibility of another installer, notify Architect of unsatisfactory conditions.
- D. Do not proceed with this work until unsatisfactory conditions have been corrected.

### **3.02 PREPARATION**

- A. Remove projections, protruding fasteners, and loose or foreign matter that might interfere with proper installation.
- B. Clean and prime substrate surface to receive adhesives and sealants in accordance with manufacturer's installation instructions.
- C. Fill or bridge damaged surfaces, voids, or gaps larger than 1 inch (25.4 mm).
- D. Fill voids and gaps measuring 1 inch (25.4 mm) or less with liquid-applied fill coat and seam filler as necessary to ensure continuity.

### **3.03 INSTALLATION**

- A. Install materials in accordance with manufacturer's installation instructions.
- B. Air Barriers: Install continuous airtight barrier over surfaces indicated, with seams and joints sealed to adjacent surfaces.
- C. Apply sealants and adhesives within recommended temperature range in accordance with manufacturer's installation instructions.
- D. Backer Rod: Control sealant depth by installing closed-cell backer rod, with diameter 25 percent greater than joint width; do not puncture backer rod.
- E. Openings and Penetrations in Exterior Air Barriers:
  1. Install flashing over sills, covering entire sill frame member, extending at least 5 inches (125 mm) onto air barrier and at least 6 inches (150 mm) up jambs; mechanically fasten stretched edges.
  2. Apply liquid flashing membrane over surfaces to seal and waterproof rough openings in accordance with manufacturer's written instructions.
    - a. Spread wet product to create an opaque, monolithic flashing membrane that surrounds the rough opening and extends 4 to 6 inches (102 to 152 mm) over face of structural wall or sheathing. Apply additional coats as necessary to provide a void-free and pinhole-free surface.
  3. At openings with frames having nailing flanges, seal head and jamb flanges using a continuous bead of sealant compressed by flange and cover flanges with sealing tape at least 4 inches (100 mm) wide; do not seal sill flange.

4. At openings with nonflanged frames, seal air barrier to each side of framing at opening using flashing at least 9 inches (230 mm) wide and covering entire depth of framing.
5. At head of openings, install flashing under air barrier extending at least 2 inches (50 mm) beyond face of jambs; seal air barrier to flashing.
6. At interior face of openings, seal gap between window and/or door frame, and rough framing, using joint sealant over backer rod.
7. Service and Other Penetrations: Form flashing around penetrating item and seal to air barrier surface.

#### **3.04 PROTECTION**

- A. Do not leave installed materials exposed to sunlight and weather longer than recommended by manufacturer.

**END OF SECTION**

**SECTION 07 3010  
METAL SOFFIT PANELS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Metal Soffit Panels - MTL-1.
- B. Metal Soffit Panel - MTL-2

**1.02 RELATED REQUIREMENTS**

- A. Section metal composite panels: 07 4213.

**1.03 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meetings: Review 6 weeks in advance with architect.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: all components.
- C. Shop Drawings: Indicate all panels, joints, trims, colors, etc..
- D. Samples: Two \_\_\_\_\_, 12" by \_\_\_ inches (12" by \_\_\_ mm) in size, indicating \_\_\_\_\_.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with at least three years of documented experience.
- B. Fabricator Qualifications: Company specializing in fabricating products specified in this section, with at least three years of documented experience.
- C. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.
- D. Preconstruction Testing: \_\_\_\_\_.
- E. Documents at Project Site: Maintain at project site one copy of manufacturer's instructions, erection drawings, and shop drawings.

**1.06 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. See drawings for mock ups to be constructed and include panels where they are to be installed in mock up.

**1.07 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Finish Warranty: Provide 20-year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking. Complete forms in Owner's name and register with warrantor.

**PART 2 PRODUCTS**

**2.01 MATERIALS**

- A. MTL-1 Metal Soffit panels
  1. Manufacturer - Knotwood
  2. 6" cladding KEC 150
  3. Extruded aluminum soffit panel system
  4. Wood grain finish
  5. Provide a complete system including all corners, trims, anchors and other components needed for a complete soffit system
- B. MTL-2 Metal Soffit panels
  1. Exterior 6" v groove soffit system

2. Sameas MTL-1 soffit panels except finish
3. Finish to be solid color powder coat - dark gray, selected from manufacturers standard colors.

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

#### **3.02 INSTALLATION**

- A. Install in accordance with manufacturer's written instructions.

#### **3.03 CLEANING**

- A. See Section 01 7300 - Execution for additional requirements.

#### **3.04 CLOSEOUT ACTIVITIES**

- A. See Section 01 7800 - Closeout Submittals for additional submittals.

#### **3.05 PROTECTION**

- A. Protect installed \_\_\_\_\_ from subsequent construction operations.

**END OF SECTION**

**SECTION 07 4113**  
**METAL ROOF PANELS - PETERSEN ALUMINUM**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Preformed standing seam steel panels - curved in shape.
- B. Attachment system.

**1.02 RELATED REQUIREMENTS**

- A. Section 06 1000 - Rough Carpentry: Roof sheathing.

**1.03 REFERENCE STANDARDS**

- A. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- B. ASTM A463/A463M - Standard Specification for Steel Sheet, Aluminum-Coated, by the Hot-Dip Process; 2022.
- C. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- D. ASTM A792/A792M - Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process; 2022.
- E. ASTM E1592 - Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference; 2005 (Reapproved 2017).
- F. ASTM E1646 - Standard Test Method for Water Penetration of Exterior Metal Roof Panel Systems by Uniform Static Air Pressure Difference; 1995 (Reapproved 2018).
- G. ASTM E1680 - Standard Test Method for Rate of Air Leakage through Exterior Metal Roof Panel Systems; 2016 (Reapproved 2022).
- H. UL 580 - Standard for Tests for Uplift Resistance of Roof Assemblies; Current Edition, Including All Revisions.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Manufacturer's data sheets on each product to be used.
- C. Shop Drawings: Indicate layouts of roof panels, details of edge and penetration conditions, spacing and type of connections, flashings, underlayments, and special conditions.
  - 1. Show work to be field fabricated or field assembled.
- D. Samples: For each roofing system specified, submit samples of minimum size 12 inches (305 mm) square, representing actual roofing metal, thickness, profile, color, and texture.
  - 1. Include typical panel joint in sample.
  - 2. Include typical fastening detail.
- E. Test Reports: Indicate compliance of metal roofing system with specified requirements.
- F. Manufacturer's Instructions: Indicate \_\_\_\_\_.
- G. Manufacturer's qualification statement.
- H. Installer's qualification statement.
- I. Specimen warranty.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section and with at least five years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least 5 years of documented experience.

## 1.06 MOCK-UPS

- A. Provide mock-up of 4 sq ft (4 sq m), including underlayment, eave protection membrane, associated flashings, and \_\_\_\_\_.
- B. Locate as directed by Architect.

## 1.07 DELIVERY, STORAGE, AND HANDLING

- A. See Section 01 7419 - Construction Waste Management and Disposal for packaging waste requirements.
- B. Provide strippable plastic protection on prefinished roofing panels for removal after installation.
- C. Store roofing panels on project site as recommended by manufacturer to minimize damage to panels prior to installation.

## 1.08 FIELD CONDITIONS

- A. Do not install metal roof panels, eave protection membrane, underlayment, or \_\_\_\_\_ when surface, ambient air, wind chill, or \_\_\_\_\_ temperatures are below 45 degrees F (7 degrees C).

## 1.09 WARRANTY

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Special Warranty: Provide 5-year warranty for weathertightness of roofing system, including agreement to repair or replace metal roof panels that fail to keep out water commencing on Date of Substantial Completion. Complete forms in Owner's name and register with warrantor.
- C. Finish Warranty: Provide 20-year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking. Complete forms in Owner's name and register with warrantor.
  - 1. Warranty Coverage: In accordance with AAMA 2605 for 70 percent PVDF resin on prefinished steel or aluminum sheet.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Architectural Metal Roof Panel Manufacturers:
  - 1. Basis of Design - Petersen Aluminum Corporation; PAC-150 180 Degree Double Lock Panel: [www.pac-clad.com/#sle](http://www.pac-clad.com/#sle).
  - 2. MBCI - Craftsman Series Small Batten
  - 3. Berridge

### 2.02 PERFORMANCE REQUIREMENTS

- A. Metal Roof Panels: Provide complete roofing assemblies, including roof panels, clips, fasteners, connectors, and miscellaneous accessories, tested for compliance with the following minimum standards:
  - 1. Structural Design Criteria: Provide panel assemblies designed to safely support design loads at support spacing indicated, with deflection not to exceed L/180 of span length (L) when tested in accordance with ASTM E1592.
  - 2. System Performance: Complete and weathertight; tested and approved in accordance with ASTM E1592.
  - 3. Wind Uplift: Class 90 wind uplift resistance of UL 580.
  - 4. Air Infiltration: Maximum 0.06 cfm/sq ft (0.3 L/sec sq m) at air pressure differential of 6.24 lbf/sq ft (300 Pa), when tested in accordance with ASTM E1680.
  - 5. Water Penetration: No water penetration when tested in accordance with procedures and recommended test pressures of ASTM E1646; perform test immediately following air infiltration test.
  - 6. Thermal Movement: Design system to accommodate without deformation anticipated thermal movement over ambient temperature range of 100 degrees F (56 degrees C).

## **2.03 METAL ROOF PANELS**

- A. Description: Provide complete engineered system complying with specified requirements and capable of remaining weathertight while withstanding anticipated movement of substrate and thermally induced movement of roofing system.
- B. Metal Panels: Preformed panels with factory-applied finish.
  - 1. Steel Panels:
    - a. Aluminum-zinc alloy-coated steel complying with ASTM A792/A792M; minimum AZ50 (AZM150) coating.
    - b. Steel Thickness: Minimum 24 gauge, \_\_\_ inch (\_\_\_ mm).
  - 2. Profile: Standing seam, with minimum 1-1/2-inch (38 mm) seam height; concealed fastener system for field seaming with special tool.
  - 3. Texture: Smooth.
  - 4. Length: Full length of roof slope without lapped horizontal joints.
  - 5. Width: Maximum panel coverage of 16 inches (406 mm).

## **2.04 ATTACHMENT SYSTEM**

- A. Concealed System: Provide manufacturer's standard stainless steel concealed anchor clips designed for specific roofing system and engineered to meet performance requirements, including anticipated thermal movement.

## **2.05 FABRICATION**

- A. Panels: Provide factory- or field-fabricated panels with applied finish and accessory items, using manufacturer's standard processes as required to achieve specified appearance and performance requirements.
- B. Panels are to be curved in a smooth continuous shape to match the building shape/

## **2.06 FINISHES**

- A. Fluoropolymer Coil Coating System: Manufacturer's standard multi-coat metal coil-coating system complying with AAMA 2605, including at least 70 percent polyvinylidene fluoride (PVDF) resin, and at least 80 percent of coil-coated metal surfaces having minimum total dry film thickness (DFT) of 0.9 mil, 0.0009 inch (0.023 mm); color and gloss to match sample.
- B. Color: As selected by Architect from manufacturer's custom range. Match color to architect's sample.
- C. Touch-Up Materials: As recommended by coating manufacturer for field application.

## **2.07 ACCESSORIES**

- A. Miscellaneous Sheet Metal Items: Provide flashings, gutters, downspouts, trim, moldings, closure strips, preformed crickets, caps, and equipment curbs of the same material, thickness, and finish as used for the roofing panels. Items completely concealed after installation may optionally be made of stainless steel.
  - 1. Downspouts: Open face, rectangular profile.
- B. Rib and Ridge Closures: Provide prefabricated, close-fitting components of steel with corrosion-resistant finish or combination steel and closed-cell foam.
- C. Sealants:
  - 1. Exposed Applications: Elastomeric; silicone, polyurethane, or silyl-terminated polyether/polyurethane.
  - 2. Concealed Applications: Noncuring butyl or tape sealant.
- D. Provide all required miscellaneous accessories and components to provide a complete, high quality, water tight system.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Do not begin installation of preformed metal roof panels until substrates are properly prepared.



- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### **3.02 PREPARATION**

- A. Coordinate roofing work with provisions for roof drainage, flashing, trim, penetrations, and other adjoining work to ensure completed roof will be free of leaks.
- B. Remove protective film from surface of roof panels immediately prior to installation; strip film carefully to avoid damage to prefinished surfaces.
- C. Separate dissimilar metals by applying a bituminous coating, self-adhering rubberized asphalt sheet, or other permanent method approved by metal roof panel manufacturer.
- D. At locations where metal will be in contact with wood or other absorbent material subject to wetting, seal joints with sealing compound and apply one coat of heavy-bodied bituminous paint.

### **3.03 INSTALLATION**

- A. Install roofing system in accordance with approved shop drawings and metal roof panel manufacturer's instructions and recommendations, as applicable to specific project conditions; securely anchor components of roofing system in place, allowing for thermal and structural movement.
  - 1. Install roofing system with concealed clips and fasteners, except as otherwise recommended by manufacturer for specific circumstances.
  - 2. Minimize field cutting of panels. Where field cutting is required, use methods that will not distort panel profiles. Use of torches for field cutting is prohibited.
- B. Accessories: Install necessary components required for complete roofing assembly, including flashings, gutters, downspouts, trim, moldings, closure strips, preformed crickets, caps, equipment curbs, rib closures, ridge closures, and similar roof accessory items.
- C. Install roofing felt and building paper slip sheet on roof sheathing before installing preformed metal roof panels; secure by methods acceptable to roof panel manufacturer, minimizing use of metal fasteners; apply from eaves to ridge in shingle fashion, overlapping horizontal joints at least 2 inches (50 mm) and side and end laps at least 3 inches (75 mm); offset seams in building paper and seams in roofing felt.
- D. Roof Panels: Install metal roof panels in accordance with manufacturer's installation instructions, minimizing transverse joints except at junction with penetrations.

### **3.04 CLEANING**

- A. Clean exposed sheet metal work at completion of installation. Remove grease and oil films, excess joint sealer, handling marks, and debris from installation, leaving work clean and unmarked, free from dents, creases, waves, scratch marks, or other damage to finish.

### **3.05 PROTECTION**

- A. Do not permit storage of materials or roof traffic on installed roof panels. Provide temporary walkways or planks as necessary to avoid damage to completed work. Protect roofing until completion of project.
- B. Touch-up, repair, or replace damaged roof panels or accessories before Date of Substantial Completion.

**END OF SECTION**

**SECTION 07 4213.23**  
**METAL COMPOSITE MATERIAL WALL PANELS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. MTL-3 Soffit and wall panels as reference on sheet WC/A2-1 and other places ACM or MCM panels are referenced
- B. Exterior cladding consisting of formed metal composite material (MCM) sheet, secondary supports, and anchors to structure, attached to solid backup.
- C. Matching flashing and trim.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 6200 - Sheet Metal Flashing and Trim: Metal flashing components integrated with this wall system.
- B. Section 07 9200 - Joint Sealants: Sealing joints between siding and adjacent construction and fixtures.

**1.03 REFERENCE STANDARDS**

- A. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- B. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum; 2020.
- C. ASTM A276/A276M - Standard Specification for Stainless Steel Bars and Shapes; 2023.
- D. ASTM A480/A480M - Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip; 2023.
- E. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- F. ASTM D1781 - Standard Test Method for Climbing Drum Peel for Adhesives; 1998 (Reapproved 2021).
- G. ASTM D1929 - Standard Test Method for Determining Ignition Temperature of Plastics; 2023.
- H. ASTM D4145 - Standard Test Method for Coating Flexibility of Prepainted Sheet; 2010 (Reapproved 2022).
- I. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Pre-Installation Meeting: Convene one week before starting work of this section to verify project requirements, coordinate with installers of other work, establish condition and completeness of building substrate, and review manufacturers' installation instructions and warranty requirements.
  - 1. Require attendance by the installer and relevant sub-contractors.
  - 2. Include MCM sheet manufacturer's representative and wall system manufacturer's representative to review storage and handling procedures.
  - 3. Review in detail truck transportation, parking, vertical transportation, schedule, personnel, installation of adjacent materials and substrate.
  - 4. Review procedures for protection of work and other construction.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data - MCM Sheets: Manufacturer's data sheets on each product to be used, including thickness, physical characteristics, and finish, and:
  - 1. Finish manufacturer's data sheet showing physical and performance characteristics.

2. Storage and handling requirements and recommendations.
  3. Fabrication instructions and recommendations.
  4. Specimen warranty for finish, as specified herein.
- C. Product Data - Wall System: Manufacturer's data sheets on each product to be used, including:
1. Physical characteristics of components shown on shop drawings.
  2. Storage and handling requirements and recommendations.
  3. Installation instructions and recommendations.
  4. Specimen warranty for wall system, as specified herein.
- D. Shop Drawings: Show layout and elevations, dimensions and thickness of panels, connections, details and location of joints, sealants and gaskets, method of anchorage, support clips, exposed fasteners, number of anchors, supports, reinforcement, trim, flashings, and accessories.
1. Indicate panel numbering system.
  2. Differentiate between shop and field fabrication.
  3. Indicate substrates and adjacent work with which the wall system must be coordinated.
  4. Include large-scale details of anchorages and connecting elements.
  5. Include large-scale details or schematic, exploded or isometric diagrams to fully explain flashing at a scale of not less than 1-1/2 inches per 12 inches (1:10).
- E. Selection Samples: For each finish product specified, submit at least three sample color chips representing manufacturer's standard range of available colors and patterns.
- F. Verification Samples: For each finish product specified, submit at least three samples, minimum size 12 inch (305 mm) square, and representing actual product in color and texture.
- G. Manufacturer's Field Reports: Provide within 48 hours of field review. State what was observed and what changes, if any, were requested or required.
- H. Maintenance Data: Care of finishes and warranty requirements.

#### **1.06 QUALITY ASSURANCE**

- A. Field Measurements: Verify actual dimensions by field measurement before fabrication; show recorded measurements on shop drawings.
- B. Manufacturer Qualifications: Company specializing in manufacturing wall panel systems specified in this section.
1. With not less than three years of documented experience.
  2. Approved by MCM sheet manufacturer.
  3. Submit contact names and phone numbers for at least three references connected with successful past projects.

#### **1.07 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Provide a mock-up for evaluation of fabrication workmanship.

#### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver products in manufacturer's original, unopened, undamaged containers with identification labels intact.
1. Protect finishes by applying heavy-duty removable plastic film during production.
  2. Package for protection against transportation damage.
  3. Provide markings to identify components consistently with drawings.
  4. Exercise care in unloading, storing, and installing panels to prevent bending, warping, twisting, and surface damage.
- B. Store products protected from exposure to harmful weather conditions and at temperature conditions recommended by manufacturer.
1. Store in well-ventilated space out of direct sunlight.

2. Protect from moisture and condensation with tarpaulins or other suitable weathertight covering installed to provide ventilation.
3. Store at a slope to ensure positive drainage of accumulated water.
4. Do not store in enclosed space where ambient temperature can exceed 120 degrees F (49 degrees C).
5. Avoid contact with other materials that might cause staining, denting, or other surface damage.

## **1.09 WARRANTY**

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Metal Composite Material (MCM) Sheet Manufacturers:
  1. ALUCOBOND by 3A Composites USA; ALUCOBOND PLUS: [www.alucobondusa.com/#sle](http://www.alucobondusa.com/#sle).
  2. ALPOLIC Materials; ALPOLIC/fr (Fire Retardant core): [www.alpolic-america.com/#sle](http://www.alpolic-america.com/#sle).
  3. Citadel Architectural Products, Inc; Envelope 2000: [www.citadelap.com/#sle](http://www.citadelap.com/#sle).
- B. Wall Panel System Manufacturers:
  1. ACM Panelworx Inc; PX-10 Dry Joint Rain Screen: [www.acmpanelworx.com/#sle](http://www.acmpanelworx.com/#sle).
  2. Citadel Architectural Products, Inc; Envelope 2000 Reveal (RV) System: [www.citadelap.com/#sle](http://www.citadelap.com/#sle).
  3. Petersen Aluminum Corporation; PAC-3000 CS: [www.pac-clad.com/#sle](http://www.pac-clad.com/#sle).

### **2.02 WALL PANEL SYSTEM AND SOFFIT PANELS**

- A. Wall Panel System: Metal panels, fasteners, and anchors designed to be supported by framing or other substrate provided by others; provide installed panel system capable of maintaining specified performance without defects, damage, or failure.
  1. Provide structural design by or under direct supervision of a Structural Engineer licensed in the State in which the Project is located.
  2. Provide panel jointing and weatherseal using a "wet", sealant-sealed system.
  3. Anchor panels to supporting framing without exposed fasteners.

### **2.03 PERFORMANCE REQUIREMENTS**

- A. Thermal Movement: Provide for free and noiseless vertical and horizontal thermal movement due to expansion and contraction under material temperature range of minus 20 degrees F (minus 29 degrees C) to 180 degrees F (82 degrees C) without buckling, opening of joints, undue stress on fasteners, or other detrimental effects; allow for ambient temperature at time of fabrication, assembly, and erection procedures.

### **2.04 PANELS**

- A. Panels: 1 inch (25.4 mm) deep pans formed of metal composite material sheet by routing back edges of sheet, removing corners, and folding edges.
  1. Reinforce corners with riveted aluminum angles.
  2. Provide concealed attachment to supporting structure by adhering attachment members to back of panel; attachment members may also function as stiffeners.
  3. Maintain maximum panel bow of 0.8 percent of panel dimension in width and length; provide stiffeners of sufficient size and strength to maintain panel flatness without showing local stresses or read-through on panel face.
  4. Secure members to back face of panels using structural silicone sealant approved by MCM sheet manufacturer.
  5. Fabricate panels under controlled shop conditions.
  6. Where final dimensions cannot be established by field measurement before commencement of manufacturing, make allowance for field adjustments without requiring field fabrication of panels.
  7. Fabricate as indicated on drawings and as recommended by MCM sheet manufacturer.
    - a. Make panel lines, breaks, curves, and angles sharp and true.

- b. Keep plane surfaces free from warp or buckle.
- c. Keep panel surfaces free of scratches or marks caused during fabrication.
- 8. Provide joint details providing a watertight and structurally sound wall panel system that allows no uncontrolled water penetration on inside face of panel system.

## **2.05 MATERIALS**

- A. Metal Composite Material (MCM) Sheet: Two sheets of aluminum sandwiching a core of extruded thermoplastic material; no foamed insulation material content.
  - 1. Overall Sheet Thickness: 0.118 inch (3 mm), minimum.
  - 2. Bond and Peel Strength: No adhesive failure of the bond between the core and the skin nor cohesive failure of the core itself below 22.4 inch-pound/inch (100 N-mm/mm) with no degradation in bond performance, when tested in accordance with ASTM D1781, simulating resistance to panel delamination, after 8 hours of submersion in boiling water and after 21 days of immersion in water at 70 degrees F (21 degrees C).
  - 3. Surface Burning Characteristics: Flame spread index of 25, maximum; smoke developed index of 450, maximum; when tested in accordance with ASTM E84.
  - 4. Flammability: Self-ignition temperature of 650 degrees F (343 degrees C) or greater when tested in accordance with ASTM D1929.
- B. Metal Framing Members: Include sub-girts, zee-clips, base and sill angles and channels, hat-shaped and rigid channels, and furring channels required for complete installation.
  - 1. Provide material strength, dimensions, configuration as required to meet applied loads and in compliance with applicable building code.

## **2.06 FINISHES**

- A. Factory Finish: Two coat fluoropolymer resin coating, approved by coating manufacturer for length of warranty specified for project, and applied by coil manufacturing facility that specializes in coil applied finishes.
  - 1. Coating Flexibility: Pass ASTM D4145 minimum 1T Bend at time of manufacturing.
  - 2. Long-Term Performance: Not less than that specified under WARRANTY in PART 1.

## **2.07 ACCESSORIES**

- A. Flashing: Sheet aluminum; 0.040 inch (1.0 mm) thick, minimum; finish and color to match MCM sheet; see Section 07 6200 for additional requirements.
- B. Support for Cladding and Continuous Insulation: Thermal clips.
  - 1. Thermally-broken clips that provide attachment support for girts, angles, channels, and other cladding support framing.
  - 2. Fasteners: As recommended by clip manufacturer.
- C. Anchors, Clips, and Accessories: Use one of the following:
  - 1. Stainless steel complying with ASTM A276/A276M, ASTM A480/A480M, or ASTM A666.

## **PART 3 EXECUTION**

### **3.01 INSTALLATION**

- A. Do not install products that are defective, including warped, bowed, dented, and broken members, and members with damaged finishes.
- B. Comply with instructions and recommendations of MCM sheet manufacturer and wall system manufacturer, as well as with approved shop drawings.
- C. Install wall system securely allowing for necessary thermal and structural movement; comply with wall system manufacturer's instructions for installation of concealed fasteners.
- D. Do not handle or tool products during erection in manner that damages finish, decreases strength, or results in visual imperfection or failure in performance. Return component parts that require alteration to shop for refabrication, if possible, or for replacement with new parts.

- E. Do not form panels in field unless required by wall system manufacturer and approved by the Architect; comply with MCM sheet manufacturer's instructions and recommendations for field forming.
- F. Separate dissimilar metals; use gasket fasteners, isolation shims, or isolation tape where needed to eliminate possibility of electrolytic action between metals.
- G. Where joints are designed for field-applied sealant, seal joints completely with specified sealant.
- H. Install flashings as indicated on shop drawings. At flashing butt joints, provide a lap strap under flashing and seal lapped surfaces with a full bed of non-hardening sealant.
- I. Install square, plumb, straight, and true, accurately fitted, with tight joints and intersections maintaining the following installation tolerances:
  - 1. Variation From Plane or Location: 1/2 inch in 30 feet (10 mm in 10 m) of length and up to 3/4 inch in 300 feet (20 mm in 100 m), maximum.
  - 2. Deviation of Vertical Member From True Line: 0.1 inch in 25 feet (3 mm in 9 m) run, maximum.
  - 3. Deviation of Horizontal Member From True Line: 0.1 inch in 25 feet (3 mm in 9 m) run, maximum.
  - 4. Offset From True Alignment Between Two Adjacent Members Abutting End To End, In Line: 0.03 inch (0.75 mm), maximum.
- J. Replace damaged products.

### **3.02 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Wall System Manufacturer's Field Services: Provide field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with instructions.

### **3.03 CLEANING**

- A. Ensure weep holes and drainage channels are unobstructed and free of dirt and sealants.
- B. Remove protective film after installation of joint sealers, after cleaning of adjacent materials, and immediately prior to completion of work.
- C. Remove temporary coverings and protection of adjacent work areas.
- D. Clean installed products in accordance with manufacturer's instructions.

### **3.04 PROTECTION**

- A. Protect installed panel system from damage until Date of Substantial Completion.

**END OF SECTION**

**SECTION 07 5300**  
**ELASTOMERIC MEMBRANE ROOFING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Elastomeric roofing membrane application.
- B. Insulation, flat and tapered.
- C. Vapor retarder.
- D. Cover boards.
- E. Roofing cant strips, stack boots, roofing expansion joints, and walkway pads.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 3100 - Steel Decking: Placement of acoustical insulation for deck flutes.
- B. Section 06 1000 - Rough Carpentry: Wood cant strips.

**1.03 REFERENCE STANDARDS**

- A. ASTM C578 - Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation; 2019.
- B. ASTM C1177/C1177M - Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing; 2017.
- C. ASTM C1289 - Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board; 2021.
- D. ASTM D412 - Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers--Tension; 2006a (Reapproved 2013).
- E. ASTM D570 - Standard Test Method for Water Absorption of Plastics; 1998 (Reapproved 2010).
- F. ASTM D624 - Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers; 2000 (Reapproved 2012).
- G. ASTM D4637/D4637M - Standard Specification for EPDM Sheet Used in Single-Ply Roof Membrane; 2015, with Editorial Revision (2022).
- H. FM (AG) - FM Approval Guide; Current Edition.
- I. FM DS 1-28 - Wind Design; 2015, with Editorial Revision (2022).
- J. NRCA (RM) - The NRCA Roofing Manual; 2023.
- K. UL (FRD) - Fire Resistance Directory; Current Edition.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Coordinate with installation of associated counterflashings installed under other sections.
- B. Preinstallation Meeting: Convene a preinstallation meeting one week before starting work of this section; require attendance by all affected installers; review preparation and installation procedures and coordination and scheduling necessary for related work.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data indicating membrane materials, flashing materials, insulation, vapor retarder, surfacing, and fasteners.
- C. Shop Drawings: Indicate joint or termination detail conditions, conditions of interface with other materials, and paver layout.
- D. Samples for Verification: Submit two samples 12 by \_\_\_ inches (12 by \_\_\_ mm) in size illustrating insulation.
- E. Manufacturer's qualification statement.

- F. Installer's qualification statement.
- G. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer.

#### **1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum 10 years of documented experience.
- B. Installer Qualifications: Company specializing in performing the work of this section with minimum three years documented experience.

#### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver materials in manufacturer's original containers, dry and undamaged, with seals and labels intact.
- B. Store materials in weather protected environment, clear of ground and moisture.
- C. Ensure storage and staging of materials does not exceed static and dynamic load-bearing capacities of roof decking.
- D. Protect foam insulation from direct exposure to sunlight.

#### **1.08 FIELD CONDITIONS**

- A. Do not apply roofing membrane during unsuitable weather.
- B. Do not apply roofing membrane when ambient temperature is below 40 degrees F (5 degrees C) or above \_\_\_ degrees F (\_\_\_ degrees C).
- C. Do not apply roofing membrane to damp or frozen deck surface or when precipitation is expected or occurring.
- D. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed the same day.
- E. Schedule applications so that no partially completed sections of roof are left exposed at end of workday.

#### **1.09 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. EPDM Membrane Materials:
  - 1. Carlisle SynTec Systems; Sure-Tough EPDM: [www.carlisle-syntec.com/#sle](http://www.carlisle-syntec.com/#sle).
  - 2. Firestone/Holcim
- B. Insulation:
  - 1. GAF; \_\_\_\_\_: [www.gaf.com/#sle](http://www.gaf.com/#sle).
  - 2. Holcim/Firestone
  - 3. Owens Corning Corporation; \_\_\_\_\_: [www.owenscorning.com/#sle](http://www.owenscorning.com/#sle).

#### **2.02 ROOFING - UNBALLASTED APPLICATIONS**

- A. Elastomeric Membrane Roofing: One ply membrane, fully adhered, over vapor retarder and insulation.
- B. Roofing Assembly Requirements:
  - 1. Factory Mutual Classification: Class 1 and windstorm resistance of 1-90, in accordance with FM DS 1-28.
  - 2. Insulation Thermal Resistance (R-Value): 4.5 per inch, minimum; insulation thickness to be as indicated on the drawings.
- C. Acceptable Insulation Types - Constant Thickness Application: Any of types specified.
  - 1. Minimum 2 layers of polyisocyanurate board.



- D. Acceptable Insulation Types \_\_\_\_: Any type that meets requirements and is approved by membrane manufacturer for application.
  - 1. Tapered polyisocyanurate or extruded polystyrene board.
  - 2. Uniform thickness \_\_\_\_ board covered with tapered polyisocyanurate, extruded polystyrene, or perlite board.

### **2.03 ROOFING MEMBRANE AND ASSOCIATED MATERIALS**

- A. Membrane: Ethylene-propylene-diene-monomer (EPDM); externally reinforced with fabric; complying with minimum properties of ASTM D4637/D4637M.
  - 1. Thickness: 60 mil, 0.060 inch (1.5 mm), minimum.
  - 2. Sheet Width: 120 inches (3,048 mm), maximum.
    - a. Adhered Application: Limit width to 120 inches (3,048 mm), maximum, when ambient temperatures are less than 40 degrees F (4.4 degrees C) for extended period of time during installation.
  - 3. Color: Black.
  - 4. Tear Strength: 150 lbf per inch (26.3 kN/m), measured in accordance with ASTM D624.
- B. Seaming Materials: As recommended by membrane manufacturer.
- C. Vapor Retarder: Reinforced Kraft paper laminate, complying with requirements of fire rating classification; compatible with roofing and insulation materials.
  - 1. Fire-retardant adhesive.
- D. Flexible Flashing Material: Same material as membrane.

### **2.04 DECK SHEATHING**

### **2.05 COVER BOARDS**

- A. Cover Boards: Glass-mat faced gypsum panels complying with ASTM C1177/C1177M.
  - 1. Thickness: 1/4 inch (6.4 mm), fire-resistant.
  - 2. FM classified for Very Severe Hail (VSH) in approved single ply membrane assemblies.
  - 3. Products:
    - a. Georgia-Pacific; DensDeck: [www.densdeck.com/#sle](http://www.densdeck.com/#sle).

### **2.06 INSULATION**

- A. Expanded Polystyrene (EPS) Board Insulation: Complying with ASTM C578, with drainage channels on one face.
  - 1. Board Size: 48 by 96 inches (1220 by 2440 mm).
  - 2. Board Thickness: 3 inches (76 mm).
- B. Polyisocyanurate (ISO) Board Insulation: Rigid cellular foam, complying with ASTM C1289.
  - 1. Classifications:
    - a. Type II: Faced with either cellulosic facers or glass fiber mat facers on both major surfaces of the core foam.
      - 1) Class 1 - Faced with glass fiber reinforced cellulosic facers on both major surfaces of the core foam.
      - 2) Compressive Strength: Classes 1-2-3, Grade 1 - 16 psi (110 kPa), minimum.
      - 3) Thermal Resistance, R-value (RSI-value): At 1-1/2 inches (38 mm) thick; Class 1, Grades 1-2-3 - 8.4 (1.48) at 75 degrees F (24 degrees C).
  - 2. Board Size: 48 by 96 inches (1220 by 2440 mm).
  - 3. Board Thickness: 3.0 inch (76 mm).
  - 4. Tapered Board: Slope as indicated; minimum thickness \_\_\_\_ inch (\_\_\_\_ mm); fabricate of fewest layers possible.
  - 5. Board Edges: Square.
  - 6. Products:
    - a. Dow Chemical Company; \_\_\_\_: [www.dow.com/#sle](http://www.dow.com/#sle).
    - b. GAF; EnergyGuard Polyiso Insulation: [www.gaf.com/#sle](http://www.gaf.com/#sle).
    - c. Firestone/Holcim

- C. Extruded Polystyrene (XPS) Board Insulation: Complying with ASTM C578, with natural skin surfaces and drainage channels on one face.
  1. Board Size: 48 by 96 inches (1220 by 2440 mm).
  2. Board Thickness: 1-1/2 inches (38 mm).
  3. Tapered Board: Slope as indicated; minimum thickness 1/2 inch (12.7 mm); fabricate of fewest layers possible.

## **2.07 ACCESSORIES**

- A. Sheathing Joint Tape: Paper type, \_\_\_ inches (\_\_\_ mm) wide, self adhering.
- B. Insulation Fasteners: Appropriate for purpose intended.
- C. Membrane Adhesive: As recommended by membrane manufacturer.
- D. Thinners and Cleaners: As recommended by adhesive manufacturer, compatible with membrane.
- E. Insulation Adhesive: As recommended by insulation manufacturer.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that surfaces and site conditions are ready to receive work.
- B. Verify deck is supported and secure.
- C. Verify deck is clean and smooth, flat, free of depressions, waves, or projections, properly sloped and suitable for installation of roof system.
- D. Verify deck surfaces are dry and free of snow or ice.
- E. Verify that roof openings, curbs, and penetrations through roof are solidly set, and cant strips are in place.

### **3.02 PREPARATION - WOOD DECK**

- A. Verify flatness and tightness of joints in wood decking; fill knot holes with latex filler.
- B. Confirm dry deck by moisture meter with 12 percent moisture maximum.

### **3.03 PREPARATION - METAL DECK**

- A. Install preformed acoustical glass fiber insulation strips in roof deck flutes in accordance with manufacturer's instructions; see Section 05 3100.
- B. Install deck sheathing on metal deck.
  1. Lay with long side at right angle to flutes; stagger end joints; provide support at ends.
  2. Cut sheathing cleanly and accurately at roof breaks and protrusions to provide smooth surface.
  3. Tape joints.

### **3.04 INSTALLATION - VAPOR RETARDER AND INSULATION, UNDER MEMBRANE**

- A. Install vapor retarder to deck surface with adhesive in accordance with manufacturer's instructions.
  1. Extend vapor retarder under cant strips and blocking to deck edge.
  2. Install flexible flashing from vapor retarder to air seal material of wall construction, lap and seal to provide continuity of the air barrier plane.
- B. Ensure vapor retarder is clean and dry, continuous, and ready for application of insulation.
- C. Attachment of Insulation:
  1. Mechanically fasten first layer of insulation to deck in accordance with roofing manufacturer's instructions and FM (AG) Factory Mutual requirements.
  2. Embed second layer of insulation into full bed of adhesive in accordance with roofing and insulation manufacturers' instructions.
- D. Cover Boards: Mechanically fasten cover boards in accordance with roofing manufacturer's instructions and FM (AG) Factory Mutual requirements.

- E. Lay subsequent layers of insulation with joints staggered minimum 6 inches (152 mm) from joints of preceding layer.
- F. Place tapered insulation to the required slope pattern in accordance with manufacturer's instructions.
- G. On metal deck, place boards parallel to flutes with insulation board edges bearing on deck flutes.
- H. Lay boards with edges in moderate contact without forcing. Cut insulation to fit neatly to perimeter blocking and around penetrations through roof.
- I. Do not apply more insulation than can be covered with membrane in same day.

### **3.05 INSTALLATION - MEMBRANE**

- A. Roll out membrane, free from wrinkles or tears. Place sheet into place without stretching.
- B. Shingle joints on sloped substrate in direction of drainage.
- C. Fully Adhered Application: Apply adhesive to substrate at rate of \_\_\_ gal per 100 sq ft (\_\_\_ L/9.3 sq m). Fully embed membrane in adhesive except in areas directly over or within 3 inches (76 mm) of expansion joints. Fully adhere one roll before proceeding to adjacent rolls.
- D. Overlap edges and ends and seal seams by contact adhesive, minimum 3 inches (76 mm). Seal permanently waterproof. Apply uniform bead of sealant to joint edge.
- E. At intersections with vertical surfaces:
  - 1. Extend membrane over cant strips and up a minimum of 4 inches (102 mm) onto vertical surfaces.
  - 2. Fully adhere flexible flashing over membrane and up to nailing strips.
- F. Around roof penetrations, seal flanges and flashings with flexible flashing.
  - 1. Install in accordance with NRCA Detail Plate \_\_\_\_.
- G. Coordinate installation of roof drains and sumps and related flashings.

### **3.06 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Owner will provide testing services, and Contractor to provide temporary construction and materials for testing in accordance with requirements.
- C. Provide daily on-site attendance of roofing and insulation manufacturer's representative during installation of this work.

### **3.07 CLEANING**

- A. See Section 01 7000 - Execution and Closeout Requirements for additional requirements.
- B. Remove bituminous markings from finished surfaces.
- C. In areas where finished surfaces are soiled by work of this section, consult manufacturer of surfaces for cleaning advice and comply with their documented instructions.
- D. Repair or replace defaced or damaged finishes caused by work of this section.

### **3.08 PROTECTION**

- A. Protect installed roofing and flashings from construction operations.
- B. Where traffic must continue over finished roof membrane, protect surfaces using durable materials.

**END OF SECTION**

**SECTION 07 6200**  
**SHEET METAL FLASHING AND TRIM**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Fabricated sheet metal items, including flashings, counterflashings, gutters, downspouts, sheet metal roofing, exterior penetrations, Metal Truss Caps, and other items indicated in Schedule.
  - 1. Both pre-finished galvanized steel and pre-finished aluminum sheet are to be used in different areas of this project as indicated on the drawings.
- B. The work of this section is to include fabrication and installation of high quality architectural sheet metal. The work is to include review and analysis of the needed work, materials and installation of high quality sheet metal systems. Include any materials and work needed but not specifically listed or shown
- C. Sealants for joints within sheet metal fabrications.

**1.02 REFERENCE STANDARDS**

- A. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- B. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- C. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- D. ASTM B209/B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2021a.
- E. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- F. CDA A4050 - Copper in Architecture - Handbook; current edition.
- G. SMACNA (ASMM) - Architectural Sheet Metal Manual; 2012.

**1.03 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene one month before starting work of this section.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Shop Drawings: Indicate material profile, jointing pattern, jointing details, fastening methods, flashings, terminations, and installation details.
- C. Samples: Submit two samples, 12 by \_\_\_ inches (12 by \_\_\_ mm) in size, illustrating metal finish color.

**1.05 QUALITY ASSURANCE**

- A. Perform work in accordance with SMACNA (ASMM) and CDA A4050 requirements and standard details, except as otherwise indicated.
- B. Fabricator and Installer Qualifications: Company specializing in sheet metal work with 5 years of documented experience.

**1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Stack material to prevent twisting, bending, and abrasion, and to provide ventilation. Slope metal sheets to ensure drainage.
- B. Prevent contact with materials that could cause discoloration or staining.

## **PART 2 PRODUCTS**

### **2.01 SHEET MATERIALS**

- A. Pre-Finished Galvanized Steel: ASTM A653/A653M, with G90/Z275 zinc coating; minimum 22-gauge, .0299-inch (76 mm) thick base metal, shop pre-coated with PVDF coating.
  - 1. Polyvinylidene Fluoride (PVDF) Coating: Superior performing organic powder coating, AAMA 2605; multiple coat, thermally cured fluoropolymer finish system.
  - 2. Color: as selected by architect from the manufacturers full range of available colors for the PVDF coating.
- B. Pre-Finished Aluminum: ASTM B209/B209M, 3005 alloy, H12 or H14 temper; Thickness to be as indicated on drawings. If not shown the thickness is to be .063" thick, gauge, .063" inch ( \_\_\_\_ mm) thick; plain finish shop pre-coated with PVDF coating.
  - 1. Polyvinylidene Fluoride (PVDF) Coating: Superior performing organic powder coating, AAMA 2605; pretreated metal with two-coat system including primer and color coat with at least 70 percent PVDF coating.

### **2.02 FABRICATION**

- A. Form sections true to shape, accurate in size, square, and free from distortion or defects.
- B. Fabricate cleats of same material as sheet, minimum \_\_\_\_ inches ( \_\_\_\_ mm) wide, interlocking with sheet.
- C. Form pieces in longest possible lengths.
- D. Hem exposed edges on underside 1/2 inch (13 mm); miter and seam corners.
- E. Form material with flat lock seams, except where otherwise indicated; at moving joints, use sealed lapped, bayonet-type or interlocking hooked seams.
- F. Fabricate corners from one piece with minimum 18-inch (450 mm) long legs; seam for rigidity, seal with sealant.
- G. Fabricate flashings to allow toe to extend 2 inches (50 mm) over roofing gravel. Return and brake edges.

### **2.03 GUTTERS AND DOWNSPOUTS**

- A. Gutters: Profile as indicated.
- B. Downspouts: Profile as indicated.
- C. Accessories: Profiled to suit gutters and downspouts.
  - 1. Gutter Supports: Brackets.
  - 2. Downspout Supports: Brackets.
- D. Seal metal joints.

### **2.04 METAL TRUSS DETAIL CAP**

- A. Profile to be as indicated.
- B. Include all work, joints, and fabrications to close and of caps and make a complete system.
- C. Provide cushion devices of spring metal to allow the system to snap in place without penetrations.
- D. Provide thermal expansion slip joints at 20' on center.
  - 1. The slip joint is to allow the face of the cap to be flush with the adjacent piece instead of an overlap.

### **2.05 METAL FASCIAS**

- A. Profiles to be as indicated.
- B. Included all work, bends, joints, closers and details needed for a complete high quality system.
- C. Provide slip joints that allow for thermal expansion.
  - 1. The slip joint is to be designed and fabricated to allow the face of the fascia to be flush with the adjacent piece without overlapping the face.

## **2.06 ACCESSORIES**

- A. Fasteners: Stainless steel, with soft neoprene washers.
- B. Concealed Sealants: Non-curing butyl sealant.
- C. Exposed Sealants: ASTM C920; elastomeric sealant, with minimum movement capability as recommended by manufacturer for substrates to be sealed; color to match adjacent material.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify roof openings, curbs, pipes, sleeves, ducts, and vents through roof are solidly set, reglets in place, and nailing strips located.
- B. Verify roofing termination and base flashings are in place, sealed, and secure.

### **3.02 PREPARATION**

- A. Install starter and edge strips, and cleats before starting installation.
- B. Install surface mounted reglets true to lines and levels, and seal top of reglets with sealant.
- C. Back paint concealed metal surfaces with protective backing paint to a minimum dry film thickness of 15 mil, 0.015 inch (0.38 mm).

### **3.03 INSTALLATION**

- A. Comply with drawing details.
- B. Insert flashings into reglets to form tight fit; secure in place with lead wedges; pack remaining spaces with lead wool; seal flashings into reglets with sealant.
- C. Secure flashings in place using concealed fasteners, and use exposed fasteners only where permitted..
- D. Apply plastic cement compound between metal flashings and felt flashings.
- E. Fit flashings tight in place; make corners square, surfaces true and straight in planes, and lines accurate to profiles.
- F. Exterior Flashing Receivers: Install in accordance with manufacturer's recommendations, and in proper relationship with adjacent construction, and as follows:
  - 1. Secure receiver at perimeter of wall opening with adhesives or fasteners.
  - 2. Place flashing into receiver channel.
  - 3. Secure flashing with receiver clip.
- G. Seal metal joints watertight.
- H. Secure gutters and downspouts in place with concealed fasteners.

### **3.04 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for field inspection requirements.
- B. Inspection will involve surveillance of work during installation to ascertain compliance with specified requirements.

### **3.05 SCHEDULE**

- A. Gutters and Downspouts:
- B. Scuppers:
- C. Coping, Cap, Parapet, Sill and Ledge Flashings:
- D. Roofing Penetration Flashings, for Pipes, Structural Steel, and Equipment Supports:

**END OF SECTION**

**SECTION 07 7200**  
**ROOF ACCESSORIES**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Roof hatches with access ladders.
- B. Snow guards.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 7100 - Roof Specialties: Other manufactured roof specialty items.

**1.03 REFERENCE STANDARDS**

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Manufacturer's data sheets on each product to be used.
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
  - 4. Maintenance requirements.
- C. Warranty Documentation:
  - 1. Submit manufacturer warranty.
  - 2. Ensure that forms have been completed in Owner's name and registered with manufacturer.

**1.05 DELIVERY, STORAGE, AND HANDLING**

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Store products under cover and elevated above grade.

**1.06 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.

**PART 2 PRODUCTS**

**2.01 ROOF HATCHES AND VENTS, MANUAL AND AUTOMATIC OPERATION**

- A. Roof Hatch Manufacturers:
  - 1. Bilco Company; Type E (ladder access, 3 ft square, solid cover): [www.bilco.com/#sle](http://www.bilco.com/#sle).
    - a. Model E50-TB with intergal roof access ladder and pole extension.
    - b. Include Bilco Ladder-Up safety post
    - c. Hatch size to be 3'x3'
    - d. Aluminum Cover and frame - mill finish - insulated
    - e. Provide 12" Intergal curb - insulated

**2.02 SNOW GUARDS**

- A. Unit Snow Guards: Individual projecting metal shapes, attached to standing seams of roof panel, and adhered to roof deck.
  - 1. Projecting Metal Shapes: Aluminum, \_\_\_\_\_.
  - 2. Products:
    - a. Zaleski Cast aluminum snow guards - model #11-A (New Britain, Connecticut)
    - b. Color to be finished with baked on color to match the standing seam metal roof color.
  - 3. Quantity of snow guards.
    - a. Provide 400 snow guards spaced relatively evenly across the metal roof with 50% spaced across the bottom 25% edge.
    - b. Provide submittal drawing for layout of snow guards

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### **3.02 PREPARATION**

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using methods recommended by manufacturer for achieving acceptable results for applicable substrate under project conditions.

### **3.03 INSTALLATION**

- A. Install in accordance with manufacturer's instructions, in manner that maintains roofing system weather-tight integrity.

### **3.04 CLEANING**

- A. Clean installed work to like-new condition.

### **3.05 PROTECTION**

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Date of Substantial Completion.

**END OF SECTION**



**SECTION 07 9200  
JOINT SEALANTS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Nonsag gunnable joint sealants.
- B. Self-leveling pourable joint sealants.
- C. Joint backings and accessories.

**1.02 RELATED REQUIREMENTS**

- A. Section 09 2116 - Gypsum Board Assemblies: Sealing acoustical and sound-rated walls and ceilings.
- B. Section 09 3000 - Tiling: Sealant between tile and plumbing fixtures and at junctions with other materials and changes in plane.

**1.03 REFERENCE STANDARDS**

- A. ASTM C794 - Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants; 2018.
- B. ASTM C834 - Standard Specification for Latex Sealants; 2017.
- C. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- D. ASTM C1087 - Standard Test Method for Determining Compatibility of Liquid-Applied Sealants with Accessories Used in Structural Glazing Systems; 2016.
- E. ASTM C1193 - Standard Guide for Use of Joint Sealants; 2016.
- F. ASTM C1248 - Standard Test Method for Staining of Porous Substrate by Joint Sealants; 2018.
- G. ASTM C1330 - Standard Specification for Cylindrical Sealant Backing for Use with Cold Liquid-Applied Sealants; 2018.
- H. ASTM C1521 - Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints; 2019 (Reapproved 2020).
- I. ASTM E119 - Standard Test Methods for Fire Tests of Building Construction and Materials; 2020.
- J. UL 263 - Standard for Fire Tests of Building Construction and Materials; Current Edition, Including All Revisions.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Submit manufacturer's technical datasheets for each product to be used; include the following:
  - 1. Physical characteristics, including movement capability, VOC content, hardness, cure time, and color availability.
  - 2. List of backing materials approved for use with the specific product.
  - 3. Substrates that product is known to satisfactorily adhere to and with which it is compatible.
  - 4. Substrates the product should not be used on.
- C. Product Data for Accessory Products: Submit manufacturer's technical data sheet for each product to be used, including physical characteristics, installation instructions, and recommended tools.
- D. Color Cards for Selection: Where sealant color is not specified, submit manufacturer's color cards showing standard colors available for selection.
- E. Samples for Verification: Where custom sealant color is specified, obtain directions from Architect and submit at least two physical samples for verification of color of each required sealant.

- F. Preconstruction Laboratory Test Reports: Submit at least four weeks prior to start of installation.
- G. Installation Plan: Submit at least four weeks prior to start of installation.
- H. Preinstallation Field Adhesion Test Plan: Submit at least two weeks prior to start of installation.
- I. Preinstallation Field Adhesion Test Reports: Submit filled out Preinstallation Field Adhesion Test Reports log within 10 days after completion of tests; include bagged test samples and photographic records.
- J. Installation Log: Submit filled-out log for each length or instance of sealant installed.
- K. Executed warranty.

#### **1.05 QUALITY ASSURANCE**

- A. Preconstruction Laboratory Testing: Arrange for sealant manufacturer(s) to test each combination of sealant, substrate, backing, and accessories.
  - 1. Adhesion Testing: In accordance with ASTM C794.
  - 2. Compatibility Testing: In accordance with ASTM C1087.
  - 3. Allow sufficient time for testing to avoid delaying the work.
  - 4. Deliver sufficient samples to manufacturer for testing.
  - 5. Report manufacturer's recommended corrective measures, if any, including primers or techniques not indicated in product data submittals.
- B. Installation Plan: Include schedule of sealed joints, including the following:
  - 1. Installation Log Form: Include the following data fields, with known information filled out.
    - a. Date of installation.
    - b. Name of installer.
    - c. Actual joint width; provide space to indicate maximum and minimum width.
    - d. Actual joint depth to face of backing material at centerline of joint.
    - e. Air temperature.
- C. Preinstallation Field Adhesion Test Plan: Include destructive field adhesion testing of one sample of each combination of sealant type and substrate, except interior acrylic latex sealants, and include the following for each tested sample.
  - 1. Identification of testing agency.
  - 2. Preinstallation Field Adhesion Test Log Form: Include the following data fields, with known information filled out.
    - a. Test date.
    - b. Copy of test method documents.
    - c. Age of sealant upon date of testing.
    - d. Test results, modeled after the sample form in the test method document.
    - e. Indicate use of photographic record of test.
- D. Field Adhesion Test Procedures:
  - 1. Allow sealants to fully cure as recommended by manufacturer before testing.
  - 2. Have a copy of the test method document available during tests.
  - 3. Record the type of failure that occurred, other information required by test method, and the information required on the Field Quality Control Log.
  - 4. When performing destructive tests, also inspect the opened joint for proper installation characteristics recommended by manufacturer, and report any deficiencies.
  - 5. Deliver the samples removed during destructive tests in separate sealed plastic bags, identified with project, location, test date, and test results, to Owner.
  - 6. If any combination of sealant type and substrate does not show evidence of minimum adhesion or shows cohesion failure before minimum adhesion, report results to Architect.
- E. Destructive Field Adhesion Test: Test for adhesion in accordance with ASTM C1521, using Destructive Tail Procedure.
  - 1. Sample: At least 18 inches (457 mm) long.

2. Minimum Elongation Without Adhesive Failure: Consider the tail at rest, not under any elongation stress; multiply the stated movement capability of the sealant in percent by two; then multiply 1 inch (25.4 mm) by that percentage; if adhesion failure occurs before the 1-inch mark is that distance from the substrate, the test has failed.
3. If either adhesive or cohesive failure occurs before minimum elongation, take necessary measures to correct conditions and retest; record each modification to products or installation procedures.

## 1.06 WARRANTY

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Manufacturer Warranty: Provide 2-year manufacturer warranty for installed sealants and accessories that fail to achieve a watertight seal, exhibit loss of adhesion or cohesion, or do not cure. Complete forms in Owner's name and register with manufacturer.
- C. Extended Correction Period: Correct defective work within 2-year period commencing on Date of Substantial Completion.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Nonsag Sealants:
  1. Dow; \_\_\_\_\_: [www.dow.com/#sle](http://www.dow.com/#sle).
  2. Pecora Corporation; \_\_\_\_\_: [www.pecora.com/#sle](http://www.pecora.com/#sle).
  3. Sika Corporation; \_\_\_\_\_: [www.usa.sika.com/#sle](http://www.usa.sika.com/#sle).
  4. Tremco Commercial Sealants & Waterproofing; \_\_\_\_\_: [www.tremcosealants.com/#sle](http://www.tremcosealants.com/#sle).
  5. Substitutions: See Section 01 6000 - Product Requirements.
- B. Self-Leveling Sealants:
  1. Dow; \_\_\_\_\_: [www.dow.com/#sle](http://www.dow.com/#sle).
  2. Pecora Corporation; \_\_\_\_\_: [www.pecora.com/#sle](http://www.pecora.com/#sle).
  3. Sika Corporation; \_\_\_\_\_: [www.usa.sika.com/#sle](http://www.usa.sika.com/#sle).
  4. Tremco Commercial Sealants & Waterproofing; \_\_\_\_\_: [www.tremcosealants.com/#sle](http://www.tremcosealants.com/#sle).
  5. Substitutions: See Section 01 6000 - Product Requirements.

### 2.02 JOINT SEALANT APPLICATIONS

- A. Scope:
  1. Exterior Joints:
    - a. Seal open joints except open joints indicated on drawings as not sealed.
  2. Interior Joints:
    - a. Seal the following joints:
      - 1) Joints between door frames and window frames and adjacent construction.
      - 2) In sound-rated wall and ceiling assemblies, gaps at electrical outlets, wiring devices, and piping penetrations.
      - 3) In sound-rated wall and ceiling assemblies, seal joints between wall assemblies and ceiling assemblies; between wall assemblies and other construction; between ceiling assemblies and other construction.
  3. Do Not Seal:
    - a. Intentional weep holes in masonry.
    - b. Joints indicated to be covered with expansion joint cover assemblies.
    - c. Joints where sealant installation is specified in other sections.
- B. Type \_\_\_\_ - Exterior Joints: Use nonsag nonstaining silicone sealant, unless otherwise indicated.

### 2.03 JOINT SEALANTS - GENERAL

#### 2.04 NONSAG JOINT SEALANTS

- A. Non-Staining Silicone Sealant: ASTM C920, Grade NS, Uses M and A; not expected to withstand continuous water immersion or traffic.

1. Movement Capability: Plus and minus 50 percent, minimum.
  2. Nonstaining to Porous Stone: Nonstaining to light-colored natural stone when tested in accordance with ASTM C1248.
  3. Dirt Pick-Up: Reduced dirt pick-up compared to other silicone sealants.
  4. Color: To be selected by Architect from manufacturer's standard range.
  5. Products:
    - a. Dow; DOWSIL 795 Silicone Building Sealant: [www.dow.com/#sle](http://www.dow.com/#sle).
    - b. Pecora Corporation; Pecora 864 NST (Non-Staining Technology): [www.pecora.com/#sle](http://www.pecora.com/#sle).
    - c. Sika Corporation; Sikasil 728NS: [www.usa.sika.com/#sle](http://www.usa.sika.com/#sle).
    - d. Tremco Commercial Sealants & Waterproofing; Tremsil 600: [www.tremcosealants.com/#sle](http://www.tremcosealants.com/#sle).
- B. Silicone Sealant: ASTM C920, Grade NS, Use T; single-component, explicitly approved by manufacturer for traffic exposure when recessed below traffic surface; not expected to withstand continuous water immersion.
1. Movement Capability: Plus and minus 50 percent, minimum.
  2. Color: To be selected by Architect from manufacturer's standard range.
- C. Mildew-Resistant Silicone Sealant: ASTM C920, Grade NS, Uses M and A; single component, mildew resistant; not expected to withstand continuous water immersion or traffic.
1. Color: White.
- D. Acrylic Latex Sealant: ASTM C834; for use as acoustical sealant and in firestopping systems for expansion joints and through penetrations.
1. Fire Rated System: Complies with UL 263 and ASTM E119 with UL fire resistance classifications.

## **2.05 SELF-LEVELING JOINT SEALANTS**

- A. Self-Leveling Polyurethane Sealant: ASTM C920, Grade P, Uses M and A; multi-component; explicitly approved by manufacturer for traffic exposure; not expected to withstand continuous water immersion .
1. Movement Capability: Plus and minus 25 percent, minimum.
  2. Color: To be selected by Architect from manufacturer's standard range.

## **2.06 ACCESSORIES**

- A. Sealant Backing Rod, Closed-Cell Type:
1. Cylindrical flexible sealant backings complying with ASTM C1330 Type C.
  2. Size: 25 to 50 percent larger in diameter than joint width.
- B. Backer Rod: Cylindrical cellular foam rod with surface that sealant will not adhere to, compatible with specific sealant used, and recommended by backing and sealant manufacturers for specific application.
1. Type for Joints Not Subject to Pedestrian or Vehicular Traffic: ASTM C1330; Type O - Open Cell Polyurethane.
  2. Type for Joints Subject to Pedestrian or Vehicular Traffic: ASTM C1330; Type B - Bi-Cellular Polyethylene.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that joints are ready to receive work.
- B. Verify that backing materials are compatible with sealants.
- C. Verify that backer rods are of the correct size.
- D. Preinstallation Adhesion Testing: Install a sample for each test location indicated in the test plan.
  1. Test each sample as specified in PART 1 under QUALITY ASSURANCE article.

2. Notify Architect of date and time that tests will be performed, at least seven days in advance.
3. Record each test on Preinstallation Adhesion Test Log as indicated.
4. If any sample fails, review products and installation procedures, consult manufacturer, or take other measures that are necessary to ensure adhesion; retest in a different location; if unable to obtain satisfactory adhesion, report to Architect.
5. After completion of tests, remove remaining sample material and prepare joints for new sealant installation.

### **3.02 PREPARATION**

- A. Remove loose materials and foreign matter that could impair adhesion of sealant.
- B. Clean joints, and prime as necessary, in accordance with manufacturer's instructions.
- C. Perform preparation in accordance with manufacturer's instructions and ASTM C1193.
- D. Mask elements and surfaces adjacent to joints from damage and disfigurement due to sealant work; be aware that sealant drips and smears may not be completely removable.

### **3.03 INSTALLATION**

- A. Install this work in accordance with sealant manufacturer's requirements for preparation of surfaces and material installation instructions.
- B. Provide joint sealant installations complying with ASTM C1193.
- C. Measure joint dimensions and size joint backers to achieve width-to-depth ratio, neck dimension, and surface bond area as recommended by manufacturer, except where specific dimensions are indicated.
- D. Install bond breaker backing tape where backer rod cannot be used.
- E. Install sealant free of air pockets, foreign embedded matter, ridges, and sags, and without getting sealant on adjacent surfaces.
- F. Do not install sealant when ambient temperature is outside manufacturer's recommended temperature range, or will be outside that range during the entire curing period, unless manufacturer's approval is obtained and instructions are followed.
- G. Nonsag Sealants: Tool surface concave, unless otherwise indicated; remove masking tape immediately after tooling sealant surface.

### **3.04 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Owner will employ an independent testing agency to perform field quality control inspection and testing as specified in PART 1 under QUALITY ASSURANCE article.
- C. Remove and replace failed portions of sealants using same materials and procedures as indicated for original installation.

### **3.05 POST-OCCUPANCY**

- A. Post-Occupancy Inspection: Perform visual inspection of entire length of project sealant joints at a time that joints have opened to their greatest width, i.e., at low temperature in thermal cycle. Report failures immediately and repair them.

**END OF SECTION**

**SECTION 08 1113**  
**HOLLOW METAL DOORS AND FRAMES**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Non-fire-rated hollow metal doors and frames.
- B. Hollow metal frames for wood doors.
- C. Thermally insulated hollow metal doors with frames.
- D. Sound-rated hollow metal doors and frames.
- E. Hollow metal borrowed lites glazing frames.
- F. Accessories, including glazing, louvers, and matching panels.

**1.02 RELATED REQUIREMENTS**

- A. Section 08 7100 - Door Hardware.
- B. Section 08 8000 - Glazing: Glass for doors and borrowed lites.
- C. Section 09 9113 - Exterior Painting: Field painting.
- D. Section 09 9123 - Interior Painting: Field painting.

**1.03 ABBREVIATIONS AND ACRONYMS**

- A. ANSI: American National Standards Institute.
- B. HMMA: Hollow Metal Manufacturers Association.
- C. NAAMM: National Association of Architectural Metal Manufacturers.
- D. SDI: Steel Door Institute.
- E. UL: Underwriters Laboratories.

**1.04 REFERENCE STANDARDS**

- A. ADA Standards - 2010 ADA Standards for Accessible Design; 2010.
- B. ANSI/SDI A250.3 - Test Procedure and Acceptance Criteria for Factory Applied Finish Coatings for Steel Doors and Frames; 2019.
- C. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames and Frame Anchors; 2022.
- D. ANSI/SDI A250.8 - Specifications for Standard Steel Doors and Frames (SDI-100); 2023.
- E. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames; 2020.
- F. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- G. ASTM A1008/A1008M - Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Required Hardness, Solution Hardened, and Bake Hardenable; 2021a.
- H. ASTM A1011/A1011M - Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength; 2018a.
- I. ASTM C143/C143M - Standard Test Method for Slump of Hydraulic-Cement Concrete; 2020.
- J. ASTM C476 - Standard Specification for Grout for Masonry; 2022.
- K. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.
- L. BHMA A156.115 - Hardware Preparation in Steel Doors and Frames; 2016.
- M. ICC A117.1 - Accessible and Usable Buildings and Facilities; 2017.

- N. NAAMM HMMA 830 - Hardware Selection for Hollow Metal Doors and Frames; 2002.
- O. NAAMM HMMA 831 - Hardware Locations for Hollow Metal Doors and Frames; 2011.
- P. NAAMM HMMA 840 - Guide Specifications For Receipt, Storage and Installation of Hollow Metal Doors and Frames; 2017.
- Q. UL 1784 - Standard for Air Leakage Tests of Door Assemblies; Current Edition, Including All Revisions.

#### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Materials and details of design and construction, hardware locations, reinforcement type and locations, anchorage and fastening methods, and finishes; and one copy of referenced standards/guidelines.
- C. Shop Drawings: Details of each opening, showing elevations, glazing, frame profiles, and any indicated finish requirements.
- D. Design Submittals: Manufacturer to submit anchor design analysis calculations for blast-resistant doors signed and sealed by specialty design engineer experienced in this type of work and licensed in the State in which the Project is located.
- E. Installation Instructions: Manufacturer's published instructions, including any special installation instructions relating to this project.
- F. Manufacturer's Certificate: Certification that products meet or exceed specified requirements.

#### **1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Provide hollow metal doors and frames from SDI Certified manufacturer: <https://steeldoor.org/sdi-certified/#sle>.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.
- C. Maintain at project site copies of reference standards relating to installation of products specified.

#### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Comply with NAAMM HMMA 840 or ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
- B. Protect with resilient packaging; avoid humidity build-up under coverings; prevent corrosion and adverse effects on factory applied painted finish.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. Hollow Metal Doors and Frames:
  1. Ceco Door, an Assa Abloy Group company; \_\_\_\_\_: [www.assaabloydss.com/#sle](http://www.assaabloydss.com/#sle).
  2. Curries, an Assa Abloy Group company; \_\_\_\_\_: [www.assaabloydss.com/#sle](http://www.assaabloydss.com/#sle).
  3. Republic Doors, an Allegion brand; \_\_\_\_\_: [www.republicdoor.com/#sle](http://www.republicdoor.com/#sle).
  4. Steelcraft, an Allegion brand; \_\_\_\_\_: [www.allegion.com/#sle](http://www.allegion.com/#sle).

#### **2.02 PERFORMANCE REQUIREMENTS**

- A. Requirements for Hollow Metal Doors and Frames:
  1. Steel Sheet: Comply with one or more of the following requirements; galvanized steel complying with ASTM A653/A653M, cold-rolled steel complying with ASTM A1008/A1008M, or hot-rolled pickled and oiled (HRPO) steel complying with ASTM A1011/A1011M, commercial steel (CS) Type B, for each.
  2. Accessibility: Comply with ICC A117.1 and ADA Standards.
  3. Exterior Door Top Closures: Flush end closure channel, with top and door faces aligned.
  4. Door Edge Profile: Manufacturers standard for application indicated.
  5. Typical Door Face Sheets: Flush.

6. Glazed Lights: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings. Style: Manufacturer's standard.
  7. Hardware Preparations, Selections and Locations: Comply with NAAMM HMMA 830 and NAAMM HMMA 831 or BHMA A156.115 and ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
  8. Zinc Coating for Typical Interior and/or Exterior Locations: Provide metal components zinc-coated (galvanized) and/or zinc-iron alloy-coated (galvannealed) by the hot-dip process in accordance with ASTM A653/A653M, with manufacturer's standard coating thickness, unless noted otherwise for specific hollow metal doors and frames.
- B. Combined Requirements: If a particular door and frame unit is indicated to comply with more than one type of requirement, comply with the specified requirements for each type; for instance, an exterior door that is also indicated as being sound-rated must comply with the requirements specified for exterior doors and for sound-rated doors; where two requirements conflict, comply with the most stringent.

### 2.03 HOLLOW METAL DOORS

- A. Door Finish: Factory primed and field finished.
- B. Type \_\_\_\_, Exterior Doors: Thermally insulated.
1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
    - a. Level 1 - Standard-duty.
    - b. Physical Performance Level C, 250,000 cycles; in accordance with ANSI/SDI A250.4.
    - c. Model 1 - Full Flush.
    - d. Door Face Metal Thickness: 20 gauge, 0.032 inch (0.8 mm), minimum.
    - e. Zinc Coating: A60/ZF180 galvannealed coating; ASTM A653/A653M.
  2. Door Core Material: Polyurethane, 1.8 lbs/cu ft minimum density.
    - a. Foam Plastic Insulation: Manufacturer's standard board insulation with maximum flame spread index (FSI) of 75, and maximum smoke developed index (SDI) of 450 in accordance with ASTM E84, and completely enclosed within interior of door.
  3. Door Thermal Resistance: R-Value of 8.7, minimum, for installed thickness of polyurethane.
  4. Door Thickness: 1-3/4 inches (44.5 mm), nominal.
- C. Type \_\_\_\_, Interior Doors, Non-Fire-Rated:
1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
    - a. Level 1 - Standard-duty.
    - b. Physical Performance Level C, 250,000 cycles; in accordance with ANSI/SDI A250.4.
    - c. Model 1 - Full Flush.
    - d. Door Face Metal Thickness: 20 gauge, 0.032 inch (0.8 mm), minimum.
    - e. Zinc Coating: A60/ZF180 galvannealed coating; ASTM A653/A653M.
  2. Door Core Material: Manufacturers standard core material/construction and in compliance with requirements.
  3. Door Thickness: 1-3/4 inches (44.5 mm), nominal.
- D. Type \_\_\_\_, Sound-Rated Interior Doors:
1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
    - a. Level 1 - Standard-duty.
    - b. Physical Performance Level C, 250,000 cycles; in accordance with ANSI/SDI A250.4.
    - c. Model 1 - Full Flush.
    - d. Door Face Metal Thickness: 20 gauge, 0.032 inch (0.8 mm), minimum.
    - e. Zinc Coating: A60/ZF180 galvannealed coating; ASTM A653/A653M.
  2. Door Thickness: 1-3/4 inch (44.45 mm).

### 2.04 HOLLOW METAL FRAMES

- A. Comply with standards and/or custom guidelines as indicated for corresponding door in accordance with applicable door frame requirements.
- B. Frame Finish: Factory primed and field finished.



- C. Exterior Door Frames: Face welded type.
  - 1. Galvanizing: Components hot-dipped zinc-iron alloy-coated (galvannealed) in accordance with ASTM A653/A653M, with A40/ZF120 coating.
  - 2. Frame Metal Thickness: 18 gauge, 0.042 inch (1.0 mm), minimum.
  - 3. Weatherstripping: Separate, see Section 08 7100.
- D. Interior Door Frames, Non-Fire Rated: Full profile/continuously welded type.
  - 1. Terminated Stops: Provide at interior doors; closed end stop terminated 6 inch (150 mm), maximum, above floor at 45 degree angle.
  - 2. Frame Metal Thickness: 18 gauge, 0.042 inch (1.0 mm), minimum.
- E. Sound-Rated Door Frames: Knock-down type.
- F. Frames for Wood Doors: Comply with frame requirements in accordance with corresponding door.
- G. Mullions for Pairs of Doors: Fixed, with profile similar to jambs.
- H. Borrowed Lites Glazing Frames: Construction and face dimensions to match door frames, and as indicated on drawings.
- I. Transom Bars: Fixed, of profile same as jamb and head.
- J. Provide mortar guard boxes for hardware cut-outs in frames to be installed in masonry or to be grouted.
- K. Frames in Masonry Walls: Size to suit masonry coursing with head member 4 inches (102 mm) high to fill opening without cutting masonry units.
- L. Frames Wider than 48 inches (1219 mm): Reinforce with steel channel fitted tightly into frame head, flush with top.

## **2.05 FINISHES**

- A. Primer: Rust-inhibiting, complying with ANSI/SDI A250.10, door manufacturer's standard.

## **2.06 ACCESSORIES**

- A. Door Window Frames: Door window frames with glazing securely fastened within door opening.
- B. Glazing: As specified in Section 08 8000, factory installed.
- C. Removable Stops: Formed sheet steel, shape as indicated on drawings, mitered or butted corners; prepared for countersink style tamper proof screws.
- D. Astragals and Edges for Double Doors: Pairs of door astragals, and door edge sealing and protection devices.
- E. Mechanical Fasteners for Concealed Metal-to-Metal Connections: Self-drilling, self-tapping, steel with electroplated zinc finish.
- F. Grout for Frames: Mortar grout complying with ASTM C476 with maximum slump of 4 inches (102 mm) as measured in accordance with ASTM C143/C143M for hand troweling in place; plaster grout and thinner pumpable grout are prohibited.
- G. Silencers: Resilient rubber, fitted into drilled hole; provide three on strike side of single door, three on center mullion of pairs, and two on head of pairs without center mullions.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Verify that finished walls are in plane to ensure proper door alignment.

### **3.02 PREPARATION**

- A. Coat inside of frames to be installed in masonry or to be grouted, with bituminous coating, prior to installation.

### **3.03 INSTALLATION**

- A. Install doors and frames in accordance with manufacturer's instructions and related requirements of specified door and frame standards or custom guidelines indicated.
- B. Coordinate frame anchor placement with wall construction.
- C. Grout frames in masonry construction, using hand trowel methods; brace frames so that pressure of grout before setting will not deform frames.
- D. Install door hardware as specified in Section 08 7100.

### **3.04 TOLERANCES**

- A. Maximum Diagonal Distortion: 1/16 inch (1.6 mm) measured with straight edge, corner to corner.

### **3.05 ADJUSTING**

- A. Adjust for smooth and balanced door movement.
- B. Adjust sound control doors so that seals are fully engaged when door is closed.

### **3.06 SCHEDULE**

- A. Refer to Door and Frame Schedule on the drawings.

**END OF SECTION**

**SECTION 08 1433**  
**STILE AND RAIL WOOD DOORS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Wood doors, stile and rail design; non-fire rated.
- B. Panels of wood and glass.

**1.02 RELATED REQUIREMENTS**

- A. Section 06 2000 - Finish Carpentry: Wood door frames.
- B. Section \_\_\_\_\_: Door and frame schedule.
- C. Section 08 1113 - Hollow Metal Doors and Frames.
- D. Section 08 7100 - Door Hardware.
- E. Section 08 8000 - Glazing.
- F. Section 09 9123 - Interior Painting: Field finishing.
- G. Section 09 9300 - Staining and Transparent Finishing: Field finishing.

**1.03 REFERENCE STANDARDS**

- A. 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; Current Edition.
- B. ASTM C1048 - Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass; 2018.
- C. ASTM C1172 - Standard Specification for Laminated Architectural Flat Glass; 2019.
- D. ASTM E2112 - Standard Practice for Installation of Exterior Windows, Doors and Skylights; 2023.
- E. AWI (QCP) - Quality Certification Program; Current Edition.
- F. AWI/AWMAC/WI (AWS) - Architectural Woodwork Standards, 2nd Edition; 2014, with Errata (2016).
- G. AWMAC (GIS) - Guarantee and Inspection Services Program; Current Edition.
- H. AWMAC/WI (NAAWS) - North American Architectural Woodwork Standards; 2021, with Errata.
- I. ICC (IBC) - International Building Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- J. NFPA 80 - Standard for Fire Doors and Other Opening Protectives; 2022.
- K. NFPA 105 - Standard for Smoke Door Assemblies and Other Opening Protectives; 2022.
- L. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; 2022.
- M. UL 10B - Standard for Fire Tests of Door Assemblies; Current Edition, Including All Revisions.
- N. UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies; Current Edition, Including All Revisions.
- O. UL 1784 - Standard for Air Leakage Tests of Door Assemblies; Current Edition, Including All Revisions.
- P. WDMA I.S. 6A - Interior Architectural Wood Stile and Rail Doors; 2021, with Errata (2022).

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Indicate stile and rail core materials and construction; veneer species, type and characteristics.
- C. Shop Drawings: Illustrate door opening criteria, elevations, sizes, types, swings, undercuts required, special beveling, special blocking for hardware, factory machining criteria, factory finishing criteria, cutouts for glazing, cutouts for louvers, cutouts for \_\_\_\_\_, and \_\_\_\_\_.

- D. Samples: Submit two samples of door construction, 12 by \_\_\_ inches (12 by \_\_\_ mm) in size cut from top corner of door.
- E. Samples: Submit two samples of door veneer, 12 by \_\_\_ inches (12 by \_\_\_ mm) in size illustrating wood grain, stain color, and sheen.
- F. Certificate: Submit labels and certificates required by quality assurance and quality control programs.
- G. Manufacturer's Installation Instructions: Indicate special installation instructions.
- H. Manufacturer's qualification statement.
- I. Installer's qualification statement.
- J. Warranty, executed in Owner's name.
- K. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

### **1.05 QUALITY ASSURANCE**

- A. Maintain one copy of specified door quality standard on site for review during installation and finishing.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section, with not less than 5 years of documented experience.
  - 1. Accredited participant in specified certification program prior to commencement of fabrication and throughout duration of project.
- C. Installer Qualifications: Company specializing in performing work of the type specified in this section, with not less than three years of documented experience.
- D. Quality Certification:
  - 1. Comply with AWI (QCP) woodwork association quality certification service/program in accordance with requirements for work specified in this section: [www.awiqcp.org/#sle](http://www.awiqcp.org/#sle).
  - 2. Provide labels or certificates indicating that installed work complies with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade or grades specified.
  - 3. Provide designated labels on shop drawings as required by certification program.
  - 4. Provide designated labels on installed products as required by certification program.
  - 5. Submit certifications upon completion of installation that verifies this work is in compliance with specified requirements.

### **1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Package, deliver, and store doors in accordance with quality standard specified.
- B. Accept doors on site in manufacturer's packaging, and inspect for damage.
- C. Protect doors with resilient packaging sealed with heat shrunk plastic; do not store in damp or wet areas or areas where sunlight might bleach veneer; seal top and bottom edges with tinted sealer if stored more than one week, and break seal on site to permit ventilation.

### **1.07 WARRANTY**

- A. Interior Doors: Provide manufacturer's warranty for the life of the installation.
- B. Include coverage for delamination of veneer, warping beyond specified installation tolerances, defective materials, and telegraphing core construction.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Stile and Rail Wood Doors:
  - 1. Karona, Inc; \_\_\_\_: [www.karonadoor.com/#sle](http://www.karonadoor.com/#sle).
  - 2. Masonite Architectural; Aspiro Authentic Stile & Rail Doors: [www.architectural.masonite.com/#sle](http://www.architectural.masonite.com/#sle).

3. VT Industries, Inc; \_\_\_\_: [www.vtindustries.com/#sle](http://www.vtindustries.com/#sle).
4. Marsefield

## **2.02 DOORS**

- A. Quality Standard: Custom Grade, Heavy Duty performance, in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless otherwise indicated.
- B. Interior Doors: 1-3/4 inches (44.45 mm) thick unless otherwise indicated; solid lumber construction; mortise and tenon joints. Transparent or opaque finish as indicated on drawings.
- C. Wood veneer facing with factory transparent finish Stain color to be factory mixed to match the architects sample..

## **2.03 DOOR AND PANEL FACINGS**

- A. Veneer Facing for Transparent Finish: Maple, veneer grade in accordance with quality standard indicated, rift cut, with book match between leaves of veneer, running match of spliced veneer leaves assembled on door or panel face.
  1. Pairs: Pair match each pair; set match pairs within 10 feet (3 m) of each other when doors are closed.
- B. Adhesive: Type I - Waterproof.

## **2.04 DOOR CONSTRUCTION**

- A. Vertical Exposed Edge of Stiles: Of same species as veneer facing.
- B. Fit door edge trim to edge of stiles after applying veneer facing.
- C. Bond edge banding to cores.
- D. Panels: Flat.
- E. Factory fit doors for frame opening dimensions identified on shop drawings, with edge clearances in accordance with specified quality standard.
- F. Glazed Openings: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings.
- G. Factory install glazing in doors in compliance with quality standards specified, using manufacturer's standard elastomeric glazing sealant.

## **2.05 FINISHES**

- A. Finish work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), Section 5 - Finishing for grade specified and as follows:
  1. Transparent:
    - a. System - 1, Lacquer, Nitrocellulose.
    - b. Stain: As selected by Architect.
    - c. Sheen: Satin.
- B. Factory finish doors in accordance with approved sample.
- C. Seal door top edge with color sealer to match door facing.

## **2.06 ACCESSORIES**

- A. Hollow Metal Door Frames: See Section 08 1113.
- B. Glazing: See Section 08 8000.
- C. Door Hardware: See Section 08 7100.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Do not install doors in frame openings that are not plumb or are out of tolerance for size or alignment.

### **3.02 INSTALLATION**

- A. Install doors in accordance with manufacturer's instructions and specified quality standards.
- B. Factory-Finished Doors: Do not field cut or trim; if fit or clearance is not correct, replace door.
- C. Machine cut for hardware.
- D. Coordinate installation of doors with installation of frames and hardware.
- E. Coordinate installation of glazing.

### **3.03 TOLERANCES**

- A. Comply with specified quality standard for fit, clearance, and joinery tolerances.
- B. Maximum Width Distortion (Cup): 1/8 inch (3.2 mm) measured with straight edge or taut string, edge to edge, over an imaginary 36 by 84 inch (915 by 2130 mm) surface area.

### **3.04 ADJUSTING**

- A. Adjust doors for smooth and balanced door movement.
- B. Adjust closers for full closure.

### **3.05 SCHEDULE - SEE DRAWINGS**

**END OF SECTION 08 1433**

**SECTION 08 3323**  
**OVERHEAD COILING DOORS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Interior non-fire-rated coiling doors.
- B. Electric operators and control stations.
- C. Wiring from electric circuit disconnect to operators and control stations.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 9200 - Joint Sealants: Sealing joints between frames and adjacent construction.
- B. Section 26 0583 - Wiring Connections: Power to disconnect.

**1.03 REFERENCE STANDARDS**

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- B. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- C. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- D. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2021.
- E. ITS (DIR) - Directory of Listed Products; Current Edition.
- F. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum); 2020.
- G. NEMA ICS 2 - Industrial Control and Systems Controllers, Contactors and Overload Relays Rated 600 Volts; 2008 (Reaffirmed 2020).
- H. NEMA MG 1 - Motors and Generators; 2021.
- I. UL (DIR) - Online Certifications Directory; Current Edition.
- J. UL 325 - Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems; Current Edition, Including All Revisions.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide general construction, electrical equipment, component connections and details, and \_\_\_\_\_.
- C. Shop Drawings: Indicate pertinent dimensioning, anchorage methods, hardware locations, and installation details.
- D. Samples: Two slats, \_\_\_ by \_\_\_ inches (\_\_\_ by \_\_\_ mm) in size illustrating shape, color and finish texture.
- E. Manufacturer's Installation Instructions: Indicate installation sequence and procedures, adjustment and alignment procedures, and \_\_\_\_\_.
- F. Maintenance Data: Indicate lubrication requirements and frequency, periodic adjustments required, and \_\_\_\_\_.
- G. Specimen warranty.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of type specified and with at least three years documented experience.

- C. Products Requiring Electrical Connection: Listed and classified by ITS (DIR), UL (DIR), or testing firm acceptable to authorities having jurisdiction as suitable for purpose specified and indicated.

## **1.06 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Manufacturer Warranty: Provide lifetime manufacturer warranty for roller shaft counterbalance assembly. Complete forms in Owner's name and register with manufacturer.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Overhead Coiling Metal Doors:
  - 1. Cornell Iron Works, Inc; \_\_\_\_\_: [www.cornelliron.com/#sle](http://www.cornelliron.com/#sle).
  - 2. Wayne-Dalton, a Division of Overhead Door Corporation; \_\_\_\_: [www.wayne-dalton.com/#sle](http://www.wayne-dalton.com/#sle).

### **2.02 COILING DOORS**

- A. Interior Non-Fire-Rated Coiling Doors Type \_\_\_\_: Steel slat curtain.
  - 1. Single Thickness Slats: Manufacturer's standard.
  - 2. Basis of design - Cornell Screenguard with perforated slats.
  - 3. Nominal Slat Size: 2 inches (50 mm) wide by required length.
  - 4. Electric operation.
  - 5. Mounting: Within framed opening.
  - 6. Locking Devices: Lock and latch handle on outside.

### **2.03 MATERIALS AND COMPONENTS**

- A. Metal Curtain Construction: Interlocking slats.
  - 1. Curtain Bottom for Slat Curtains: Fitted with angles to provide reinforcement and positive contact in closed position.
  - 2. Single Wall Aluminum Slats: Minimum thickness; manufacturer's standard for door size and application, made from ASTM B221 (ASTM B221M), aluminum alloy Type 6063.
  - 3. Finish to be black anodized aluminum
  - 4. Slats to be perforated type.
- B. Guide Construction: Continuous, of profile to retain door in place with snap-on trim, mounting brackets of same metal.
- C. Guides - Angle: ASTM A36/A36M metal angles, size as indicated.
  - 1. Stainless Steel: ASTM A 666, Type 304, rollable temper.
- D. Lock Hardware:
  - 1. For motor operated units, additional lock or latching mechanisms are not required.
  - 2. Latch Handle: Manufacturer's standard.
- E. Roller Shaft Counterbalance: Steel pipe and helical steel spring system, capable of producing torque sufficient to ensure smooth operation of curtain from any position and capable of holding position at mid-travel; with adjustable spring tension; requiring 25 lb (10 kg) nominal force to operate.

### **2.04 ELECTRIC OPERATION**

- A. Operator, Controls, Actuators, and Safeties: Comply with UL 325; provide products listed by ITS (DIR), UL (DIR), or testing agency acceptable to authorities having jurisdiction.
  - 1. Provide interlock switches on motor operated units.
- B. Electric Operators:
  - 1. Mounting: Side mounted.
  - 2. Motor Enclosure:
  - 3. Motor Rating: 1/3 HP (250 W); continuous duty.



4. Motor Voltage: 120 volts, single phase, 60 Hz.
  5. Motor Controller: NEMA ICS 2, full voltage, reversing magnetic motor starter.
  6. Controller Enclosure: NEMA 250, Type 4.
  7. Opening Speed: 12 inches per second (300 mm/sec).
  8. Brake: Manufacturer's standard type, activated by motor controller.
  9. Manual override in case of power failure.
  10. See Section 26 0583 for electrical connections.
- C. Control Station: Provide standard three button, "Open-Close-Stop" momentary-contact control device for each operator complying with UL 325.
1. 24 volt circuit.
  2. Surface mounted, at interior door jamb.
  3. Entrapment Protection Devices: Provide sensing devices and safety mechanisms complying with UL 325.
    - a. Primary Device: Provide electric sensing edge, wireless sensing, NEMA 1 photo eye sensors, or NEMA 4X photo eye sensors as required with momentary-contact control device.
- D. Safety Edge: Located at bottom of coiling door, full width, electro-mechanical sensitized type, wired to stop and reverse door direction upon striking object, hollow neoprene covered.

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify that adjacent construction is suitable for door installation.
- B. Verify that electrical services have been installed and are accessible.
- C. Verify that door opening is plumb, header is level, and dimensions are correct.
- D. Notify Architect of any unacceptable conditions or varying dimensions.
- E. Commencement of installation indicates acceptance of substrate and door opening conditions.

#### **3.02 INSTALLATION**

- A. Install units in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.
- E. Coordinate installation of electrical service with Section 26 0583.
- F. Complete wiring from disconnect to unit components.

#### **3.03 TOLERANCES**

- A. Maintain dimensional tolerances and alignment with adjacent work.
- B. Maximum Variation From Plumb: 1/16 inch (1.6 mm).
- C. Maximum Variation From Level: 1/16 inch (1.6 mm).
- D. Longitudinal or Diagonal Warp: Plus or minus 1/8 inch per 10 feet (3.2 mm per 3 m) straight edge.

#### **3.04 ADJUSTING**

- A. Adjust operating assemblies for smooth and noiseless operation.

#### **3.05 CLEANING**

- A. Clean installed components.
- B. Remove labels and visible markings.

### **END OF SECTION**



**SECTION 08 3613**  
**SECTIONAL DOORS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Overhead sectional doors, electrically operated.
- B. Operating hardware and supports.
- C. Electrical controls.

**1.02 REFERENCE STANDARDS**

- A. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- B. ASTM E283/E283M - Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Skylights, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2019.
- C. ASTM E330/E330M - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference; 2014 (Reapproved 2021).
- D. DASMA 102 - American National Standard Specifications for Sectional Doors; 2018.
- E. NEMA ICS 2 - Industrial Control and Systems Controllers, Contactors and Overload Relays Rated 600 Volts; 2008 (Reaffirmed 2020).
- F. NEMA MG 1 - Motors and Generators; 2021.
- G. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum); 2020.
- H. NFPA 70 - National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- I. UL 325 - Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems; Current Edition, Including All Revisions.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Shop Drawings: Indicate opening dimensions and required tolerances, connection details, anchorage spacing, hardware locations, and installation details.
- C. Product Data: Show component construction, anchorage method, and hardware.
- D. Samples: Two panel finish samples, 12 by \_\_\_ inch (12 by \_\_\_ mm) in size, illustrating color and finish.
- E. Maintenance Data: Include data for motor and transmission, shaft and gearing, lubrication frequency, spare part sources.

**1.04 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of type specified and with at least three years documented experience.

**1.05 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for warranty requirements.
- B. Extended Correction Period: Correct defective work within a 2-year period commencing on Date of Substantial Completion.
- C. Manufacturer Warranty: Provide 5-year manufacturer warranty for electric operating equipment. Complete forms in Owner's name and register with manufacturer.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Sectional Doors:
  - 1. Clopay Building Products; Model 3720: [www.clopaydoor.com/#sle](http://www.clopaydoor.com/#sle).
  - 2. Raynor Garage Doors; EnergyCore Series, Model \_\_\_\_: [www.raynor.com/#sle](http://www.raynor.com/#sle).
  - 3. Wayne-Dalton, a Division of Overhead Door Corporation; \_\_\_\_:  
[www.wayne-dalton.com/#sle](http://www.wayne-dalton.com/#sle).
  - 4. Overhead Door Company.

### **2.02 PERFORMANCE REQUIREMENTS**

- A. Performance: Withstand positive and negative wind loads equal to 1.5 times design wind loads specified by local code without damage or permanent set, when tested in accordance with ASTM E330/E330M, using 10 second duration of maximum load.
- B. Air Leakage Rate: Less than 0.40 cfm/sq ft (2.0 L/sec/sq m) when tested in accordance with ASTM E283/E283M at test pressure difference of 1.57 psf (75 Pa).
- C. Thermal Transmittance: U-factor (Usi-factor) of 0.31 Btu/hr sq ft degrees F (1.76 W/sq m K), maximum, in accordance with DASMA 102.

### **2.03 STEEL DOORS**

- A. Type SSD-1 - Doors: Flush steel, insulated; standard lift operating style with track and hardware; complying with DASMA 102, Commercial application.
  - 1. Door Panels: Steel construction; outer steel sheet of 20 gauge, 0.0359 inch (0.91 mm) minimum thickness, flush profile; inner steel sheet of 24 gauge, 0.0239 inch (0.61 mm) minimum thickness, flat profile; core reinforcement \_\_\_\_ inch (\_\_\_\_ mm) sheet steel roll formed to channel shape, rabbeted weather joints at meeting rails; polyurethane insulation.
- B. Door panels to be foamed in place polyurethane sandwich panels equivalent to Overhead door company "Thermacore" door system.
  - 1. Panels to be 2" thick
  - 2. Galvanized steel sheets.
- C. Steel faces to be
  - 1. Door Nominal Thickness: 2 inches (51 mm) thick.
  - 2. Exterior Finish:
    - a. Factory finished with polyester baked enamel; color as selected by Architect.
  - 3. Interior Finish:
    - a. Factory finished with polyester baked enamel; color as selected from manufacturers standard line.
  - 4. Electric Operation: Electric control station.
  - 5. High usage components for usage up to 100,000 cycles

### **2.04 COMPONENTS**

- A. Track: Galvanized steel angles, 0.094 inch (2.4 mm) minimum thickness; 2-5/16 x 4 inch (59 x 102 mm) size, continuous one piece per side; galvanized steel mounting brackets 1/4 inch (6 mm) thick.
- B. Hinge and Roller Assemblies: Heavy duty hinges and adjustable roller holders of galvanized steel; floating hardened steel bearing rollers, located at top and bottom of each panel, each side.
- C. Lift Mechanism: Torsion spring on cross head shaft, with braided galvanized steel lifting cables.
  - 1. For Manual Operation: Requiring maximum exertion of 25 lbs (110 N) force to open.
- D. Sill Weatherstripping: Resilient hollow rubber strip, one piece; fitted to bottom of door panel, full length contact.
- E. Jamb Weatherstripping: Roll formed steel section full height of jamb, fitted with resilient weatherstripping, placed in moderate contact with door panels.

- F. Head Weatherstripping: EPDM rubber seal, one piece full length.
- G. Panel Joint Weatherstripping: Neoprene foam seal, one piece full length.
- H. Lock: Inside center mounted, adjustable keeper, spring activated latch bar with feature to retain in locked or retracted position; interior and exterior handle.
- I. Lock Cylinders: See Section 08 7100.

## **2.05 ELECTRIC OPERATION**

- A. Electric Operators:
  - 1. Mounting: Side mounted on cross head shaft.
  - 2. Motor Enclosure:
  - 3. Motor Rating: 1/3 hp (250 W); continuous duty.
  - 4. Motor Voltage: 120 volts, single phase, 60 Hz.
  - 5. Motor Controller: NEMA ICS 2, full voltage, reversing magnetic motor starter.
  - 6. Controller Enclosure: NEMA 250, Type 1.
  - 7. Opening Speed: 12 inches per second (300 mm/s).
  - 8. Brake: Adjustable friction clutch type, activated by motor controller.
  - 9. Manual override in case of power failure.
  - 10. See Section 26 0583 for electrical connections.
- B. Wiring Terminations: Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated; enclose terminal lugs in terminal box sized to comply with NFPA 70.
- C. Control Station: Provide standard three button (Open-Close-Stop) momentary-contact control device for each operator complying with UL 325.
  - 1. 24 volt circuit.
  - 2. Surface mounted, at interior door jamb.
  - 3. Entrapment Protection Devices: Provide sensing devices and safety mechanisms complying with UL 325.
    - a. Primary Device: Provide electric sensing edge, wireless sensing, NEMA 1 photo eye sensors, or NEMA 4X photo eye sensors as required with momentary-contact control device.
- D. Safety Edge: Located at bottom of sectional door panel, full width; electro-mechanical sensitized type, wired to stop and reverse door direction upon striking object; hollow neoprene covered to provide weatherstrip seal.
- E. Provide interconnection to security system.
- F. Provide radio control antenna detector.
- G. Hand Held Transmitter: Digital control, and resettable.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that wall openings are ready to receive work and opening dimensions and tolerances are within specified limits.
- B. Verify that electric power is available and of the correct characteristics.

### **3.02 PREPARATION**

- A. Prepare opening to permit correct installation of door unit to perimeter air and vapor barrier seal.
- B. Apply primer to wood frame.

### **3.03 INSTALLATION**

- A. Install door unit assembly in accordance with manufacturer's instructions.
- B. Anchor assembly to wall construction and building framing without distortion or stress.
- C. Securely brace door tracks suspended from structure. Secure tracks to structural members only.

- D. Fit and align door assembly including hardware.
- E. Coordinate installation of electrical service. Complete power and control wiring from disconnect to unit components.
- F. Install perimeter trim.

**3.04 TOLERANCES**

- A. Maximum Variation from Plumb: 1/16 inch (1.5 mm).
- B. Maximum Variation from Level: 1/16 inch (1.5 mm).
- C. Longitudinal or Diagonal Warp: Plus or minus 1/8 inch (3 mm) from 10 ft (3 m) straight edge.
- D. Maintain dimensional tolerances and alignment with adjacent work.

**3.05 ADJUSTING**

- A. Adjust door assembly for smooth operation and full contact with weatherstripping.
- B. Have manufacturer's field representative present to confirm proper operation and identify adjustments to door assembly for specified operation.

**3.06 CLEANING**

- A. Clean doors and frames \_\_\_\_\_.
- B. Remove temporary labels and visible markings.

**3.07 PROTECTION**

- A. Protect installed products from damage until Date of Substantial Completion.
- B. Do not permit construction traffic through overhead door openings after adjustment and cleaning.

**END OF SECTION**

**SECTION 08 4126**  
**ALL-GLASS ENTRANCES AND STOREFRONTS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. All-glass entrances.
- B. All-glass storefronts.
- C. Swinging doors. ( 100A and 100B)
- D. Interior sliding doors. (100C)

**1.02 RELATED REQUIREMENTS**

- A. Section 05 4000 - Cold-Formed Metal Framing: Supplementary supports.
- B. Section 08 7100 - Door Hardware.
- C. Section 09 2116 - Gypsum Board Assemblies.

**1.03 REFERENCE STANDARDS**

- A. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- B. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- C. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2021.
- D. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- E. ASTM C1036 - Standard Specification for Flat Glass; 2021.
- F. ASTM C1048 - Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass; 2018.
- G. BHMA A156.4 - Door Controls - Closers; 2019.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene at project site seven calendar days prior to scheduled beginning of construction activities of this section to review section requirements.
  - 1. Require attendance by representatives of installer and entities effected by adjacent or other work related to this section.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's descriptive literature for each component in all-glass entrance assembly.
- C. Shop Drawings: Drawings showing layout, dimensions, identification of components, and interface with adjacent construction.
  - 1. Include field measurements of openings.
  - 2. Include elevations showing:
    - a. Appearance of all-glass entrance layouts.
    - b. Locations and identification of manufacturer-supplied door hardware and fittings.
    - c. Locations and sizes of cut-outs and drilled holes for other door hardware.
  - 3. Include details of:
    - a. Requirements for support and bracing at openings.
    - b. Installation details.
    - c. Appearance of manufacturer-supplied door hardware and fittings.
  - 4. Schedule: Listing of each type component in all-glass entrance assemblies, cross-referenced to shop drawing plans, elevations, and details.

- D. Selection Samples: Two sets, representing manufacturer's full range of available metal materials and finishes.
- E. Verification Samples: Two samples, minimum size 2 by 3 inches (50 by 75 mm), representing actual material and finish of exposed metal.
- F. Operation and Maintenance Data: For manufacturer-supplied operating hardware.

### **1.06 QUALITY ASSURANCE**

- A. Installer Qualifications: Minimum three years of experience installing entrance assemblies similar to those specified in this section.

### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Store products in manufacturer's unopened packaging until installation.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. All-Glass Entrances and Storefronts:
  1. Avanti Systems USA; Eclipse Standard Doors: [www.avantisystemsusa.com/#sle](http://www.avantisystemsusa.com/#sle).
  2. GGI - General Glass International; \_\_\_\_\_: [www.generalglass.com/#sle](http://www.generalglass.com/#sle).
  3. Trulite Glass & Aluminum Solutions, LLC; \_\_\_\_\_: [www.trulite.com/#sle](http://www.trulite.com/#sle).
  4. Old Castle \_\_\_\_\_.
  5. Dawson \_\_\_\_\_.
- B. Fittings and Hardware:

### **2.02 ALL-GLASS ENTRANCES AND STOREFRONTS ASSEMBLIES**

- A. Entrances and Storefronts: Factory fabricated assemblies consisting of frameless glass panels fastened with metal structural fittings in configuration indicated on drawings.
  1. Operational Loads: Designed to withstand door operation under normal traffic without damage, racking, sagging, or deflection.
  2. Prepared for all specified hardware whether specified in this section or not.
  3. Finished metal surfaces protected with strippable film.
  4. Factory assembled to greatest extent practicable; may be disassembled to accommodate shipping constraints.
- B. Swinging Door Fittings and Hardware: (See also 087100)
  1. Top and bottom pivots concealed in full width rails top and bottom.
  2. Pairs: Overhead mounted door stop.
- C. Interior Top Hung Sliding Door Fittings and Hardware:
  1. Top Track: Box channel, designed for support of panels of size and weight required.
  2. Hangers: Overhead mounted twin roller assembly, concealed within top track, with concealed clamps.
  3. Pulls Both Sides: \_\_\_\_\_.
  4. Floor guides.
- D. Interior Bottom Roller Sliding Door Fittings and Hardware:
  1. Top and bottom box tracks, designed for support of panels of size and weight required.
  2. Roller Assembly: Tandem rollers, concealed within bottom fitting.
  3. Pulls Both Sides: \_\_\_\_\_.
  4. Positive stops, both ends.

### **2.03 FITTINGS AND HARDWARE**

- A. Rail Style Fittings for Swinging Doors and Related Fixed Glazing:
  1. Top Rails: 4-7/8 inch (124 mm) high with matching end caps.
  2. Bottom Rails: 4 inch (102 mm) high with matching end caps.
- B. Headers for Swinging Doors and Related Fixed Glazing:
  1. Dimensions: 1-3/4 inch deep by 4-1/8 inch high (44.4 mm deep by 104.7 mm high).



2. Glass Thickness: 1/2 inch (12.7 mm).
  3. Aluminum Finish: As selected by Architect from manufacturer's standard line.
- C. Pivot Systems for Glass Swinging Doors:
- D. Overhead Concealed Closers and Bottom Pivots for Glass Swinging Doors: Non-handed closer for both single and double-acting doors with mechanical backcheck, and meeting requirements of BHMA A156.4, Grade 1.
1. Application: Center hung, with swing as indicated on drawings.
  2. Hold Open: Fixed.
  3. Opening Force: Comply with requirements of authorities having jurisdiction.
  4. Door Weight: Maximum 200 lbs (91 kgs) for exterior doors, and 250 lbs (113 kgs) for interior doors, including hardware.
  5. Provide accessories as required for complete installation, including wall/floor stop.

## **2.04 MATERIALS**

- A. Glass: Flat glass meeting requirements of ASTM C1036, Type I - Transparent Flat Glass, Quality Q3, and Kind FT, fully tempered, in accordance with ASTM C1048, and as follows:
1. Thickness: 3/4 inch (19 mm).
  2. Color: Class 1, Clear.
  3. Prepare glazing panels for indicated fittings and hardware before tempering.
  4. Polish edges that will be exposed in finished work to bright flat polish.
  5. Temper glass materials horizontally; visible tong marks or tong mark distortions are not permitted.
- B. Stainless Steel Components: Comply with ASTM A666, Type 304.
- C. Sealant: One-part silicone sealant, comply with ASTM C920, clear.

## **2.05 ACCESSORIES**

- A. Exposed Fittings and Hardware: Stainless steel, brushed finish.
- B. Sidelight and Transom Fittings: No rails; provide extruded aluminum channels, for recessed installation in construction above and below glazing panels for frameless appearance.
- C. Swinging Door Fittings with Pivots: Patch fitting at top pivot corner of door; continuous rail with pivot at bottom of door.
1. Rail Cross-Section: 1-3/4 inches (44.4 mm) wide by 3-1/2 inches (88.9 mm) high.
  2. Rail Profile: Tapered.
- D. Sliding Door Fittings: Continuous rail at top and bottom of door:
1. Rail Cross-Section: 1-3/4 inches (44.4 mm) wide by 4 inches (101 mm) high.
  2. Rail Profile: Tapered.
- E. Latching Hardware: Manufacturer's standard flush bolt assemblies, concealed within bottom rail of indicated panels, prepared for lock cylinders specified in 08 7100; recessed dustproof bolt keeper.
- F. Additional Door Hardware: Specified in Section 08 7100.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that openings are acceptable.
- B. Do not begin installation until substrates and openings have been properly prepared.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### **3.02 PREPARATION**

- A. Clean substrates thoroughly prior to installation.
- B. Prepare substrates using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

### **3.03 INSTALLATION**

- A. Install in accordance with manufacturer's installation instructions.
- B. Tolerances:
  - 1. Horizontal Components and Sight Lines: Not more than 1/8 inch in 10 feet (3.2 mm in 3 m) variation from level, non-cumulative.
  - 2. Vertical Components and Sight Lines: Not more than 1/8 inch in 10 feet (3.2 mm in 3 m) variation from plumb, non-cumulative.
  - 3. Variation from Plane or Indicated Location: Not more than 1/16 inch (1.6 mm).
- C. Installation of door hardware not supplied by entrance/storefront manufacturer as specified in Section 08 7100.

### **3.04 ADJUSTING**

- A. Adjust doors to operate correctly, without binding to frame, sill, or adjacent doors.
- B. Adjust door hardware for smooth operation.

### **3.05 CLEANING**

- A. Clean installed work to like-new condition.

### **3.06 PROTECTION**

- A. Protect installed products until Date of Substantial Completion.
- B. Touch-up, repair or replace damaged products before Date of Substantial Completion.

**END OF SECTION**

SECTION 08 42 29.23  
SLIDING AUTOMATIC ENTRANCES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of automatic entrances:
  - 1. Interior, bi-parting, sliding automatic entrances.
  - 2. Sliding and fixed panels shall be all glass with top and bottom rail.
- B. Related Sections:
  - 1. Division 7 Sections for caulking to the extent not specified in this section.
  - 2. Division 8 Section "Aluminum-Framed Entrances and Storefronts" for entrances furnished and installed separately in Division 8 Section.
  - 3. Division 8 Section "Door Hardware" for hardware to the extent not specified in this Section.
  - 4. Division 26 Sections for electrical connections provided separately including conduit and wiring for power to sliding automatic entrances.

1.3 REFERENCES

- A. General: Standards listed by reference, including revisions by issuing authority, form a part of this specification section to extent indicated. Standards listed are identified by issuing authority, authority abbreviation, designation number, title or other designation established by issuing authority. Standards subsequently referenced herein are referred to by issuing authority abbreviation and standard designation.
- B. Underwriters Laboratories (UL):
  - 1. UL 325 – Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems.
- C. American National Standards Institute (ANSI) / Builders' Hardware Manufacturers Association (BHMA):
  - 1. ANSI/BHMA A156.10: Standard for Power Operated Pedestrian Doors.
  - 2. ANSI/BHMA A156.5: Standard for Auxiliary Locks and Associated Products
  - 3. ANSI Z97.1: Standard for Safety Glazing Materials Used In Buildings - Safety Performance Specifications And Methods Of Test.
- D. Consumer Product Safety Commission (CPSC):
  - 1. CPSC 16 CFR 1201: Safety Standard for Architectural Glazing Materials
- E. American Society for Testing and Materials (ASTM):
  - 1. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
  - 2. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- F. American Association of Automatic Door Manufacturers (AAADM):
- G. National Fire Protection Association (NFPA):
  - 1. NFPA 101 – Life Safety Code.

- 2. NFPA 70 – National Electric Code.
  - H. International Code Council (ICC):
    - 1. IBC: International Building Code
  - I. International Organization for Standardization (ISO):
    - 1. ISO 9001 - Quality Management Systems
  - J. National Association of Architectural Metal Manufacturers (NAAMM):
    - 1. Metal Finishes Manual for Architectural and Metal Products.
  - K. American Architectural Manufacturers Association (AAMA):
    - 1. AAMA 2605 – Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
    - 2. AAMA 701 Voluntary Specification for Pile Weatherstripping and Replaceable Fenestration Weatherseals.
- 1.4 DEFINITIONS
- A. Activation Device: Device that, when actuated, sends an electrical signal to the door operator to open the door.
  - B. Safety Device: Device that prevents a door from opening or closing, as appropriate.
- 1.5 PERFORMANCE REQUIREMENTS
- A. General: Provide automatic entrance door assemblies capable of withstanding loads and thermal movements based on testing manufacturer's standard units in assemblies similar to those indicated for this Project.
  - B. Operating Range: Minus 30 deg F (Minus 34 deg C) to 130 deg F (54 deg C).
  - C. Opening-Force Requirements for Egress Doors: Force shall be adjustable; but, not more than 50 lbf (222 N) required to manually set swinging egress door panel(s) in motion.
  - D. Closing-Force Requirements: Not more than 30 lbf (133 N) required to prevent door from closing.
- 1.6 SUBMITTALS
- A. General: Submit the following in accordance with Conditions of the Contract and Division 1 Specification Sections.
  - B. Shop Drawings: Include plans, elevations, sections, details, hardware mounting heights, and attachments to other work.
  - C. Color Samples for selection of factory-applied color finishes.
  - D. Closeout Submittals:
    - 1. Owner's Manual.
    - 2. Warranties.
- 1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative, with certificate issued by AAADM, who is trained for installation and maintenance of units required for this Project.
- B. Manufacturer Qualifications: A qualified manufacturer with a manufacturing facility compliant with ISO 9001.
- C. Manufacturer shall have in place a national service dispatch center providing 24 hours a day, 7 days a week, emergency call back service.
- D. Certifications: Automatic sliding door systems shall be certified by the manufacturer to meet performance design criteria in accordance with the following standards:
  - 1. ANSI/BHMA A156.10.
  - 2. NFPA 101.
  - 3. UL 325 listed.
  - 4. IBC.
- E. Source Limitations: Obtain automatic entrance door assemblies through one source from a single manufacturer.
- F. Product Options: Drawings indicate sizes, profiles, and dimensional requirements of automatic entrance door assemblies and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- H. Emergency-Exit Door Requirements: Comply with requirements of authorities having jurisdiction for automatic entrances serving as a required means of egress.

#### 1.8 PROJECT CONDITIONS

- A. Field Measurements: General Contractor shall verify openings to receive automatic entrance door assemblies by field measurements before fabrication and indicate measurements on Shop Drawings.
- B. Mounting Surfaces: General Contractor shall verify all surfaces to be plumb, straight and secure; substrates to be of proper dimension and material.
- C. Other trades: General Contractor shall advise of any inadequate conditions or equipment.

#### 1.9 COORDINATION

- A. Templates: Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing automatic entrances to comply with indicated requirements.
- B. Electrical System Roughing-in: Coordinate layout and installation of automatic entrance door assemblies with connections to power supplies.

#### 1.10 WARRANTY

- A. Automatic Entrances shall be free of defects in material and workmanship for a period of one (1) year from the date of substantial completion.
- B. During the warranty period the Owner shall engage a factory-trained technician to perform service and affect repairs. A safety inspection shall be performed after each adjustment or

repair and a completed inspection form shall be submitted to the Owner.

- C. During the warranty period all warranty work, including but not limited to emergency service, shall be performed during normal working hours.

## PART 2 - PRODUCTS

### 2.1 AUTOMATIC ENTRANCES

- A. Manufacturer: Stanley Access Technologies; Dura-Glide™ 2000 All Glass Series sliding automatic entrances.

### 2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
  1. Headers, stiles, rails, and frames: 6063-T6.
  2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.
  3. Sheet and Plate: ASTM B 209.
- B. Sealants and Joint Fillers: Performed under Division 7 Section "Joint Sealants".

### 2.3 AUTOMATIC ENTRANCE DOOR ASSEMBLIES

- A. General: Provide manufacturer's standard automatic entrance door assemblies including doors, sidelights, framing, headers, carrier assemblies, roller tracks, door operators, activation and safety devices, and accessories required for a complete installation.
- B. Sliding Automatic Entrances:
  1. Configuration: Two sliding leaves and two full sidelights; Bi-parting.
  2. Traffic Pattern: Two-way.
  3. Emergency Breakaway Capability: Sliding leaves only.
  4. Mounting: Between jambs.

### 2.4 COMPONENTS

- A. Framing Members: Manufacturer's standard extruded aluminum reinforced as required to support imposed loads.
  1. Nominal Size: 1 3/4 inch by 4 1/2 inch (45 by 115 mm).
  2. Concealed Fastening: Framing shall incorporate a concealed fastening pocket, and continuous flush insert cover, extending full length of each framing member.
- B. Glass Panels and Rails: Manufacturer's standard 1 3/4 inch (45 mm) thick extruded-aluminum tubular rail members. Rail members to be specifically designed by automatic entrance manufacturer for use with glass panel automatic entrance systems. Fasten rails to glass panels by mechanical clamp; adhesive systems not acceptable.
  1. Top Rail: 6 1/8 inch (156 mm) nominal height.
  2. Bottom Rail: 4 inch (102 mm) nominal height.
  3. Glazing: Provide glazing for sliding automatic entrances as follows:
    - a. Provide safety glass complying with ANSI Z97.1 and CPSC 16 CFR 1201 for Category II materials.
    - b. Safety Glass: 1/2 inch (12 mm) clear, fully tempered, with polished edges, in all panels.
- C. Headers: Fabricated from extruded aluminum and extending full width of automatic entrance door units to conceal door operators, carrier assemblies, and roller tracks. Provide hinged or

removable access panels for service and adjustment of door operators and controls. Secure panels to prevent unauthorized access.

1. Mounting: Concealed, with one side of header flush with framing.
2. Capacity: Capable of supporting up to 220 lb (100 kg) per panel, up to four panels, over spans up to 14 feet (4.3 m) without intermediate supports.

- D. Carrier Assemblies and Overhead Roller Tracks: Manufacturer's standard carrier assembly that allows vertical adjustment of at least 1/8 inch (3 mm); consisting of urethane with precision steel lubricated ball-bearing wheels, operating on a continuous roller track. Support panels from carrier assembly by load wheels and anti-riser wheels with factory adjusted cantilever and pivot assembly. Minimum two ball-bearing load wheels and two anti-rise rollers for each active leaf. Minimum load wheel diameter shall be 2 1/2 inch (64 mm); minimum anti-rise roller diameter shall be 2 inch (51 mm).
- E. Thresholds: None.
- F. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, non-staining, non-bleeding fasteners and accessories compatible with adjacent materials.
- G. Signage: Provide signage in accordance with ANSI/BHMA A156.10.

## 2.5 DOOR OPERATORS

- A. General: Provide door operators of size recommended by manufacturer for door size, weight, and movement; for condition of exposure; and for long-term, operation under normal traffic load for type of occupancy indicated.
- B. Electromechanical Operators: Self-contained overhead unit powered by a minimum of 1/4 horsepower, permanent-magnet DC motor with gear reduction drive, microprocessor controller; and encoder.
1. Operation: Power opening and power closing.
  2. Features:
    - a. Adjustable opening and closing speeds.
    - b. Adjustable open check and close check speeds.
    - c. Adjustable hold-open time between 0 and 30 seconds.
    - d. Obstruction recycle.
    - e. On/Off switch to control electric power to operator.
    - f. Energy conservation switch that reduces door-opening width.
    - g. Closed loop speed control with active braking and acceleration.
    - h. Adjustable obstruction recycle time delay.
    - i. Self-adjusting stop position.
    - j. Self-adjusting closing compression force.
    - k. Onboard sensor power supply.
    - l. Onboard sensor monitoring.
    - m. Optional Switch to open/Switch to close operation.
    - n. Fire alarm interface, configurable to safely open or close the entrance on signal from fire alarm system.
  3. Mounting: Concealed.
  4. Drive System: Synchronous belt type.
- C. Electrical service to door operators shall be provided under Division 26 Electrical. Minimum service to be 120 VAC, 5 amps.

## 2.6 ELECTRICAL CONTROLS

- A. Electrical Control System: Electrical control system shall include a microprocessor controller and a high-resolution position encoder. The encoder shall monitor revolutions of the operator shaft and send signals to microprocessor controller to define door position and speed.
  - 1. The high-resolution encoder shall have a resolution of not less than 1024 counts per revolution. Systems utilizing external magnets and magnetic switches are not acceptable.
  - 2. Electrical control system shall include a 24 VDC auxiliary output rated at 1 amp.
- B. Performance Data: The microprocessor shall collect, and store performance data as follows:
  - 1. Counter: A non-resettable counter to track operating cycles.
  - 2. Event Reporting: Unit shall include non-volatile event and error recording including number of occurrences of events and errors, and cycle count of most recent events and errors.
  - 3. LED Display: Display presenting the current operating state of the controller.
- C. Controller Protection: The microprocessor controller shall incorporate the following features to ensure trouble free operation:
  - 1. Automatic Reset Upon Power Up.
  - 2. Main Fuse Protection.
  - 3. Electronic Surge Protection.
  - 4. Internal Power Supply Protection.
  - 5. Resettable sensor supply fuse protection.
  - 6. Motor Protection, over-current protection.
- D. Soft Start/Stop: A “soft-start” “soft-stop” motor driving circuit shall be provided for smooth normal opening and recycling.
- E. Obstruction Recycle: Provide system to recycle the sliding panels when an obstruction is encountered during the closing cycle. If an obstruction is detected, the system shall search for that object on the next closing cycle by reducing door closing speed prior to the previously encountered obstruction location, and will continue to close in check speed until doors are fully closed, at which time the doors will reset to normal speed. If obstruction is encountered again, the door will come to a full stop. The doors shall remain stopped until obstruction is removed and operate signal is given, resetting the door to normal operation.
- F. Programmable Controller: Microprocessor controller shall be field programmable.
  - 1. The following parameters may be adjusted:
    - a. Operating speeds and forces as required to meet specified ANSI/BHMA standard.
    - b. Adjustable and variable features specified.
    - c. Reduced opening position.
  - 2. Manual programming shall be available through local interface which has a two-digit display with a selection control including three push buttons.

## 2.7 ACTIVATION AND SAFETY DEVICES

- A. Combined Activation and Safety Sensors: Combined activation and safety sensors shall, in a single housing, detect motion and presence in accordance with ANSI/BHMA A156.10. Motion shall be detected using K-band microwave technology, presence by active infrared reflection technology.
  - 1. Mounting Height: Up to 11.5 feet (3.5 m) above finish floor
  - 2. Temperature Range: Between -31°F and 131°F (-35°C to 55°C) in all environmental conditions
  - 3. Relays: Form C, 50V at 0.3A for both activation and safety. Hold time of less than 0.5 seconds.
  - 4. Detection Pattern: When detection is made in the activation zone, and the entrance opens, the safety zone shall extend through the threshold on each side; creating an X-



pattern. When activation and safety zones are cleared and the entrance closes the sensor will ignore the X-pattern safety zones.

5. Combined motion and presence sensors shall be equal to or better than X-Zone Sensor by Optex.

- B. Photoelectric Beams: In addition to the threshold sensor include a minimum of two (2) doorway holding beams. Photoelectric beams shall be pulsed infrared type, including sender receiver assemblies for surface mounting.
- C. Presence Sensor Monitoring: Sliding automatic entrances control system shall include a means to verify the functionality of all active presence sensors in accordance with ANSI/BHMA A156.10. A detected fault shall cause automatic operation to cease until the fault is corrected.

## 2.8 HARDWARE

- A. General: Provide units in sizes and types recommended by automatic entrance door and hardware manufacturers for entrances and uses indicated.
- B. Emergency Breakaway Feature: Provide release hardware that allows panel(s) to swing out in direction of egress to full 90 degrees from any position in sliding mode. Maximum force to open panel shall be 50 lbf (222 N) according to ANSI/BHMA A156.10. Interrupt powered operation of panel operator while in breakaway mode.
  1. Emergency breakaway feature shall include at least one adjustable detent device mounted in the top of each breakaway panel to control panel breakaway force.
  2. Limit Arms: Limit arms shall be provided to control swing of sliding panels on break-out; swing shall not exceed 90 degrees. Limit arms shall be spring loaded to prevent shock, and include adjustable friction damping.
- C. Deadlocks: None.
- D. Control Switch: Provide manufacturer's standard rotary key switch mounted on the interior jamb to allow for full control of the automatic entrance door. Controls to include, but are not limited to:
  1. One-way traffic
  2. Reduced Opening
  3. Open/Closed/Automatic
- E. Keyed Power Switch: Sliding automatic entrances shall be equipped with a two position On/Off rocker switch to control power to the door.
- F. Sliding Weather Stripping: Manufacturer's standard replaceable components complying with AAMA 701; made of flexible PVC.
- G. Weather Sweeps: Manufacturer's standard adjustable nylon brush sweep mounted to underside of door bottom.

## 2.9 FABRICATION

- A. General: Factory fabricates automatic entrance door assembly components to designs, sizes, and thickness indicated and to comply with indicated standards.
  1. Form aluminum shapes before finishing.
  2. Use concealed fasteners to greatest extent possible.
    - a. Where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration, use self-locking devices.
    - b. Reinforce members as required to receive fastener threads.
- B. Framing: Provide automatic entrances as prefabricated assemblies.

1. Fabricate tubular and channel frame assemblies with manufacturer's standard mechanical or welded joints. Provide sub-frames and reinforcement as required for a complete system to support required loads.
  2. Perform fabrication operations in manner that prevents damage to exposed finish surfaces.
  3. Form profiles that are sharp, straight, and free of defects or deformations.
  4. Prepare components to receive concealed fasteners and anchor and connection devices.
  5. Fabricate components with accurately fitted joints with ends coped or mitered to produce hairline joints free of burrs and distortion.
- C. Doors: Factory fabricated and assembled in profiles indicated. Reinforce as required to support imposed loads and for installing hardware.
- D. Door Operators: Factory fabricated and installed in headers, including adjusting and testing.
- E. Glazing: Fabricate framing with minimum glazing edge clearances for thickness and type of glazing indicated.
- F. Hardware: Factory install hardware to the greatest extent possible; remove only as required for final finishing operation and for delivery to and installation at Project site.
- 2.10 ALUMINUM FINISHES
- A. General: Comply with NAAMM Metal Finishes Manual for Architectural and Metal Products for recommendations for applying and designing finishes. Finish designations prefixed by AA comply with system established by Aluminum Association for designing finishes.
- B. Superior-Performance Organic Finish: AA-C12C40R1x Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating.
1. [Fluoropolymer Two-Coat System: Manufacturer's standard two-coat, thermocured system, non-mica, non-metallic, non-bright white, consisting of inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight.]
  2. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.
  3. Minimum dry film thickness shall be 1.2 mils.
  4. Color and Gloss: As selected by Architect from manufacturer's full range of colors and gloss for paint system specified.

## PART 3 - EXECUTION

### 3.1 INSPECTION

- A. Examine conditions for compliance with requirements for installation tolerances, header support, and other conditions affecting performance of automatic entrances. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. General: Do not install damaged components. Fit frame joints to produce joints free of burrs and distortion. Rigidly secure non-movement joints.
- B. Entrances: Install automatic entrances plumb and true in alignment with established lines and grades without warp or rack of framing members and doors. Anchor securely in place.
1. Install surface-mounted hardware using concealed fasteners to greatest extent possible.

- 2. Set headers, carrier assemblies, tracks, operating brackets, and guides level and true to location with anchorage for permanent support.
  - C. Door Operators: Connect door operators to electrical power distribution system as specified in Division 26 Sections.
  - D. Glazing: Glaze sliding automatic entrance door panels in accordance with, the Glass Association of North America (GANA) Glazing Manual, published recommendations of glass product manufacturer, and sliding automatic entrance manufacturer's instructions.
  - E. Sealants: Comply with requirements specified in Division 7 Section "Joint Sealants".
- 3.3 FIELD QUALITY CONTROL
- A. Testing Services: Factory Trained Installer shall test and inspect each automatic entrance door to determine compliance of installed systems with applicable ANSI standards.
- 3.4 ADJUSTING
- A. Adjust door operators, controls, and hardware for smooth and safe operation, for tight closure, and complying with requirements in ANSI/BHMA A156.10.
- 3.5 CLEANING AND PROTECTION
- A. Clean glass and aluminum surfaces promptly after installation. Remove excess glazing and sealant compounds, dirt, and other substances. Repair damaged finish to match original finish. Comply with requirements in Division 8 Section "Glazing", for cleaning and maintaining glass.

END OF SECTION 08 42 29.23

**SECTION 08 4313**  
**ALUMINUM-FRAMED STOREFRONTS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Aluminum-framed storefront, with vision glass.
- B. Aluminum doors and frames.
- C. Weatherstripping.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 1200 - Structural Steel Framing: Steel attachment members.
- B. Section 05 5000 - Metal Fabrications: Steel attachment devices.
- C. Section 07 2500 - Weather Barriers: Sealing framing to water-resistive barrier installed on adjacent construction.
- D. Section 07 9200 - Joint Sealants: Sealing joints between frames and adjacent construction.
- E. Section 08 4229 - Automatic Entrances.
- F. Section 08 4413 - Glazed Aluminum Curtain Walls.
- G. Section 08 7100 - Door Hardware: Hardware items other than specified in this section.
- H. Section 08 8000 - Glazing: Glass and glazing accessories.

**1.03 REFERENCE STANDARDS**

- A. AAMA CW-10 - Care and Handling of Architectural Aluminum from Shop to Site; 2015.
- B. AAMA 501.2 - Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls, and Sloped Glazing Systems; 2015.
- C. AAMA 503 - Voluntary Specification for Field Testing of Newly Installed Storefronts, Curtain Walls and Sloped Glazing Systems; 2014.
- D. AAMA 609 & 610 - Cleaning and Maintenance Guide for Architecturally Finished Aluminum (Combined Document); 2015.
- E. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- F. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- G. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2021.
- H. ASTM E283/E283M - Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Skylights, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2019.
- I. ASTM E330/E330M - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference; 2014 (Reapproved 2021).
- J. ASTM E783 - Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors; 2002 (Reapproved 2018).
- K. FLA (PAD) - Florida Building Code Online - Product Approval Directory; Current Edition.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Coordinate with installation of other components that comprise the exterior enclosure.
- B. Preinstallation Meeting: Conduct a preinstallation meeting one week before starting work of this section; require attendance by all affected installers.

### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide component dimensions, describe components within assembly, anchorage and fasteners, glass and infill, door hardware, and internal drainage details.
- C. Shop Drawings: Indicate system dimensions, framed opening requirements and tolerances, affected related work, expansion and contraction joint location and details, and field welding required.
- D. Samples: Submit two samples \_\_\_by\_\_\_ inches (\_\_\_by\_\_\_ mm) in size illustrating finished aluminum surface, glass, infill panels, glazing materials.
- E. Field Quality Control Submittals: Report of field testing for water penetration and air leakage.
- F. Specimen warranty.

### **1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in performing work of type specified and with at least 5 years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of type specified and with at least 5 years of documented experience.

### **1.07 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Construct 1 mock-up, 3 feet (\_\_\_ m) long by 3 feet (\_\_\_ m) wide, indicating \_\_\_\_\_.
- C. Locate where directed.

### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Handle products of this section in accordance with AAMA CW-10.
- B. Protect finished aluminum surfaces with wrapping. Do not use adhesive papers or sprayed coatings that bond to aluminum when exposed to sunlight or weather.

### **1.09 FIELD CONDITIONS**

- A. Do not install sealants when ambient temperature is less than 40 degrees F (5 degrees C). Maintain this minimum temperature during and 48 hours after installation.

### **1.10 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Correct defective Work within a five year period after Date of Substantial Completion.
- C. Provide 20 year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Aluminum-Framed Storefronts:
  - 1. Kawneer North America; \_\_\_\_\_: [www.kawneer.com/#sle](http://www.kawneer.com/#sle).
  - 2. Oldcastle BuildingEnvelope; \_\_\_\_\_: [www.oldcastlebe.com/#sle](http://www.oldcastlebe.com/#sle).

### **2.02 BASIS OF DESIGN -- FRAMING FOR INSULATING GLAZING**

- A. Front set style, Thermally broken:
  - 1. Basis of Design: Kawneer 601T thermally broken storefront system.
  - 2. Vertical Mullion Dimensions: 2" wide x 6" deep (\_\_\_\_\_).

### **2.03 BASIS OF DESIGN -- SWINGING DOORS**

- A. Medium Stile, Insulating Glazing, Thermally-Broken:high traffic applications
  - 1. Basis of design Kawneer 350 swing door.
  - 2. Thickness: 1-3/4 inches (43 mm) x

## 2.04 ALUMINUM-FRAMED STOREFRONT

- A. Aluminum-Framed Storefront: Factory fabricated, factory finished aluminum framing members with infill, and related flashings, anchorage and attachment devices.
  - 1. Finish: Superior performing organic coatings.
    - a. Factory finish all surfaces that will be exposed in completed assemblies.
    - b. Touch-up surfaces cut during fabrication so that no natural aluminum is visible in completed assemblies, including joint edges.
  - 2. Fabrication: Joints and corners flush, hairline, and weatherproof, accurately fitted and secured; prepared to receive anchors and hardware; fasteners and attachments concealed from view; reinforced as required for imposed loads.
  - 3. Construction: Eliminate noises caused by wind and thermal movement, prevent vibration harmonics, and prevent "stack effect" in internal spaces.
  - 4. System Internal Drainage: Drain to the exterior by means of a weep drainage network any water entering joints, condensation occurring in glazing channel, and migrating moisture occurring within system.
  - 5. Expansion/Contraction: Provide for expansion and contraction within system components caused by cycling temperature range of 170 degrees F (95 degrees C) over a 12 hour period without causing detrimental effect to system components, anchorages, and other building elements.
  - 6. Movement: Allow for movement between storefront and adjacent construction, without damage to components or deterioration of seals.
  - 7. Perimeter Clearance: Minimize space between framing members and adjacent construction while allowing expected movement.
- B. Performance Requirements
  - 1. Wind Loads: Design and size components to withstand the specified load requirements without damage or permanent set, when tested in accordance with ASTM E330/E330M, using loads 1.5 times the design wind loads and 10 second duration of maximum load.
    - a. Member Deflection: Limit member deflection to flexure limit of glass in any direction, with full recovery of glazing materials.
  - 2. Wind-Borne-Debris Resistance: Identical full-size glazed assembly without auxiliary protection, having Florida Building Code "FLA (PAD)" approval for Large and Small Missile impact and pressure cycling at design wind pressure.
  - 3. Air Leakage: 0.06 cfm/sq ft (0.3 L/sec sq m) maximum leakage of storefront wall area when tested in accordance with ASTM E283/E283M at 1.57 psf (75 Pa) pressure difference.

## 2.05 COMPONENTS

- A. Aluminum Framing Members: Tubular aluminum sections, thermally broken with interior section insulated from exterior, drainage holes and internal weep drainage system.
  - 1. Glazing Stops: Flush.

## 2.06 MATERIALS

- A. Extruded Aluminum: ASTM B221 (ASTM B221M).
- B. Fasteners: Stainless steel.
- C. Glazing Gaskets: Type to suit application to achieve weather, moisture, and air infiltration requirements.

## 2.07 FINISHES

- A. Superior Performing Organic Coatings System: Manufacturer's standard multi-coat superior performing organic coatings system complying with AAMA 2605, including at least 70 percent polyvinylidene fluoride (PVDF) resin, and at least 80 percent of aluminum extrusion and panels surfaces having minimum total dry film thickness (DFT) of 1.2 mils, 0.0012 inch (0.030 mm).
- B. Color: As indicated on drawings.
  - 1. To be selected from the manufacturers full range of colors

- C. Touch-Up Materials: As recommended by coating manufacturer for field application.

## **2.08 HARDWARE**

- A. Door Hardware: See Section 08 7100.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify dimensions, tolerances, and method of attachment with other work.
- B. Verify that storefront wall openings and adjoining water-resistive and/or air barrier seal materials are ready to receive work of this section.

### **3.02 INSTALLATION**

- A. Install wall system in accordance with manufacturer's instructions.
- B. Attach to structure to permit sufficient adjustment to accommodate construction tolerances and other irregularities.
- C. Provide alignment attachments and shims to permanently fasten system to building structure.
- D. Align assembly plumb and level, free of warp or twist. Maintain assembly dimensional tolerances, aligning with adjacent work.
- E. Provide thermal isolation where components penetrate or disrupt building insulation.
- F. Install sill flashings. Turn up ends and edges; seal to adjacent work to form water tight dam.
- G. Where fasteners penetrate sill flashings, make watertight by seating and sealing fastener heads to sill flashing.
- H. Pack fibrous insulation in shim spaces at perimeter of assembly to maintain continuity of thermal barrier.
- I. Touch-up minor damage to factory applied finish; replace components that cannot be satisfactorily repaired.

### **3.03 TOLERANCES**

- A. Maximum Variation from Plumb: 0.06 inch per 3 feet (1.5 mm per m) non-cumulative or 0.06 inch per 10 feet (1.5 mm per 3 m), whichever is less.
- B. Maximum Misalignment of Two Adjoining Members Abutting in Plane: 1/32 inch (0.8 mm).

### **3.04 FIELD QUALITY CONTROL**

- A. Water-Spray Test: Provide water spray quality test of installed storefront components in accordance with AAMA 501.2 during construction process and before installation of interior finishes.
  - 1. Perform a minimum of two tests in each designated area as indicated on drawings.
  - 2. Conduct tests in each area prior to 10 percent and 50 percent completion of this work.

### **3.05 ADJUSTING**

- A. Adjust operating hardware and sash for smooth operation.

### **3.06 CLEANING**

- A. Remove protective material from pre-finished aluminum surfaces.
- B. Wash down surfaces with a solution of mild detergent in warm water, applied with soft, clean wiping cloths, and take care to remove dirt from corners and to wipe surfaces clean.

### **3.07 PROTECTION**

- A. Protect installed products from damage until Date of Substantial Completion.

**END OF SECTION**

**SECTION 08 4413**  
**GLAZED ALUMINUM CURTAIN WALLS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Aluminum-framed curtain wall, with vision glazing and infill panels.
- B. Spandrel panels integral to the curtainwall system.
- C. Custom extrusions where required or indicated on the drawings.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 1200 - Structural Steel Framing: Steel attachment members.
- B. Section 05 5000 - Metal Fabrications: Steel attachment devices.
- C. Section 07 2500 - Weather Barriers: Sealing framing to water-resistive barrier installed on adjacent construction.
- D. Section 07 9200 - Joint Sealants: Sealing joints between frames and adjacent construction.
- E. Section 08 4229 - Automatic Entrances.
- F. Section 08 4313 - Aluminum-Framed Storefronts: Entrance framing and doors.
- G. Section 08 8000 - Glazing.

**1.03 REFERENCE STANDARDS**

- A. AAMA CW-10 - Care and Handling of Architectural Aluminum from Shop to Site; 2015.
- B. AAMA 501.1 - Standard Test Method for Water Penetration of Windows, Curtain Walls and Doors Using Dynamic Pressure; 2017.
- C. AAMA 501.2 - Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls, and Sloped Glazing Systems; 2015.
- D. AAMA 503 - Voluntary Specification for Field Testing of Newly Installed Storefronts, Curtain Walls and Sloped Glazing Systems; 2014.
- E. AAMA 609 & 610 - Cleaning and Maintenance Guide for Architecturally Finished Aluminum (Combined Document); 2015.
- F. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum; 2020.
- G. AAMA 1503 - Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections; 2009.
- H. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- I. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- J. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
- K. ASTM B209/B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2021a.
- L. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- M. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2021.
- N. ASTM C661 - Standard Test Method for Indentation Hardness of Elastomeric-Type Sealants by Means of a Durometer; 2006 (Reapproved 2011).
- O. ASTM C793 - Standard Test Method for Effects of Laboratory Accelerated Weathering on Elastomeric Joint Sealants; 2023.



- P. ASTM C794 - Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants; 2018.
- Q. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- R. ASTM C1087 - Standard Test Method for Determining Compatibility of Liquid-Applied Sealants with Accessories Used in Structural Glazing Systems; 2016.
- S. ASTM C1135 - Standard Test Method for Determining Tensile Adhesion Properties of Structural Sealants; 2019.
- T. ASTM C1184 - Standard Specification for Structural Silicone Sealants; 2023.
- U. ASTM C1249 - Standard Guide for Secondary Seal for Sealed Insulating Glass Units for Structural Sealant Glazing Applications; 2018 (Reapproved 2023).
- V. ASTM C1401 - Standard Guide for Structural Sealant Glazing; 2023.
- W. ASTM E283/E283M - Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Skylights, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2019.
- X. ASTM E331 - Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference; 2000 (Reapproved 2023).
- Y. SSPC-Paint 20 - Zinc-Rich Primers (Type I, "Inorganic," and Type II, "Organic"); 2002 (Ed. 2004).

#### **1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Coordinate with installation of other components that comprise the exterior enclosure.
- B. Preinstallation Meeting: Conduct a preinstallation meeting 3 weeks before starting work of this section; require attendance by all affected installers.

#### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide component dimensions, describe components within assembly, anchorage and fasteners, internal drainage details, glazing, \_\_\_\_\_, and infill.
- C. Shop Drawings: Indicate system dimensions, framed opening requirements and tolerances, affected related Work, expansion and contraction joint location and details, and field welding required.
- D. Shop Drawings: Provide details of proposed structural sealant glazing (SSG) and weather sealant joints indicating dimensions, materials, bite, thicknesses, profile, and support framing.
- E. Samples: Submit two samples 16" x 16" inches (\_\_\_\_by\_\_\_\_ mm) in size illustrating finished aluminum surface, glazing, infill panels, and glazing materials.
- F. Manufacturer's Certificate: Certify that the products supplied meet or exceed the specified requirements.
- G. Design Data: Provide framing member structural and physical characteristics and engineering calculations, and identify dimensional limitations; include load calculations at points of attachment to building structure.
- H. Structural Sealant Glazing (SSG): Submit product data and calculations showing compliance with performance requirements.
- I. Field Quality Control Submittals: Report of field testing for water penetration and air leakage.
- J. Manufacturer's Qualification Statement.
- K. Installer's Qualification Statement.
- L. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer.

## 1.06 QUALITY ASSURANCE

- A. Designer Qualifications: Design curtain wall and its structural support framing components under direct supervision of a Professional Structural Engineer experienced in design of this work and licensed at the State in which the Project is located.
- B. Verify that each component is appropriate for use in structural sealant glazing (SSG) application in regards to at least the following properties: size, shape, dimensions, material, durability, storage conditions, and color.
- C. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with not less than three years of documented experience.
  - 1. Provide certified glass products through ANSI accredited certifications that include plant audits and independent laboratory performance testing.
    - a. Insulating Glass Certification Council (IGCC).
    - b. Safety Glazing Certification Council (SGCC).
- D. Installer Qualifications: Company specializing in performing work of type specified and with at least three years of documented experience.
  - 1. Provide company, field supervisors, and installers that hold active ANSI accredited certifications in appropriate categories for work specified.
    - a. North American Contractor Certification (NACC) for glazing contractors.
    - b. Equivalent independent third-party ANSI accredited certification.

## 1.07 MOCK-UPS

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Construct mock-up, 6' x feet (\_\_\_\_\_ mm) long by 6' feet (\_\_\_\_\_ mm) wide, indicating each component being used on the project. Assemble to illustrate component assembly including glazing materials, weep drainage system, attachments, anchors, and perimeter sealant.
- C. Locate where directed.

## 1.08 DELIVERY, STORAGE, AND HANDLING

- A. Handle products of this section in accordance with AAMA CW-10.
- B. Protect finished aluminum surfaces with wrapping. Do not use adhesive papers or sprayed coatings that bond to aluminum when exposed to sunlight or weather.

## 1.09 FIELD CONDITIONS

- A. Do not install sealants when ambient temperature is less than 40 degrees F (5 degrees C). Maintain this minimum temperature during and 48 hours after installation.

## 1.10 WARRANTY

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Manufacturer Warranty: Provide 5-year manufacturer warranty against failure of glass seal on insulating glass units, including interpane dusting or misting. Include provision for replacement of failed units. Complete forms in Owner's name and register with installer.
- C. Finish Warranty: Provide 5-year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking. Complete forms in Owner's name and register with warrantor.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Glazed Aluminum Curtain Walls Manufacturers:
  - 1. Kawneer North America; \_\_\_\_\_: [www.kawneer.com/#sle](http://www.kawneer.com/#sle).
  - 2. Oldcastle Building Envelope; \_\_\_\_\_: [www.oldcastlebe.com/#sle](http://www.oldcastlebe.com/#sle).

### 2.02 CURTAIN WALL

- A. Aluminum-Framed Curtain Wall: Factory fabricated, factory finished aluminum framing members with infill, and related flashings, anchorage and attachment devices.

- B. Basis of Design product to be
  - 1. Oldcastle Building Envelope - RELIANCE CASSETTE - shear block
  - 2. Silicone Glazed
  - 3. 1" (25mm) Glazing:
  - 4. 2-1/2" (63.5mm) x 6-3/4" mullion
  - 5. NFRC 100 Standard Size
    - a. profiles, 4-sided tape glazed or silicone, front set, exterior glazed, stick wall.
- C. Miscellaneous
  - 1. Vertical Mullion Face Width: 2-1/2 inches (63.5 mm).
  - 2. Provide flush joints and corners, weathersealed, accurately fitted and secured; prepared to receive anchors; fasteners and attachments concealed from view; reinforced as required for imposed loads.
  - 3. Construction: Eliminate noises caused by wind and thermal movement, prevent vibration harmonics, and prevent "stack effect" in internal spaces.
  - 4. System Internal Drainage: Drain to the exterior by means of a weep drainage network any water entering joints, condensation occurring in glazing channel, and migrating moisture occurring within system.
  - 5. Maintain continuous air barrier and/or vapor retarder seal throughout assembly, primarily in line with inside pane of glazing and inner sheet of infill panel and heel bead of glazing compound.
- D. Water Penetration Resistance on Manufactured Assembly: No uncontrolled water on indoor face when tested as follows:
  - 1. Test Pressure Differential: 20 psf (960 Pa).
- E. Air Leakage: 0.06 cfm/sq ft (0.3 L/sec sq m) maximum leakage of wall area when tested in accordance with ASTM E283/E283M at 6.24 psf (300 Pa) pressure difference across assembly.
- F. Thermal Performance Requirements:
  - 1. Condensation Resistance Factor of Framing: 50, minimum, measured in accordance with AAMA 1503.

### **2.03 SPANDREL PANELS**

- A. Spandrel panels intergal to and glazed into the curtainwall system shall be included in the curtainwall system.
- B. Spandrel panels to be fabricated of two layers of 1/8" thick sheet aluminum with a 3/4" extruded polystyrene (XPS) core. (total 1" thick).
- C. Finish on the spandrel panels are to be two colors. One color for the inside and a second color for the exterior.
- D. Finish is to be the same Duranar/Kynar as the curtainwall members described in this specification.
- E. The spandrel panels are to be custom field measured and fabricated to fit around the structural steel members that penetrate the curtainwall.
- F. Provide silicone seal to close the gap between the spandrel panels and the steel.

### **2.04 CUSTOM ALUMNUM EXTRUSIONS**

- A. Where indicated on the drawings or required for a complete quality system, provide custom aluminum extrusions. These include but are not limited to:
  - 1. Wider custom pressure plate system at the bottom of the sloped curtainwall.
  - 2. Other areas as required.

### **2.05 COMPONENTS**

- A. Aluminum Framing Members: Tubular aluminum sections, thermally broken with interior section insulated from exterior, drainage holes and internal weep drainage system.
  - 1. Cross-Section: As indicated on drawings.

B. Glazing: See Section 08 8000.

## 2.06 MATERIALS

- A. Extruded Aluminum: ASTM B221 (ASTM B221M).
- B. Sheet Aluminum: ASTM B209/B209M.
- C. Structural Steel Sections: ASTM A36/A36M; galvanized in accordance with requirements of ASTM A123/A123M.
- D. Fasteners: Stainless steel; type as required or recommended by curtain wall manufacturer.
- E. Concealed Flashings: Sheet aluminum, 26-gauge, 0.017-inch (0.43 mm) minimum thickness.
- F. Structural Sealant Glazing (SSG) Adhesive: Neutral curing, silicone sealant formulated for SSG applications in compliance with ASTM C1184 and structural glazing industry guidelines, ASTM C1401.
  - 1. SSG adhesive in compliance with ASTM C920; Type S - Single-component, Grade NS, Class 50, Use NT, G, and A.
  - 2. Ultimate Tensile Strength: Minimum of 50 psi (345 kPa) as determined by test method ASTM C1135 under the following conditions.
    - a. Exposure to air temperatures of 190 degrees F (88 degrees C) and minus 20 degrees F (minus 29 degrees C).
    - b. Water immersion for seven (7) days, minimum.
    - c. Exposure to weathering for 5,000 hours, minimum.
  - 3. Sealant Design Tensile Strength: 20 psi (139 kPa), maximum.
  - 4. Hardness: 20 to 60 with Type A-2 durometer in compliance with test method ASTM C661.
  - 5. SSG sealant tested for compatibility with glazing accessories in compliance with ASTM C1087, tested for accelerated weathering in compliance with ASTM C793, and in compliance with insulating glass secondary sealant design standards of ASTM C1249.
  - 6. Stresses placed on structural sealants or structural tape shall be kept within manufacturers maximum.
  - 7. Project drawings must be submitted to SSG engineering technical department for verification of compliance.
- G. Weatherseal Sealant: Silicone, with adhesion in compliance with ASTM C794; compatible with glazing accessories.
- H. Sill Flashing Sealant: Elastomeric, silicone or polyurethane, and compatible with flashing material.
- I. Glazing Gaskets: Type to suit application to achieve weather, moisture, and air infiltration requirements.
- J. Glazing Accessories: See Section 08 8000.
- K. Touch-Up Primer for Galvanized Steel Surfaces: SSPC-Paint 20, zinc rich.

## 2.07 FINISHES

- A. Superior Performing Organic Coatings System: Polyvinylidene fluoride (PVDF) multi-coat superior performing organic coatings system complying with AAMA 2605, including at least 70 percent PVDF resin, and at least 80 percent of aluminum extrusion and panels surfaces having minimum total dry film thickness (DFT) of 1.2 mils, 0.0012 inch (0.030 mm).
  - 1. Manufacturers:
    - a. PPG; Duranar: [www.ppgmetalcoatings.com/#sle](http://www.ppgmetalcoatings.com/#sle).
    - b. Sherwin-Williams Company; Fluropon: [www.coil.sherwin.com/#sle](http://www.coil.sherwin.com/#sle).
- B. Color: To be selected by Architect from manufacturer's full range.
  - 1. Two colors are to be provided. The location of the colors are indicated on the drawings.

## **2.08 ACCESSORIES**

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify dimensions, tolerances, and method of attachment with other related work.
- B. Verify that curtain wall openings and adjoining water-resistive and air barrier seal materials are ready to receive work of this section.
- C. Verify that anchorage devices have been properly installed and located.

#### **3.02 INSTALLATION**

- A. Install curtain wall system in accordance with manufacturer's instructions.
- B. Attach to structure to permit sufficient adjustment to accommodate construction tolerances and other irregularities.
- C. Provide alignment attachments and shims to permanently fasten system to building structure.
- D. Align assembly plumb and level, free of warp or twist. Maintain assembly dimensional tolerances, aligning with adjacent work.
- E. Provide thermal isolation where components penetrate or disrupt building insulation.
- F. Install sill flashings. Turn up ends and edges; seal to adjacent work to form water tight dam.
- G. Structural Sealant Glazing (SSG) Adhesive: Install structural sealant glazing adhesive and weatherseal sealant in accordance with manufacturer's instructions.
- H. Touch-up minor damage to factory applied finish; replace components that cannot be satisfactorily repaired.

#### **3.03 TOLERANCES**

- A. Maximum Variation from Plumb: 0.06 inch per 3 feet (1.5 mm/m) noncumulative or 0.5 inches per 100 feet (12 mm/30 m), whichever is less.
- B. Maximum Misalignment of Two Adjoining Members Abutting in Plane: 1/32 inch (0.8 mm).
- C. Sealant Space Between Curtain Wall Mullions and Adjacent Construction: Maximum of 3/4 inch (19 mm) and minimum of 1/4 inch (6 mm).

#### **3.04 FIELD QUALITY CONTROL**

- A. Provide services of curtain wall manufacturer's field representative to observe for proper installation of system and submit report.
- B. Water-Spray Test: Provide water spray quality test of installed curtain wall components in accordance with AAMA 501.2 during construction process and before installation of interior finishes.
  - 1. Perform a minimum of two tests in each designated area as indicated on drawings.
  - 2. Conduct tests in each area prior to 10 percent and 50 percent completion of this work.
- C. Repair or replace curtain wall components that have failed designated field testing, and retest to verify performance complies with specified requirements.

#### **3.05 CLEANING**

- A. See Section 01 7000 - Execution and Closeout Requirements for additional requirements.
- B. Remove protective material from pre-finished aluminum surfaces.
- C. Upon completion of installation, thoroughly clean aluminum surfaces in accordance with AAMA 609 & 610.

#### **3.06 PROTECTION**

- A. Protect installed products from damage until Date of Substantial Completion.

**END OF SECTION**

**SECTION 08 6300**  
**METAL-FRAMED SKYLIGHTS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Aluminum skylight framing system.
- B. Skylight glazing.
- C. Fasteners, anchors, reinforcement, and flashings.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 1200 - Structural Steel Framing: Structural support framing for system.
- B. Section 07 9200 - Joint Sealants: Sealing joints between skylight frames and adjacent construction.
- C. Section 08 8000 - Glazing.

**1.03 REFERENCE STANDARDS**

- A. AAMA 501.2 - Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls, and Sloped Glazing Systems; 2015.
- B. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- C. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- D. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
- E. ASTM B209/B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2021a.
- F. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- G. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2021.
- H. ASTM C794 - Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants; 2018.
- I. ASTM D4479/D4479M - Standard Specification for Asphalt Roof Coatings - Asbestos-Free; 2007 (Reapproved 2018).
- J. ASTM E330/E330M - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference; 2014 (Reapproved 2021).
- K. ASTM E331 - Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference; 2000 (Reapproved 2023).

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide manufacturer's specifications, standard details, and installation requirements.
- C. Shop Drawings: Indicate framed opening requirements and tolerances, spacing of members, anticipated deflection under load, affected related work, expansion and contraction joint locations and details, and sizes and locations for field welding.
  - 1. Show field measurements on shop drawings.
- D. Shop Drawings: Include details of proposed structural sealant glazing (SSG) and weather sealant joints indicating dimensions, materials, bite, thicknesses, profile, and support framing.
- E. Selection Samples: Full range of aluminum finish samples for Architect's color selection.

- F. Samples: Two samples, not less than 12 by 12 inches (305 by 305 mm) in size illustrating appearance of prefinished aluminum and specified glazing system, including glazed edge and corner.
- G. Design Data: Provide framing member structural and physical characteristics and engineering calculations, and identify dimensional limitations.
- H. Field Quality Control Submittals: Report of field testing for water penetration and air leakage.
- I. Manufacturer's qualification statement.
- J. Installer's qualification statement.

### **1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with not fewer than three years of documented experience.
  - 1. Provide certified glass products through ANSI accredited certifications that include plant audits and independent laboratory performance testing.
    - a. Safety Glazing Certification Council (SGCC).
- B. Installer Qualifications: Company specializing in performing the type of work specified in this section with at least three years of documented experience.
  - 1. Provide company, field supervisors, and installers that hold active ANSI accredited certifications in appropriate categories for work specified.

### **1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Provide wrapping to protect prefinished aluminum surfaces. Do not use adhesive papers or spray coatings that bond when exposed to sunlight or weather.

### **1.07 FIELD CONDITIONS**

- A. Do not install sealants when ambient temperature is less than 40 degrees F (5 degrees C). Maintain this minimum temperature during and 48 hours after installation.

### **1.08 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
- B. Correct defective work, including leaks, discoloration, failure of seal at insulated glazing units, and excessive thermal or structural movement, within a five year period after Date of Substantial Completion.
- C. Manufacturer Warranty: Provide 10 manufacturer warranty for insulated glass units from seal failure, interpane dusting or misting, and replacement of same. Include coverage for degradation of color finish. Complete forms in Owner's name and register with manufacturer.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Basis of Design:
  - 1. Kawneer 2000 skylight
- B. Other Acceptable Metal-Framed Skylights Manufacturers:
  - 1. Oldcastle Building Envelope; \_\_\_\_\_: [www.obe.com/#sle](http://www.obe.com/#sle).

### **2.02 METAL-FRAMED SKYLIGHTS**

- A. Metal Framed Skylights: Factory-fabricated, and glazed.
  - 1. Frame: Extruded aluminum structural members with integral condensation collection and guttering system.
  - 2. Glazing System: Pressure glazing bar system for sloped joints and two (2)-sided structural sealant glazing (SSG) for horizontal joints.
  - 3. Glazing: laminated glass unit to comply with sloped glazing code requirements..
  - 4. Aluminum Finish: High performance organic coatings.

5. Fabricate to prevent vibration harmonics, thermal movement transmitted to other building elements, and loosening, weakening, or fracturing of attachments or components of system.

### **2.03 PERFORMANCE REQUIREMENTS**

- A. Provide metal-framed skylights that comply with the following:
  1. Structural Design: Design and size components to withstand dead loads and specified live loads without damage or permanent set.
  2. Wind Loads: Test in accordance with ASTM E330/E330M, using loads 1.5 times the specified design pressures and 10 second duration of maximum load.
  3. Glazing Support Member Deflection Under Wind Load: 1/180 of span, maximum.
  4. Thermal Movement: Design system to accommodate thermal expansion and contraction over ambient temperature range of 100 degrees F (55 degrees C), dynamic loading and release of loads, creep of concrete structural members, and deflection of structural support framing without damage to skylight system components or loss of weathertightness.
  5. Water Penetration: None, when measured in accordance with ASTM E331 at a test pressure difference of 2.86 pounds per square foot (140 Pa).

### **2.04 MATERIALS**

- A. Aluminum Extrusions: Alloy and temper 6063-T5, 6063-T6, or 6061-T6 members complying with ASTM B221 (ASTM B221M), with minimum thickness 1/8 inch (3.2 mm) for structural members and 1/16 inch (1.6 mm) for non-structural members.
- B. Formed Aluminum: Sheet material of alloy 5052, 5005, or 6061-T651 members complying with ASTM B209/B209M, with minimum thickness 1/8 inch (3.2 mm) for structural members and 1/16 inch (1.6 mm) for non-structural members.
- C. Internal Reinforcement: ASTM A36/A36M; Steel shapes as required for strength and mullion size limitations, hot-dip galvanized after fabrication in accordance with ASTM A123/A123M.
- D. Weatherseal Sealant: Silicone, with adhesion in compliance with ASTM C794; compatible with glazing accessories.
- E. Glass: To be laminated glass as required to comply with building codes. Glass to be neutral tinted to approx 50% visible light transmission.
- F. Protective Back Coating: Asphaltic mastic, ASTM D4479/D4479M, Type I.
- G. Fasteners: Stainless steel.
- H. Flashing: Matching finish of skylight frame system components; secure using un-concealed fastening method, and seal with weather-tight sealant.
  1. Aluminum sheet, 20 gauge, 0.032 inch (0.81 mm) minimum thickness.

### **2.05 ACCESSORIES**

### **2.06 FABRICATION**

- A. Rigidly fit and secure joints and corners with screw and spline; fabricate rigid joints with connections that are flush, hairline, and weatherproof.
- B. Fabricate components to allow for expansion and contraction with minimum clearance and shim spacing around perimeter of assembly.
- C. Drain to exterior any water entering exterior joints, condensation occurring in glazing channels, or migrating moisture occurring within system.
- D. Prepare components to receive concealed anchorage devices, and ensure that fasteners will be concealed upon completion of installation.

### **2.07 FINISHES**

- A. High Performance Organic Coatings: AAMA 2604; multiple coats, thermally cured fluoropolymer system; both interior and exterior surfaces.



- B. Color: To be selected by Architect from manufacturer's standard range.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that structural curb is ready to receive skylight system. Coordinate installation of roofing and other adjacent work to ensure weathertight construction.

### **3.02 PREPARATION**

- A. Apply single coat of protective coating to concealed aluminum and steel surfaces in contact with dissimilar materials.

### **3.03 INSTALLATION**

- A. Install metal-framed skylights in accordance with manufacturer's instructions.
- B. Set skylight structure plumb, level, and true to line, without warp or rack of frames or glazing panels. Anchor securely in place in accordance with approved shop drawings.
- C. Maintain assembly dimensional tolerances, aligning with adjacent work.
- D. Install base flashings in accordance with Section 07 6200.
- E. Touch up damaged finishes so repair is imperceptible from 6 feet (1.8 m) distance, and remove and replace components that cannot be acceptably touched up.

### **3.04 TOLERANCES**

- A. Maximum Variation from Plumb, Level, or Line: 1/8 inch per 10 feet (1 mm per 1 m), or 3/8 inch (9.5 mm) total in overall dimension.
- B. Alignment of Two Adjoining Members Abutting in Plane: Within 1/16 inches (1.6 mm).

### **3.05 FIELD QUALITY CONTROL**

- A. Provide services of metal-framed skylight manufacturer's field representative to observe for proper installation of system and submit report.
- B. See Section 01 4000 - Quality Requirements for general testing and inspection requirements.
- C. Water-Spray Test: Provide water spray quality test of installed metal-framed skylight components in accordance with AAMA 501.2 during construction process and before installation of interior finishes.
  - 1. Perform a minimum of two tests in each designated area as indicated on drawings.
- D. Repair or replace metal-framed skylight components that have failed designated field testing, and retest to verify performance complies with specified requirements.

### **3.06 CLEANING**

- A. Remove protective material from prefinished aluminum surfaces.
- B. Wash down exposed surfaces; wipe surfaces clean.

**END OF SECTION**

## SECTION 087100 - DOOR HARDWARE

### PART 1 - GENERAL

#### 1.01 SUMMARY

##### A. Section includes:

1. Mechanical and electrified door hardware
2. Electronic access control system components
3. Door hardware set locations (last page)

##### B. Section excludes:

1. Windows
2. Cabinets (casework), including locks in cabinets
3. Signage
4. Toilet accessories
5. Overhead doors

##### C. Related Sections:

1. Division 01 Section "Alternates" for alternates affecting this section.
2. Division 06 Section "Rough Carpentry"
3. Division 06 Section "Finish Carpentry"
4. Division 07 Section "Joint Sealants" for sealant requirements applicable to threshold installation specified in this section.
5. Division 08 Sections:
  - a. "Metal Doors and Frames"
  - b. "Flush Wood Doors"
  - c. "Aluminum-Framed Entrances and Storefronts"
6. Division 26 "Electrical" sections for connections to electrical power system and for low-voltage wiring.
7. Division 28 "Electronic Safety and Security" sections for coordination with other components of electronic access control system and fire alarm system.

#### 1.02 REFERENCES

##### A. UL LLC

1. UL 10B - Fire Test of Door Assemblies
2. UL 10C - Positive Pressure Test of Fire Door Assemblies
3. UL 1784 - Air Leakage Tests of Door Assemblies
4. UL 305 - Panic Hardware

##### B. DHI - Door and Hardware Institute

1. Sequence and Format for the Hardware Schedule
2. Recommended Locations for Builders Hardware
3. Keying Systems and Nomenclature
4. Installation Guide for Doors and Hardware

C. NFPA – National Fire Protection Association

1. NFPA 70 – National Electric Code
2. NFPA 80 – 2016 Edition – Standard for Fire Doors and Other Opening Protectives
3. NFPA 101 – Life Safety Code
4. NFPA 105 – Smoke and Draft Control Door Assemblies
5. NFPA 252 – Fire Tests of Door Assemblies

D. ANSI - American National Standards Institute

1. ANSI A117.1 – 2017 Edition – Accessible and Usable Buildings and Facilities
2. ANSI/BHMA A156.1 - A156.29, and ANSI/BHMA A156.31 - Standards for Hardware and Specialties
3. ANSI/BHMA A156.28 - Recommended Practices for Keying Systems
4. ANSI/WDMA I.S. 1A - Interior Architectural Wood Flush Doors
5. ANSI/SDI A250.8 - Standard Steel Doors and Frames

1.03 SUBMITTALS

A. General:

1. Submit in accordance with Conditions of Contract and Division 01 Submittal Procedures.
2. Prior to forwarding submittal:
  - a. Review drawings and Sections from related trades to verify compatibility with specified hardware.
  - b. Highlight, encircle, or otherwise specifically identify on submittals: deviations from Contract Documents, issues of incompatibility or other issues which may detrimentally affect the Work.

B. Action Submittals:

1. Product Data: Submit technical product data for each item of door hardware, installation instructions, maintenance of operating parts and finish, and other information necessary to show compliance with requirements.
2. Riser and Wiring Diagrams: After final approval of hardware schedule, submit details of electrified door hardware, indicating:
  - a. Wiring Diagrams: For power, signal, and control wiring and including:
    - 1) Details of interface of electrified door hardware and building safety and security systems.
    - 2) Schematic diagram of systems that interface with electrified door hardware.
    - 3) Point-to-point wiring.
    - 4) Risers.
3. Samples for Verification: If requested by Architect, submit production sample of requested door hardware unit in finish indicated and tagged with full description for coordination with schedule.
  - a. Samples will be returned to supplier. Units that are acceptable to Architect may, after final check of operations, be incorporated into Work, within limitations of key coordination requirements.
4. Door Hardware Schedule:
  - a. Submit concurrent with submissions of Product Data, Samples, and Shop Drawings. Coordinate submission of door hardware schedule with scheduling requirements of other work to facilitate fabrication of other work critical in Project construction schedule.

- b. Submit under direct supervision of a Door Hardware Institute (DHI) certified Architectural Hardware Consultant (AHC) or Door Hardware Consultant (DHC) with hardware sets in vertical format as illustrated by Sequence of Format for the Hardware Schedule published by DHI.
  - c. Indicate complete designations of each item required for each opening, include:
    - 1) Door Index: door number, heading number, and Architect's hardware set number.
    - 2) Quantity, type, style, function, size, and finish of each hardware item.
    - 3) Name and manufacturer of each item.
    - 4) Fastenings and other pertinent information.
    - 5) Location of each hardware set cross-referenced to indications on Drawings.
    - 6) Explanation of all abbreviations, symbols, and codes contained in schedule.
    - 7) Mounting locations for hardware.
    - 8) Door and frame sizes and materials.
    - 9) Degree of door swing and handing.
    - 10) Operational Description of openings with electrified hardware covering egress, ingress (access), and fire/smoke alarm connections.
5. Key Schedule:
- a. After Keying Conference, provide keying schedule that includes levels of keying, explanations of key system's function, key symbols used, and door numbers controlled.
  - b. Use ANSI/BHMA A156.28 "Recommended Practices for Keying Systems" as guideline for nomenclature, definitions, and approach for selecting optimal keying system.
  - c. Provide 3 copies of keying schedule for review prepared and detailed in accordance with referenced DHI publication. Include schematic keying diagram and index each key to unique door designations.
  - d. Index keying schedule by door number, keyset, hardware heading number, cross keying instructions, and special key stamping instructions.
  - e. Provide one complete bitting list of key cuts and one key system schematic illustrating system usage and expansion. Forward bitting list, key cuts and key system schematic directly to Owner, by means as directed by Owner.
  - f. Prepare key schedule by or under supervision of supplier, detailing Owner's final keying instructions for locks.
- C. Informational Submittals:
- 1. Provide Qualification Data for Supplier, Installer and Architectural Hardware Consultant.
  - 2. Provide Product Data:
    - a. Certify that door hardware approved for use on types and sizes of labeled fire-rated doors complies with listed fire-rated door assemblies.
    - b. Include warranties for specified door hardware.
- D. Closeout Submittals:
- 1. Operations and Maintenance Data: Provide in accordance with Division 01 and include:
    - a. Complete information on care, maintenance, and adjustment; data on repair and replacement parts, and information on preservation of finishes.
    - b. Catalog pages for each product.
    - c. Final approved hardware schedule edited to reflect conditions as installed.
    - d. Final keying schedule
    - e. Copy of warranties including appropriate reference numbers for manufacturers to identify project.
    - f. As-installed wiring diagrams for each opening connected to power, both low voltage and 110 volts.

E. Inspection and Testing:

1. Submit written reports to the Owner and Authority Having Jurisdiction (AHJ) of the results of functional testing and inspection for:
  - a. Fire door assemblies, in compliance with NFPA 80.
  - b. Required egress door assemblies, in compliance with NFPA 101.

1.04 QUALITY ASSURANCE

A. Qualifications and Responsibilities:

1. Supplier: Recognized architectural hardware supplier with a minimum of 5 years documented experience supplying both mechanical and electromechanical door hardware similar in quantity, type, and quality to that indicated for this Project. Supplier to be recognized as a factory direct distributor by the manufacturer of the primary materials with a warehousing facility in the Project's vicinity. Supplier to have on staff, a certified Architectural Hardware Consultant (AHC) or Door Hardware Consultant (DHC) available to Owner, Architect, and Contractor, at reasonable times during the Work for consultation.
2. Installer: Qualified tradesperson skilled in the application of commercial grade hardware with experience installing door hardware similar in quantity, type, and quality as indicated for this Project.
3. Architectural Hardware Consultant: Person who is experienced in providing consulting services for door hardware installations that are comparable in material, design, and extent to that indicated for this Project and meets these requirements:
  - a. For door hardware: DHI certified AHC or DHC.
  - b. Can provide installation and technical data to Architect and other related subcontractors.
  - c. Can inspect and verify components are in working order upon completion of installation.
  - d. Capable of producing wiring diagram and coordinating installation of electrified hardware with Architect and electrical engineers.
4. Single Source Responsibility: Obtain each type of door hardware from single manufacturer.

B. Certifications:

1. Fire-Rated Door Openings:
  - a. Provide door hardware for fire-rated openings that complies with NFPA 80 and requirements of authorities having jurisdiction.
  - b. Provide only items of door hardware that are listed products tested by UL LLC, Intertek Testing Services, or other testing and inspecting organizations acceptable to authorities having jurisdiction for use on types and sizes of doors indicated, based on testing at positive pressure and according to NFPA 252 or UL 10C and in compliance with requirements of fire-rated door and door frame labels.
2. Smoke and Draft Control Door Assemblies:
  - a. Provide door hardware that meets requirements of assemblies tested according to UL 1784 and installed in compliance with NFPA 105
  - b. Comply with the maximum air leakage of 0.3 cfm/sq. ft. (3 cu. m per minute/sq. m) at tested pressure differential of 0.3-inch wg (75 Pa) of water.
3. Electrified Door Hardware

- a. Listed and labeled as defined in NFPA 70, Article 100, by testing agency acceptable to authorities having jurisdiction.
- 4. Accessibility Requirements:
  - a. Comply with governing accessibility regulations cited in "REFERENCES" article 087100, 1.02.D3 herein for door hardware on doors in an accessible route. This project must comply with all Federal Americans with Disability Act regulations and all Local Accessibility Regulations.
- C. Pre-Installation Meetings
  - 1. Keying Conference
    - a. Incorporate keying conference decisions into final keying schedule after reviewing door hardware keying system including:
      - 1) Function of building, flow of traffic, purpose of each area, degree of security required, and plans for future expansion.
      - 2) Preliminary key system schematic diagram.
      - 3) Requirements for key control system.
      - 4) Requirements for access control.
      - 5) Address for delivery of keys.
  - 2. Pre-installation Conference
    - a. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
    - b. Inspect and discuss preparatory work performed by other trades.
    - c. Inspect and discuss electrical roughing-in for electrified door hardware.
    - d. Review sequence of operation for each type of electrified door hardware.
    - e. Review required testing, inspecting, and certifying procedures.
    - f. Review questions or concerns related to proper installation and adjustment of door hardware.
  - 3. Electrified Hardware Coordination Conference:
    - a. Prior to ordering electrified hardware, schedule and hold meeting to coordinate door hardware with security, electrical, doors and frames, and other related suppliers.

#### 1.05 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for hardware delivered to Project site. Promptly replace products damaged during shipping.
- B. Tag each item or package separately with identification coordinated with final door hardware schedule, and include installation instructions, templates, and necessary fasteners with each item or package. Deliver each article of hardware in manufacturer's original packaging.
- C. Maintain manufacturer-recommended environmental conditions throughout storage and installation periods.
- D. Provide secure lock-up for door hardware delivered to Project. Control handling and installation of hardware items so that completion of Work will not be delayed by hardware losses both before and after installation.
- E. Handle hardware in manner to avoid damage, marring, or scratching. Correct, replace or repair products damaged during Work. Protect products against malfunction due to paint, solvent, cleanser, or any chemical agent.

- F. Deliver keys to manufacturer of key control system for subsequent delivery to Owner.

#### 1.06 COORDINATION

- A. Coordinate layout and installation of floor-recessed door hardware with floor construction. Cast anchoring inserts into concrete.
- B. Installation Templates: Distribute for doors, frames, and other work specified to be factory or shop prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- C. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.
- D. Electrical System Roughing-In: Coordinate layout and installation of electrified door hardware with connections to power supplies and building safety and security systems.

#### 1.07 WARRANTY

- A. Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within published warranty period.
  - 1. Warranty does not cover damage or faulty operation due to improper installation, improper use or abuse.
  - 2. Warranty Period: Beginning from date of Substantial Completion, for durations indicated in manufacturer's published listings.
    - a. Mechanical Warranty
      - 1) Locks: 3 Years
      - 2) Exit Devices: 10 Years
      - 3) Closers: 10 Years
    - b. Electrical Warranty
      - 1) Locks: 1 Year
      - 2) Exit Devices: 1 Year
      - 3) Automatic Operators: 2 Years

#### 1.08 MAINTENANCE

- A. Furnish complete set of special tools required for maintenance and adjustment of hardware, including changing of cylinders.
- B. Turn over unused materials to Owner for maintenance purposes.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURERS

- A. The Owner requires use of certain products for their unique characteristics and project suitability to ensure continuity of existing and future performance and maintenance standards. After investigating available product offerings, the Awarding Authority has elected to prepare proprietary specifications. These products are specified with the notation: "No Substitute."
  - 1. Where "No Substitute" is noted, submittals and substitution requests for other products will not be considered.
- B. Approval of manufacturers and/or products other than those listed as "Scheduled Manufacturer" or "Acceptable Manufacturers" in the individual article for the product category shall be in accordance with QUALITY ASSURANCE article, herein.
- C. Approval of products from manufacturers indicated in "Acceptable Manufacturers" is contingent upon those products providing all functions and features and meeting all requirements of scheduled manufacturer's product.
- D. Where specified hardware is not adaptable to finished shape or size of members requiring hardware, furnish suitable types having same operation and quality as type specified, subject to Architect's approval.

## 2.02 MATERIALS

- A. Fabrication
  - 1. Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. provide screws according to manufacturer's recognized installation standards for application intended.
  - 2. Finish exposed screws to match hardware finish, or, if exposed in surfaces of other work, to match finish of this other work including prepared for paint surfaces to receive painted finish.
  - 3. Provide concealed fasteners wherever possible for hardware units exposed when door is closed. Coordinate with "Metal Doors and Frames", "Flush Wood Doors", "Stile and Rail Wood Doors" to ensure proper reinforcements. Advise the Architect where visible fasteners, such as thru bolts, are required.
- B. Provide screws, bolts, expansion shields, drop plates and other devices necessary for hardware installation.
  - 1. Where fasteners are exposed to view: Finish to match adjacent door hardware material.
  - 2. For closers and panic devices: Verify with Architect and/or Owner if thru-bolts are required at specific door materials.

## 2.03 HINGES

- A. Manufacturers and Products:
  - 1. Scheduled Manufacturer and Product:
    - a. Ives 5BB series
  - 2. Acceptable Manufacturers and Products:
    - a. Hager BB series
    - b. McKinney TB series
    - c. Stanley (Best/Dormakaba) FBB series



B. Requirements:

1. Provide hinges conforming to ANSI/BHMA A156.1.
2. Provide five knuckle, ball bearing hinges.
3. Hinge Height:
  - a. 1-3/4 inch (44 mm) thick doors, up to and including 36 inches (914 mm) wide: 4-1/2 inches (114 mm) high
  - b. 1-3/4 inch (44 mm) thick doors over 36 inches (914 mm) wide: 5 inches (127 mm) high
  - c. 2 inches or thicker doors: 5 inches (127 mm) high, regardless of door width
4. Hinge Width: 4-1/2 inches (114 mm) wide typical. Adjust hinge width for door, frame, and wall conditions to allow proper degree of opening.
5. Hinge quantity: Provide three hinges per door leaf for doors 90 inches (2286 mm) or less in height, and one additional hinge for each 30 inches (762 mm) of additional door height.
6. Hinge Pins: Except as otherwise indicated, provide hinge pins as follows:
  - a. Steel Hinges: Steel pins
  - b. Non-Ferrous Hinges: Stainless steel pins
  - c. Out-Swinging Exterior Doors: Non-removable pins
  - d. Out-Swinging Interior Lockable Doors: Non-removable pins
  - e. Interior Non-lockable Doors: Non-rising pins
7. Provide hinges with electrified options as scheduled in the hardware sets. Provide with number and gage of wires enough to accommodate electric function of specified hardware. Locate electric hinge at second hinge from bottom or nearest to electrified locking component. Provide mortar guard for each electrified hinge specified.

## 2.04 CONTINUOUS HINGES

A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Select
  - b. Pemko

B. Requirements:

1. Provide aluminum geared continuous hinges conforming to ANSI/BHMA A156.26, Grade 1.
2. Provide aluminum geared continuous hinges, where specified in the hardware sets, fabricated from 6063-T6 aluminum.
3. Provide split nylon bearings at each hinge knuckle for quiet, smooth, self-lubricating operation.
4. Provide hinges capable of supporting door weights up to 450 pounds, and successfully tested for 1,500,000 cycles.
5. On fire-rated doors, provide aluminum geared continuous hinges classified for use on rated doors by testing agency acceptable to authority having jurisdiction.
6. Provide aluminum geared continuous hinges with electrified option scheduled in the hardware sets. Provide with number and gage of wires enough to accommodate electric function of specified hardware.
7. Provide hinges 1 inch (25 mm) shorter in length than nominal height of door, unless otherwise noted or door details require shorter length and with symmetrical hole pattern.

8. Adjust hinge model/width as required for door thickness or construction.

## 2.05 ELECTRIC POWER TRANSFER

### A. Manufacturers:

1. Scheduled Manufacturer and Product:
  - a. Von Duprin EPT-10
2. Acceptable Manufacturers and Products:
  - a. Securitron CEPT-10

### B. Requirements:

1. Provide power transfer with electrified options as scheduled in the hardware sets. Provide with number and gage of wires enough to accommodate electric function of specified hardware.
2. Locate electric power transfer per manufacturer's template and UL requirements, unless interference with operation of door or other hardware items.

## 2.06 FLUSH BOLTS

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Rockwood
  - b. Trimco

### B. Requirements:

1. Provide automatic, constant latching, and manual flush bolts with forged bronze or stainless-steel face plates, extruded brass levers, and with wrought brass guides and strikes. Provide 12 inch (305 mm) steel or brass rods at doors up to 90 inches (2286 mm) in height. For doors over 90 inches (2286 mm) in height increase top rods by 6 inches (152 mm) for each additional 6 inches (152 mm) of door height. Provide dust-proof strikes at each bottom flush bolt.

## 2.07 COORDINATORS

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Rockwood
  - b. Trimco

### B. Requirements:

1. Where pairs of doors are equipped with automatic flush bolts, an astragal, or other hardware that requires synchronized closing of the doors, provide bar-type coordinating device, surface applied to underside of stop at frame head.
2. Provide filler bar of correct length for unit to span entire width of opening, and appropriate brackets for parallel arm door closers, surface vertical rod exit device strikes, or other stop mounted hardware. Factory-prepared coordinators for vertical rod devices as specified.

## 2.08 MORTISE LOCKS AND DEADBOLTS

### A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:
  - a. Best 45H Series
2. Acceptable Manufacturers and Products:
  - a. Sargent 8200 series
  - b. Best 45H series

### B. Requirements:

1. Provide mortise locks conforming to ANSI/BHMA A156.13 Series 1000, Grade 1, and UL Listed for 3-hour fire doors.
2. Indicators: Where specified, provide indicator window measuring a minimum 2-inch x 1/2 inch with 180-degree visibility. Provide messages color-coded with full text and/or symbols, as scheduled, for easy visibility.
3. Provide locks manufactured from heavy gauge steel, containing components of steel with a zinc dichromate plating for corrosion resistance.
4. Provide lock case that is multi-function and field reversible for handing without opening case. Cylinders: Refer to "KEYING" article, herein.
5. Provide locks with standard 2-3/4 inches (70 mm) backset with full 3/4 inch (19 mm) throw stainless steel mechanical anti-friction latchbolt. Provide deadbolt with full 1-inch (25 mm) throw, constructed of stainless steel.
6. Provide standard ASA strikes unless extended lip strikes are necessary to protect trim. Provide electrified options as scheduled in the hardware sets. Where scheduled, provide switches and sensors integrated into the locks and latches.
7. Provide motor based electrified locksets that comply with the following requirements:
  - a. Universal input voltage – single chassis accepts 12 or 24VDC to allow for changes in the field without changing lock chassis.
  - b. Fail Safe/Fail Secure – changing mode between electrically locked (fail safe) and electrically unlocked (fail secure) is field selectable without opening the lock case.
  - c. Low maximum current draw – maximum 0.4 amps to allow for multiple locks on a single power supply.
  - d. Low holding current – maximum 0.01 amps to produce minimal heat, eliminate "hot levers" in electrically locked applications, and to provide reliable operation in wood doors that provide minimal ventilation and air flow.
  - e. Connections – provide quick-connect Molex system standard.
8. Lever Trim: Solid brass, bronze, or stainless steel, cast or forged in design specified, with wrought roses and external lever spring cages. Provide thru-bolted levers with 2-piece spindles.
  - a. Lever Design: Schlage 06A.

## 2.09 EXIT DEVICES

A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:
  - a. Falcon 24/25 series
  - b. Von Duprin
2. Acceptable Manufacturers and Products:
  - a. Sargent 19-43-GL-80 series
  - b. Precision Apex series

B. Requirements:

1. Provide exit devices tested to ANSI/BHMA A156.3 Grade 1 and UL listed for Panic Exit or Fire Exit Hardware.
2. Cylinders: Refer to "KEYING" article, herein.
3. Provide touchpad type exit devices, fabricated of brass, bronze, stainless steel, or aluminum, plated to standard architectural finishes to match balance of door hardware.
4. Touchpad must extend a minimum of one half of door width. No plastic inserts are allowed in touchpads.
5. Provide exit devices with deadlatching feature for security and for future addition of alarm kits and/or other electrified requirements.
6. Provide flush end caps for exit devices.
7. Provide exit devices with manufacturer's approved strikes.
8. Provide exit devices cut to door width and height. Install exit devices at height recommended by exit device manufacturer, allowable by governing building codes, and approved by Architect.
9. Mount mechanism case flush on face of doors or provide spacers to fill gaps behind devices. Where glass trim or molding projects off face of door, provide glass bead kits.
10. Provide cylinder or hex-key dogging as specified at non fire-rated openings.
11. Removable Mullions: 2 inches (51 mm) x 3 inches (76 mm) steel tube. Where scheduled as keyed removable mullion, provide type that can be removed by use of a keyed cylinder, which is self-locking when re-installed.
12. Provide factory drilled weep holes for exit devices used in full exterior application, highly corrosive areas, and where noted in hardware sets.
13. Provide electrified options as scheduled.
14. Provide exit devices with optional trim designs to match other lever and pull designs used on the project.

## 2.10 POWER SUPPLIES

A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:
  - a. Von Duprin PS900 Series
2. Acceptable Manufacturers and Products:
  - a. Precision ELR series
  - b. Securitron BPS series

B. Requirements:

1. Provide power supplies approved by manufacturer of supplied electrified hardware.

2. Provide appropriate quantity of power supplies necessary for proper operation of electrified locking components as recommended by manufacturer of electrified locking components with consideration for each electrified component using power supply, location of power supply, and approved wiring diagrams. Locate power supplies as directed by Architect.
3. Provide regulated and filtered 24 VDC power supply, and UL class 2 listed.
4. Provide power supplies with the following features:
  - a. 12/24 VDC Output, field selectable.
  - b. Class 2 Rated power limited output.
  - c. Universal 120-240 VAC input.
  - d. Low voltage DC, regulated and filtered.
  - e. Polarized connector for distribution boards.
  - f. Fused primary input.
  - g. AC input and DC output monitoring circuit w/LED indicators.
  - h. Cover mounted AC Input indication.
  - i. Tested and certified to meet UL294.
  - j. NEMA 1 enclosure.
  - k. Hinged cover w/lock down screws.
  - l. High voltage protective cover.

## 2.11 CYLINDERS

### A. Manufacturers:

1. Scheduled Manufacturer and Product:
  - a. Best
2. Acceptable Manufacturers and Products:
  - a. Best

### B. Requirements:

1. Provide cylinders/cores to match Owner's existing key system, compliant with ANSI/BHMA A156.5; latest revision; cylinder face finished to match lockset, manufacturer's series as indicated. Refer to "KEYING" article, herein.
2. Provide cylinders in the below-listed configuration(s), distributed throughout the Project as indicated.
  - a. Cylinder/Core Type:
    - 1) Small Format Interchangeable Core (SFIC)
3. Replaceable Construction Cores.
  - a. Provide temporary construction cores replaceable by permanent cores, furnished in accordance with the following requirements.
    - 1) 3 construction control keys
    - 2) 12 construction change (day) keys.
4. Verify with Owner where permanent cores are to be shipped to.

## 2.12 KEYING

- A. Provide a factory registered keying system, complying with guidelines in ANSI/BHMA A156.28, incorporating decisions made at keying conference.
- B. Requirements:

1. Provide keying system capable of multiplex masterkeying.
2. Provide permanent cylinders/cores keyed by the manufacturer according to the following key system.
  - a. Master Keying system as directed by the Owner.
  - b. (Great)Grand Master Key System: Cylinders/cores operated by change(day) keys and subsequent masters (including grand/great grand) keys.
3. Forward bitting list and keys separately from cylinders, by means as directed by Owner. Failure to comply with forwarding requirements will be cause for replacement of cylinders/cores involved at no additional cost to Owner.
4. Provide keys with the following features:
  - a. Material: Nickel silver; minimum thickness of .107-inch (2.3mm)
  - b. Keyway Security Type:
    - 1) Restricted/Patented
5. Identification:
  - a. Mark permanent cylinders/cores and keys with applicable blind code for identification. Do not provide blind code marks with actual key cuts.
  - b. Identification stamping provisions must be approved by the Architect and Owner.
  - c. Stamp cylinders/cores and keys with Owner's unique key system facility code as established by the manufacturer; key symbol and embossed or stamped with "DO NOT DUPLICATE" along with the "PATENTED" or patent number to enforce the patent protection.
  - d. Forward permanent cylinders/cores to Owner, separately from keys, by means as directed by Owner.
6. Quantity: Furnish in the following quantities.
  - a. Change (Day) Keys: 3 per cylinder/core.
  - b. Permanent Control Keys: 3 (only applicable to interchangeable core).
  - c. Master Keys: 6/ea (per master).
  - d. Unused balance of key blanks shall be provided to Owner with cut keys.
7. Verify with Owner where permanent keys are to be shipped to.

## 2.13 KEY CONTROL SYSTEM

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Telkee
2. Acceptable Manufacturers:
  - a. HPC
  - b. Lund

### B. Requirements:

1. Provide key control system, including envelopes, labels, tags with self-locking key clips, receipt forms, 3-way visible card index, temporary markers, permanent markers, and standard metal cabinet, all as recommended by system manufacturer, with capacity for 150% of number of locks required for Project.
  - a. Provide complete cross index system set up by hardware supplier, and place keys on markers and hooks in cabinet as determined by final key schedule.
  - b. Provide hinged-panel type cabinet for wall mounting.

## 2.14 DOOR CLOSERS

### A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:
  - a. Falcon SC70A series
2. Acceptable Manufacturers and Products:
  - a. LCN
  - b. Sargent 351 series
  - c. Dorma 8900 series.

### B. Requirements:

1. Provide door closers conforming to ANSI/BHMA A156.4 Grade 1 requirements by BHMA certified independent testing laboratory. ISO 9000 certify closers. Stamp units with date of manufacture code.
2. Provide door closers with fully hydraulic, full rack and pinion action with aluminum cylinder.
3. Closer Body: 1-1/2-inch (38 mm) diameter with 5/8-inch (16 mm) diameter heat-treated pinion journal.
4. Hydraulic Fluid: Fireproof, passing requirements of UL10C, and requiring no seasonal closer adjustment for temperatures ranging from 120 degrees F to -30 degrees F.
5. Spring Power: Continuously adjustable over full range of closer sizes, and providing reduced opening force as required by accessibility codes and standards.
6. Hydraulic Regulation: By tamper-proof, non-critical valves, with separate adjustment for latch speed, general speed, and backcheck.
7. Pressure Relief Valve (PRV) Technology: Not permitted.
8. Provide special templates, drop plates, mounting brackets, or adapters for arms as required for details, overhead stops, and other door hardware items interfering with closer mounting.

## 2.15 ELECTRO-HYDRAULIC AUTOMATIC OPERATORS

### A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:
  - a. LCN 4600 series
2. Acceptable Manufacturers and Products:
  - a. Norton 6000 series

### B. Requirements:

1. Provide low energy automatic operator units with hydraulic closer complying with ANSI/BHMA A156.19.
2. Hydraulic Fluid: Fireproof, passing requirements of UL10C, and requiring no seasonal closer adjustment for temperatures ranging from 120 degrees F to -30 degrees F.
3. Provide units with conventional door closer opening and closing forces unless power operator motor is activated. Provide door closer assembly with adjustable spring size, back-check, and opening and closing speed adjustment valves to control door
4. Provide units with on/off switch for manual operation, motor start up delay, vestibule interface delay, electric lock delay, and door hold open delay.
5. Provide drop plates, brackets, and adapters for arms as required for details.
6. Provide actuator switches and receivers for operation as specified.

7. Provide weather-resistant actuators at exterior applications.
8. Provide key switches with LED's, recommended and approved by manufacturer of automatic operator as required for function described in operation description of hardware group below. Cylinders: Refer to "KEYING" article, herein.
9. Provide complete assemblies of controls, switches, power supplies, relays, and parts/material recommended and approved by manufacturer of automatic operator for each individual leaf. Actuators control both doors simultaneously at pairs. Sequence operation of exterior and vestibule doors with automatic operators to allow ingress or egress through both sets of openings as directed by Architect. Locate actuators, key switches, and other controls as directed by Architect.
10. Provide units with vestibule inputs that allow sequencing operation of two units, and SPDT relay for interfacing with latching or locking devices.

## 2.16 DOOR TRIM

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Trimco
  - b. Rockwood
  - c. Hager

### B. Requirements:

1. Provide push plates, push bars, pull plates, pulls, and hands-free reversible door pulls with diameter and length as scheduled.

## 2.17 PROTECTION PLATES

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Trimco
  - b. Rockwood
  - c. Hager

### B. Requirements:

1. Provide protection plates with a minimum of 0.050 inch (1 mm) thick, beveled four edges as scheduled. Furnish with sheet metal or wood screws, finished to match plates.
2. Sizes kick and armor plates 1 1/2 inches (51 mm) less width of door on single doors, and 1 inch (25 mm) less width of door on pairs. Adjust width at doors with mullions, edge guards, gasketing or other conflicting hardware.
3. Size mop plates 1" less width of door. Adjust width as needed for edge guards or other conflicting hardware.
4. At fire rated doors, provide protection plates over 16 inches high with UL label.



## 2.18 OVERHEAD STOPS AND OVERHEAD STOP/HOLDERS

### A. Manufacturers:

1. Scheduled Manufacturers:
  - a. Glynn-Johnson
2. Acceptable Manufacturers:
  - a. Rixson

### B. Requirements:

1. Provide overhead stop at any door where conditions do not allow for a wall stop or floor stop presents tripping hazard.
2. Provide friction type at doors without closer and positive type at doors with closer.

## 2.19 DOOR STOPS AND HOLDERS

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Trimco
  - b. Rockwood

### B. Provide door stops at each door leaf:

1. Provide wall stops wherever possible. Provide concave type where lockset has a push button or thumbturn.
2. Where a wall stop cannot be used, provide universal floor stops.
3. Where wall or floor stop cannot be used, provide overhead stop.
4. Provide roller bumper where doors open into each other and overhead stop cannot be used.

## 2.20 THRESHOLDS, SEALS, DOOR SWEEPS, AUTOMATIC DOOR BOTTOMS, AND GASKETING

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Zero International
2. Acceptable Manufacturers:
  - a. National Guard
  - b. Reese
  - c. Pemko

### B. Requirements:

1. Provide thresholds, weather-stripping, and gasketing systems as specified and per architectural details. Match finish of other items.

2. Smoke- and Draft-Control Door Assemblies: Where smoke- and draft-control door assemblies are required, provide door hardware that meets requirements of assemblies tested according to UL 1784 and installed in compliance with NFPA 105.
3. Provide door sweeps, seals, astragals, and auto door bottoms only of type where resilient or flexible seal strip is easily replaceable and readily available.
4. Size thresholds 1/2 inch (13 mm) high by 5 inches (127 mm) wide by door width unless otherwise specified in the hardware sets or detailed in the drawings.

## 2.21 SILENCERS

### A. Manufacturers:

1. Scheduled Manufacturer:
  - a. Ives
2. Acceptable Manufacturers:
  - a. Rockwood
  - b. Trimco

### B. Requirements:

1. Provide "push-in" type silencers for hollow metal or wood frames.
2. Provide one silencer per 30 inches (762 mm) of height on each single frame, and two for each pair frame.
3. Omit where gasketing is specified.

## 2.22 FINISHES

- ### A. Provide finish for each item as indicated in the sets.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Prior to installation of hardware, examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire-rated door assembly construction, wall and floor construction, and other conditions affecting performance. Verify doors, frames, and walls have been properly reinforced for hardware installation.
- B. Examine roughing-in for electrical power systems to verify actual locations of wiring connections before electrified door hardware installation.
- C. Submit a list of deficiencies in writing and proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. Mount door hardware units at heights to comply with the following, unless otherwise indicated or required to comply with governing regulations.
  1. Standard Steel Doors and Frames: ANSI/SDI A250.8.

2. Custom Steel Doors and Frames: HMMA 831.
  3. Interior Architectural Wood Flush Doors: ANSI/WDMA I.S. 1A
  4. Installation Guide for Doors and Hardware: DHI TDH-007-20
- B. Install door hardware in accordance with NFPA 80, NFPA 101 and provide post-install inspection, testing as specified in section 1.03.E unless otherwise required to comply with governing regulations.
- C. Install each hardware item in compliance with manufacturer's instructions and recommendations, using only fasteners provided by manufacturer.
- D. Do not install surface mounted items until finishes have been completed on substrate. Protect all installed hardware during painting.
- E. Set units level, plumb and true to line and location. Adjust and reinforce attachment substrate as necessary for proper installation and operation.
- F. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
- G. Install operating parts so they move freely and smoothly without binding, sticking, or excessive clearance.
- H. Hinges: Install types and in quantities indicated in door hardware schedule but not fewer than quantity recommended by manufacturer for application indicated.
- I. Lock Cylinders:
1. Install construction cores to secure building and areas during construction period.
  2. Replace construction cores with permanent cores as indicated in keying section.
- J. Wiring: Coordinate with Division 26, ELECTRICAL and Division 28 ELECTRONIC SAFETY AND SECURITY sections for:
1. Conduit, junction boxes and wire pulls.
  2. Connections to and from power supplies to electrified hardware.
  3. Connections to fire/smoke alarm system and smoke evacuation system.
  4. Connection of wire to door position switches and wire runs to central room or area, as directed by Architect.
  5. Connections to panel interface modules, controllers, and gateways.
  6. Testing and labeling wires with Architect's opening number.
- K. Key Control System: Tag keys and place them on markers and hooks in key control system cabinet, as determined by final keying schedule.
- L. Door Closers: Mount closers on room side of corridor doors, inside of exterior doors, and stair side of stairway doors from corridors. Mount closers so they are not visible in corridors, lobbies and other public spaces unless approved by Architect.
- M. Closer/holders: Mount closer/holders on room side of corridor doors, inside of exterior doors, and stair side of stairway doors.
- N. Power Supplies: Locate power supplies as indicated or, if not indicated, above accessible ceilings or in equipment room, or alternate location as directed by Architect.

- O. Thresholds: Set thresholds in full bed of sealant complying with requirements specified in Division 07 Section "Joint Sealants."
- P. Stops: Provide floor stops for doors unless wall or other type stops are indicated in door hardware schedule. Do not mount floor stops where they may impede traffic or present tripping hazard.
- Q. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
- R. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
- S. Door Bottoms and Sweeps: Apply to bottom of door, forming seal with threshold when door is closed.

### 3.03 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
  - 1. Door Closers: Adjust sweep period to comply with accessibility requirements and requirements of authorities having jurisdiction.
- B. Occupancy Adjustment: Approximately three to six months after date of Substantial Completion, examine and readjust each item of door hardware, including adjusting operating forces, as necessary to ensure function of doors and door hardware.

### 3.04 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items per manufacturer's instructions to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of Substantial Completion.

### 3.05 DOOR HARDWARE SCHEDULE

- A. The intent of the hardware specification is to specify the hardware for interior and exterior doors, and to establish a type, continuity, and standard of quality. However, it is the door hardware supplier's responsibility to thoroughly review existing conditions, schedules, specifications, drawings, and other Contract Documents to verify the suitability of the hardware specified.
- B. Discrepancies, conflicting hardware, and missing items are to be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application.
- C. Hardware items are referenced in the following hardware schedule. Refer to the above specifications for special features, options, cylinders/keying, and other requirements.

D. Hardware Sets:

102275 X-91767 Version 3

Hardware Group No. 01

For use on Door #(s):

MB100

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	CONT. HINGE	224XY	628	IVE
1	EA	OFFICE/ENTRY LOCK	L9050HD 06A L583-363	630	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	WALL STOP	WS406/407CVX	630	IVE
1	EA	RAIN DRIP	142AA	AA	ZER
1	EA	WEATHERSTRIPPING	429AA-S	AA	ZER
1	EA	DOOR BOTTOM, INSWING HMD	381A	A	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER

Hardware Group No. 02

For use on Door #(s):

104                      105                      113

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1HW SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	OFFICE LOCKSET (W/ AUTO UNLOCK & INDICATOR)	L9056BDC 06A L583-363 L283-721	626	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER	SC71A REG	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CVX	630	IVE

Hardware Group No. 03

For use on Door #(s):

TR100            TR101            TR102            TR103            TR104            TR105  
 TR106

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	CONT. HINGE	224XY	628	IVE
1	EA	OFFICE LOCKSET (W/ AUTO UNLOCK & INDICATOR)	L9056BDC 06A L583-363 L283-721	626	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER (W/ SPRING STOP)	SC71A SS	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	RAIN DRIP	142AA	AA	ZER
1	EA	WEATHERSTRIPPING	429AA-S	AA	ZER
1	EA	DOOR SWEEP, BRUSH W/ DRIP	8198AA	AA	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER

Hardware Group No. 04

For use on Door #(s):

106B

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	STOREROOM LOCK	L9080BDC 06A	626	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	OH STOP	450S	652	GLY
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 05

For use on Door #(s):

102                    103

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	POWER TRANSFER	EPT10	689	VON
1	EA	ELEC MORTISE LOCK	L9092BDCEU 06A 12/24 VDC	626	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	FLOOR STOP	FS439	630	IVE
3	EA	SILENCER	SR64	GRY	IVE
1	EA	CREDENTIAL READER	BY ACCESS CONTROL INTEGRATOR		B/O
1	EA	POWER SUPPLY	PS902 120/240 VAC	LGR	SCE

LOCKSET NORMALLY LOCKED. PRESENTING VALID CREDENTIAL TO READER WILL UNLOCK OUTSIDE LEVER, ALLOWING ACCESS. LOCKSET REMAINS LOCKED WITH LOSS OF POWER. FREE EGRESS AT ALL TIMES.

Hardware Group No. 06

For use on Door #(s):

111A

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1HW SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	STOREROOM LOCK	L9080HD 06A	630	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER	SC71A REG	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	WALL STOP	WS406/407CVX	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 07

For use on Door #(s):

111B

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	CONT. HINGE	224XY	628	IVE
1	EA	STOREROOM LOCK	L9080HD 06A	630	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER	SC71A REG	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	WALL STOP	WS406/407CVX	630	IVE
1	EA	RAIN DRIP	142AA	AA	ZER
1	EA	WEATHERSTRIPPING	429AA-S	AA	ZER
1	EA	DOOR SWEEP, BRUSH W/ DRIP	8198AA	AA	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER

Hardware Group No. 08

For use on Door #(s):

112B

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	STOREROOM LOCK	L9080BDC 06A	626	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER	SC71A REG	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	WALL STOP/HOLDER	WS20/WS20X	626	IVE
3	EA	SILENCER	SR64	GRY	IVE



Hardware Group No. 09

For use on Door #(s):

108C                      108D                      110C                      110D

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	STOREROOM LOCK	L9080BDC 06A	626	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER (W/ STOP & HO)	SC71A DSHO	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 10

For use on Door #(s):

112A

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	CONT. HINGE	224XY	628	IVE
1	EA	STOREROOM LOCK	L9080HD 06A	630	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER	SC71A REG	689	FAL
1	EA	WALL STOP/HOLDER	WS20/WS20X	626	IVE
1	EA	RAIN DRIP	142AA	AA	ZER
1	EA	WEATHERSTRIPPING	429AA-S	AA	ZER
1	EA	DOOR BOTTOM, INSWING HMD	381A	A	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER

Hardware Group No. 11

For use on Door #(s):  
TR107

Provide each SGL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	CONT. HINGE	224XY	628	IVE
1	EA	STOREROOM LOCK	L9080HD 06A	630	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	SURFACE CLOSER (W/ SPRING STOP)	SC71A SS	689	FAL
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS	626	IVE
1	EA	RAIN DRIP	142AA	AA	ZER
1	EA	WEATHERSTRIPPING	429AA-S	AA	ZER
1	EA	DOOR SWEEP, BRUSH W/ DRIP	8198AA	AA	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER

Hardware Group No. 12

For use on Door #(s):  
106A

Provide each PR door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
6	EA	HINGE	5BB1 SIZE, QTY, NRP AS REQ'D (SEE SPECS)	652	IVE
1	EA	AUTO FLUSH BOLT	FB31T/FB41T (AS REQ'D)	630	IVE
1	EA	STOREROOM LOCK	L9080HD 06A	630	SCH
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	COORDINATOR	COR X FL (MB AS REQ'D)	628	IVE
2	EA	SURFACE CLOSER (W/ DEAD STOP)	SC71A DS	689	FAL
2	EA	KICK PLATE	8400 10" X 1" LDW B-CS	630	IVE
2	EA	SILENCER	SR64	GRY	IVE

DOOR NORMALLY CLOSED AND LOCKED. PRESENTING VALID CREDENTIAL TO READER WILL UNLOCK OUTSIDE LEVER, ALLOWING ACCESS. DOOR REMAINS LOCKED WITH LOSS OF POWER. FREE EGRESS AT ALL TIMES.

Hardware Group No. 13

For use on Door #(s):

101A                      101B

Provide each PR door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
2	EA	CONT. HINGE	112XY	628	IVE
1	EA	REMOVABLE MULLION	KR4023 STAB	SP28	FAL
1	EA	PANIC HARDWARE	CD-25-R-EO	626	FAL
1	EA	PANIC HARDWARE	CD-25-R-NL-OP	626	FAL
4	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	MORTISE CYL HOUSING (SFIC)	80-110 (W/ DISP CONST CORE)	626	SCH
2	EA	MORTISE CYL HOUSING (SFIC)	80-110 XQ11-948 (W/ DISP CONST CORE)	626	SCH
1	EA	RIM CYL HOUSING (SFIC)	80-159 (W/ KEYED CONST CORE)	626	SCH
2	EA	LONG DOOR PULL, OFFSET	9264F 36" O	630-316	IVE
2	EA	OH STOP	100S	630	GLY
2	EA	SURFACE CLOSER	SC71A HDPA	689	FAL
2	EA	MOUNTING PLATE	SC70A-18PA	689	FAL
2	EA	BLADE STOP SPACER	SC70A-61	689	FAL
1	EA	WEATHERSTRIPPING	BY DOOR/FRAME MANUFACTURER		B/O
2	EA	DOOR SWEEP, BRUSH W/ DRIP	8198AA	AA	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER

Hardware Group No. 14

For use on Door #(s):

100A 100B

Provide each PR door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
2	EA	CONT. HINGE	112XY EPT	628	IVE
2	EA	POWER TRANSFER	EPT10	689	VON
1	EA	REMOVABLE MULLION	KR4023 STAB	SP28	FAL
1	EA	ELEC PANIC HARDWARE	MEL-25-R-EO 24 VDC	626	FAL
1	EA	ELEC PANIC HARDWARE	MEL-25-R-NL-OP 24 VDC	626	FAL
2	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	MORTISE CYL HOUSING (SFIC)	80-110 (W/ DISP CONST CORE)	626	SCH
1	EA	RIM CYL HOUSING (SFIC)	80-159 (W/ KEYED CONST CORE)	626	SCH
2	EA	LONG DOOR PULL, OFFSET	9264F 36" O	630-316	IVE
2	EA	OH STOP	100S	630	GLY
1	EA	SURFACE CLOSER	SC71A HDPA	689	FAL
1	EA	SURF. AUTO OPERATOR	4642 WMS 120 VAC	689	LCN
1	EA	WEATHER RING	8310-801 (EXTERIOR)		LCN
1	EA	ACTUATOR	8310-818T (VESTIBULE, JAMB MOUNT)	630	LCN
1	EA	ACTUATOR	8310-853T (EXTERIOR, BOLLARD MOUNT)	630	LCN
1	EA	BOLLARD POST	8310-866 (EXTERIOR)		LCN
1	EA	MOUNTING PLATE	SC70A-18PA	689	FAL
1	EA	BLADE STOP SPACER	SC70A-61	689	FAL
1	EA	WEATHERSTRIPPING	BY DOOR/FRAME MANUFACTURER		B/O
2	EA	DOOR SWEEP, BRUSH W/ DRIP	8198AA	AA	ZER
1	EA	THRESHOLD, 1/2"	655A	A	ZER
1	EA	CREDENTIAL READER	BY ACCESS CONTROL INTEGRATOR		B/O
1	EA	POWER SUPPLY	PS902 900-4RL 120/240 VAC	LGR	SCE

DOOR(S) NORMALLY CLOSED AND LOCKED AND EXTERIOR ACTUATOR DISABLED. PRESENTING VALID CREDENTIAL TO READER RETRACTS EXIT DEVICE LATCH AND ENABLES EXTERIOR ACTUATOR. PUSHING ENABLED EXTERIOR ACTUATOR SIGNALS AUTOMATIC OPERATOR TO OPEN DOOR. INTERIOR ACTUATOR ENABLED AT ALL TIMES. PUSHING INTERIOR ACTUATOR RETRACTS LATCH AND SIGNALS AUTOMATIC OPERATOR TO OPEN DOOR. EXIT DEVICE LATCH ALSO CAPABLE OF BEING ELECTRONICALLY DOGGED DOWN (I.E. PUSH/PULL MODE) AS DESIGNATED BY ACCESS CONTROL SYSTEM SCHEDULE. EXIT DEVICE LATCHES AND LOCKS WITH LOSS OF POWER. FREE EGRESS AT ALL TIMES.

Hardware Group No. 15

For use on Door #(s):

108A            108B            110A            110B

Provide each SGL door(s) with the following:

QTY	DESCRIPTION	CATALOG NUMBER	FINISH	MFR
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CASED OPEN FRAME/OPENING - NO DOOR OR HARDWARE.

Hardware Group No. 16

For use on Door #(s):

MB101

Provide each SGL door(s) with the following:

QTY	DESCRIPTION	CATALOG NUMBER	FINISH	MFR
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ALL HARDWARE BY DOOR MANUFACTURER/SUPPLIER.

Hardware Group No. 17

For use on Door #(s):

100C

Provide each SL door(s) with the following:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	PERMANENT CORE (SFIC EVEREST)	80-037 EV29 R	626	SCH
1	EA	MORTISE CYL HOUSING (SFIC)	80-110 (W/ DISP CONST CORE)	626	SCH

VERIFY EXACT CYLINDER TYPE REQUIRED. BALANCE OF HARDWARE BY DOOR MANUFACTURER.

Hardware Group No. LC.AO - Not Used

DOOR#	HWSET#
100A	14
100B	14
100C	17
101A	13
101B	13
102	05
103	05
104	02
105	02
106A	12
106B	04
108A	15
108B	15
108C	09
108D	09
110A	15
110B	15
110C	09
110D	09
111A	06
111B	07
112A	10
112B	08
113	02
MB100	01
MB101	16
TR100	03
TR101	03
TR102	03
TR103	03
TR104	03
TR105	03
TR106	03
TR107	11

END OF SECTION

**SECTION 08 8000**  
**GLAZING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Insulating glass units.
- B. Glazing units.
- C. Glass coatings.
- D. Glazing compounds.

**1.02 RELATED REQUIREMENTS**

- A. Section 06 4100 - Architectural Wood Casework: Cabinets with requirements for glass shelves and \_\_\_\_\_.
- B. Section 08 3200 - Sliding Glass Doors: Glazing provided by door manufacturer.
- C. Section 08 4126 - All-Glass Entrances and Storefronts: Glazing provided as part of entrance assembly.
- D. Section 08 4229 - Automatic Entrances: Glazing provided as part of door assembly.
- E. Section 08 4313 - Aluminum-Framed Storefronts: Glazing provided as part of storefront assembly.
- F. Section 08 4413 - Glazed Aluminum Curtain Walls: Glazing provided as part of wall assembly.

**1.03 REFERENCE STANDARDS**

- A. 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; Current Edition.
- B. ANSI Z97.1 - American National Standard for Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test; 2015 (Reaffirmed 2020).
- C. ASCE 7 - Minimum Design Loads and Associated Criteria for Buildings and Other Structures; Most Recent Edition Cited by Referring Code or Reference Standard.
- D. ASTM C864 - Standard Specification for Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers; 2005 (Reapproved 2019).
- E. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- F. ASTM C1036 - Standard Specification for Flat Glass; 2021.
- G. ASTM C1048 - Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass; 2018.
- H. ASTM C1172 - Standard Specification for Laminated Architectural Flat Glass; 2019.
- I. ASTM C1193 - Standard Guide for Use of Joint Sealants; 2016.
- J. ASTM C1376 - Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass; 2021a.
- K. ASTM E1300 - Standard Practice for Determining Load Resistance of Glass in Buildings; 2016.
- L. ASTM E2190 - Standard Specification for Insulating Glass Unit Performance and Evaluation; 2019.
- M. GANA (GM) - GANA Glazing Manual; 2022.
- N. GANA (SM) - GANA Sealant Manual; 2008.
- O. GANA (LGRM) - Laminated Glazing Reference Manual; 2019.
- P. IGMMA TM-3000 - North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial & Residential Use; 1990 (2016).
- Q. NFRC 100 - Procedure for Determining Fenestration Product U-factors; 2023.

- R. NFRC 200 - Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence; 2023.
- S. NFRC 300 - Test Method for Determining the Solar Optical Properties of Glazing Materials and Systems; 2023.

#### **1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene a preinstallation meeting 3 weeks before starting work of this section; require attendance by each of the affected installers.

#### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data on Insulating Glass Unit, Glazing Unit, and Plastic Film Glazing Types: Provide structural, physical and environmental characteristics, size limitations, special handling and installation requirements.
- C. Product Data on Glazing Compounds and Accessories: Provide chemical, functional, and environmental characteristics, limitations, special application requirements, and identify available colors.
- D. Samples: Submit two samples 12" by 12" inch (\_\_\_ by \_\_\_ mm) in size of glass units.
- E. Samples: Submit \_\_\_ inch (\_\_\_ mm) long bead of glazing sealant, color as selected.
- F. Certificate: Certify that products of this section meet or exceed specified requirements.
- G. Manufacturer's qualification statement.
- H. Installer's qualification statement.
- I. Warranty Documentation: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

#### **1.06 QUALITY ASSURANCE**

- A. Perform Work in accordance with GANA (GM), GANA (SM), GANA (LGRM), IGMA TM-3000, and \_\_\_\_\_ for glazing installation methods. Maintain one copy on site.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
  - 1. Provide certified glass products through ANSI accredited certifications that include plant audits and independent laboratory performance testing.
    - a. Insulating Glass Certification Council (IGCC).
    - b. Safety Glazing Certification Council (SGCC).
- C. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years documented experience.

#### **1.07 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Provide on-site glazing mock-up with the specified glazing components.
- C. Locate where directed.

#### **1.08 FIELD CONDITIONS**

- A. Do not install glazing when ambient temperature is less than 40 degrees F (4 degrees C).
- B. Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.

#### **1.09 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Insulating Glass Units: Provide a ten (10) year manufacturer warranty to include coverage for seal failure, interpane dusting or misting, including providing products to replace failed units.



- C. Laminated Glass: Provide a ten (10) year manufacturer warranty to include coverage for delamination, including providing products to replace failed units.
- D. Heat Soaked Tempered Glass: Provide a ten (10) year manufacturer warranty to include coverage for spontaneous breakage of fully tempered glass caused by nickel sulfide (NiS) inclusions.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Float Glass Manufacturers:
  - 1. Guardian Glass, LLC; \_\_\_\_\_: [www.guardianglass.com/#sle](http://www.guardianglass.com/#sle).
  - 2. Pilkington North America Inc; \_\_\_\_\_: [www.pilkington.com/na/#sle](http://www.pilkington.com/na/#sle).
  - 3. Saint Gobain North America; \_\_\_\_\_: [www.saint-gobain.com/#sle](http://www.saint-gobain.com/#sle).
  - 4. Vitro Architectural Glass (formerly PPG Glass); \_\_\_\_\_: [www.vitroglazings.com/#sle](http://www.vitroglazings.com/#sle).
- B. Laminated Glass Manufacturers:
  - 1. Old Castle Buiding Envelope
  - 2. Guardian Industries
  - 3. Pilkington
  - 4. Vitro Architectural Glass
- C. Patterned Glass Manufacturers:
  - 1. GGI - General Glass International; Patterned Glass: [www.generalglass.com/#sle](http://www.generalglass.com/#sle).
  - 2. Oldcastle Building Envelope; \_\_\_\_\_: [www.obe.com/#sle](http://www.obe.com/#sle).

### **2.02 PERFORMANCE REQUIREMENTS - EXTERIOR GLAZING ASSEMBLIES**

- A. Provide type and thickness of exterior glazing assemblies to support assembly dead loads, and to withstand live loads caused by positive and negative wind pressure acting normal to plane of glass.
  - 1. Comply with ASTM E1300 for design load resistance of glass type, thickness, dimensions, and maximum lateral deflection of supported glass.
  - 2. Provide glass edge support system sufficiently stiff to limit the lateral deflection of supported glass edges to less than 1/175 of their lengths under specified design load.
  - 3. Glass thicknesses listed are minimum.
- B. Weather-Resistive Barrier Seals: Provide completed assemblies that maintain continuity of building enclosure water-resistive barrier, vapor retarder, and/or air barrier.
  - 1. In conjunction with weather barrier related materials described in other sections, as follows:
- C. Thermal and Optical Performance: Provide exterior glazing products with performance properties as indicated. Performance properties are in accordance with manufacturer's published data as determined with the following procedures and/or test methods:
  - 1. Center of Glass U-Value: Comply with NFRC 100 using Lawrence Berkeley National Laboratory (LBNL) WINDOW 6.3 computer program.
  - 2. Center of Glass Solar Heat Gain Coefficient (SHGC): Comply with NFRC 200 using Lawrence Berkeley National Laboratory (LBNL) WINDOW 6.3 computer program.
  - 3. Solar Optical Properties: Comply with NFRC 300 test method.

### **2.03 GLASS MATERIALS**

- A. Float Glass: Provide float glass based glazing unless otherwise indicated.
  - 1. Kind FT - Fully Tempered Type: Complies with ASTM C1048.
  - 2. Heat-Soak Testing (HST): Provide HST of fully tempered glass used on canopy, point-supported, spider wall, high-risk, sloping overhead, horizontal overhead, free-standing glass protective barrier, or other demanding applications of project, to reduce risks of spontaneous breakage due to nickel sulfide (NiS) induced fractures in accordance with industry established testing requirements.
- B. Laminated Glass: Float glass laminated in accordance with ASTM C1172.

1. Laminated Safety Glass: Complies with ANSI Z97.1 - Class B or 16 CFR 1201 - Category I impact test requirements.

## 2.04 INSULATING GLASS UNITS

- A. Manufacturers:
  1. Glass: Any of the manufacturers specified for float glass or laminated glass.
- B. Insulating Glass Units: Types as indicated.
  1. Durability: Certified by an independent testing agency to comply with ASTM E2190.
  2. Coated Glass: Comply with requirements of ASTM C1376 for pyrolytic (hard-coat) or magnetic sputter vapor deposition (soft-coat) type coatings on flat glass; coated vision glass, Kind CV; coated overhead glass, Kind CO; or coated spandrel glass, Kind CS.
  3. Spacer Color: Black.
  4. Edge Seal:
    - a. Dual-Sealed System: Provide polyisobutylene sealant as primary seal applied between spacer and glass panes, and silicone, polysulfide, or polyurethane sealant as secondary seal applied around perimeter.
    - b. Color: Black.
  5. Purge interpane space with dry air, hermetically sealed.
- C. IGU-1 Insulating Glass Unit: Vision Glass, double glaze.
  1. Application: Exterior insulated glass unit
  2. Air Space to be Argon Gas
  3. Outboard lite
    - a. Vitro Solarban 70
    - b. float glass -1/4" thick
    - c. heat strengthened (unless marked as tempered on the drawings)
  4. Inboard lite
    - a. 1/4" clear
    - b. heat strengthened (unless marked as tempered on the drawings)
    - c. Low-E (passive type) on #2 surface
- D. IGU-3 Insulating Glass Units: Vision glass, double glazed with digital print on interior glass.
  1. Applications: Exterior sloped glazing with digitally printed glass.
  2. Space between lites filled with argon.
  3. Total thickness 1"
  4. Outboard Lite - laminated glass
    - a. OBE clear l-glass w/digital print on #2 + interlayer + clear with SNX62/27 Low E #4
    - b. Install digital print pattern on the #2 surface (out of 6 surfaces)
    - c. Digital print pattern to be similar to the faded circles indicated on the elevations fading from the most solid at the bottom to more clear at the top.
    - d. Low E coating applied to the #4 surface (out of 6 surfaces)
  5. Interior Lite - 6mm (1/4") Vitro Clear
    - a. Fully tempered
  6. Metal edge spacer.
  7. Total Thickness: 1 inch (25.4 mm).

## 2.05 GLAZING UNITS

- A. G1 - Monolithic Interior Vision Glazing:
  1. Applications: Interior glazing unless otherwise indicated.
  2. Glass Type: Fully tempered float glass.
  3. Tint: Clear.
  4. Thickness: 1/4 inch (6.4 mm), nominal.
- B. LG-1 - Laminated glass, 3-Ply.
  1. Applications: Locations as indicated on drawings. - Vestibule
  2. Tint: Clear.

3. Thickness: 1/2 inch (12.7 mm).
4. Outer Lite: Annealed glass.
5. Interlayer: Polyvinyl butyral (PVB), thickness as required to meet performance criteria.
6. Middle Lite: Annealed glass.
7. Interlayer, Inboard Side : Polyvinyl butyral (PVB), thickness as required to meet performance criteria.
8. Inside Lite: Annealed glass.

## **2.06 LAMINATED GLASS INTERLAYERS**

- A. Type LGI-1 - Polyvinyl Butyral (PVB) Interlayer for Laminated Glazing:
  1. Functionality: Post-breakage safety and security.
  2. Applications:
    - a. Single pane, laminated glass unit, Type \_\_\_\_.
  3. Color: Clear.
  4. Thickness: As required for indicated performance of laminated glass application.

## **2.07 GLAZING COMPOUNDS**

- A. Type GC-5 - Silicone Sealant: Single component; neutral curing; capable of water immersion without loss of properties; nonbleeding, nonstaining; ASTM C920, Type S, Grade NS, Class 25, Uses M, A, and G; with cured Shore A hardness range of 15 to 25; \_\_\_\_\_ color.

## **2.08 ACCESSORIES**

- A. Setting Blocks: Silicone, with 80 to 90 Shore A durometer hardness; ASTM C864 Option II. Length of 0.1 inch for each square foot (25 mm for each square meter) of glazing or minimum 4 inch (100 mm) by width of glazing rabbet space minus 1/16 inch (1.5 mm) by height to suit glazing method and pane weight and area.
- B. Glazing Tape, Back Bedding Mastic Type: Preformed, butyl-based, 100 percent solids compound with integral resilient spacer rod applicable to application indicated; 5 to 30 cured Shore A durometer hardness; coiled on release paper; black color.

## **PART 3 EXECUTION**

### **3.01 VERIFICATION OF CONDITIONS**

- A. Verify that openings for glazing are correctly sized and within tolerances, including those for size, squareness, and offsets at corners.
- B. Verify that surfaces of glazing channels or recesses are clean, free of obstructions that may impede moisture movement, weeps are clear, and support framing is ready to receive glazing system.
- C. Verify that sealing between joints of glass framing members has been completed effectively.
- D. Proceed with glazing system installation only after unsatisfactory conditions have been corrected.

### **3.02 PREPARATION**

- A. Clean contact surfaces with appropriate solvent and wipe dry within maximum of 24 hours before glazing. Remove coatings that are not tightly bonded to substrates.
- B. Seal porous glazing channels or recesses with substrate compatible primer or sealer.
- C. Prime surfaces scheduled to receive sealant where required for proper sealant adhesion.

### **3.03 INSTALLATION, GENERAL**

- A. Install glazing in compliance with written instructions of glass, gaskets, and other glazing material manufacturers, unless more stringent requirements are indicated, including those in glazing referenced standards.
- B. Install glazing sealants in accordance with ASTM C1193, GANA (SM), and manufacturer's instructions.

- C. Do not exceed edge pressures around perimeter of glass lites as stipulated by glass manufacturer.
- D. Set glass lites of system with uniform pattern, draw, bow, and similar characteristics.
- E. Set glass lites in proper orientation so that coatings face exterior or interior as indicated.
- F. Prevent glass from contact with any contaminating substances that may be the result of construction operations such as, and not limited to the following; weld splatter, fire-safing, plastering, mortar droppings, and paint.

#### **3.04 INSTALLATION - DRY GLAZING METHOD (TAPE AND TAPE)**

- A. Application - Interior Glazed: Set glazing infills from the interior of the building.
- B. Cut glazing tape to length and set against permanent stops, projecting 1/16 inch (1.6 mm) above sight line.
- C. Place setting blocks at 1/4 points with edge block no more than 6 inch (152 mm) from corners.
- D. Rest glazing on setting blocks and push against tape for full contact at perimeter of pane or unit.
- E. Place glazing tape on free perimeter of glazing in same manner described above.
- F. Install removable stop without displacement of tape. Exert pressure on tape for full continuous contact.
- G. Carefully trim protruding tape with knife.

#### **3.05 INSTALLATION - BUTT JOINT GLAZING METHOD (SEALANT ONLY)**

- A. Application - Exterior Glazed: Set glazing infills from exterior side of building.
- B. Temporarily brace glass in position for duration of glazing process; mask edges of glass at adjoining glass edges and between glass edges and framing members.
- C. Temporarily secure a small diameter nonadhering foamed rod on back side of joint.
- D. Apply sealant to open side of joint in continuous operation; thoroughly fill joint without displacing foam rod, and then tool sealant surface smooth to concave profile.
- E. Permit sealant to cure then remove foam backer rod, and then apply sealant to opposite side, tool smooth to concave profile.
- F. Remove masking tape.

#### **3.06 INSTALLATION - PRESSURE GLAZED SYSTEMS**

- A. Application - Exterior Glazed: Set glazing infills from exterior side of building.
- B. Place setting blocks at 1/4 points with edge block no more than 6 inch (152 mm) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure on gasket to attain full contact.
- D. Install pressure plates without displacing glazing gasket; exert pressure for full continuous contact.
- E. Install cover plate.

#### **3.07 FIELD QUALITY CONTROL**

- A. Glass and Glazing product manufacturers to provide field surveillance of the installation of their products.
- B. Monitor and report installation procedures and unacceptable conditions.

#### **3.08 CLEANING**

- A. Remove excess glazing materials from finish surfaces immediately after application using solvents or cleaners recommended by manufacturers.
- B. Remove nonpermanent labels immediately after glazing installation is complete.

- C. Clean glass and adjacent surfaces after sealants are fully cured.
- D. Clean glass on both exposed surfaces not more than 4 days prior to Date of Substantial Completion in accordance with glass manufacturer's written recommendations.

**3.09 PROTECTION**

- A. After installation, mark pane with an 'X' by using removable plastic tape or paste; do not mark heat absorbing or reflective glass units.
- B. Remove and replace glass that is damaged during construction period prior to Date of Substantial Completion.

**END OF SECTION**

## SECTION 08 9100

### LOUVERS

#### PART 1 GENERAL

##### 1.01 SECTION INCLUDES

- A. Louvers, frames, and accessories.

##### 1.02 REFERENCE STANDARDS

- A. AAMA 2603 - Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- B. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2022.
- C. AMCA 511 - Certified Ratings Program Product Rating Manual for Air Control Devices; 2021, with Editorial Revision (2022).
- D. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2021.
- E. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2021.

##### 1.03 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data describing design characteristics, maximum recommended air velocity, design free area, materials and finishes.
- C. Shop Drawings: Indicate louver layout plan and elevations, opening and clearance dimensions, and tolerances; head, jamb and sill details; blade configuration, screens, blank-off areas required, and frames.
- D. Samples: Submit two samples 2 by 2 inches (50 by 50 mm) in size illustrating finish and color of exterior and interior surfaces.
- E. Test Reports: Independent agency reports showing compliance with specified performance criteria.
- F. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- G. Maintenance Data: Include lubrication schedules, adjustment requirements.

##### 1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section, with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of type specified and with at least three years of documented experience.

##### 1.05 WARRANTY

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Provide five year manufacturer's warranty against distortion, metal degradation, and connection failures of louver components.
  - 1. Finish: Include twenty year coverage against degradation of exterior finish.

#### PART 2 PRODUCTS

##### 2.01 MANUFACTURERS

- A. Louvers:
  - 1. Airline Louvers; \_\_\_\_\_: [www.airlinelouvers.com/#sle](http://www.airlinelouvers.com/#sle).
  - 2. Construction Specialties, Inc; Acoustical Louver: [www.c-sgroup.com/#sle](http://www.c-sgroup.com/#sle).

3. Industrial Louvers, Inc; \_\_\_\_\_: [www.industriallouvers.com/#sle](http://www.industriallouvers.com/#sle).
4. Ruskin Company; Louvers: [www.ruskin.com/#sle](http://www.ruskin.com/#sle).

## 2.02 LOUVERS

- A. Louvers: Factory fabricated and assembled, complete with frame, mullions, and accessories; AMCA Certified in accordance with AMCA 511.
  1. Wind Load Resistance: Design to resist positive and negative wind load of 25 psf (1.2 kPa) without damage or permanent deformation.
  2. Drainable Blades: Continuous rain stop at front or rear of blade aligned with vertical gutter recessed into both jambs of frame.
  3. Screens: Provide insect screens at intake louvers and bird screens at exhaust louvers.
- B. Stationary Louvers, Type \_\_\_\_: Horizontal blade, extruded aluminum construction, with intermediate mullions matching frame.
  1. Free Area: 50 percent, minimum.
  2. Blades: Straight.
  3. Frame: 4 inches (100 mm) deep, channel profile; corner joints mitered and, with continuous recessed caulking channel each side.
  4. Aluminum Thickness: Frame 12 gauge, 0.0808 inch (2.05 mm) minimum; blades 12 gauge, 0.0808 inch (2.05 mm) minimum.
  5. Aluminum Finish: Class I natural anodized; finish welded units after fabrication.

## 2.03 MATERIALS

- A. Extruded Aluminum: ASTM B221 (ASTM B221M), \_\_\_\_\_ alloy, \_\_\_\_\_ temper.

## 2.04 FINISHES

- A. Superior Performing Organic Coatings System: Polyvinylidene fluoride (PVDF) multi-coat superior performing organic coatings system complying with AAMA 2605, including at least 70 percent PVDF resin, and at least 80 percent of aluminum extrusion and panels surfaces having minimum total dry film thickness (DFT) of 1.2 mils, 0.0012 inch (0.030 mm).
  1. Manufacturers:
    - a. PPG; Duranar: [www.ppgmetalcoatings.com/#sle](http://www.ppgmetalcoatings.com/#sle).
    - b. Sherwin-Williams Company; Fluropon: [www.coil.sherwin.com/#sle](http://www.coil.sherwin.com/#sle).
- B. Color: Color to match aluminum curtainwall color. Custom color if needed..

## 2.05 ACCESSORIES

- A. Blank-Off Panels: Same material as louver, painted black on exterior side; provide where duct connected to louver is smaller than louver frame, sealing off louver area outside duct.
- B. Screens: Frame of same material as louver, with reinforced corners; removable, screw attached; installed on inside face of louver frame.
- C. Flashings: Of same material as louver frame, formed to required shape, single length in one piece per location.
- D. Sealant for Setting Sills and Sill Flashing: Non-curing butyl type.

## PART 3 EXECUTION

### 3.01 INSTALLATION

- A. Install louver assembly in accordance with manufacturer's instructions.
- B. Install louvers level and plumb.
- C. Install flashings and align louver assembly to ensure moisture shed from flashings and diversion of moisture to exterior.
- D. Secure louver frames in openings with concealed fasteners.

### 3.02 CLEANING

- A. Strip protective finish coverings.

B. Clean surfaces and components.

**END OF SECTION**



## SECTION 09 0561

### COMMON WORK RESULTS FOR FLOORING PREPARATION

#### PART 1 GENERAL

##### 1.01 SECTION INCLUDES

- A. This section applies to floors identified in Contract Documents that are receiving the following types of floor coverings:
  - 1. Carpet tile.
  - 2. Thin-set ceramic tile and stone tile.
  - 3. Terrazzo
- B. Preparation of new and existing concrete floor slabs for installation of floor coverings.
- C. Testing of concrete floor slabs for moisture and alkalinity (pH).
- D. Remediation of concrete floor slabs due to unsatisfactory moisture or alkalinity (pH) conditions.
  - 1. Contractor shall perform all specified remediation of concrete floor slabs. If such remediation is indicated by testing agency's report and is due to a condition not under Contractor's control or could not have been predicted by examination prior to entering into the contract, a contract modification will be issued.
- E. Patching compound.
- F. Remedial floor coatings.
- G. Remedial floor treatment.

##### 1.02 RELATED REQUIREMENTS

- A. Section 03 3000 - Cast-in-Place Concrete: Concrete admixture for slabs to receive adhered flooring, to prevent moisture content-related flooring failures.

##### 1.03 REFERENCE STANDARDS

- A. ASTM C109/C109M - Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50 mm] Cube Specimens); 2021.
- B. ASTM C472 - Standard Test Methods for Physical Testing of Gypsum, Gypsum Plasters, and Gypsum Concrete; 2020.
- C. ASTM D4259 - Standard Practice for Preparation of Concrete by Abrasion Prior to Coating Application; 2018.
- D. ASTM F1869 - Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride; 2022.
- E. ASTM F2170 - Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes; 2019a.

##### 1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordinate scheduling of cleaning and testing, so that preliminary cleaning has been completed for at least 24 hours prior to testing.

##### 1.05 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Visual Observation Report: For existing floor coverings to be removed.
- C. Floor Covering and Adhesive Manufacturers' Product Literature: For each specific combination of substrate, floor covering, and adhesive to be used; showing:
  - 1. Moisture and alkalinity (pH) limits and test methods.
  - 2. Manufacturer's required bond/compatibility test procedure.
- D. Testing Agency's Report:
  - 1. Description of areas tested; include floor plans and photographs if helpful.
  - 2. Summary of conditions encountered.

3. Moisture and alkalinity (pH) test reports.
4. Copies of specified test methods.
5. Recommendations for remediation of unsatisfactory surfaces.
6. Submit report not more than two business days after conclusion of testing.

E. Adhesive Bond and Compatibility Test Report.

#### **1.06 QUALITY ASSURANCE**

- A. Contractor may perform adhesive and bond test with Contractor's own personnel or hire a testing agency.
- B. Testing Agency Qualifications: Independent testing agency experienced in the types of testing specified.
  1. Submit evidence of experience consisting of at least 3 test reports of the type required, with project Owner's project contact information.
- C. Contractor's Responsibility Relating to Independent Agency Testing:
  1. Provide access for and cooperate with testing agency.
  2. Confirm date of start of testing at least 10 days prior to actual start.
  3. Allow at least 4 business days on site for testing agency activities.
  4. Achieve and maintain specified ambient conditions.

#### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver, store, handle, and protect products in accordance with manufacturer's instructions and recommendations.
- B. Deliver materials in manufacturer's packaging; include installation instructions.
- C. Keep materials from freezing.

#### **1.08 FIELD CONDITIONS**

- A. Maintain ambient temperature in spaces where concrete testing is being performed, and for at least 48 hours prior to testing, at not less than 65 degrees F (18 degrees C) or more than 85 degrees F (30 degrees C).
- B. Maintain relative humidity in spaces where concrete testing is being performed, and for at least 48 hours prior to testing, at not less than 40 percent and not more than 60 percent.

### **PART 2 PRODUCTS**

#### **2.01 MATERIALS**

- A. Patching Compound: Floor covering manufacturer's recommended product, suitable for conditions, and compatible with adhesive and floor covering. In the absence of any recommendation from flooring manufacturer, provide a product with the following characteristics:
  1. Cementitious moisture-, mildew-, and alkali-resistant compound, compatible with floor, floor covering, and floor covering adhesive, and capable of being feathered to nothing at edges.
  2. Compressive Strength: 3000 psi, minimum, after 28 days, when tested in accordance with ASTM C109/C109M or ASTM C472, whichever is appropriate.

### **PART 3 EXECUTION**

#### **3.01 CONCRETE SLAB PREPARATION**

- A. Perform following operations in the order indicated:
  1. Preliminary cleaning.
  2. Moisture vapor emission tests; 3 tests in the first 1000 square feet (100 square meters) and one test in each additional 1000 square feet (100 square meters), unless otherwise indicated or required by flooring manufacturer.
  3. Internal relative humidity tests; in same locations as moisture vapor emission tests, unless otherwise indicated.

4. Alkalinity (pH) tests; in same locations as moisture vapor emission tests, unless otherwise indicated.
  5. Specified remediation, if required.
  6. Patching, smoothing, and leveling, as required.
  7. Other preparation specified.
  8. Adhesive bond and compatibility test.
  9. Protection.
- B. Remediations:
1. Active Water Leaks or Continuing Moisture Migration to Surface of Slab: Correct this condition before doing any other remediation; re-test after correction.
  2. Excessive Moisture Emission or Relative Humidity: If an adhesive that is resistant to the level of moisture present is available and acceptable to flooring manufacturer, use that adhesive for installation of the flooring; if not, apply remedial floor coating or remedial sheet membrane over entire suspect floor area.
  3. Excessive Alkalinity (pH): If remedial floor coating is necessary to address excessive moisture, no additional remediation is required; if not, if an adhesive that is resistant to the level present is available and acceptable to the flooring manufacturer, use that adhesive for installation of the flooring; otherwise, apply a skim coat of specified patching compound over entire suspect floor area.

### **3.02 PRELIMINARY CLEANING**

- A. Clean floors of dust, solvents, paint, wax, oil, grease, asphalt, residual adhesive, adhesive removers, film-forming curing compounds, sealing compounds, alkaline salts, excessive laitance, mold, mildew, and other materials that might prevent adhesive bond.
- B. Do not use solvents or other chemicals for cleaning.

### **3.03 MOISTURE VAPOR EMISSION TESTING**

- A. Where the floor covering manufacturer's requirements conflict with either the referenced test method or this specification, comply with the manufacturer's requirements.
- B. Where this specification conflicts with the referenced test method, comply with the requirements of this section.
- C. Test in accordance with ASTM F1869 and as follows.
- D. Plastic sheet test and mat bond test may not be substituted for the specified ASTM test method, as those methods do not quantify the moisture content sufficiently.
- E. In the event that test values exceed floor covering manufacturer's limits, perform remediation as indicated. In the absence of manufacturer limits, perform remediation if test values exceed 3 pounds per 1000 square feet (1.4 kg per 93 square meters) per 24 hours.
- F. Report: Report the information required by the test method.

### **3.04 INTERNAL RELATIVE HUMIDITY TESTING**

- A. Where the floor covering manufacturer's requirements conflict with either the referenced test method or this specification, comply with the manufacturer's requirements.
- B. Where this specification conflicts with the referenced test method, comply with the requirements of this section.
- C. Test in accordance with ASTM F2170 Procedure A and as follows.
- D. Testing with electrical impedance or resistance apparatus may not be substituted for the specified ASTM test method, as the values determined are not comparable to the ASTM test values and do not quantify the moisture content sufficiently.
- E. In the event that test values exceed floor covering manufacturer's limits, perform remediation as indicated. In the absence of manufacturer limits, perform remediation if any test value exceeds 75 percent relative humidity.
- F. Report: Report the information required by the test method.

### **3.05 ALKALINITY TESTING**

- A. Where the floor covering manufacturer's requirements conflict with either the referenced test method or this specification, comply with the manufacturer's requirements.
- B. In the event that test values exceed floor covering manufacturer's limits, perform remediation as indicated. In the absence of manufacturer limits, perform remediation if alkalinity (pH) test value is over 10.

### **3.06 PREPARATION**

- A. See individual floor covering section(s) for additional requirements.
- B. Comply with requirements and recommendations of floor covering manufacturer.
- C. Fill and smooth surface cracks, grooves, depressions, control joints and other non-moving joints, and other irregularities with patching compound.
- D. Do not fill expansion joints, isolation joints, or other moving joints.

### **3.07 ADHESIVE BOND AND COMPATIBILITY TESTING**

- A. Comply with requirements and recommendations of floor covering manufacturer.

**END OF SECTION**

**SECTION 09 2116**  
**GYPSUM BOARD ASSEMBLIES**

**PART 1 GENERAL**

**1.01 ALL MATERIALS MUST BE MADE IN THE UNITED STATES**

**1.02 SECTION INCLUDES**

- A. Metal stud wall framing.
- B. Metal channel ceiling framing.
- C. Resilient sound isolation clips.
- D. Acoustic insulation.
- E. Gypsum sheathing.
- F. Gypsum wallboard.
- G. Joint treatment and accessories.

**1.03 RELATED REQUIREMENTS**

- A. Section 05 4000 - Cold-Formed Metal Framing: Structural steel stud framing.
- B. Section 06 1000 - Rough Carpentry: Building framing and sheathing.
- C. Section 06 1000 - Rough Carpentry: Wood blocking product and execution requirements.
- D. Section 07 2100 - Thermal Insulation: Acoustic insulation.

**1.04 REFERENCE STANDARDS**

- A. AISI S100 - North American Specification for the Design of Cold-Formed Steel Structural Members; 2016, with Supplement (2018).
- B. AISI S201 - North American Standard for Cold-Formed Steel Framing - Product Data; 2017.
- C. AISI S220 - North American Standard for Cold-Formed Steel Nonstructural Framing; 2020.
- D. AISI S240 - North American Standard for Cold-Formed Steel Structural Framing; 2015, with Errata (2020).
- E. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- F. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2023.
- G. ASTM A1003/A1003M - Standard Specification for Steel Sheet, Carbon, Metallic- and Nonmetallic-Coated for Cold-Formed Framing Members; 2015.
- H. ASTM C1007 - Standard Specification for Installation of Load Bearing (Transverse and Axial) Steel Studs and Related Accessories; 2020.
- I. ASTM C475/C475M - Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board; 2017 (Reapproved 2022).
- J. ASTM C665 - Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing; 2023.
- K. ASTM C754 - Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products; 2020.
- L. ASTM C840 - Standard Specification for Application and Finishing of Gypsum Board; 2020.
- M. ASTM C1047 - Standard Specification for Accessories for Gypsum Wallboard and Gypsum Veneer Base; 2019.
- N. ASTM C1280 - Standard Specification for Application of Exterior Gypsum Panel Products for Use as Sheathing; 2018.
- O. ASTM C1396/C1396M - Standard Specification for Gypsum Board; 2017.

- P. ASTM C1658/C1658M - Standard Specification for Glass Mat Gypsum Panels; 2019, with Editorial Revision (2020).
- Q. ASTM D3273 - Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber; 2021.
- R. GA-216 - Application and Finishing of Gypsum Panel Products; 2021.
- S. GA-226 - Application of Gypsum Board to Form Curved Surfaces; 2019.

#### **1.05 ADMINISTRATIVE REQUIREMENTS**

- A. Coordination: Coordinate the installation of gypsum board assemblies with size, location, and installation of service utilities.
- B. Preinstallation Meeting: Conduct a preinstallation meeting one week prior to the start of the work of this section; require attendance by all affected installers.
- C. Sequencing: Install service utilities in an orderly and expeditious manner.

#### **1.06 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data:
  - 1. Provide data on metal framing, gypsum board, accessories, and joint finishing system.
  - 2. Provide manufacturer's data on partition head to structure connectors, showing compliance with requirements.
- C. Steel Framing Industry Association (SFIA) Certification:
  - 1. Submit documentation that metal studs and connectors used on project meet or exceed requirements of International Building Code.

#### **1.07 QUALITY ASSURANCE**

- A. SFIA Code Compliance Certification Program: [www.CFSteel.org/#sle](http://www.CFSteel.org/#sle): Use metal studs and connectors certified for compliance with International Building Code.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.
- C. Documents at Project Site: Maintain at the project site a copy of manufacturer's instructions, erection drawings, and shop drawings.

#### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Store gypsum products and accessories indoors and keep above freezing. Elevate boards above floor, on nonwicking supports, in accordance with manufacturer's recommendations.
- B. Store metal products to prevent corrosion.

### **PART 2 PRODUCTS**

#### **2.01 GYPSUM BOARD ASSEMBLIES**

- A. Provide completed assemblies complying with ASTM C840 and GA-216.
  - 1. See PART 3 for finishing requirements.
- B. Grid Suspension Systems: Provide grid suspension systems in accordance with ASTM C840 and GA-216 complying with the following:
  - 1. ICC-ES Evaluation Report No. \_\_\_\_\_.

#### **2.02 METAL FRAMING MATERIALS**

- A. Material and Product Requirements Criteria: AISI S201.
- B. Steel Sheet: ASTM A1003/A1003M, subject to the ductility limitations indicated in AISI S220 or equivalent.
  - 1. Structural Grade: As required to meet design criteria.
  - 2. Corrosion Protection Coating Designation: G60, or equivalent in accordance with AISI S220.

- C. Manufacturers - Metal Framing, Connectors, and Accessories:
  1. ClarkDietrich; \_\_\_\_: [www.clarkdietrich.com/#sle](http://www.clarkdietrich.com/#sle).
  2. Jaimes Industries; \_\_\_\_: [www.jaimesind.com/#sle](http://www.jaimesind.com/#sle).
  3. MarinoWARE; \_\_\_\_: [www.marinoware.com/#sle](http://www.marinoware.com/#sle).
  4. Phillips Manufacturing Co; \_\_\_\_: [www.phillipsmfg.com/#sle](http://www.phillipsmfg.com/#sle).
  5. R-stud; \_\_\_\_: [www.rstud.com/#sle](http://www.rstud.com/#sle).
  6. SCAFCO Corporation; \_\_\_\_: [www.scafco.com/#sle](http://www.scafco.com/#sle).
  7. Steel Construction Systems; \_\_\_\_: [www.steelconsystems.com/#sle](http://www.steelconsystems.com/#sle).
- D. Nonstructural Framing System Components: AISI S220; galvanized sheet steel, of size and properties necessary to comply with ASTM C754 for the spacing indicated, with maximum deflection of wall framing of L/120 at 5 psf (L/120 at 240 Pa).
  1. Studs: C-shaped with knurled or embossed faces.
  2. Runners: U shaped, sized to match studs.
  3. Ceiling Channels: C-shaped.
  4. Flexible Track: Flexible framing consisting of adjustable leg straps and pivoting, hinged track brackets designed to provide curved framing assemblies of varying radii.
    - a. Dimensions: 3-5/8 inches (92 mm) deep by 1-3/16 inches (30.2 mm) high in lengths and configurations indicated.
  5. Furring Members: Hat-shaped sections, minimum depth of 7/8 inch (22 mm).
  6. Resilient Furring Channels: Single or double leg configuration; 1/2 inch (13 mm) channel depth.
  7. Resilient Sound Isolation Clips: Steel resilient clips with molded rubber isolators, attaches to framing; improves noise isolation performance of wall and floor-ceiling assemblies.
- E. Partition Head To Structure Connections: Provide track fastened to structure with legs of sufficient length to accommodate deflection, for friction fit of studs cut short and fastened as indicated on drawings.
- F. Non-structural Framing Accessories:
  1. Ceiling Hangers: Type and size as specified in ASTM C754 for spacing required.
  2. Partial Height Wall Framing Support: Provides stud reinforcement and anchored connection to floor.
    - a. Materials: ASTM A36/A36M formed sheet steel support member with factory-welded ASTM A1003/A1003M steel plate base.
    - b. Height: 35-3/4 inches (908 mm).
  3. Framing Connectors: ASTM A653/A653M G90 galvanized steel clips; secures cold rolled channel to wall studs for lateral bracing.
  4. Flexible Wood Backing: Fire-retardant-treated wood with sheet steel connectors.
  5. Drywall Corner Clips: Drywall clips help support drywall to reduce wood blocking on top plates, end walls, and corners.
  6. Steel Column and Beam Drywall Clip: UL-listed slip-on clips to connect gypsum board to steel beams and columns for fireproofing.
- G. Grid Suspension Systems: Steel grid system of main tees and support bars connected to structure using hanging wire.

### 2.03 BOARD MATERIALS

- A. Manufacturers - Gypsum-Based Board:
  1. American Gypsum Company; \_\_\_\_: [www.americangypsum.com/#sle](http://www.americangypsum.com/#sle).
  2. CertainTeed Corporation; \_\_\_\_: [www.certainteed.com/#sle](http://www.certainteed.com/#sle).
  3. Georgia-Pacific Gypsum; \_\_\_\_: [www.gpgypsum.com/#sle](http://www.gpgypsum.com/#sle).
  4. Gold Bond Building Products, LLC provided by National Gypsum Company; \_\_\_\_: [www.goldbondbuilding.com/#sle](http://www.goldbondbuilding.com/#sle).
  5. USG Corporation; \_\_\_\_: [www.usg.com/#sle](http://www.usg.com/#sle).
- B. Gypsum Wallboard: Paper-faced gypsum panels as defined in ASTM C1396/C1396M; sizes to minimize joints in place; ends square cut.

1. Application: Use for vertical surfaces and ceilings, unless otherwise indicated.
  2. Glass mat faced gypsum panels, as defined in ASTM C1658/C1658M, suitable for paint finish, of the same core type and thickness may be substituted for paper-faced board.
  3. Mold Resistance: Score of 10, when tested in accordance with ASTM D3273.
    - a. Mold-resistant board is required whenever board is being installed before the building is enclosed and conditioned.
  4. Thickness:
    - a. Vertical Surfaces: 5/8 inch (16 mm).
    - b. Ceilings: 5/8 inch (16 mm).
    - c. Multi-Layer Assemblies: Thicknesses as indicated on drawings.
- C. Abuse Resistant Wallboard:
1. Application: High-traffic areas indicated.
  2. Mold Resistance: Score of 10, when tested in accordance with ASTM D3273.
  3. Type: Fire-resistance-rated Type X, UL or WH listed.
  4. Thickness: 5/8 inch (16 mm).
  5. Edges: Tapered.

#### **2.04 GYPSUM BOARD ACCESSORIES**

- A. Acoustic Insulation: ASTM C665; preformed mineral-fiber, friction fit type, unfaced; thickness \_\_\_ inch (\_\_\_ mm).
- B. Beads, Joint Accessories, and Other Trim: ASTM C1047, rigid plastic, galvanized steel, or rolled zinc, unless noted otherwise.
- C. Joint Materials: ASTM C475/C475M and as recommended by gypsum board manufacturer for project conditions.
- D. High Build Drywall Surfer: Vinyl acrylic latex-based coating for spray application, designed to take the place of skim coating and separate paint primer in achieving Level 5 finish.
  1. Products:
    - a. CertainTeed Corporation; Level V Wall and Ceiling Primer/Surfer with M2Tech: [www.certainteed.com/#sle](http://www.certainteed.com/#sle).
    - b. USG Corporation; USG Sheetrock Brand Tuff-Hide Primer-Surfer: [www.usg.com/#sle](http://www.usg.com/#sle).

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify that project conditions are appropriate for work of this section to commence.

#### **3.02 FRAMING INSTALLATION**

- A. Metal Framing: Install in accordance with ASTM C1007/AISI S220 and manufacturer's instructions.
- B. Suspended Ceilings and Soffits: Space framing and furring members as indicated.
  1. Level ceiling system to a tolerance of 1/1200.
  2. Laterally brace entire suspension system.
  3. Install bracing as required at exterior locations to resist wind uplift.
- C. Studs: Space studs at 16 inches on center (at 406 mm on center).
  1. Extend partition framing to structure where indicated and to ceiling in other locations.
  2. Partitions Terminating at Ceiling: Attach ceiling runner securely to ceiling track in accordance with manufacturer's instructions.
  3. Partitions Terminating at Structure: Attach extended leg top runner to structure, maintain clearance between top of studs and structure, and brace both flanges of studs with continuous bridging.
- D. Openings: Reinforce openings as required for weight of doors or operable panels, using not less than double studs at jambs.



- E. Standard Wall Furring: Install at concrete walls scheduled to receive gypsum board, not more than 4 inches (100 mm) from floor and ceiling lines and abutting walls. Secure in place on alternate channel flanges at maximum 24 inches (600 mm) on center.
- F. Blocking: Install fire treated wood blocking for support of:
  - 1. Framed openings.
  - 2. Wall-mounted cabinets.
  - 3. Plumbing fixtures.
  - 4. Toilet partitions.
  - 5. Toilet accessories.
  - 6. Wall-mounted door hardware.

### **3.03 ACOUSTIC ACCESSORIES INSTALLATION**

- A. Acoustic Insulation: Place tightly within spaces, around cut openings, behind and around electrical and mechanical items within partitions, and tight to items passing through partitions.
- B. Acoustic Sealant: Install in accordance with manufacturer's instructions.

### **3.04 BOARD INSTALLATION**

- A. Comply with ASTM C840, GA-216, and manufacturer's instructions. Install to minimize butt end joints, especially in highly visible locations.
- B. Single-Layer Nonrated: Install gypsum board vertical on walls with edges being fully supported by framing members., with ends and edges occurring over firm bearing.
- C. Double-Layer, Nonrated: Use gypsum board for first layer, placed parallel to framing or furring members, with ends and edges occurring over firm bearing. Use glass mat faced gypsum board at exterior walls and at other locations as indicated. Place second layer perpendicular to framing or furring members. Offset joints of second layer from joints of first layer.
- D. Exterior Sheathing: Comply with ASTM C1280. Install sheathing vertically, with edges butted tight and ends occurring over firm bearing.
- E. Exterior Soffits: Install exterior soffit board perpendicular to framing, with staggered end joints over framing members or other solid backing.
- F. Curved Surfaces: Apply gypsum board to curved substrates in accordance with GA-226.

### **3.05 INSTALLATION OF TRIM AND ACCESSORIES**

- A. Control Joints: Place control joints consistent with lines of building spaces and as indicated but not more than 20' apart. Where not shown request joint layout from the architect.
- B. Corner Beads: Install at external corners, using longest practical lengths.
- C. Moisture Guard Trim: Install on bottom edge of gypsum board according to manufacturer's instructions and in locations indicated on drawings.

### **3.06 JOINT TREATMENT**

- A. Glass Mat Faced Gypsum Board and Exterior Glass Mat Faced Sheathing: Use fiberglass joint tape, embed and finish with setting type joint compound.
- B. Paper Faced Gypsum Board: Use paper joint tape, embed with drying type joint compound and finish with drying type joint compound.
- C. Finish gypsum board in accordance with levels defined in ASTM C840, as follows:
  - 1. Level 5: Walls and ceilings to receive paint finish and other areas specifically indicated.
  - 2. Level 1: Fire-resistance-rated wall areas above finished ceilings, whether or not accessible in the completed construction.
- D. Tape, fill, and sand exposed joints, edges, and corners to produce smooth surface ready to receive finishes.
  - 1. Feather coats of joint compound so that camber is maximum 1/32 inch (0.8 mm).
- E. Where Level 5 finish is indicated, spray apply high build drywall surfacer over entire surface after joints have been properly treated; achieve a flat and tool mark-free finish.

**3.07 TOLERANCES**

- A. Maximum Variation of Finished Gypsum Board Surface from True Flatness: 1/8 inch in 10 feet (3 mm in 3 m) in any direction.

**3.08 CLEANING**

- A. Clean \_\_\_\_\_.

**3.09 PROTECTION**

- A. Protect installed gypsum board assemblies from subsequent construction operations.

**END OF SECTION**

## SECTION 09 3000

### TILING

#### PART 1 GENERAL

##### 1.01 SECTION INCLUDES

- A. Tile for floor applications. - See drawings for tile designs and products
- B. Tile for wall applications. - See drawings for tile designs and products
- C. Cementitious backer board as tile substrate.
- D. Ceramic accessories.
- E. Non-ceramic trim.

##### 1.02 RELATED REQUIREMENTS

- A. Section 07 9200 - Joint Sealants: Sealing joints between tile work and adjacent construction and fixtures.
- B. Section 09 0561 - Common Work Results for Flooring Preparation: Concrete slab moisture and alkalinity testing and remediation procedures.
- C. Section 09 2116 - Gypsum Board Assemblies: Tile backer board.

##### 1.03 REFERENCE STANDARDS

- A. ANSI A108/A118/A136 - American National Standard Specifications for the Installation of Ceramic Tile (Compendium); 2019.
- B. ANSI A108.1a - American National Standard Specifications for Installation of Ceramic Tile in the Wet-Set Method, with Portland Cement Mortar; 2017 (Reaffirmed 2022).
- C. ANSI A108.1b - American National Standard Specifications for Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar; 2017.
- D. ANSI A108.1c - Contractor's Option: Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar; 1999 (Reaffirmed 2021).
- E. ANSI A108.2 - American National Standard General Requirements: Materials, Environmental and Workmanship; 2019.
- F. ANSI A108.4 - American National Standard Specifications for Installation of Ceramic Tile with Organic Adhesive or Water Cleanable Tile-Setting Epoxy Adhesive; 2019.
- G. ANSI A108.6 - American National Standard Specifications for Installation of Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grout Epoxy; 1999 (Reaffirmed 2019).
- H. ANSI A108.8 - American National Standard Specifications for Installation of Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout; 1999 (Reaffirmed 2019).
- I. ANSI A108.9 - American National Standard Specifications for Installation of Ceramic Tile with Modified Epoxy Emulsion Mortar/Grout; 1999 (Reaffirmed 2019).
- J. ANSI A108.10 - American National Standard Specifications for Installation of Grout in Tilework; 2017 (Reaffirmed 2022).
- K. ANSI A108.11 - American National Standard Specifications for Interior Installation of Cementitious Backer Units; 2018.
- L. ANSI A108.12 - American National Standard for Installation of Ceramic Tile with EGP (Exterior Glue Plywood) Latex-Portland Cement Mortar; 1999 (Reaffirmed 2019).
- M. ANSI A108.19 - American National Standard Specifications for Interior Installation of Gauged Porcelain Tiles and Gauged Porcelain Tile Panels/Slabs by the Thin-Bed Method Bonded with Modified Dry-Set Cement Mortar or Improved Modified Dry-Set Cement Mortar; 2020.
- N. ANSI A108.20 - American National Standard Specifications for Exterior Installation of Gauged Porcelain Tiles and Gauged Porcelain Tile Panels/Slabs; 2020.

- O. ANSI A118.4 - American National Standard Specifications for Modified Dry-Set Cement Mortar; 2019.
- P. ANSI A118.7 - American National Standard Specifications for High Performance Cement Grouts for Tile Installation; 2019.
- Q. ANSI A118.9 - American National Standard Specifications for Test Methods and Specifications for Cementitious Backer Units; 2019.
- R. ANSI A118.10 - American National Standard Specifications for Load Bearing, Bonded, Waterproof Membranes For Thin-Set Ceramic Tile And Dimension Stone Installation; 2014.
- S. ANSI A137.1 - American National Standard Specifications for Ceramic Tile; 2022.
- T. ASTM C373 - Standard Test Methods for Determination of Water Absorption and Associated Properties by Vacuum Method for Pressed Ceramic Tiles and Glass Tiles and Boil Method for Extruded Ceramic Tiles and Non-tile Fired Ceramic Whiteware Products; 2018 (Reapproved 2023).
- U. TCNA (HB) - Handbook for Ceramic, Glass, and Stone Tile Installation; 2023.

#### **1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene a preinstallation meeting one week before starting work of this section; require attendance by affected installers.

#### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide manufacturers' data sheets on tile, mortar, grout, and accessories. Include instructions for using grouts and adhesives.
- C. Shop Drawings: Indicate tile layout, patterns, color arrangement, perimeter conditions, junctions with dissimilar materials, control and expansion joints, thresholds, ceramic accessories, and setting details.
- D. Samples: Mount tile and apply grout on two plywood panels, minimum 18 by 18 inches (457 by 457 mm) in size illustrating pattern, color variations, and grout joint size variations.
- E. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- F. Master Grade Certificate: Submit for each type of tile, signed by the tile manufacturer and tile installer.
- G. Maintenance Data: Include recommended cleaning methods, cleaning materials, and stain removal methods.
- H. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 01 6000 - Product Requirements, for additional provisions.
  - 2. Extra Tile: 10 square feet (1 square meters) of each size, color, and surface finish combination.
- I. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

#### **1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the types of products specified in this section, with minimum five years of documented experience.
- B. Installer Qualifications:
  - 1. Company specializing in performing tile installation, with minimum of five years of documented experience.

#### **1.07 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for general requirements for mock-up.

- B. Construct tile mock-up where indicated on drawings, incorporating all components specified for the location.
  - 1. Minimum size of mock-up is indicated on drawings.
  - 2. Approved mock-up may remain as part of work.

### **1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Protect adhesives from freezing or overheating in accordance with manufacturer's instructions.

### **1.09 FIELD CONDITIONS**

- A. Do not install solvent-based products in an unventilated environment.
- B. Maintain ambient and substrate temperature above 50 degrees F (10 degrees C) and below 100 degrees F (38 degrees C) during installation and curing of setting materials.

## **PART 2 PRODUCTS**

### **2.01 TILE**

- A. See the drawings for required tile materials.
- B. Manufacturers: All products by the same manufacturer.
  - 1. Platform Surfaces [www.platformsurfaces.com](http://www.platformsurfaces.com).
- C. Ceramic Mosaic Tile, Type T-3: ANSI A137.1, standard grade.
  - 1. Moisture Absorption: 0 to 0.5 percent as tested in accordance with ASTM C373.
  - 2. Surface Finish: Glazed.
  - 3. Color(s): As indicated on drawings.
  - 4. Mounted Sheet Size: \_\_12\_\_ by \_\_12\_\_ inches (\_\_\_\_ by \_\_\_\_ mm).
  - 5. Products:
    - a. Platform Surfaces; [www.platformsurfaces.com](http://www.platformsurfaces.com).
- D. Porcelain Tile, Type T-1, T-2, T-4, T-5: ANSI A137.1, standard grade.
  - 1. Size: Sizes vary as indicated on drawings. Add 3 week lead time for special cut size (T-2 and T-5) inch (\_\_\_\_ by \_\_\_\_ mm), nominal.
  - 2. Surface Finish: Matte - Rectified.
  - 3. Color(s): As indicated on drawings.
  - 4. Pattern: As indicated on drawings.

### **2.02 TRIM AND ACCESSORIES**

- A. Non-Ceramic Trim: As indicated on drawings and Finish Schedule, style and dimensions to suit application, for setting using tile mortar or adhesive.
  - 1. Applications:
    - a. Open edges of wall tile.
    - b. Wall corners, outside.
  - 2. Manufacturers:
    - a. Schluter-Systems: [www.schluter.com/#sle](http://www.schluter.com/#sle).

### **2.03 SETTING MATERIALS**

- A. Provide setting and grout materials from same manufacturer.
- B. Manufacturers:
  - 1. LATICRETE International, Inc; \_\_\_\_\_: [www.laticrete.com/#sle](http://www.laticrete.com/#sle).
- C. Latex-Portland Cement Mortar Bond Coat: ANSI A118.4. Type [T-3]
  - 1. Products:
    - a. LATICRETE International, Inc; TRI-LITE: [www.laticrete.com/#sle](http://www.laticrete.com/#sle).
- D. Polymer Fortified Adhesive Mortar: Type [T-1, T-2, T-4, T-5]
  - 1. Products:
    - a. LATICRETE International, Inc; 4-XLT: [www.laticrete.com](http://www.laticrete.com)

### **2.04 GROUTS**

- A. Provide setting and grout materials from same manufacturer.

- B. Manufacturers:
  - 1. LATICRETE International, Inc; \_\_\_\_\_: [www.laticrete.com/#sle](http://www.laticrete.com/#sle).
- C. High Performance Polymer Modified Grout: ANSI A118.7 polymer modified cement grout.
  - 1. Applications: Use this type of grout where indicated and where no other type of grout is indicated.
  - 2. Use sanded grout for joints 1/8 inch (3.2 mm) wide and larger; use unsanded grout for joints less than 1/8 inch (3.2 mm) wide.
  - 3. Color(s): As indicated on drawings.
  - 4. Products:
    - a. LATICRETE International, Inc; LATICRETE PERMACOLOR Grout: [www.laticrete.com/#sle](http://www.laticrete.com/#sle).

## 2.05 ACCESSORY MATERIALS

- A. Waterproofing Membrane at Floors: Specifically designed for bonding to cementitious substrate under thick mortar bed or thin-set tile; complying with ANSI A118.10.
  - 1. Fluid or Trowel Applied Type:
    - a. Material: Synthetic rubber or Acrylic.
    - b. Thickness: 25 mils (0.6 mm), minimum, dry film thickness.
    - c. Products:
      - 1) LATICRETE International, Inc; LATICRETE HYDRO BAN: [www.laticrete.com/#sle](http://www.laticrete.com/#sle).
- B. Waterproofing Membrane at Showers and Tiled Tubs: Specifically designed for bonding to cementitious substrate under thick mortar bed or thin-set tile; complying with ANSI A118.10.
- C. Backer Board: Cementitious type complying with ANSI A118.9; high density, glass fiber reinforced, 7/16 inch (11 mm) thick; 2 inch (51 mm) wide coated glass fiber tape for joints and corners.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Verify that subfloor surfaces are smooth and flat within the tolerances specified for that type of work and are ready to receive tile.
- B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive tile.
- C. Verify that subfloor surfaces are dust free and free of substances that could impair bonding of setting materials to subfloor surfaces.
- D. Cementitious Subfloor Surfaces: Verify that substrates are ready for tiling installation by testing for moisture and alkalinity (pH).
  - 1. Obtain instructions if test results are not within limits recommended by tiling material manufacturer and setting material manufacturer.

### 3.02 PREPARATION

- A. Protect surrounding work from damage.
- B. Vacuum clean surfaces and damp clean.
- C. Seal substrate surface cracks with filler. Level existing substrate surfaces to acceptable flatness tolerances.
- D. Install backer board in accordance with ANSI A108.11 and board manufacturer's instructions. Tape joints and corners, cover with skim coat of setting material to a feather edge.

### 3.03 INSTALLATION - GENERAL

- A. Install tile, thresholds, and stair treads and grout in accordance with applicable requirements of ANSI A108.1a through ANSI A108.20, manufacturer's instructions, and TCNA (HB) recommendations.
- B. Lay tile to pattern indicated. Do not interrupt tile pattern through openings.

- C. Cut and fit tile to penetrations through tile, leaving sealant joint space. Form corners and bases neatly. Align floor joints.
- D. Place tile joints uniform in width, subject to variance in tolerance allowed in tile size. Make grout joints without voids, cracks, excess mortar or excess grout, or too little grout.
- E. Form internal angles square and external angles bullnosed.
- F. Install non-ceramic trim in accordance with manufacturer's instructions.
- G. Sound tile after setting. Replace hollow sounding units.
- H. Keep control and expansion joints free of mortar, grout, and adhesive.
- I. Prior to grouting, allow installation to completely cure; minimum of 48 hours.
- J. Grout tile joints unless otherwise indicated. Use standard grout unless otherwise indicated.
- K. At changes in plane and tile-to-tile control joints, use tile sealant instead of grout, with either bond breaker tape or backer rod as appropriate to prevent three-sided bonding.

#### **3.04 INSTALLATION - FLOORS - THIN-SET METHODS**

- A. Over interior concrete substrates, install in accordance with TCNA (HB) Method F113, dry-set or latex-Portland cement bond coat, with standard grout, unless otherwise indicated.

#### **3.05 INSTALLATION - WALL TILE**

- A. Over interior concrete and masonry install in accordance with TCNA (HB) Method W202, thin-set with dry-set or latex-Portland cement bond coat.

#### **3.06 CLEANING**

- A. Clean tile and grout surfaces.

#### **3.07 PROTECTION**

- A. Do not permit traffic over finished floor surface for 4 days after installation.

**END OF SECTION 09 3000**

**SECTION 09 5100**  
**ACOUSTICAL CEILINGS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Suspended metal grid ceiling system.
- B. Acoustical units.
- C. Accessories

**1.02 REFERENCE STANDARDS**

- A. ASTM C635/C635M - Standard Specification for Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings; 2022.
- B. ASTM C636/C636M - Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels; 2019.
- C. ASTM E580/E580M - Standard Practice for Installation of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground Motions; 2022.
- D. ASTM E1264 - Standard Classification for Acoustical Ceiling Products; 2023.

**1.03 ADMINISTRATIVE REQUIREMENTS**

- A. Sequence work to ensure acoustical ceilings are not installed until building is enclosed, sufficient heat is provided, dust generating activities have terminated, and overhead work is completed, tested, and approved.
- B. Do not install acoustical units until after interior wet work is dry.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data on suspension system components and acoustical units.
- C. Samples: Submit two samples   6   by   6   inch (       by        mm) in size illustrating material and finish of acoustical units.
- D. Samples: Submit two samples each, 6 inches (       mm) long, of suspension system main runner, cross runner, and perimeter molding.
- E. Manufacturer's Installation Instructions: Indicate special procedures and perimeter conditions requiring special attention.
- F. Certificates of Compliance: Certification from an independent testing laboratory that acoustical panels meet fire hazard classification requirements.
- G. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**1.05 QUALITY ASSURANCE**

- A. Suspension System Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- B. Acoustical Unit Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- C. Installer Qualifications: Minimum 3 years documented experience in work of this Section.
- D. Fire Hazard Classification: Class A rated, tested to ASTM E1264.

**1.06 FIELD CONDITIONS**

- A. Maintain uniform temperature of minimum 60 degrees F (16 degrees C), and maximum humidity of 40 percent prior to, during, and after acoustical unit installation.



## 1.07 MAINTENANCE

- A. Extra Materials: One unopened carton of each acoustical panel.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Acoustic Tiles/Panels:
  - 1. Armstrong World Industries, Inc; \_\_\_\_: [www.armstrongceilings.com/#sle](http://www.armstrongceilings.com/#sle).
  - 2. Substitutions: See Section 01 6000 - Product Requirements.
- B. Suspension Systems:
  - 1. Same as for acoustical units.

### 2.02 ACOUSTICAL UNITS

- A. Acoustical Panels, Type ACT-1: Painted mineral fiber, with the following characteristics:
  - 1. Classification: ASTM E1264 Type III.
  - 2. To be Armstrong Old World Industries Optima PB
  - 3. Size: 24 by 24 inches (610 by 610 mm).
  - 4. Thickness: 1 inch (\_\_\_\_ mm).
  - 5. Panel Edge: Tegular Square Edge.
  - 6. Color: White.
  - 7. Suspension System: Exposed grid.
  - 8. Suspension System: Armstrong Prelude 15/16".
  - 9. Products: Tile
    - a. Armstrong World Industries Optima Tegular Square Edge - 15/16"
- B. Acoustical Panels, Type ACT-2: Painted mineral fiber, with the following characteristics:
  - 1. Armstrong Optima PB Concealed
  - 2. Size: 24 by 96 inches (\_\_\_\_ by \_\_\_\_ mm).
  - 3. Thickness: 7/8" inch (\_\_\_\_ mm).
  - 4. Panel Edge: Quick Kerf Concealed Edge.
  - 5. Color: White.
  - 6. Suspension System Type Concealed - Kwik Kirf Edge Prelude XL HD: Concealed grid.

### 2.03 SUSPENSION SYSTEM(S)

- A. Metal Suspension Systems - General: Complying with ASTM C635/C635M; die cut and interlocking components, with perimeter moldings, hold down clips, stabilizer bars, clips, and splices as required.
- B. See specific suspension system for the ceiling tiles listed above.

### 2.04 ACCESSORIES

- A. Support Channels and Hangers: Galvanized steel; size and type to suit application
- B. Hanger Wire: ASTM A641, minimum 12 gauge, 0.08 inch (2 mm) galvanized steel wire.
- C. Optima concealed trim kit for light fixtures and other items CTK4ZW, CTK96 ZW, and others as required.
- D. Perimeter Moldings: Same metal and finish as grid.
- E. Metal Edge Trim for Suspension Systems: Steel or extruded aluminum; provide attachment clips, splice plates, and preformed corner pieces for complete trim system.
- F. Touch-up Paint: Type and color to match acoustical and grid units.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that layout of hangers will not interfere with other work.

### **3.02 PREPARATION**

- A. Install after major above-ceiling work is complete.
- B. Coordinate the location of hangers with other work.

### **3.03 INSTALLATION - SUSPENSION SYSTEM**

- A. Install suspension system in accordance with ASTM C636/C636M, ASTM E580/E580M, and manufacturer's instructions and as supplemented in this section.
- B. Rigidly secure system, including integral mechanical and electrical components, for maximum deflection of 1:360.
- C. Lay out system to a balanced grid design with edge units no less than 50 percent of acoustical unit size.
- D. Perimeter Molding: Install at intersection of ceiling and vertical surfaces and at junctions with other interruptions.
  - 1. Use longest practical lengths.
- E. Suspension System, Non-Seismic: Hang suspension system independent of walls, columns, ducts, pipes and conduit. Where carrying members are spliced, avoid visible displacement of face plane of adjacent members.
- F. Seismic Suspension System, Seismic Design Categories D, E, F: Hang suspension system with grid ends attached to the perimeter molding on two adjacent walls; on opposite walls, maintain a 3/4 inch (19 mm) clearance between grid ends and wall.
- G. Where ducts or other equipment prevent the regular spacing of hangers, reinforce the nearest affected hangers and related carrying channels to span the extra distance.
- H. Do not support components on main runners or cross runners if weight causes total dead load to exceed deflection capability.
- I. Support fixture loads using supplementary hangers located within 6 inches (152 mm) of each corner, or support components independently.
- J. Do not eccentrically load system or induce rotation of runners.

### **3.04 INSTALLATION - ACOUSTICAL UNITS**

- A. Install acoustical units in accordance with manufacturer's instructions.
- B. Fit acoustical units in place, free from damaged edges or other defects detrimental to appearance and function.
- C. Fit border trim neatly against abutting surfaces.
- D. Install acoustical units level, in uniform plane, and free from twist, warp, and dents.
- E. Cutting Acoustical Units:
  - 1. Make field cut edges of same profile as factory edges.
- F. Install hold-down clips on panels within 20 ft (6 m) of an exterior door.

### **3.05 TOLERANCES**

- A. Maximum Variation from Flat and Level Surface: 1/8 inch in 10 feet (3 mm in 3 m).
- B. Maximum Variation from Plumb of Grid Members Caused by Eccentric Loads: 2 degrees.

### **3.06 CLEANING**

- A. Clean surfaces.
- B. Replace damaged or abraded components.

### **3.07 ADJUSTING**

- A. Touch up minor scratches and abrasions to match factory finish.

**END OF SECTION 09 5100**

**SECTION 09 5426**  
**SUSPENDED WOOD CEILINGS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Linear wood planks.

**1.02 RELATED REQUIREMENTS**

- A. Section 09 5100 - Acoustical Ceilings: Metal suspension systems.

**1.03 REFERENCE STANDARDS**

- A. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.
- B. CISCA (WC) - Wood Ceilings Technical Guidelines; 2009.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Sequence work to ensure ceilings are not installed until building is enclosed, dust generating activities have terminated, and overhead work is completed.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Shop Drawings: Indicate grid layout and related dimensioning, attachment of wood ceiling components to grid, accessory attachments, junctions with other ceiling finishes, and mechanical and electrical items installed in the ceiling.
- C. Product Data: Provide data on wood ceiling components and suspension system components.
- D. Samples: Submit two full size samples illustrating material and finish of wood ceiling components.
- E. Manufacturer's Installation Instructions: Indicate special procedures and perimeter conditions requiring special attention.

**1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section, with at least three years documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years documented experience.

**1.07 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional requirements.
- B. Locate where directed.
- C. Mock-up may remain as part of the work.

**1.08 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver wood ceiling components to project site in original, unopened packages.
- B. Store in fully enclosed space, flat, level and off the floor.

**1.09 FIELD CONDITIONS**

- A. Do not install suspended wood ceiling system until wet construction work is complete and permanent heat and air conditioning is installed and operating.
- B. Maintain room temperature between 60 degrees F (16 degrees C) and 75 degrees F (24 degrees C) and relative humidity between 35 to 55 percent before, during, and after installation.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Suspended Wood Ceilings:

1. Armstrong World Industries, Inc; Woodworks: [www.armstrongceilings.com/#sle](http://www.armstrongceilings.com/#sle).
2. ASI Architectural Chaska Minnesota.

## **2.02 SUSPENDED WOOD CEILING SYSTEM**

- A. Performance Requirements:
  1. Design for maximum deflection of 1/360 of span.
- B. Wood-Based Materials:
  1. Solid Wood: Clear, dry, sound, plain sawn, selected for well-matched species, grain and color, no defects.
  2. Species to be Maple
- C. Linear Wood Planks: Composite wood core with wood veneer finish. Class A FR Particle Board.
  1. Type: Pre-assembled module of linear planks with battens attached perpendicularly to back of planks.
    - a. Plank Thickness: 3/4 inch (19 mm).
    - b. Plank Width: 4 inches (102 mm), nominal.
    - c. Custom stain to match architects sample
    - d. Clear laquer topcoat.
    - e. Plank length - 96".
    - f. Plank Spacing (Reveal): 1/2 inch (\_\_\_\_\_ mm).
    - g. Acoustical Backer: Fiberglass, 1 inch (25 mm) thick.
      - 1) Color: Black.

## **2.03 FABRICATION**

- A. Shop fabricate wood ceiling components to the greatest extent possible.
- B. Fabricate components to allow access to ceiling plenum as required.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify existing conditions before starting work.
- B. Do not install ceiling until after interior wet work is dry.

### **3.02 PREPARATION**

- A. Coordinate the location of hangers with other work.
- B. Provide hanger clips during steel deck erection. Provide additional hangers and inserts as required.
- C. Layout wood ceiling components in pattern according to reflected ceiling plan and as shown on shop drawings.
- D. Acclimate wood ceiling materials by removing from packaging in installation area a minimum of 48 hours prior to installation.

### **3.03 INSTALLATION**

- A. General: Install suspended wood ceiling system in accordance with CISCA (WC).
- B. Perimeter Molding: Install at intersection of ceiling and vertical surfaces and at junctions with other interruptions.
- C. Wood Ceiling:
  1. Install wood ceilings in accordance with manufacturer's instructions.
  2. Fit wood components in place, free from damaged edges or other defects detrimental to appearance and function.
  3. Install components in uniform plane, and free from twist, warp, and dents.
  4. Cut to fit irregular grid and perimeter edge trim.
  5. Make field cut edges of same profile as factory edges, seal and finish according to manufacturer.
  6. Install acoustical backer above wood ceiling components; fit tight between grid members.

**3.04 TOLERANCES**

- A. Maximum Variation from Flat and Level Surface: 1/8 inch in 10 feet (3 mm in 3 m).

**3.05 CLEANING**

- A. Clean and touch up minor finish damage. Remove and replace components that cannot be successfully cleaned and repaired.

**END OF SECTION**

**SECTION 09 6623**  
**RESINOUS MATRIX TERRAZZO FLOORING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Epoxy matrix terrazzo with ground and polished finish.
- B. Divider strips.
- C. Precast epoxy terrazzo wall base.
- D. Recessed mat frames within terrazzo field.

**1.02 RELATED REQUIREMENTS**

- A. Section 03 3000 - Cast-in-Place Concrete: Concrete subfloor with steel trowel finish.
- B. Section 07 9200 - Joint Sealants: Sealing joints between terrazzo work and adjacent construction and fixtures.
- C. Section 09 0561 - Common Work Results for Flooring Preparation: Concrete slab moisture and alkalinity testing and remediation procedures.
- D. Section 09 6700 - Fluid-Applied Flooring: Epoxy matrix flooring that is not ground.

**1.03 REFERENCE STANDARDS**

- A. ANSI A118.3 - American National Standard Specifications for Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy and Water Cleanable Tile-Setting Epoxy Adhesive; 2021.
- B. ANSI A118.4 - American National Standard Specifications for Modified Dry-Set Cement Mortar; 2019.
- C. ASTM F710 - Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring; 2022.
- D. ASTM F2170 - Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes; 2019a.
- E. NTMA (COLOR) - Terrazzo Color Palettes; Current Edition.
- F. NTMA (GRAD) - Aggregate Gradation Standards; Current Edition.
- G. NTMA (EPOXY) - Epoxy Terrazzo Specifications; Current Edition.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data for divider strips, control joint strips, expansion joints, and sealer; include printed copy of current NTMA recommendations for type of terrazzo specified.
- C. Shop Drawings: Indicate divider strip and control and expansion joint layout, and details of adjacent components. For precast units, detail profile and anchorage requirements.
- D. Samples: Submit two samples, 16" inch (\_\_\_ mm) by 16" inch (\_\_\_ mm) in size illustrating color, chip size and variation, chip gradation, matrix color, and typical divider strip.
- E. Concrete Subfloor Test Report: Submit a copy of the moisture and alkalinity (pH) test reports.
- F. Manufacturer's Qualification Statement.
- G. Installer's Qualification Statement.
- H. Cleaning and Maintenance Data: Include procedures for stain removal, stripping, and sealing.

**1.05 QUALITY ASSURANCE**

- A. Perform work in accordance with NTMA recommendations as posted at their web site at [www.ntma.com](http://www.ntma.com).

- B. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section.
  - 1. Minimum five years of documented experience.
  - 2. Associate member firm of the National Terrazzo and Mosaic Association, Inc.
- C. Installer Qualifications: Company specializing in performing the type of work specified in this section.
  - 1. Minimum five years of documented experience.
  - 2. Approved by matrix manufacturer.

#### **1.06 MOCK-UP**

- A. Construct mock-up of terrazzo illustrating appearance of finished work in each configuration required. Size mock-up to be not less than 20' x 20' feet (\_\_\_\_\_ m)
- B. Locate At the contractors warehouse or other available location..
  - 1. Owner will travel to the mock up location within Indiana to review.

#### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Store terrazzo materials in a dry, secure area.
- B. Maintain minimum temperature of 60 degrees F (16 degrees C).
- C. Keep products away from fire or open flame.

#### **1.08 FIELD CONDITIONS**

- A. Do not install terrazzo when temperature is below 50 degrees F (10 degrees C) or above 90 degrees F (32 degrees C).
- B. Maintain temperature within specified range 24 hours before, during, and 72 hours after installation of flooring.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. Basis of Design - Resinous Matrix Terrazzo Flooring: Key Resin; Key Epoxy Terrazzo System: [www.keyresin.com/#sle](http://www.keyresin.com/#sle).
- B. Other Acceptable Manufacturers - Resinous Matrix Terrazzo Flooring:
  - 1. Sherwin-Williams High Performance Flooring; \_\_\_\_: [www.sherwin-williams.com/resin-flooring/#sle](http://www.sherwin-williams.com/resin-flooring/#sle).
  - 2. Sika Corporation; Sikafloor Terrazzo: [www.sikafloorusa.com/#sle](http://www.sikafloorusa.com/#sle).
  - 3. Terrazzco; \_\_\_\_, a Brand of Concord Terrazzo Company, Inc: [www.terrazzco.com/#sle](http://www.terrazzco.com/#sle).
  - 4. Terrazzo & Marble Supply Companies; Terroxy Resin Systems: [www.tmsupply.com/#sle](http://www.tmsupply.com/#sle).

#### **2.02 EPOXY MATRIX TERRAZZO APPLICATIONS**

- A. Floors:
  - 1. Thickness: 3/8 inch (9 mm), nominal.
  - 2. Color(s): Match Architect's samples. There will be several colors, patterns and shapes as indicated on the drawings.
  - 3. Aggregate Type: Marble chips and other chips if indicated.
  - 4. Aggregate Size: No. 2.
- B. Wall Base:
  - 1. Thickness: Same as floors.
  - 2. Color(s): Same as adjacent floor.
  - 3. Aggregate Type and Size: Same as floors.

#### **2.03 MATERIALS**

- A. Epoxy Matrix Terrazzo: Aggregate and matrix mix applied to substrate, troweled flat, and ground smooth.
- B. Finishing Grout: Epoxy, color to match terrazzo matrix.

- C. Moisture-Vapor-Emission Control Membrane: Two component, high solids, high density, low-odor, epoxy based membrane forming product produced by terrazzo manufacturer that reduces moisture emission from the concrete substrate to not less than 3 lbs of water/1000 square feet in 24 hours.
- D. Substrate Crack Suppression Membrane: Product of terrazzo resin manufacturer, having minimum 1'20 percent elongation potential according to ASTM D412.
  - 1. Reinforcement: Fiberglass scrim.
- E. Primer: manufacturer's product recommended for substrate and use indicated.
- F. Epoxy-Resin Matrix: Manufacturer's standard recommended for use indicated and in color required for mix indicated.
  - 1. Physical Properties without Aggregates:
    - a. Hardness: 60 to 85 per ASTM D2240, Shore D.
      - 1) Minimum Tensile Strength: 3000 psi per ASTM D638 for a 2-inch specimen made using a "C" die per ASTM D412.
      - 2) Minimum Compressive Strength: 10,000 psi per ASTM D695, Specimen B cylinder.
      - 3) Chemical Resistance: No deleterious effects by contaminants listed below after seven-day immersion at room temperature per ASTM D1308.
        - (a) Distilled water.
        - (b) Mineral water.
        - (c) Isopropanol.
        - (d) Ethanol.
        - (e) 0.025 percent detergent solution.
        - (f) 1.0 percent soap solution.
        - (g) 5 percent acetic acid.
        - (h) 10 percent sodium hydroxide.
        - (i) 10 percent hydrochloric acid.
        - (j) 30 percent sulfuric acid.
    - b. Physical Properties with Aggregates: For terrazzo blended according to manufacturer's recommendations with one part epoxy resin with three parts marble aggregate consisting of 60 percent No. 1 chips and 40 percent No. 0 chips that is ground and grouted to a 1/4-inch nominal thickness, and cured for 7 days at 75 deg F plus or minus 2 deg F and at 50 percent plus or minus 2 percent relative humidity.
      - 1) Flammability: Self-extinguishing, maximum extent of burning 1/4 inch according to ASTM D635.
      - 2) Thermal Coefficient of Linear Expansion: 0.0025 inch/inch per deg F according to ASTM C531.
- G. Aggregates: Comply with NTMA gradation standards for mix indicated and contain no deleterious or foreign matter.
  - 1. Abrasion and Impact Resistance: Less than 40 percent loss per ASTM C131/C131M.
    - a. 24-Hour Absorption Rate: Less than 0.75 percent.
  - 2. Dust Content: Less than 1.0 percent by weight.

#### **2.04 ACCESSORIES**

- A. Divider strips:
  - 1. To be aluminum
  - 2. Thicknesses to vary and be as indicated on the drawings.
  - 3. Include anchoring features.
- B. Divider and Control Joint Strip Height: To suit thickness of terrazzo topping, with allowance for grinding.
- C. Base Cap, Base Divider Strip, and Separator Strip: Match divider strips.



- D. Non-Slip Inserts: Provide channel-shaped inserts filled with a mixture of resin and fine, abrasive aggregate.
- E. A. Patching and Fill Material: Terrazzo manufacturer's resinous product approved and recommended by manufacturer for application indicated.
- F. Sealer: Colorless, non-yellowing, penetrating liquid type to completely seal matrix surface; not detrimental to terrazzo components.
  - 1. Products:
    - a. 2 part heavy duty sealer system intended for restroom applications to resist urine and other stains.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that subfloor surfaces are smooth and flat within the tolerances specified for that type of work and are ready to receive terrazzo.
- B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive terrazzo.
- C. Verify that subfloor surfaces are dust-free and free of substances that could impair bonding of materials to subfloor surfaces.

### **3.02 PREPARATION**

- A. Clean substrate of foreign matter.
- B. Prepare concrete subfloor by mechanically abrading surface in accordance with manufacturer's instructions.
- C. PREPARATION
  - 1. Clean substrates of substances, including oil, grease, and curing compounds, that might impair terrazzo bond. Provide clean, dry, and neutral substrate for terrazzo application.
  - 2. Concrete Slabs:
    - a. Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form- release agents, dust, dirt, grease, oil, and other contaminants incompatible with terrazzo.
      - 1) Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
        - (a) Repair damaged and deteriorated concrete according to terrazzo manufacturer's written instructions.
        - (b) Use patching and fill material to fill holes and depressions in substrates according to terrazzo manufacturer's written instructions.
  - 3. Verify that concrete substrates are and moisture—vapor emissions are within acceptable levels according to manufacturer's written instructions.
  - 4. Preinstallation Moisture Testing:
    - a. Testing Agency: Engage a qualified testing agency to perform tests.
      - 1) Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft., and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.
        - (a) Moisture-Vapor-Emission Test: Maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. in 24 hours when tested according to ASTM F1869 using anhydrous calcium chloride.
        - (b) Relative Humidity Test: Maximum [75] <Insert number> percent relative humidity measurement when tested according to ASTM F2170 using in-situ probes.
      - 2) Proceed with terrazzo installation only after concrete substrates pass moisture testing or after installation of moisture-vapor-emission-control membrane on substrate areas that fail testing.

5. Moisture-Vapor-Emission-Control Membrane: Install according to manufacturer's written instructions.
  - a. Install on concrete substrates that incorporate lightweight aggregates.
    - 1) Install concrete substrates that fail preinstallation moisture testing.
6. Substrate-Crack-Suppression Membrane: Install to isolate and suppress substrate cracks according to manufacturer's written instructions.
  - a. Prepare and prefill substrate cracks with membrane material.
    - 1) Install membrane at substrate cracks in areas to receive terrazzo.
    - 2) Reinforce membrane with fiberglass scrim.
7. Protect other work from water and dust generated by grinding operations. Control water and dust to comply with environmental protection regulations.
  - a. Erect and maintain temporary enclosures and other suitable methods to limit water damage and dust migration and to ensure adequate ambient temperatures and ventilation conditions during installation.

### 3.03 EPOXY-RESIN TERRAZZO INSTALLATION

- A. Comply with NTMA's written recommendations for terrazzo and accessory installation.
- B. Strip Materials:
  1. Divider and Control-Joint Strips:
    - a. Locate divider strips in locations indicated.
      - 1) Install control-joint strips back to back and directly above concrete-slab control joints and in locations indicated.
      - 2) Install control-joint strips with 1/4-inch gap between strips, and install sealant in gap.
      - 3) Install strips in adhesive setting bed without voids below strips, or mechanically anchor strips as required to attach strips to substrate, as recommended by strip manufacturer.
    - b. Accessory Strips: Install as required to provide a complete installation.
  2. Apply primer to terrazzo substrates according to manufacturer's written instructions.
- C. Place, rough grind, grout, cure grout, fine grind, and finish terrazzo according to manufacturer's written instructions.
  1. Installed Thickness: 3/8 inch nominal.
    - a. Terrazzo Finishing: Ensure that matrix components and fluids from grinding operations do not stain terrazzo by reacting with divider and control-joint strips.
      - 1) Rough Grinding: Grind with 24-grit or finer stones or with comparable diamond abrasives. Follow initial grind with 60/80-grit stones or with comparable diamond abrasives.
      - 2) Grouting: Before grouting, clean terrazzo with water, rinse, and allow to dry. Apply and cure epoxy grout.
      - 3) Fine Grinding/Polishing: Delay fine grinding until heavy trade work is complete and construction traffic through area is restricted. Grind with [80] [120]-grit stones or with comparable diamond abrasives until grout is removed from surface.
    - b. Installation Tolerance: Limit variation in terrazzo surface from level to 1/8 inch in 10 feet; noncumulative.
- D. CLEANING AND PROTECTION
  1. Cleaning:
    - a. Remove grinding dust from installation and adjacent areas.
      - 1) Wash surfaces with cleaner according to NTMA's written recommendations and manufacturer's written instructions; rinse surfaces with water and allow them to dry thoroughly.
  2. Sealing:
    - a. Seal surfaces according to NTMA's written recommendations.
      - 1) Apply sealer according to sealer manufacturer's written instructions.

3. Protection: Provide final protection and maintain conditions, in a manner acceptable to Installer, that ensure that terrazzo is without damage or deterioration at time of Substantial Completion.

#### **3.04 FINISHING**

- A. Finish terrazzo to NTMA requirements.
- B. Grind terrazzo surfaces with power disc machine; sequence with coarse to fine grit abrasive, using a wet method or using a dry grinder with vacuum to control dust.
- C. Apply grout to fill voids exposed from grinding.
- D. Remove grout coat by grinding, using a fine grit abrasive.

#### **3.05 TOLERANCES**

- A. Maximum Variation from Level (Except Surfaces Sloping to Drain): 1/8 inch (3 mm).

#### **3.06 CLEANING**

- A. Immediately after terrazzo has dried, apply sealer in accordance with manufacturer's instructions.
- B. Polish surfaces in accordance with manufacturer's instructions.

#### **3.07 PROTECTION**

- A. Protect finished terrazzo from damage due to subsequent construction until Date of Substantial Completion.

**END OF SECTION**

**SECTION 09 6700  
FLUID-APPLIED FLOORING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Fluid-applied flooring.
- B. To be located in all rooms scheduled to have sealed concrete or not scheduled to have other finishes.

**1.02 REFERENCE STANDARDS**

- A. ANSI/ESD STM7.1 - The Protection of Electrostatic Discharge Susceptible Items Flooring Systems Resistive Characterization; 2021.
- B. ASTM F710 - Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring; 2022.
- C. ASTM F1869 - Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride; 2022.
- D. ASTM F2170 - Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes; 2019a.
- E. ICRI 310.2R - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair; 2013.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data on specified products, describing physical and performance characteristics; sizes, patterns and colors available; and \_\_\_\_\_.
- C. Samples: Submit two samples, 12 inch (12 inch mm) in size illustrating color and pattern for each floor material for each color specified.
- D. Manufacturer's Installation Instructions: Indicate special procedures, perimeter conditions requiring special attention, and application rate for each coat.

**1.04 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with minimum three years documented experience.
- B. Applicator Qualifications: Company specializing in performing the work of this section.

**1.05 MOCK-UPS**

- A. Construct mock-up(s) of fluid applied flooring to serve as basis for evaluation of texture and workmanship.
  - 1. Number of Mock-Ups to be Prepared: One.
  - 2. Use same materials and methods for use in the work.
  - 3. Locate where directed.
  - 4. Minimum Size: 48 inches by 48 inches (1220 mm by 1220 mm).
- B. Obtain approval of mock-up by Architect before proceeding with work.
- C. Approved mock-up may remain as part of the work.

**1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Store resin materials in a dry, secure area.
- B. Store materials for three days prior to installation in area of installation to achieve temperature stability.

**1.07 FIELD CONDITIONS**

- A. Maintain minimum temperature in storage area of 55 degrees F (13 degrees C).
- B. Store materials in area of installation for minimum period of 24 hours prior to installation.

- C. Maintain ambient temperature required by manufacturer 72 hours prior to, during, and 24 hours after installation of materials.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Fluid-Applied Flooring:

### **2.02 FLUID-APPLIED FLOORING SYSTEMS**

- A. Fluid-Applied Flooring Type \_\_\_\_: Epoxy base coat(s), polyurethane top coat, no aggregate.
  - 1. System Thickness: 40 mils (1 mm), nominal, dry film thickness (DFT).
  - 2. Metallic Pigment: Mica powder.
  - 3. Texture: Smooth.
  - 4. Sheen: High gloss.
  - 5. Color: As selected by Architect.
  - 6. Basis of Design Product: Key Resin Company; Key High-Build Coating System: [www.keyresin.com/#sle](http://www.keyresin.com/#sle).
  - 7. Products:
    - a. Elite Crete Systems; Hermetic Neat Floor System: [www.elitecrete.com/#sle](http://www.elitecrete.com/#sle).
    - b. PPG Flooring; Concrete Epoxy Primer Clear FLR900-0, Low Gloss, with Self-Leveling Epoxy FLR600 Series, High Gloss, and Wear Resistant Urethane FLR400-0, Satin: [www.ppgpaints.com/#sle](http://www.ppgpaints.com/#sle) and [www.ppgpmc.com/home.aspx/#sle](http://www.ppgpmc.com/home.aspx/#sle).
    - c. Sherwin-Williams Company; Armorseal 100% Solids Epoxy/Polyurethane: [www.protective.sherwin-williams.com/#sle](http://www.protective.sherwin-williams.com/#sle).
    - d. Sika Corporation; Sikafloor Metallic FX Flooring System: [www.sikafloorusa.com/#sle](http://www.sikafloorusa.com/#sle).

### **2.03 ACCESSORIES**

- A. Base Caps: Zinc with projecting base of 1/8 inch (3 mm); \_\_\_\_\_ color.
- B. Primer: Type recommended by fluid-applied flooring manufacturer.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that subfloor surfaces are smooth and flat within the tolerances specified for that type of work and are ready to receive flooring.
- B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive flooring.
- C. Verify that subfloor surfaces are dust-free and free of substances that could impair bonding of materials to subfloor surfaces.
- D. Cementitious Subfloor Surfaces: Verify that substrates are ready for fluid-applied flooring installation by testing for moisture and alkalinity (pH).
  - 1. Test as Follows:
    - a. Alkalinity (pH): ASTM F710.
    - b. Internal Relative Humidity: ASTM F2170.
    - c. Moisture Vapor Emission: ASTM F1869.
  - 2. Obtain instructions if test results are not within limits recommended by fluid-applied flooring manufacturer.

### **3.02 PREPARATION**

- A. Remove subfloor ridges and bumps. Fill low spots, cracks, joints, holes, and other defects with subfloor filler.
- B. Prepare concrete surfaces according to ICRI 310.2R, \_\_\_\_\_.
- C. Apply, trowel, and float filler to achieve smooth, flat, hard surface. Grind irregularities above the surface level. Prohibit traffic until filler is cured.
- D. Vacuum clean substrate.

E. Apply primer to surfaces required by flooring manufacturer.

**3.03 INSTALLATION - ACCESSORIES**

A. Install terminating cap strip at top of base; attach securely to wall substrate.

**3.04 INSTALLATION - FLOORING**

A. Apply in accordance with manufacturer's instructions.

B. Apply each coat to minimum thickness required by manufacturer.

C. Finish to smooth level surface.

**3.05 FIELD QUALITY CONTROL**

A. Test installed floor surface in accordance with ANSI/ESD STM7.1 .

**3.06 PROTECTION**

A. Prohibit traffic on floor finish for 48 hours after installation.

B. Barricade area to protect flooring until fully cured.

**3.07 SCHEDULE**

A. All areas indicated on the drawings as sealed concrete

**END OF SECTION**

**SECTION 09 6813**  
**TILE CARPETING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Carpet tile, loose laid with edges and control grid adhered.

**1.02 RELATED REQUIREMENTS**

- A. Section 01 6116 - Volatile Organic Compound (VOC) Content Restrictions.
- B. Section 09 0561 - Common Work Results for Flooring Preparation: Concrete slab moisture and alkalinity testing and remediation procedures.

**1.03 REFERENCE STANDARDS**

- A. ASTM D2859 - Standard Test Method for Ignition Characteristics of Finished Textile Floor Covering Materials; 2016 (Reapproved 2021).
- B. ASTM F1869 - Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride; 2022.
- C. CRI 104 - Standard for Installation of Commercial Carpet; 2015.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on specified products, describing physical and performance characteristics; sizes, patterns, colors available, and method of installation.
- C. Samples: Submit two carpet tiles illustrating color and pattern design for each carpet color selected.
- D. Concrete Subfloor Test Report: Submit a copy of the moisture and alkalinity (pH) test reports.
- E. Manufacturer's Qualification Statement.
- F. Installer's Qualification Statement.
- G. Operation and Maintenance Data: Include maintenance procedures, recommended maintenance materials, and suggested schedule for cleaning.
- H. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing specified carpet tile with minimum three years documented experience.
- B. Installer Qualifications: Company specializing in installing carpet tile with minimum three years documented experience and approved by carpet tile manufacturer.

**1.06 FIELD CONDITIONS**

- A. Store materials in area of installation for minimum period of 24 hours prior to installation.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Tile Carpeting:
  - 1. Shaw Contract; [www.shawcontract.com](http://www.shawcontract.com).

**2.02 MATERIALS**

- A. Tile Carpeting, Type CPT-1, WM-1, WM-2: \_\_\_\_\_, manufactured in one color dye lot.
- B. Tile Carpeting - See drawings for specific manufacturers, pattern, colors styles and other.

## **2.03 ACCESSORIES**

- A. Subfloor Filler: White premix latex; type recommended by flooring material manufacturer.
- B. Edge Strips: Embossed aluminum, \_\_\_\_\_ color.
- C. Adhesives:
  - 1. Compatible with materials being adhered; maximum VOC content as specified in Section 01 6116.
- D. Carpet Tile Adhesive: Recommended by carpet tile manufacturer; releasable type.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that subfloor surfaces are smooth and flat within tolerances specified for that type of work and are ready to receive carpet tile.
- B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive carpet tile.
- C. Verify that subfloor surfaces are dust-free and free of substances that could impair bonding of adhesive materials to subfloor surfaces.
- D. Cementitious Subfloor Surfaces: Verify that substrates are ready for flooring installation by testing for moisture and alkalinity (pH).
  - 1. Obtain instructions if test results are not within limits recommended by flooring material manufacturer and adhesive materials manufacturer.

### **3.02 PREPARATION**

- A. Prepare floor substrates as recommended by flooring and adhesive manufacturers.
- B. Remove subfloor ridges and bumps. Fill minor or local low spots, cracks, joints, holes, and other defects with subfloor filler.
- C. Apply, trowel, and float filler to achieve smooth, flat, hard surface. Prohibit traffic until filler is cured.
- D. Vacuum clean substrate.

### **3.03 INSTALLATION**

- A. Starting installation constitutes acceptance of subfloor conditions.
- B. Install carpet tile in accordance with manufacturer's instructions.
- C. Blend carpet from different cartons to ensure minimal variation in color match.
- D. Cut carpet tile clean. Fit carpet tight to intersection with vertical surfaces without gaps.
- E. Lay carpet tile in square pattern, with pile direction alternating to next unit, set parallel to building lines.
- F. Locate change of color or pattern between rooms under door centerline.
- G. Adhere carpet tile to substrate along centerline of rooms, at perimeter of rooms, where tiles are cut, and at 15 foot (4.5 m) intervals throughout rooms. Lay remainder of tile dry over substrate.
- H. Trim carpet tile neatly at walls and around interruptions.
- I. Complete installation of edge strips, concealing exposed edges.

### **3.04 CLEANING**

- A. Remove excess adhesive without damage, from floor, base, and wall surfaces.
- B. Clean and vacuum carpet surfaces.

**END OF SECTION 09 6813**



**SECTION 09 8430**  
**SOUND-ABSORBING FELT BAFFLES**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Sound-absorbing custom felt panels.
- B. Mounting accessories.

**1.02 REFERENCE STANDARDS**

- A. ASTM C423 - Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method; 2023.
- B. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2023b.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Manufacturer's printed data sheets for products specified.
- C. Shop Drawings: Fabrication and installation details, panel layout and fabric orientation.
- D. Samples: Minimum 6 inch x 6 inch samples of specified acoustical panel; minimum 4 inch long samples of attachment method.
- E. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 01 6000 - Product Requirements, for additional provisions.
  - 2. Extra Panels: Quantity equal to 5 percent of total installed, but not less than one of each type.
- F. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**1.04 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section, with at least three years of documented experience.

**1.05 DELIVERY, STORAGE, AND HANDLING**

- A. Protect acoustical units from moisture during shipment, storage, and handling. Deliver in factory-wrapped bundles; do not open bundles until units are needed for installation.
- B. Store units flat, in dry, well-ventilated space; do not stand on end.
- C. Protect edges from damage.

**1.06 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for additional mock-up requirements.
- B. Construct mock-up of acoustical units at location as indicated by Architect.
  - 1. Minimum mock-up dimensions; 96 by 96 inches (2440 by 2440 mm).
  - 2. Mock-up may not remain as part of work.

**PART 2 PRODUCTS**

**2.01 PET FELT SOUND-ABSORBING UNITS**

- A. Manufacturers:
  - 1. Sutherland Felt Company
  - 2. Kirei. [F-1, F-2, F-3, F-4, F-5, F-6]: kireiusa.com
- B. General:
  - 1. Recycled and Virgin PET panels. Recycled content up to 60%

2. Surface Burning Characteristics: Flame spread index of 25 or less and smoke developed index of 450 or less, when tested in accordance with ASTM E84.
- C. Felt Acoustical Panels for Ceilings:
1. Panels size to be as indicated on the drawings
  2. Panels to be 1" thick felt.
  3. Panels to be joined and cut to shape indicated
  4. Lettering on the panels to be provided by architect and then printed on the panels by the panel supplier
  5. Color: As selected by Architect from manufacturer's full range.
    - a. There are to be two colors as indicated on the drawings
  6. Mounting Method: Suspended from ceiling (rod).
    - a. Channel track that supports the felts is to be extruded aluminum. Paint color as noted on the drawings.

## **2.02 FABRICATION**

- A. Tolerances: Fabricate to finished tolerance of plus or minus 1/16 inch (1.6 mm) for thickness, overall length and width, and squareness from corner to corner.

## **2.03 ACCESSORIES**

- A. Ceiling-Suspended Accessories: Manufacturer's standard accessories at locations as indicated Aluminum Channel Track, fasteners, and all accessories required for rod installation.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Examine substrates for conditions detrimental to installation of acoustical units. Proceed with installation only after unsatisfactory conditions have been corrected.

### **3.02 INSTALLATION**

- A. Install acoustical units in locations as indicated, following manufacturer's installation instructions.
- B. Install mounting accessories and supports in accordance with shop drawings.
- C. Suspend ceiling baffles at locations and heights as indicated.

### **3.03 CLEANING**

- A. Clean sound-absorptive panels upon completion of installation from dust and other foreign materials, following manufacturer's instructions.

### **3.04 PROTECTION**

- A. Provide protection of installed acoustical panels until Date of Substantial Completion.
- B. Replace panels that cannot be cleaned and repaired to satisfaction of the Architect.

**END OF SECTION**

**SECTION 09 9113**  
**EXTERIOR PAINTING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Surface preparation.
- B. Field application of paints.
- C. Scope: Finish exterior surfaces exposed to view, unless fully factory-finished and unless otherwise indicated, including the following:
  - 1. Both sides and edges of plywood backboards for electrical and telecom equipment before installing equipment.
  - 2. Exposed surfaces of steel lintels and ledge angles.
  - 3. Exposed walls and bottom of swimming pools and fountains.
  - 4. Mechanical and Electrical:
    - a. On the roof and outdoors, paint equipment exposed to weather or to view, including factory-finished materials.
  - 5. All exterior ferrous metals
- D. Do Not Paint or Finish the Following Items:
  - 1. Items factory-finished unless otherwise indicated; materials and products having factory-applied primers are not considered factory finished.
  - 2. Items indicated to receive other finishes.
  - 3. Items indicated to remain unfinished.
  - 4. Fire rating labels, equipment serial number and capacity labels, and operating parts of equipment.
  - 5. Non-metallic roofing and flashing.
  - 6. Stainless steel, anodized aluminum, bronze, terne-coated stainless steel, zinc, and lead.
  - 7. Marble, granite, slate, and other natural stones.
  - 8. Floors, unless specifically indicated.
  - 9. Ceramic and other types of tiles.
  - 10. Brick, glass unit masonry, architectural concrete, cast stone, integrally colored plaster and stucco.
  - 11. Exterior insulation and finish system (EIFS).
  - 12. Glass.
  - 13. Concealed pipes, ducts, and conduits.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 5000 - Metal Fabrications: Shop-primed items.
- B. Section 09 9123 - Interior Painting.
- C. Section 09 9600 - High-Performance Coatings.

**1.03 DEFINITIONS**

- A. Comply with ASTM D16 for interpretation of terms used in this section.

**1.04 REFERENCE STANDARDS**

- A. ASTM D16 - Standard Terminology for Paint, Related Coatings, Materials, and Applications; 2019.
- B. ASTM D4442 - Standard Test Methods for Direct Moisture Content Measurement of Wood and Wood-Based Materials; 2020.
- C. MPI (APSM) - Master Painters Institute Architectural Painting Specification Manual; Current Edition.
- D. SSPC V1 (PM1) - Good Painting Practice: Painting Manual Volume 1; 2016.
- E. SSPC-SP 1 - Solvent Cleaning; 2015, with Editorial Revision (2016).

- F. SSPC-SP 6 - Commercial Blast Cleaning; 2007.
- G. SSPC-SP 13 - Surface Preparation of Concrete; 2018.

### **1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide complete list of products to be used, with the following information for each:
  - 1. Manufacturer's name, product name and/or catalog number, and general product category (e.g. "alkyd enamel").
  - 2. MPI product number (e.g. MPI #47).
  - 3. Cross-reference to specified paint system(s) product is to be used in; include description of each system.
- C. Samples: Submit three paper "draw down" samples, 8-1/2 by 11 inches (216 by 279 mm) in size, illustrating range of colors available for each finishing product specified.
  - 1. Where sheen is specified, submit samples in only that sheen.
  - 2. Allow 30 days for approval process, after receipt of complete samples by Architect.
  - 3. Paint color submittals will not be considered until color submittals for major materials not to be painted, such as masonry, have been approved.
- D. Manufacturer's Instructions: Indicate special surface preparation procedures.
- E. Maintenance Data: Submit data including finish schedule showing where each product/color/finish was used, product technical data sheets, material safety data sheets (MSDS), care and cleaning instructions, touch-up procedures, repair of painted and finished surfaces, and color samples of each color and finish used.
- F. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 01 6000 - Product Requirements, for additional provisions.
  - 2. Extra Paint and Finish Materials: 1 gallon (4 L) of each color; from the same product run, store where directed.
  - 3. Label each container with color in addition to the manufacturer's label.

### **1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified, with minimum three years documented experience.

### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver products to site in sealed and labeled containers; inspect to verify acceptability.
- B. Container Label: Include manufacturer's name, type of paint, brand name, lot number, brand code, coverage, surface preparation, drying time, cleanup requirements, color designation, and instructions for mixing and reducing.
- C. Paint Materials: Store at minimum ambient temperature of 45 degrees F (7 degrees C) and a maximum of 90 degrees F (32 degrees C), in ventilated area, and as required by manufacturer's instructions.

### **1.08 FIELD CONDITIONS**

- A. Do not apply materials when surface and ambient temperatures are outside the paint product manufacturer's temperature ranges.
- B. Follow manufacturer's recommended procedures for producing best results, including testing of substrates, moisture in substrates, and humidity and temperature limitations.
- C. Do not apply exterior paint and finishes during rain or snow, or when relative humidity is outside the humidity ranges required by the paint product manufacturer.
- D. Minimum Application Temperatures for Latex Paints: 50 degrees F (10 degrees C) for exterior; unless required otherwise by manufacturer's instructions.
- E. Provide lighting level of 80 ft candles (860 lx) measured mid-height at substrate surface.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Provide paints and finishes used in any individual system from the same manufacturer; no exceptions.
- B. Paints:
  - 1. Base Manufacturer: \_\_\_\_\_.
  - 2. PPG Paints; \_\_\_\_\_: [www.ppgpaints.com/#sle](http://www.ppgpaints.com/#sle).
  - 3. Sherwin-Williams Company; \_\_\_\_\_: [www.sherwin-williams.com/#sle](http://www.sherwin-williams.com/#sle).

### **2.02 PAINTS AND FINISHES - GENERAL**

- A. Paints and Finishes: Ready-mixed, unless required to be a field-catalyzed paint.
  - 1. Provide paints and finishes of a soft paste consistency, capable of being readily and uniformly dispersed to a homogeneous coating, with good flow and brushing properties, and capable of drying or curing free of streaks or sags.
  - 2. Supply each paint material in quantity required to complete entire project's work from a single production run.
  - 3. Do not reduce, thin, or dilute paint or finishes or add materials unless such procedure is described explicitly in manufacturer's product instructions.
- B. Flammability: Comply with applicable code for surface burning characteristics.
- C. Sheens: Provide the sheens specified; where sheen is not specified, sheen will be selected later by Architect from the manufacturer's full line.
- D. Colors: To be selected from manufacturer's full range of available colors.
  - 1. Selection to be made by Architect after award of contract.
  - 2. Allow for minimum of three colors for each system, unless otherwise indicated, without additional cost to Owner.
  - 3. Extend colors to surface edges; colors may change at any edge as directed by Architect.

### **2.03 PAINT SYSTEMS - EXTERIOR**

- A. Paint E-OP - Exterior Surfaces to be Painted, Unless Otherwise Indicated: Including concrete, concrete masonry units, brick, fiber cement siding, primed wood, and primed metal.
  - 1. Two top coats and one coat primer.
  - 2. Top Coat(s): Exterior Latex; MPI #10, 11, 15, 119, or 214.
    - a. Products:
      - 1) Sherwin Williams Resilience Acrylic Latex Exterior paint

### **2.04 PRIMERS**

- A. Primers: Provide the following unless other primer is required or recommended by manufacturer of top coats.
  - 1. Bonding Primer, Water Based; MPI #17.
    - a. Products:
      - 1) Zinsser by Rust-Oleum Corporation Bulls Eye Zero Primer-Sealer: [www.rustoleum.com/#sle](http://www.rustoleum.com/#sle). (MPI #17)

### **2.05 ACCESSORY MATERIALS**

- A. Accessory Materials: Provide primers, sealers, cleaning agents, cleaning cloths, sanding materials, and clean-up materials as required for final completion of painted surfaces.
- B. Patching Material: Latex filler.
- C. Fastener Head Cover Material: Latex filler.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that surfaces are ready to receive work as instructed by the product manufacturer.

- B. Examine surfaces scheduled to be finished prior to commencement of work. Report any condition that may potentially affect proper application.
- C. Test shop-applied primer for compatibility with subsequent cover materials.
- D. Measure moisture content of surfaces using an electronic moisture meter. Do not apply finishes unless moisture content of surfaces are below the following maximums:
  1. Fiber Cement Siding: 12 percent.
  2. Masonry, Concrete, and Concrete Masonry Units: 12 percent.
  3. Exterior Wood: 15 percent, measured in accordance with ASTM D4442.

### 3.02 PREPARATION

- A. Clean surfaces thoroughly and correct defects prior to application.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- C. Remove or mask surface appurtenances, including electrical plates, hardware, light fixture trim, escutcheons, and fittings, prior to preparing surfaces for finishing.
- D. Seal surfaces that might cause bleed through or staining of topcoat.
- E. Remove mildew from impervious surfaces by scrubbing with solution of tetra-sodium phosphate and bleach. Rinse with clean water and allow surface to dry.
- F. Concrete:
  1. Remove release agents, curing compounds, efflorescence, and chalk. Do not coat surfaces if moisture content or alkalinity of surfaces to be coated exceeds that permitted in manufacturer's written instructions.
  2. Prepare surface as recommended by top coat manufacturer and according to SSPC-SP 13.
- G. Masonry:
  1. Prepare surface as recommended by top coat manufacturer.
- H. Fiber Cement Siding: Remove dirt, dust and other foreign matter with a stiff fiber brush. Do not coat surfaces if moisture content or alkalinity of surfaces to be coated exceeds that permitted in manufacturer's written instructions.
- I. Ferrous Metal:
  1. Solvent clean according to SSPC-SP 1.
  2. Shop-Primed Surfaces: Sand and scrape to remove loose primer and rust. Feather edges to make touch-up patches inconspicuous. Clean surfaces with solvent. Prime bare steel surfaces. Re-prime entire shop-primed item.
  3. Remove rust, loose mill scale, and other foreign substances using methods recommended in writing by paint manufacturer and blast cleaning according to SSPC-SP 6 Commercial Blast Cleaning. Protect from corrosion until coated.
- J. Exterior Wood Surfaces to Receive Opaque Finish: Remove dust, grit, and foreign matter. Seal knots, pitch streaks, and sappy sections. Fill nail holes with tinted exterior caulking compound after prime coat has been applied. Back prime concealed surfaces before installation.

### 3.03 APPLICATION

- A. Remove unfinished louvers, grilles, covers, and access panels on mechanical and electrical components and paint separately.
- B. Exterior Wood to Receive Opaque Finish: If final painting must be delayed more than 2 weeks after installation of woodwork, apply primer within 2 weeks and final coating within 4 weeks.
- C. Apply products in accordance with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual".
- D. Do not apply finishes to surfaces that are not dry. Allow applied coats to dry before next coat is applied.
- E. Apply each coat to uniform appearance.

- F. Each finish coat is to be 5 mils wet thickness. For two finish coats the final thickness would be double that and the dry film thickness no less than 4 mils for the combined 2 coats.
- G. Vacuum clean surfaces of loose particles. Use tack cloth to remove dust and particles just prior to applying next coat.
- H. Reinstall electrical cover plates, hardware, light fixture trim, escutcheons, and fittings removed prior to finishing.

**3.04 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements, for general requirements for field inspection.

**3.05 CLEANING**

- A. Collect waste material that could constitute a fire hazard, place in closed metal containers, and remove daily from site.

**3.06 PROTECTION**

- A. Protect finishes until completion of project.
- B. Touch-up damaged finishes after Substantial Completion.

**END OF SECTION**

**SECTION 09 9123  
INTERIOR PAINTING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Surface preparation.
- B. Field application of paints.
- C. Related Sections:
  - 1. Divison 01: Administrative, procedural, and temporary work requirements.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 5000 - Metal Fabrications: Shop-primed items.
- B. Section 09 9113 - Exterior Painting.

**1.03 REFERENCE STANDARDS**

- A. ASTM D4442 - Standard Test Methods for Direct Moisture Content Measurement of Wood and Wood-Based Materials; 2020.
- B. MPI (APSM) - Master Painters Institute Architectural Painting Specification Manual; Current Edition.
- C. SSPC-SP 1 - Solvent Cleaning; 2015, with Editorial Revision (2016).
- D. SSPC-SP 6 - Commercial Blast Cleaning; 2007.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Submittals for Review:
  - 1. Product Data: Manufacturer's data on materials proposed to use including:
    - a. Product designation and grade.
    - b. Product analysis and performance characteristics.
    - c. Standards compliance.
    - d. Material content.
    - e. Mixing and application procedures.
  - 2. Samples:
    - a. 12 x 12 inch texture samples on gypsum board backing.
    - b. 3 x 6 inch samples of eaching coating system on representative substrate. Step back successive coats so that all coats remain exposed. Indicate type of material used for each coat.
  - 3. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**1.05 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified, with minimum three years documented experience.
- B. Applicator Qualifications: Company specializing in performing the type of work specified with minimum three years experience and approved by manufacturer.
- C. Materials, Preparation, and Workmanship: Conform to MPI Painting Manual

**1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver products to site in sealed and labeled containers; inspect to verify acceptability.
- B. Container Label: Include manufacturer's name, type of paint, brand name, lot number, brand code, coverage, surface preparation, drying time, cleanup requirements, color designation, and instructions for mixing and reducing.



- C. Paint Materials: Store at minimum ambient temperature of 45 degrees F (7 degrees C) and a maximum of 90 degrees F (32 degrees C), in ventilated area, or as required by manufacturer's instructions.

### **1.07 FIELD CONDITIONS**

- A. Do not apply materials when surface and ambient temperatures are outside the temperature ranges required by the paint product manufacturer.
- B. Follow manufacturer's recommended procedures for producing best results, including testing of substrates, moisture in substrates, and humidity and temperature limitations.
- C. Maintain ambient and substrate temperatures above manufacturer's minimum requirements for 24 hours before, during, and after paint application.
- D. Do not apply materials when relative humidity exceeds 85 percent, at temperatures less than 5 degrees F (3 degrees C) above the dew point, or to damp or wet surfaces.
- E. Minimum Application Temperatures for Paints: 50 degrees F (10 degrees C) for interiors unless required otherwise by manufacturer's instructions.
- F. Provide lighting level of 80 fc (860 lux) measured mid-height at substrate surface.

### **1.08 MAINTENANCE**

- A. Extra Materials: 1 gallon of each color and sheen.

## **PART 2 PRODUCTS**

### **2.01 MANUFACTURERS**

- A. Provide paints and finishes used in any individual system from the same manufacturer; no exceptions.
- B. Acceptable Manufacturers:
  - 1. Behr Process Corporation: [www.behr.com/#sle](http://www.behr.com/#sle).
  - 2. Diamond Vogel Paints: [www.diamondvogel.com/#sle](http://www.diamondvogel.com/#sle).
  - 3. PPG Paints: [www.ppgpaints.com/#sle](http://www.ppgpaints.com/#sle).
  - 4. Sherwin-Williams Company: [www.sherwin-williams.com/#sle](http://www.sherwin-williams.com/#sle).
  - 5. Benjamin Moore and Co. [www.benjaminmoore.com](http://www.benjaminmoore.com).
- C. Substitutions: See Section 01 6000 - Product Requirements.

### **2.02 PAINTS AND FINISHES - GENERAL**

- A. Paints and Finishes
  - 1. Deliver paints pre-mixed and pre-tinted, unless intended to be a field-catalyzed paint.
  - 2. Uniformly mix to thoroughly disperse pigments.
  - 3. Provide paints and finishes of a soft paste consistency, capable of being readily and uniformly dispersed to a homogeneous coating, with good flow and brushing properties, and capable of drying or curing free of streaks or sags.
  - 4. Supply each paint material in quantity required to complete entire project's work from a single production run.
  - 5. Do not reduce, thin, or dilute paint or finishes or add materials unless such procedure is specifically described in manufacturer's product instructions.
  - 6. Re-mix paint during application; ensure complete dispersion of settled pigment and uniformity of color and gloss.
  - 7. Free from all forms of lead and mercury.
- B. Volatile Organic Compound (VOC) Content:
  - 1. Provide paints and finishes that comply with the most stringent requirements specified in the following:
    - a. Maximum Volatile Organic Compound (VOC) Content for interior paints, coatings, and accessories, test to ASTM D6886:
      - 1) Primers: 100 grams per liter.
      - 2) Flat paints and coatings: 50 grams per liter.

- 3) Non-flat paints and coatings: 50 grams per liter.
  - 4) Rust preventative coatings: 100 grams per liter.
  - 5) Clear wood finishes: 275 grams per liter.
  - 6) Stains: 100 grams per liter.
  - 7) Dryfall coatings: 150 grams per liter.
- C. Flammability: Comply with applicable code for surface burning characteristics.
  - D. Sheens: Provide the sheens specified; where sheen is not specified, sheen will be selected later by Architect from the manufacturer's full line.
  - E. Colors: As indicated on drawings.

### **2.03 ACCESSORIES**

- A. Accessory Materials: Paint thinners and other materials required to achieve specified finishes; commercial quality.
- B. Patching Materials; Latex filler.
- C. Fastener Head Cover Materials: Latex filler.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that surfaces are ready to receive work as instructed by the product manufacturer.
- B. Examine surfaces scheduled to be finished prior to commencement of work. Report any condition that may potentially affect proper application.
- C. Test shop-applied primer for compatibility with subsequent cover materials.
- D. Measure moisture content of surfaces using an electronic moisture meter. Do not apply finishes unless moisture content of surfaces is below the following maximums:
  - 1. Gypsum Wallboard: 12 percent.
  - 2. Masonry, Concrete, and Concrete Masonry Units: 12 percent.
  - 3. Interior Wood: 15 percent, measured in accordance with ASTM D4442.
  - 4. Concrete Floors and Traffic Surfaces: 8 percent.

### **3.02 PREPARATION**

- A. Clean surfaces thoroughly and correct defects prior to application.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- C. Remove or mask surface appurtenances, including electrical plates, hardware, light fixture trim, escutcheons, and fittings, prior to preparing surfaces or finishing.
- D. Seal surfaces that might cause bleed through or staining of topcoat.
- E. Masonry:
  - 1. Remove efflorescence and chalk. Do not coat surfaces if moisture content, alkalinity of surfaces, or if alkalinity of mortar joints exceed that permitted in manufacturer's written instructions. Allow to dry.
  - 2. Prepare surface as recommended by top coat manufacturer.
- F. Gypsum Board: Fill minor defects with filler compound. Spot prime defects after repair.
- G. Ferrous Metal:
  - 1. Solvent clean according to SSPC-SP 1.
  - 2. Shop-Primed Surfaces: Sand and scrape to remove loose primer and rust. Feather edges to make touch-up patches inconspicuous. Clean surfaces with solvent. Prime bare steel surfaces. Re-prime entire shop-primed item.
  - 3. Remove rust, loose mill scale, and other foreign substances using methods recommended in writing by paint manufacturer and blast cleaning according to SSPC-SP 6 Commercial Blast Cleaning. Protect from corrosion until coated.
- H. Metal Doors to be Painted: Prime metal door top and bottom edge surfaces.

### **3.03 APPLICATION**

- A. Mechanical and Electrical Components:
  - 1. Remove unfinished louvers, grilles, covers, and access panels on mechanical and electrical components and paint separately.
  - 2. Paint factory primed equipment.
  - 3. Paint exposed and insulated pipes, conduit, boxes, ducts, hangers, brackers, collars, and supports unless factory finished.
  - 4. Do not paint name tags or identifying markings.
  - 5. Paint exposed conduit and electrical equipment in finished areas.
  - 6. Paint duct work behind louvers, grills, and diffusers flat black to minimum of 18 inches or beyond sight line.
- B. Apply products in accordance with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual".
- C. Do not apply finishes to surfaces that are not dry. Allow applied coats to dry before next coat is applied.
- D. Apply primer or first coat closely following surface preparation to prevent recontamination.
- E. Apply coatings to minimum dry film thickness recommended by manufacturer.
- F. Apply each coat of paint slightly darker than preceding coat unless specified otherwise.
- G. Apply each coat to uniform appearance in thicknesses specified by manufacturer.
- H. Allow applied coats to dry before next coat is applied.
- I. Vacuum clean surfaces of loose particles. Use tack cloth to remove dust and particles just prior to applying next coat.
- J. When required on deep and bright colors apply an additional finish coat to ensure color consistency.
- K. Continue paint finishes behind wall-mounted accessories.
- L. Sand wood and metal surfaces lightly between coats to achieve required finish.
- M. Match final coat to approved color samples.
- N. Where clear finishes are specified, tint fillers to match wood. Work fillers into grain before set. Wipe excess from surface.
- O. Wood to Receive Transparent Finishes: See Section 09 9300.
- P. Reinstall electrical cover plates, hardware, light fixture trim, escutcheons, and fittings removed prior to finishing.
- Q. Do not Paint:
  - 1. Surfaces indicated on Drawings or specified to be unpainted or unfinished.
  - 2. Surfaces with factory applied finish coat or integral finish.
  - 3. Architectural metals, including brass, bronze, stainless steel, and chrome plating.
- R. Touch up or refinish disfigured surfaces.

### **3.04 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements, for general requirements for field inspection.

### **3.05 CLEANING**

- A. Collect waste material that could constitute a fire hazard, place in closed metal containers, and remove daily from site.
- B. Remove paint from adjacent surfaces.

### **3.06 PROTECTION**

- A. Protect finishes until completion of project.
- B. Touch-up damaged finishes after Substantial Completion.

**3.07 SCHEDULE - PAINT SYSTEMS**

- A. Types of paint listed herein are set forth as standard of quality and type of coating required for each type of surface.
  - 1. Paint exposed surfaces of types listed in Paint Schedule.
  - 2. Paint other exposed surfaces specifically listed with not less than two coats of appropriate type of coating.
- B. Prime coat consists of touch up on shop primed and existing surfaces with intact coatings.

SUBSTRATE	MANUFACTURER	PRIMER	TOP COATS
Interior Surfaces: Gypsum Board, Latex Flat Finish	Sherwin Williams	One coat Harmony No VOC Interior Acrylic Latex Primer	Two coats Harmony No VOC Interior Acrylic Latex Flat Finish
Gypsum Board, Latex Eggshell Finish	Sherwin Williams	One coat Harmony No VOC Interior Acrylic Latex Primer	Two coats Harmony No VOC Interior Acrylic Latex Eggshell Finish
Ferrous and Galvanized Metals	Sherwin Williams	One coat All Surface Enamel Latex Primer	Two coats ProClassic Interior Alkyd Semi-Gloss Enamel

**END OF SECTION 09 9123**

**SECTION 09 9300**  
**STAINING AND TRANSPARENT FINISHING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Field application of stains.
- B. Field application of transparent finishes.

**1.02 RELATED REQUIREMENTS**

- A. Section 01 6116 - Volatile Organic Compound (VOC) Content Restrictions.
- B. Section 09 9123 - Interior Painting: Stains and transparent finishes for concrete substrates.

**1.03 DEFINITIONS**

- A. Comply with ASTM D16 for interpretation of terms used in this section.

**1.04 REFERENCE STANDARDS**

- A. 40 CFR 59, Subpart D - National Volatile Organic Compound Emission Standards for Architectural Coatings; U.S. Environmental Protection Agency; current edition.
- B. ASTM D16 - Standard Terminology for Paint, Related Coatings, Materials, and Applications; 2019.
- C. ASTM D4442 - Standard Test Methods for Direct Moisture Content Measurement of Wood and Wood-Based Materials; 2020.
- D. MPI (APSM) - Master Painters Institute Architectural Painting Specification Manual; Current Edition.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide complete list of products to be used, with the following information for each:
  - 1. Manufacturer's name, product name and catalog number, and general product category.
  - 2. MPI product number (e.g. MPI #33).
  - 3. Manufacturer's installation instructions.
- C. Samples: Two samples on actual wood substrate to be finished, 6 by 6 inch (\_\_\_\_ by \_\_\_\_ mm) in size, indicating selected colors and sheens for each system, with specified coats cascaded.
- D. Certification: By manufacturer that stains and transparent finishes comply with VOC limits specified.
- E. Manufacturer's Instructions: Indicate special surface preparation procedures.
- F. Maintenance Data: Submit data including finish schedule showing where each product, color, and finish was used, product technical data sheets, safety data sheets (SDS), care and cleaning instructions, touch-up procedures, and color samples of each color and finish used.
- G. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 01 6000 - Product Requirements for additional provisions.
  - 2. Extra Stock Materials: Stain and transparent finish materials, 1 gal (4 L) of each color and type; store where directed.
    - a. Label each container with color and type in addition to the manufacturer's label.
- H. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

## 1.06 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section, with at least three years of documented experience.
- B. Applicator Qualifications: Company specializing in performing work of the type specified and with at least five years of documented experience.

## 1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to site in sealed and labeled containers; inspect to verify acceptability.
- B. Container Label: Include manufacturer's name, type of stain or transparent finish, brand name, lot number, brand code, coverage, surface preparation, drying time, cleanup requirements, color designation, and instructions for mixing and reducing.
- C. Stain and Transparent Finish Materials: Store at minimum ambient temperature of 45 degrees F (7 degrees C) and a maximum of 90 degrees F (32 degrees C), in ventilated area, and as required by manufacturer's instructions.

## 1.08 FIELD CONDITIONS

- A. Do not apply materials when surface and ambient temperatures are outside the temperature ranges required by manufacturer of stains and transparent finishes.
- B. Follow manufacturer's recommended procedures for producing best results, including testing of substrates, moisture in substrates, and humidity and temperature limitations.
- C. Do not apply materials when relative humidity exceeds 85 percent, at temperatures less than 5 degrees F (3 degrees C) above the dew point, or to damp or wet surfaces.
- D. Minimum Application Temperature: 50 degrees F (10 degrees C) unless required otherwise by manufacturer's instructions.
- E. Provide lighting level of 80 fc (860 lux) measured mid-height at substrate surface.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Provide finishes used in any individual system from the same manufacturer; no exceptions.
- B. Transparent Finishes:
  - 1. Behr Process Corporation; \_\_\_\_: [www.behr.com/#sle](http://www.behr.com/#sle).
  - 2. Bona US; \_\_\_\_: [www.bona.com/#sle](http://www.bona.com/#sle).
  - 3. PPG Paints; \_\_\_\_: [www.ppgpaints.com/#sle](http://www.ppgpaints.com/#sle).
  - 4. Sherwin-Williams Company; \_\_\_\_: [www.sherwin-williams.com/#sle](http://www.sherwin-williams.com/#sle).
  - 5. Substitutions: See Section 01 6000 - Product Requirements.
- C. Stains:
  - 1. Behr Process Corporation; \_\_\_\_: [www.behr.com/#sle](http://www.behr.com/#sle).
  - 2. Bona US; \_\_\_\_: [www.bona.com/#sle](http://www.bona.com/#sle).
  - 3. Kelly-Moore Paints; \_\_\_\_: [www.kellymoore.com/#sle](http://www.kellymoore.com/#sle).
  - 4. Nova USA Wood Products; \_\_\_\_: [www.novausawood.com/#sle](http://www.novausawood.com/#sle).
  - 5. PPG Paints; \_\_\_\_: [www.ppgpaints.com/#sle](http://www.ppgpaints.com/#sle).
  - 6. Sherwin-Williams Company; \_\_\_\_: [www.sherwin-williams.com/#sle](http://www.sherwin-williams.com/#sle).
  - 7. Substitutions: See Section 01 6000 - Product Requirements.

### 2.02 STAINS AND TRANSPARENT FINISHES - GENERAL

- A. Finishes:
  - 1. Provide finishes capable of being readily and uniformly dispersed to a homogeneous coating, with good flow and brushing properties, and capable of drying or curing free of streaks or sags.
  - 2. Provide materials compatible with one another and the substrates indicated under conditions of service and application, as demonstrated by manufacturer based on testing and field experience.

3. Supply each finish material in quantity required to complete entire project's work from a single production run.
  4. Do not reduce, thin, or dilute finishes or add materials unless such procedure is specifically described in manufacturer's product instructions.
- B. Volatile Organic Compound (VOC) Content:
1. Provide stains and transparent finishes that comply with the most stringent requirements specified in the following:
    - a. 40 CFR 59, Subpart D--National Volatile Organic Compound Emission Standards for Architectural Coatings.
  2. Determination of VOC Content: Testing and calculation in accordance with 40 CFR 59, Subpart D (EPA Method 24), exclusive of colorants added to a tint base and water added at project site; or other method acceptable to authorities having jurisdiction.
- C. Flammability: Comply with applicable code for surface burning characteristics.
- D. Sheens: Provide the sheens specified; where sheen is not specified, sheen will be selected later by Architect from the manufacturer's full line.
- E. Colors: As indicated on drawings.

### **2.03 INTERIOR STAIN AND TRANSPARENT FINISH SYSTEMS**

- A. Finish on Wood - Benches, Column Base Covers, Doors:
1. Stain: Semi-transparent stain for wood, water based; MPI #186.
    - a. Products:
      - 1) Behr Fast Drying Water-Based Wood Stain [B4500].
  2. Top Coat: Polyurethane varnish, oil modified; MPI #56 or 57.
    - a. Products:
      - 1) Bona US; Sport Poly 275: [www.bona.com/#sle](http://www.bona.com/#sle).
      - 2) United Gilsonite Laboratories ZAR Interior Oil Base Poly: [www.zar.com/#sle](http://www.zar.com/#sle).
      - 3) Equal by listed manufacturers.
  3. Top Coat: Clear water-based varnish; MPI #128, 129, or 130.
    - a. Products:
      - 1) Behr Fast Drying Water-Based Polyurethane [B8100].
      - 2) Multispec by Rust-Oleum Corporation MCT Clear Top Coat: [www.multispec.com/#sle](http://www.multispec.com/#sle).
      - 3) Equal by listed manufacturers..

### **2.04 ACCESSORY MATERIALS**

- A. Accessory Materials: Cleaning agents, cleaning cloths, sanding materials, and clean-up materials as required for final completion of finished surfaces.
- B. Patching Material: Latex filler.
- C. Fastener Head Cover Material: Latex filler.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Do not begin application of stains and finishes until substrates have been properly prepared.
- B. Verify that surfaces are ready to receive work as instructed by the product manufacturer.
- C. Examine surfaces scheduled to be finished prior to commencement of work. Report any condition that may potentially effect proper application.
- D. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- E. Measure moisture content of surfaces using an electronic moisture meter. Do not apply finishes unless moisture content of surfaces are below the following maximums:
  1. Wood: 15 percent, measured in accordance with ASTM D4442.

### **3.02 PREPARATION**

- A. Clean surfaces thoroughly and correct defects prior to application.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- C. Remove or mask surface appurtenances, including electrical plates, hardware, light fixture trim, escutcheons, and fittings, prior to preparing surfaces or finishing.
- D. Wood Surfaces to Receive Transparent Finish: Wipe off dust and grit prior to sealing, seal knots, pitch streaks, and sappy sections with sealer. Fill nail holes and cracks after sealer has dried; sand lightly between coats. Prime concealed surfaces with gloss varnish reduced 25 percent with thinner.
- E. Wood Doors to be Field-Finished: Seal wood door top and bottom edge surfaces with clear sealer.

### **3.03 APPLICATION**

- A. Apply products in accordance with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual".
- B. Do not apply finishes to surfaces that are not dry. Allow applied coats to dry before next coat is applied.
- C. Apply each coat to uniform appearance in thicknesses specified by manufacturer.
- D. Sand wood surfaces lightly between coats to achieve required finish.
- E. Vacuum clean surfaces of loose particles. Use tack cloth to remove dust and particles just prior to applying next coat.
- F. Wood to Receive Transparent Finishes: Tint fillers to match wood. Work fillers into the grain before set. Wipe excess from surface.
- G. Reinstall items removed prior to finishing.

### **3.04 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for general requirements for field inspection.

### **3.05 CLEANING**

- A. Collect waste material that could constitute a fire hazard, place in closed metal containers, and remove daily from site.

### **3.06 PROTECTION**

- A. Protect finishes until completion of project.
- B. Touch-up damaged finishes after Substantial Completion.

**END OF SECTION 09 9300**



**SECTION 09 9600**  
**HIGH-PERFORMANCE COATINGS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. High performance coatings over galvanized steel.
- B. High performance primer over galvanized steel.
- C. Surface preparation.
- D. General Locations of High Performance Coatings
  - 1. All exterior steel trusses
  - 2. All exterior exposed steel
  - 3. All interior exposed steel

**1.02 RELATED REQUIREMENTS**

- A. Section 05 1200 - Structural Steel
- B. Section 05 1213 - Architecturally exposed structural steel
- C. Section 09 9113 - Exterior Painting.
- D. Section 09 9123 - Interior Painting: Requirements for mechanical and electrical equipment surfaces.

**1.03 REFERENCE STANDARDS**

- A. American Society for Testing and Materials (ASTM) D16 - Standard Terminology for Paint, Related Coatings, Materials, and Applications.
- B. SSPC V2 (PM2) - Systems and Specifications: Steel Structures Painting Manual Volume 2; 2021.
- C. SSPC-SP 1 - Solvent Cleaning; 2015, with Editorial Revision (2016).
- D. SSPC-SP 2 - Hand Tool Cleaning; 2018.
- E. SSPC-SP 6 - Commercial Blast Cleaning; 2007.
- F. SSPC-SP 10 - Near-White Metal Wet Abrasive Blast Cleaning; 2015.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide complete list of all products to be used, with the following information for each:
  - 1. Manufacturer's name, product name and/or catalog number, and general product category (e.g. "alkyd enamel").
  - 2. Cross-reference to specified coating system(s) product is to be used in; include description of each system.
  - 3. Manufacturer's installation instructions.
- C. Samples: Submit two samples 8 by 8 inch (203 by 203 mm) in size illustrating colors available for selection.
- D. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- E. Manufacturer's Installation Instructions: Indicate special procedures and perimeter conditions requiring special attention.
- F. Maintenance Data: Include cleaning procedures and repair and patching techniques.

**1.05 QUALITY ASSURANCE**

- A. Maintain one copy of each referenced document that applies to application on site.
- B. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

- C. Applicator Qualifications: Company specializing in performing the work of this section with minimum 5 years documented experience.

#### **1.06 MOCK-UPS**

- A. See Section 01 4000 - Quality Requirements for general requirements for mock-ups.
- B. Provide mock-up of 1, 2 feet (\_\_\_ m) long by 3 feet (\_\_\_\_ m) wide, illustrating coating, for each specified coating.
- C. Locate where directed.
- D. Mock-up may not remain as part of the work.

#### **1.07 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver products to site in sealed and labeled containers; inspect to verify acceptability.
- B. Container Label: Include manufacturer's name, type of coating, brand name, lot number, brand code, coverage, surface preparation, drying time, cleanup requirements, color designation, and instructions for mixing and reducing.
- C. Coating Materials: Store at minimum ambient temperature of 45 degrees F (7 degrees C) and a maximum of 90 degrees F (32 degrees C), in ventilated area, and as required by manufacturer's instructions.

#### **1.08 FIELD CONDITIONS**

- A. Follow manufacturer's recommended procedures for producing best results, including testing of substrates, moisture in substrates, and humidity and temperature limitations.
- B. Do not install materials when temperature is below 55 degrees F (13 degrees C) or above 90 degrees F (32 degrees C).
- C. Maintain this temperature range, 24 hours before, during, and 72 hours after installation of coating.
- D. Restrict traffic from area where coating is being applied or is curing.

#### **1.09 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Correct defective Work within a five year period after Date of Substantial Completion.
- C. Warranty: Include coverage for bond to substrate.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. Provide high performance coating products from the same manufacturer.
- B. High-Performance Coatings:
  - 1. PPG Paints; \_\_\_\_\_: [www.ppgpaints.com/#sle](http://www.ppgpaints.com/#sle). (Basis of design)
  - 2. Tnemec Company, Inc; \_\_\_\_\_: [www.tnemec.com/#sle](http://www.tnemec.com/#sle).

#### **2.02 HIGH-PERFORMANCE COATINGS**

- A. Provide coating systems that meet the following minimum performance criteria, unless more stringent criteria are specified:
- B. Severe Exposure: All minimum criteria, plus:

#### **2.03 TOP COAT MATERIALS**

- A. Coatings - General: Provide complete multi-coat systems formulated and recommended by manufacturer for the applications indicated, in the thicknesses indicated; number of coats specified does not include primer or filler coat.
- B. Fluoropolymer Coating for all exposed galvanized steel:
  - 1. Top Coat:
    - a. PPG Paints. Corafon ADS Fluoropolymer. Apply per instructions on the technical data bulletin.

- b. Sheen: Gloss.
- 2. Primer: \_\_\_\_\_
  - a. PPG Paints. Coraflon ADS Epoxy Primer, ADS 573/ADS574. Applied Dry Film Thickness: 3.0 mils min.

#### **2.04 ACCESSORY MATERIALS**

- A. Accessory Materials: Provide primers, sealers, cleaning agents, cleaning cloths, sanding materials, and clean-up materials as required for final completion of coated surfaces.

### **PART 3 EXECUTION**

#### **3.01 EXAMINATION**

- A. Verify existing conditions before starting work.
- B. Do not begin application of coatings until substrates have been properly prepared.
- C. Verify that substrate surfaces are ready to receive work as instructed by the coating manufacturer. Obtain and follow manufacturer's instructions for examination and testing of substrates.
- D. Examine surfaces scheduled to be finished prior to commencement of work. Report any condition that may potentially affect proper application.
- E. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- F. Test shop-applied primer for compatibility with subsequent cover materials.

#### **3.02 SURFACE PREPARATION - GALVANIZED SURFACES**

- A. The surfaces of all exterior galvanized steel are to be prepared for high performance primer and top coatings by an abrasive brush blasting process or acceptable alternate method listed below.
- B. All surfaces are to be abrasive brush blasted and cleaned prior to primer and coatings.
  - 1. - Blast pressure 40 psi maximum
  - 2. - Abrasive Grade 0.2-0.5mm (clean Ilmenite)
  - 3. - Angle of blasting to surface 45°
  - 4. - Distance from surface 300-400mm
  - 5. - Nozzle type minimum 10mm venturi type
- C. Alternate surface preparation
  - 1. An alternate galvanized surface preparation is acceptable if it can be demonstrated to have the same resulting effect as the light blasting.
  - 2. The alternate process must be accepted by the prime manufacturer and top coat manufacturer.
- D. Clean surfaces of loose foreign matter.
- E. Alternate preparation - Galvanized Surfaces if accepted by high performance coating provider:
  - 1. Remove surface contamination and oils and wash with solvent according to SSPC-SP 1.
  - 2. Prepare surface according to SSPC-SP 2.
  - 3. Comply with topcoat and primer coat manufacturers recommendations. in addition to the steps noted above.

#### **3.03 PRIMING**

- A. Apply primer to all surfaces, unless specifically not required by coating manufacturer. Apply in accordance with coating manufacturer's instructions.

#### **3.04 COATING APPLICATION**

- A. Apply coatings in accordance with manufacturer's written instructions, to thicknesses specified.
- B. Apply in uniform thickness coats, without runs, drips, pinholes, brush marks, or variations in color, texture, or finish. Finish edges, crevices, corners, and other changes in dimension with full coating thickness.

### **3.05 FIELD QUALITY CONTROL**

- A. See Section 01 4000 - Quality Requirements for general requirements for field inspection.
- B. Owner will provide field inspection.
- C. Inspect and test questionable coated areas in accordance with \_\_\_\_\_.
- D. Dry Film Thickness Testing: Owner will engage the services of a qualified testing and inspecting agency to inspect and test coatings for dry film thickness.
  - 1. Touch up and restore coated surfaces damaged by testing.
  - 2. If test results show that dry film thickness of applied coating does not comply with coating manufacturer's written recommendations, and specified thickness, Contractor shall pay for retesting and apply additional coats as needed to provide dry film thickness that complies with coating manufacturer's written recommendations, and specified thickness.

### **3.06 CLEANING**

- A. Collect waste material that could constitute a fire hazard, place in closed metal containers, and remove daily from site.
- B. Clean surfaces immediately of overspray, splatter, and excess material.
- C. After coating has cured, clean and replace finish hardware, fixtures, and fittings previously removed.

### **3.07 PROTECTION**

- A. Protect finished work from damage.

### **3.08 SCHEDULE**

- A. Color: Gloss black as selected from manufacturers full range of colors
- B. All exterior galvanized steel is to be coated with high performance coating.

**END OF SECTION**

**SECTION 10 1419**  
**DIMENSIONAL LETTER SIGNAGE**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Custom designed and built large Aluminum Dimensional letter signage.

**1.02 REFERENCE STANDARDS**

- A. 36 CFR 1191 - Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines; current edition.
- B. ADA Standards - 2010 ADA Standards for Accessible Design; 2010.
- C. ICC A117.1 - Accessible and Usable Buildings and Facilities; 2017.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Manufacturer's product literature for each type of dimensional letter sign, indicating style, font, colors, locations, and overall dimensions of each sign.
- C. Shop Drawings:
  - 1. Include dimensions, locations, elevations, materials, text and graphic layout, and attachment details.
- D. Samples: Submit one sample of each type of dimensional letter sign of size similar to that required for project, indicating sign style, font, and method of attachment.
- E. Verification Samples: Submit samples showing colors and finishes specified.
- F. Manufacturer's qualification statement.

**1.04 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum 5 years of documented experience.
- B. Engineering requirements for anchorage and support.
  - 1. Letters to be installed on large steel truss.
  - 2. Provide anchorage design and devices to coordinate with the truss.
  - 3. Coordinate with truss fabricator.
  - 4. Provide all hardware required to truss fabricator to allow the items to be welded if needed to the truss before finishing.

**1.05 DELIVERY, STORAGE, AND HANDLING**

- A. Package dimensional letter signs as required to prevent damage before installation.
- B. Store under cover and elevated above grade.

**1.06 FIELD CONDITIONS**

- A. Do not install tape adhesive when ambient temperature is lower than recommended by manufacturer.
- B. Maintain minimum ambient temperature during and after installation.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Dimensional Letter Signs:
  - 1. ASI Signage of Indianapolis, IN
  - 2. Bomar of Indianapolis, IN
  - 3. MoFab of Anderson, IN

**2.02 DIMENSIONAL LETTERS**

- A. Applications: Building identification.

1. Use individual metal letters.
2. Mounting Location: Exterior as indicated on drawings.
3. The building letters are to be as indicated on drawing sheet WC/A4-1
  - a. "INDIANA" 96" tall of 3/4" plate aluminum
  - b. "WELCOMES YOU" 24" tall of 3/4" plate aluminum.

**B. Metal Letters:**

1. Material: Aluminum sheet, flat.
2. Thickness: 3/4" inch minimum (\_\_\_\_\_ mm).
3. Text and Typeface:
  - a. Character Font: Match font on drawings.
4. Finish: High performance coating as described in section 09 9600 High Performance Coatings..
5. Color: White as selected from manufacturers full range..
6. Mounting: Provide a stainless steel or aluminum mounting system.

**2.03 ACCESSORIES**

- A. Concealed Screws: Noncorroding metal; stainless steel.
1. All anchors are to be concealed on the front side

**PART 3 EXECUTION**

**3.01 EXAMINATION**

- A. Verify that substrate surfaces are ready to receive work.
- B. Notify Architect if conditions are not suitable for installation of signs; do not proceed until conditions are satisfactory.

**3.02 INSTALLATION**

- A. Install to achieve the look indicated on the elevations.
- B. Anchor all letters securely with stainless steel hardware.
- C. Protect from damage until Date of Substantial Completion; repair or replace damaged items.

**END OF SECTION**

**SECTION 10 1424**  
**PANEL SIGNAGE**

**PART 1 - GENERAL**

**1.01 SUMMARY**

- A. Section Includes:
  - 1. Panel signs.
- B. DEFINITIONS
  - 1. Accessible: In accordance with the accessibility standard.
- C. COORDINATION
  - 1. Furnish templates for placement of sign-anchorage devices embedded in permanent construction by other installers.
- D. ACTION SUBMITTALS
  - 1. Product Data: For each type of product.
  - 2. Shop Drawings: For panel signs.
    - a. Include fabrication and installation details and attachments to other work.
    - b. Show sign mounting heights, locations of supplementary supports to be provided by other installers, and accessories.
    - c. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.
  - 3. Samples for Initial Selection: For each type of sign assembly, exposed component, and exposed finish.
    - a. Include representative Samples of available typestyles and graphic symbols.
  - 4. Samples for Verification: For each type of sign assembly showing all components and with the required finish(es), in manufacturer's standard size unless otherwise indicated and as follows:
    - a. Panel Signs: Full-size Sample.
    - b. Full-size Samples, if approved, will be returned to Contractor for use in Project.
  - 5. Product Schedule: For panel signs. Use same designations indicated on Drawings or specified.
- E. INFORMATIONAL SUBMITTALS
  - 1. Sample Warranty: For special warranty.
- F. CLOSEOUT SUBMITTALS
  - 1. Maintenance Data: For signs to include in maintenance manuals.
- G. FIELD CONDITIONS
  - 1. Field Measurements: Verify locations of anchorage devices embedded in permanent construction by other installers by field measurements before fabrication, and indicate measurements on Shop Drawings.
- H. WARRANTY
  - 1. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.
    - a. Failures include, but are not limited to, the following:
      - 1) Deterioration of finishes beyond normal weathering.
        - (a) Deterioration of embedded graphic image.
        - (b) Separation or delamination of sheet materials and components.
      - 2) Warranty Period: Five years from date of Substantial Completion.

**PART 2 - PRODUCTS**

**2.01 BASIS-OF-DESIGN PRODUCT: SUBJECT TO COMPLIANCE WITH REQUIREMENTS, PROVIDE SETON IDENTIFICATION PRODUCTS; A BRADY CORPORATION COMPANY; OUTDOOR ALUMINUM ADA BRAILLE SIGNS:**

- A. Solid-Sheet Sign: Aluminum sheet:

1. Thickness: 0.040 inch.
    - a. Raised lettering, Braille and 2-3/8" high graphics are aluminum against black powder paint coated background.
      - 1) Sign-Panel Perimeter: Finish edges smooth.
        - (a) Edge Condition: Square cut.
        - (b) Corner Condition in Elevation: Rounded to " radius.
      - 2) Mounting: Manufacturer's standard method for substrates indicated, Surface mounted to wall.
      - 3) Text and Typeface: Finish raised characters to contrast with background color, and finish Braille to match background color.
      - 4) Sign Types ES # 1 (Room Signs)
        - (a) Sign Size: 8"h x 8"w.
          - (1) Character Size: 1".
        - (b) Text/Message: 10 Signs with the following text.
          - (1) 6 - Restroom (with Men/Women Unisex and handicap symbols)
          - (2) 2 - Women ( with, women and handicap symbols)
          - (3) 2 - Mechanical
          - (4) 4 - Additional of same type to be identified by Architect
      - 5) Flatness Tolerance: Sign shall remain flat or uniformly curved under installed conditions as indicated on Drawings and within a tolerance of plus or minus 1/16 inch measured diagonally from corner to corner.
- B. PANEL-SIGN MATERIALS
1. Aluminum Sheet and Plate: ASTM B209, alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated.
  2. Paints and Coatings for Sheet Materials: Inks, dyes, and paints that are recommended by manufacturer for optimum adherence to surface and are UV and water resistant for colors and exposure indicated.
- C. ACCESSORIES
1. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signs, noncorrosive and compatible with each material joined, and complying with the following unless otherwise indicated:
    - a. Exposed Metal-Fastener Components, General:
      - 1) Fabricated from same basic metal and finish of fastened metal unless otherwise indicated.
        - (a) Fastener Heads: For nonstructural connections, use flathead screws and bolts with tamper- resistant slots unless otherwise indicated.
- D. FABRICATION
1. General: Provide manufacturer's standard sign assemblies according to requirements indicated.
- E. GENERAL FINISH REQUIREMENTS
1. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- F. ALUMINUM FINISHES
1. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.



## **PART 3 - EXECUTION**

### **EXAMINATION**

### **INSTALLATION**

#### **5.01 GENERAL: INSTALL SIGNS USING MOUNTING METHODS INDICATED AND ACCORDING TO MANUFACTURER'S WRITTEN INSTRUCTIONS.**

- A. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
- B. Corrosion Protection: Coat concealed surfaces of exterior aluminum in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.

#### **5.02 ACCESSIBLE SIGNAGE: INSTALL IN LOCATIONS ON WALLS ACCORDING TO THE ACCESSIBILITY STANDARD.**

#### **5.03 ADJUSTING AND CLEANING**

- A. Remove and replace damaged or deformed signs and signs that do not comply with specified requirements. Replace signs with damaged or deteriorated finishes or components that cannot be successfully repaired by finish touchup or similar minor repair procedures.
- B. Remove temporary protective coverings and strippable films as signs are installed.
  - 1. On completion of installation, clean exposed surfaces of signs according to manufacturer's written instructions, and touch up minor nicks and abrasions in finish. Maintain signs in a clean condition during construction and protect from damage until acceptance by Owner.

**END OF SECTION**

**SECTION 10 2113.17**  
**PHENOLIC TOILET COMPARTMENTS**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Compact Laminate (CL Phenolic) Moisture Resistant Substrate toilet compartments.

**1.02 RELATED REQUIREMENTS**

- A. Section 05 5000 - Metal Fabrications: Concealed steel support members.
- B. Section 06 1000 - Rough Carpentry: Blocking and supports.
- C. Section 10 2800 - Toilet Accessories.
- D. Section 09 30 00: Tiling.

**1.03 REFERENCE STANDARDS**

- A. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- B. NFPA 286 - Standard Methods of Fire Tests for Evaluating Contribution of Wall and Ceiling Interior Finish to Room Fire Growth; 2019.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Coordination: Coordinate the work with placement of support framing and anchors in walls and ceilings.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on panel construction, hardware, and accessories.
- C. Shop Drawings: Submit manufacturer's shop drawings for each product specified, including the wall attachment, and the following:
  - 1. Partition plans, elevation views, details of construction and wall supports, door swings, and attachment to adjacent construction.
  - 2. Show anchorage locations and accessory items.
  - 3. Verify dimensions with field measurements prior to final production of toilet compartments.
- D. Samples: Submit two samples of partition panels,   6   by   6   inch (     by      mm) in size illustrating panel finish, color, and sheen.
- E. Manufacturer's Installation Instructions: Indicate special procedures.
- F. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring toilet compartments are wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**1.06 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing the types of products specified in this section, with minimum five years experience manufacturing similar products.
- B. Installer Qualifications: Minimum five years experience installing similar products.
- C. Accessibility Requirements: Comply with requirements applicable in the jurisdiction of the project, including but not limited to ADA and ICC/ANSI A117.1 requirements as applicable.
- D. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and application workmanship.
  - 1. Finish areas designated by Architect.
  - 2. Do not proceed with remaining work until workmanship is approved by Architect.
  - 3. Refinish mock-up area as required to produce acceptable work.

## 1.07 PRE-INSTALLATION MEETINGS

- A. Convene minimum two weeks prior to starting work of this section.

## 1.08 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in manufacturer's unopened packaging bearing the brand name and manufacturer's identification until ready for installation.
- B. Handling: Handle materials to avoid damage.

## 1.09 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.

## PART 2 PRODUCTS

### 2.01 MANUFACTURERS

- A. Phenolic Toilet Compartments:
  - 1. BOBRICK: [www.bobrick.com](http://www.bobrick.com).

### 2.02 COMPACT LAMINATE (CL PHENOLIC), MOISTURE RESISTANT SUBSTRATE TOILET COMPARTMENTS (BOBRICK DURALINE SERIES)

- A. Toilet Compartments: Factory fabricated doors, pilasters, and divider panels made of solid phenolic core panels with integral melamine finish, floor-mounted unbraced.
  - 1. Colors: FORMICA NATURAL MAPLE MATTE TEXTURE (00756-58) for doors, FORMICA NATURAL MAPLE MATTE TEXTURE (00756-58) for panels.
- B. Doors:
  - 1. Thickness: 3/4 inch (19 mm).
  - 2. Width: 30 inch (\_\_\_\_ mm).
  - 3. Width for Handicapped Use: 36 inch (915 mm), out-swinging.
  - 4. Height: 80 inch (\_\_\_\_ mm).
  - 5. Floor Clearance: 4-1/2 inches
- C. Panels: Up to 72 inches (183 cm) wide, one piece. Splice or two panels joined by bracket not acceptable.
  - 1. Thickness: 3/4 inch (19 mm).
  - 2. Height: 80 inch (\_\_\_\_ mm).
  - 3. Depth: As indicated on drawings.
- D. Pilasters:
  - 1. Thickness: 3/4 inch (19 mm).
  - 2. Width: As required to fit space; minimum 3 inch (76 mm).
- E. Privacy Style Partitions: No sightlines with gap-free interlocking doors and stiles routed 0.300 inches (7.6 mm) from the edge to allow for 0.175 inch (4.4 mm) overlap to prevent line-of-sight into the toilet compartment. Privacy strips fastened or adhere onto the partition material are not acceptable.
- F. Mounting Configuration:
  - 1. Floor-mounted
    - a. Stile Standard Height: 80 inches
- G. Materials: Solidly fused plastic laminate with matte-finish melamine surfaces; integrally bonded colored face sheets and black phenolic-resin core.
- H. Edges: Black; brown edges not acceptable
- I. Fire Resistance:
  - 1. National Fire Protection Association/International Building Code Interior Wall and Ceiling Finish: Class B / Uniform Building Code: Class II.
    - a. Flame Spread Index (ASTM E 84); 30 for panels and stiles

- b. Smoke Developed Index (ASTM E 84); 55 for panels, 20 for stiles
- J. Stiles: Floor-Anchored stiles furnished with expansion sheilds and threaded rods.
  - 1. Leveling Devices: 7 gauge, 3/16 inches (5 mm) thick, corrosion-resistant, chromate-treated, double zinc-plated steel angle leveling bar bolted to stile; furnished with 3/8 inch (10 mm) diameter threaded rods, hex nuts, lock washers, flast washers, spacer sleeves, expansion anchors, and shoe retainers.
  - 2. Stile Shoes: [ASTM A666] One-piece, 22 gauge (0.8 mm), 18-8, Type 304 stainless steel, 4 inch (102 mm) height; tops with 90 degree return to stile. One-piece shoe capable of adapting to 3/4 inches (19 mm) stile thickness and capable of being fastened (by clip) to stiles starting at wall line.
- K. Anchors: Expansion shields and threaded rods at floor connections as applicable. Threaded rods secured to supports above ceiling as applicable. Supports above ceiling furnished and installed as Work of Section 05 50 00 - Metal Fabrications.
- L. Hardware: [Satin Stainless Steel]
  - 1. Compliance: Operating force of less than 5 lb (2.25 kg).
  - 2. Emergency Access: Hinges, latch allow door to be lifted over keeper from outside compartment on inswing doors.
  - 3. Materials; 18-8, Type 304, heavy-gauge stainless steel with satin finish.
  - 4. Doorstops: Prevents inswinging doors from swinging out beyond stile; on outswing doors, doorstop prevents door from swinging in beyond stile.
  - 5. Fastening: Hardware is secured to doore and stile with pin-in head Torx stainless steel machine screws. Hinges, latch and optional door stops secured to door with pin-in head Torx stainless steel machine screws into factory-installed, threaded brass inserts. Fasteners for hinges, latch and optional door stops secured directly into core not acceptable.
    - a. Threaded Brass Inserts: Factory-installed; withstand direct pull force exceeding 1500 lb (680kg) per insert.
  - 6. Clothes Hooks: Projecting no more than 1-1/8 inche (29 mm) from face of door. One per compartment.
  - 7. Door Latch [Occupancy Indicator Latch]: with exterior emergency access feature. Track of door latch prevents inswing doors from swinging out beyond stile; on outswing doors, door keeper prevents from swinging in beyond stile.
  - 8. Locking: Door locked from inside by sliding door latch into keeper.
  - 9. Hinge Type:
    - a. Standard.
      - 1) Balanced, with field-adjustable cam to permit door to be fully closed when compartment is unoccupied
      - 2) Minimum two per door. Refer to manufacturer's recommendations for 80 inch panel height.
  - 10. Mounting Brackets:
    - a. Full-Height.
      - 1) Mounting Brackets: 18 gauge (1.2 mm) stainless steel and extend full height of panel.
      - 2) U-Channels: Secure panels to stiles.
      - 3) Angle Brackets: Secure stiles-to-walls and panels to walls.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify that field measurements are as indicated.
- B. Verify correct spacing of and between plumbing fixtures.
- C. Verify correct location of built-in framing, anchorage, and bracing.

### **3.02 INSTALLATION**

- A. Install partitions secure, rigid, plumb, and level in accordance with manufacturer's instructions.

- B. Maintain 3/8 inch to 1/2 inch (9 mm to 13 mm) space between wall and panels and between wall and end pilasters.
- C. Attach panel brackets securely to walls using anchor devices.
- D. Attach panels and pilasters to brackets. Locate head rail joints at pilaster center lines.
- E. Field touch-up of scratches or damaged finish will not be permitted. Replace damaged or scratched materials with new materials.

### **3.03 TOLERANCES**

- A. Maximum Variation From True Position: 1/4 inch (6 mm).
- B. Maximum Variation From Plumb: 1/8 inch (3 mm).

### **3.04 ADJUSTING**

- A. Adjust and align hardware to uniform clearance at vertical edge of doors, not exceeding 3/16 inch (5 mm).
- B. Adjust hinges to position doors in partial opening position when unlatched. Return out-swinging doors to closed position.
- C. Adjust adjacent components for consistency of line or plane.

### **3.05 SCHEDULES**

- A. Women's RR 110: Four partition doors 36"W Clear and twelve partition doors 2'6" Clear.
- B. Men's RR 108: Four partition doors 36"W Clear and four partition doors 2'6" Clear.

**END OF SECTION 10 2113.17**

**SECTION 10 2800**  
**TOILET ACCESSORIES**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Commercial toilet accessories.
- B. Under-lavatory pipe supply covers.
- C. Electric hand/hair dryers.
- D. Diaper changing stations.
- E. Utility room accessories.
- F. Framed mirrors

**1.02 REFERENCE STANDARDS**

- A. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
- B. ASTM A269/A269M - Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service; 2022.
- C. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2023.
- D. ASTM C1036 - Standard Specification for Flat Glass; 2021.
- E. ASTM C1503 - Standard Specification for Silvered Flat Glass Mirror; 2018.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data:
  - 1. Schedule accessories by room; show plans and elevations, and identify room name and number, type and quantity of accessories, and mounting heights.
  - 2. Submit data on accessories describing size, finish, details of function, and attachment methods.
- C. Samples: Submit one sample of each accessory, illustrating color and finish, if requested.
- D. Manufacturer's Installation Instructions: Indicate special procedures and conditions requiring special attention.
- E. Warranty: Sample warranty form.
- F. USA Certificate of Origin: Manufacturer shall supply with first submittal, an example of their Certificate of Origin declaring product in this section is wholly manufactured and assembled specifically in the United States, including city and state locations. A notarized Certificate of Origin shall be provided with closeout documents.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Commercial Toilet, Shower, and Bath Accessories:
  - 1. Bobrick Washroom Equipment, Inc.; R1, R2, R3, R6, R7, R10, R11, R14, R15  
[www.bobrick.com](http://www.bobrick.com).
  - 2. Substitutions: Section 01 6000 - Product Requirements.
- B. Under-Lavatory Pipe Supply Covers:
  - 1. Plumberex Specialty Products, Inc; \_\_\_\_\_: [www.plumberex.com/#sle](http://www.plumberex.com/#sle).
  - 2. Substitutions: Section 01 6000 - Product Requirements.
- C. Electric Hand/Hair Dryers:
  - 1. Excel Dryer; R9: [www.exceldryer.com/#sle](http://www.exceldryer.com/#sle).
  - 2. Substitutions: Section 01 6000 - Product Requirements.

- D. Diaper Changing Stations:
  - 1. Bradley Corporation; R8: [www.bradleycorp.com/#sle](http://www.bradleycorp.com/#sle).
  - 2. Substitutions: 01 6000 - Product Requirements.
- E. Framed Mirrors:
  - 1. Matrix Mirrors: R13 [www.matrixmirrors.com](http://www.matrixmirrors.com)
  - 2. Substitutions: 01 6000 - Product Requirements.

## **2.02 MATERIALS**

- A. Accessories - General: Shop assembled, free of dents and scratches and packaged complete with anchors and fittings, steel anchor plates, adapters, and anchor components for installation.
- B. Stainless Steel Sheet: ASTM A666, Type 304.
- C. Stainless Steel Tubing: ASTM A269/A269M, Grade TP304 or TP316.
- D. Mirror Glass: Annealed float glass, ASTM C1036 Type I, Class 1, Quality Q2, with silvering, protective and physical characteristics complying with ASTM C1503.
- E. Fasteners, Screws, and Bolts: Stainless steel where exposed, Hot dip galvanized; where concealed; type best suited to substrate conditions..

## **2.03 FINISHES**

- A. Stainless Steel: Satin finish, unless otherwise noted.
- B. Galvanizing for Items Other than Sheet: Comply with ASTM A123/A123M; galvanize ferrous metal and fastening devices.

## **PART 3 EXECUTION**

### **3.01 INSTALLATION**

- A. Install accessories in accordance with manufacturers' instructions in locations indicated on drawings.
- B. Install plumb and level, securely and rigidly anchored to substrate.
- C. Mounting Heights: As required by accessibility regulations, unless otherwise indicated.

### **3.02 PROTECTION**

- A. Protect installed accessories from damage due to subsequent construction operations.

**END OF SECTION 10 2800**

**SECTION 10 4400**  
**FIRE PROTECTION SPECIALTIES**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Fire extinguishers.
- B. Self-service reloadable fire extinguishers.
- C. Fire extinguisher cabinets.
- D. Accessories.

**1.02 REFERENCE STANDARDS**

- A. NFPA 10 - Standard for Portable Fire Extinguishers; 2022.

**1.03 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide extinguisher operational features.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.

**1.04 FIELD CONDITIONS**

- A. Do not install extinguishers when ambient temperature may cause freezing of extinguisher ingredients.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Fire Extinguishers:
  - 1. Ansul, a Tyco Business; \_\_\_\_\_: [www.ansul.com/#sle](http://www.ansul.com/#sle).
  - 2. Kidde, a unit of United Technologies Corp; \_\_\_\_\_: [www.kidde.com/#sle](http://www.kidde.com/#sle).
- B. Fire Extinguisher Cabinets and Accessories:
  - 1. Activar Construction Products Group, Inc. - JL Industries; Ambassador Series: [www.activarcpg.com/#sle](http://www.activarcpg.com/#sle).
  - 2. Kidde, a unit of United Technologies Corp; \_\_\_\_\_: [www.kidde.com/#sle](http://www.kidde.com/#sle).
  - 3. Larsen's Manufacturing Co; \_\_\_\_\_: [www.larsensmfg.com/#sle](http://www.larsensmfg.com/#sle).

**2.02 FIRE EXTINGUISHERS**

- A. Fire Extinguishers - General: Comply with product requirements of NFPA 10 and applicable codes, whichever is more stringent.
- B. Multipurpose Dry Chemical Type Fire Extinguishers: Carbon steel tank, with pressure gauge.
  - 1. Class: A:B:C type.
  - 2. Temperature range: Minus 40 degrees F (Minus 40 degrees C) to \_\_\_ degrees F (\_\_\_ degrees C).

**2.03 FIRE EXTINGUISHER CABINETS**

- A. Cabinet Construction: Non-fire rated.
  - 1. Formed aluminum; \_\_\_ inch (\_\_\_ mm) thick base metal.
- B. Door: 0.036 inch (0.9 mm) metal thickness, reinforced for flatness and rigidity with nylon catch. Hinge doors for 180 degree opening with two butt hinges.
- C. Door Glazing: Float glass, clear, 1/8 inch (3 mm) thick, and set in resilient channel glazing gasket.
- D. Finish of Cabinet Exterior Trim and Door: No.4 - Brushed stainless steel.



## **2.04 ACCESSORIES**

### **PART 3 EXECUTION**

#### **3.01 INSTALLATION**

- A. Install in accordance with manufacturer's instructions.
- B. Install cabinets plumb and level in wall openings, \_\_\_\_ inches (\_\_\_\_ mm) from finished floor to inside bottom of cabinet.
- C. Secure rigidly in place.
- D. Place extinguishers in cabinets.

#### **3.02 MAINTENANCE**

- A. See Section 01 7000 - Execution and Closeout Requirements, for additional requirements relating to maintenance service.

**END OF SECTION**

**SECTION 11 0010  
MISCELLANEOUS EQUIPMENT**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Dumpster Enclosure Doors.

**1.02 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: All materials and finishes.
- C. Shop Drawings: Indicate all sizes dimensions and hardware..

**1.03 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with at least three years of documented experience.
- B. Fabricator Qualifications: Company specializing in fabricating products specified in this section, with at least three years of documented experience.
- C. Documents at Project Site: Maintain at project site one copy of manufacturer's instructions, erection drawings, and shop drawings.

**1.04 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals for additional warranty requirements.
- B. Finish Warranty: Provide 20-year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking. Complete forms in Owner's name and register with warrantor.

**PART 2 PRODUCTS**

**2.01 DUMPSTER ENCLOSURE GATES**

- A. Dumpster Enclosure Gate
  - 1. Manufacturers:
    - a. Seegars Fence Company.
    - b. MoFab Ornamental\_\_\_\_\_.
  - 2. Description:
  - 3. To be fabricated of corrugated steel within a steel tubular frame.: \_\_\_\_\_.
  - 4. Provide all steel fence posts, concrete foundations and hardware.
  - 5. Unit to be hot dipped galvanized finish with factory applied powder coat finish.
  - 6. Install posts in 24" diameter x 60" deep concrete foundations.

**PART 3 EXECUTION**

**3.01 INSTALLATION**

- A. Install in accordance with manufacturer's written instructions.
- B. Install plumb and level.
- C. Verify that all hardware is operational.

**3.02 MAINTENANCE**

- A. See Section 01 7000 - Execution and Closeout Requirements for additional requirements.

**END OF SECTION**

**SECTION 31 2200**  
**EARTHWORK**

**PART 1 - GENERAL**

**SUMMARY**

**2.01 SECTION INCLUDES:**

- A. Backfill and fill
- B. Sub-base
- C. Engineered Fill
- D. Bedding
- E. Drainage Course
- F. Controlled Low Strength Materials
- G. Dewatering
- H. Removal of excess Material
- I. Import and placement of matrail required when not available on site
- J. Preparing subgrades for slabs-on-grade and concrete pavements.
- K. Excavating and backfilling for buildings and structures.
- L. Drainage course for concrete slabs-on-grade.
- M. Subbase course for concrete pavements.
- N. Excavating and backfilling trenches for utilities and pits for buried utility structures.

**2.02 RELATED SECTIONS:**

- A. Section 015000 "Temporary Facilities and Controls" for temporary controls, utilities, and support facilities.
- B. UNIT PRICES
  - 1. Work of this Section is affected by unit prices for earth moving specified in Section 012200 "Unit Prices."

**2.03 DEFINITIONS**

- A. Backfill: Soil material or controlled low-strength material used to fill an excavation.
  - 1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
  - 2. Final Backfill: Backfill placed over initial backfill to fill a trench.
- B. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.
- C. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.
- D. Drainage Course: Aggregate layer supporting the slab—on—grade that also minimizes upward capillary flow of pore water.
- E. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.
  - 1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.
  - 2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
  - 3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.
- F. Fill: Soil materials used to raise existing grades.
- G. Engineered Fill: Crushed limestone INDOT # 53's used to raise existing grades

- H. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material that exceed 1 cu. yd. for bulk excavation or 3/4 cu. yd. for footing, trench, and pit excavation that cannot be removed by rock excavating equipment equivalent to the following in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted:
  - 1. Excavation of Footings, Trenches, and Pits: Late-model, track-mounted hydraulic excavator; equipped with a 42-inch wide, maximum, short-tip-radius rock bucket; rated at not less than 138- hp flywheel power with bucket-curling force of not less than 28,700 lbf and stick-crowd force of not less than 18,400 lbf with extra-long reach boom; measured according to SAE J-1179.
  - 2. Bulk Excavation: Late-model, track-mounted loader; rated at not less than 230-hp flywheel power and developing a minimum of 47,992-lbf breakout force with a general-purpose bare bucket; measured according to SAE J-732.
  - 3. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- I. Subbase Course: Aggregate layer placed between the subgrade and a cement concrete pavement.
- J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase or drainage course materials.
- K. Utilities: On-site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.
- L. INFORMATIONAL SUBMITTALS
  - 1. Qualification Data: For qualified testing agency.
  - 2. Material Test Reports: For each on-site and borrow soil material proposed for fill and backfill as follows:
    - a. Classification according to ASTM D 2487.
- M. QUALITY ASSURANCE
  - 1. Geotechnical Testing Agency Qualifications: Qualified according to ASTM E 329 and ASTM D 3740 for testing indicated.

## **PART 2 - PRODUCTS**

### **SOIL MATERIALS**

#### **4.01 GENERAL: PROVIDE BORROW SOIL MATERIALS WHEN SUFFICIENT SATISFACTORY SOIL MATERIALS ARE NOT AVAILABLE FROM EXCAVATIONS.**

- A. Satisfactory Soils: Soil Classification Groups GW, GP, GM, SW, SP, and SM according to ASTM D 2487, or a combination of these groups; free of rock or gravel larger than 3 inches in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter.
  - 1. Unsatisfactory Soils: Soil Classification Groups GC, SC, CL, ML, OL, CH, MH, OH, and PT according to ASTM D 2487, or a combination of these groups.
    - a. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.
  - 2. Subbase Material: INDOT # 53's, crushed limestone.
  - 3. Engineered Fill: INDOT # 53's, crushed limestone.
  - 4. Bedding Course: INDOT # 12's, crushed limestone.
    - a. Drainage Course: INDOT # 8's washed, (crushed limestone).
  - 5. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.
- B. CONTROLLED LOW-STRENGTH MATERIAL
  - 1. Controlled Low-Strength Material: Self-compacting, flowable concrete material produced from the following:
    - a. Portland Cement: ASTM C 150, Type I.
    - b. Normal-Weight Aggregate: ASTM C 33, 3/8-inch nominal maximum aggregate size.
    - c. Water: ASTM C 94/C 94M.

- d. Air-Entraining Admixture: ASTM C 260.
- 2. Produce conventional-weight, controlled low-strength material with 1500-psi compressive strength when tested according to ASTM C 495.

### **PART 3 - EXECUTION**

#### **PREPARATION**

##### **6.01 PROTECT STRUCTURES, UTILITIES, SIDEWALKS, PAVEMENTS, AND OTHER FACILITIES FROM DAMAGE CAUSED BY SETTLEMENT, LATERAL MOVEMENT, UNDERMINING, WASHOUT, AND OTHER HAZARDS CREATED BY EARTH MOVING OPERATIONS.**

- A. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.
- B. DEWATERING
  - 1. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
  - 2. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.
    - a. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.
- C. EXPLOSIVES
  - 1. Explosives: Do not use explosives.
- D. EXCAVATION, GENERAL
  - 1. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.
    - a. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
    - b. Remove rock to lines and grades indicated to permit installation of permanent construction without exceeding the following dimensions:
      - 1) 24 inches outside of concrete forms other than at footings.
      - 2) 12 inches outside of concrete forms at footings.
      - 3) 6 inches outside of minimum required dimensions of concrete cast against grade.
        - (a) Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
          - (1) 6 inches beneath bottom of concrete slabs-on-grade.
          - (2) 6 inches beneath pipe in trenches, and the greater of 24 inches wider than pipe or 42 inches wide.
  - 2. Classified Excavation: Excavate to subgrade elevations. Material to be excavated will be classified as earth and rock. Do not excavate rock until it has been classified and cross sectioned by Architect. The Contract Sum will be adjusted for rock excavation according to unit prices included in the Contract Documents. Changes in the Contract Time may be authorized for rock excavation.
    - a. Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation.
      - 1) Intermittent drilling; ram hammering; or ripping of material not classified as rock excavation is earth excavation.
      - 2) Rock excavation includes removal and disposal of rock. Remove rock to lines and subgrade elevations indicated to permit installation of permanent construction without exceeding the following dimensions:
        - (a) 24 inches outside of concrete forms other than at footings.

- (b) 12 inches outside of concrete forms at footings.
- (c) 6 inches outside of minimum required dimensions of concrete cast against grade.
- (d) Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
  - (1) 6 inches beneath bottom of concrete slabs-on-grade.
  - (2) 6 inches beneath pipe in trenches, and the greater of 24 inches wider than pipe or 42 inches wide.

E. EXCAVATION FOR STRUCTURES

- 1. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
  - a. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work. Excavate footings 3" wider if using bank forming. Compact bottom of footings.
  - b. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.

F. EXCAVATION FOR PAVEMENTS

- 1. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

G. EXCAVATION FOR UTILITY TRENCHES

- 1. Excavate trenches to indicated gradients, lines, depths, and elevations.
  - a. Beyond building perimeter, excavate trenches to allow installation of top of pipe below frost line.
- 2. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.
  - a. Clearance: 12 inches each side of pipe or conduit.
- 3. Trench Bottoms: Excavate trenches 4 inches deeper than bottom of pipe and conduit elevations to allow for bedding course. Hand-excavate deeper for bells of pipe.
  - a. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.

H. SUBGRADE INSPECTION

- 1. Notify Architect when excavations have reached required subgrade.
- 2. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.
- 3. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
  - a. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
  - b. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.
- 4. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.
- 5. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

I. UNAUTHORIZED EXCAVATION

- 1. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top

elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.

- a. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

J. STORAGE OF SOIL MATERIALS

1. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
  - a. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

K. BACKFILL

1. Place and compact backfill in excavations promptly, but not before completing the following:
  - a. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
  - b. Surveying locations of underground utilities for Record Documents.
  - c. Testing and inspecting underground utilities.
  - d. Removing concrete formwork.
  - e. Removing trash and debris.
  - f. Removing temporary shoring and bracing, and sheeting.
2. Place backfill on subgrades free of mud, frost, snow, or ice.

L. UTILITY TRENCH BACKFILL

1. Place backfill on subgrades free of mud, frost, snow, or ice.
2. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
3. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete"
4. Trenches under Roadways: Provide 4-inch thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase course. Concrete is specified in Section 033000 "Cast-in-Place Concrete".
  - a. Backfill voids with satisfactory soil while removing shoring and bracing.
5. Place and compact initial backfill of subbase material, free of particles larger than 1 inch in any dimension, to a height of 12 inches over the pipe or conduit.
  - a. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.
6. Controlled Low-Strength Material: Place initial backfill of controlled low-strength material to a height of 12 inches over the pipe or conduit. Coordinate backfilling with utilities testing.
7. Place and compact final backfill of satisfactory soil to final subgrade elevation.

M. SOIL FILL

1. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
2. Place and compact fill material in layers to required elevations as follows:
  - a. Under pavements, use engineered fill.
  - b. Under building slabs, use engineered fill.
  - c. Under footings and foundations, use engineered fill.
3. Place soil fill on subgrades free of mud, frost, snow, or ice.

N. SOIL MOISTURE CONTROL

1. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
    - a. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
    - b. Remove and replace, or scarify and air otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.
- O. COMPACTION OF SOIL BACKFILLS AND FILLS
1. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
  2. Place backfill and fill soil materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure.
  3. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D 698:
    - a. Under structures, building slabs, steps, and pavements, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill soil material at 95 percent.
    - b. Under walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 92 percent.
    - c. Under turf or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 85 percent.
    - d. For utility trenches, compact each layer of initial and final backfill soil material at 85 percent.
- P. GRADING
1. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
    - a. Provide a smooth transition between adjacent existing grades and new grades.
    - b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
  2. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.
- Q. SUBBASE AND BASE COURSES UNDER PAVEMENTS
1. Place subbase course and base course on subgrades free of mud, frost, snow, or ice.
  2. On prepared subgrade, place subbase course and base course under pavements as follows:
    - a. Place subbase course 6 inches or less in compacted thickness in a single layer.
    - b. Place subbase course and base course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
    - c. Compact subbase course and base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D 698.
- R. DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE
1. Place drainage course on subgrades free of mud, frost, snow, or ice.
  2. On prepared subgrade, place and consolidate drainage course under cast-in-place concrete slabs-on-grade as follows:
    - a. Place drainage course 6 inches or less in consolidated thickness in a single layer.
    - b. Place drainage course that exceeds 6 inches in consolidated thickness in layers of equal thickness, with no consolidated layer more than 6 inches thick or less than 3 inches thick.
    - c. Consolidate layer of drainage course to required cross sections and thicknesses.
- S. FIELD QUALITY CONTROL



1. Special Inspections: Engage a qualified special inspector to perform the following special inspections:
  - a. Determine prior to placement of fill that site has been prepared in compliance with requirements.
  - b. Determine that fill material and maximum lift thickness comply with requirements.
  - c. Determine, at the required frequency, that in-place density of compacted fill complies with requirements.
2. Testing Agency: Engage a qualified geotechnical engineering testing agency to perform tests and inspections.
3. c. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
4. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Architect.
  - a. Continuous Footings: At least one test for every 100 feet or less of wall length, but no fewer than two tests.
  - b. Pad Footings: At least one test for each isolated pad footing.
  - c. If continuous footings or pad footings are poured on top of mud slab, test soils before mud slab is poured.
5. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable. Tests will be performed at the following locations and frequencies:
  - a. Pavement and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab, but in no case fewer than three tests.
  - b. Foundation Wall Backfill: At each compacted backfill layer, at least one test for every 100 feet or less of wall length, but no fewer than two tests.
  - c. Trench Backfill: At each compacted initial and final backfill layer, at least one test for every 150 feet or less of trench length, but no fewer than two tests.
6. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

**T. PROTECTION**

1. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
2. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
  - a. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.
3. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
  - a. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

**U. DISPOSAL OF SURPLUS AND WASTE MATERIALS**

1. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

**END OF SECTION**

**SECTION 31 3116**  
**TERMITE CONTROL**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Chemical soil treatment.

**1.02 RELATED REQUIREMENTS**

- A. Section 03 3000 - Cast-in-Place Concrete: Vapor barrier placement under concrete slab-on-grade.

**1.03 REFERENCE STANDARDS**

- A. Title 7, United States Code, 136 through 136y - Federal Insecticide, Fungicide and Rodenticide Act; 2019.

**1.04 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Indicate toxicants to be used, composition by percentage, dilution schedule, intended application rate.
- C. Product Data: Submit manufacturers' data on manufactured products showing compliance with specified requirements.
- D. Test Reports: Indicate regulatory agency approval reports when required.
- E. Manufacturer's Certificate: Certify that toxicants meet or exceed specified requirements.
- F. Certificate of compliance from authority having jurisdiction indicating approval of toxicants.
- G. Manufacturer's Instructions: Indicate caution requirement.
- H. Record and document moisture content of soil before application.
- I. Installer Qualifications: Company specializing in performing work of the type specified and with minimum three (3) years of documented experience.
- J. Warranty: Submit warranty and ensure that forms have been completed in Owner's name.

**1.05 QUALITY ASSURANCE**

- A. Installer Qualifications: Company specializing in performing this type of work and:
  - 1. Having minimum of three (3) years documented experience.
  - 2. Approved by manufacturer of treatment materials.

**1.06 WARRANTY**

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
- B. Provide five year installer's warranty against damage to building caused by termites.

**PART 2 PRODUCTS**

**2.01 CHEMICAL SOIL TREATMENT**

- A. Toxicant Chemical: EPA (Title 7, United States Code, 136 through 136y) approved; synthetically color dyed to permit visual identification of treated soil.
- B. Diluent: Recommended by toxicant manufacturer.
- C. Manufacturers:
  - 1. Bayer Environmental Science Corp; \_\_\_\_: [www.backedbybayer.com/pest-management/#sle](http://www.backedbybayer.com/pest-management/#sle).
  - 2. FMC Professional Solutions; \_\_\_\_: [www.fmcprosolutions.com/#sle](http://www.fmcprosolutions.com/#sle).
  - 3. Syngenta Professional Products; \_\_\_\_: [www.syngentaprofessionalproducts.com/#sle](http://www.syngentaprofessionalproducts.com/#sle).
- D. Mixes: Mix toxicant to manufacturer's instructions.

## **PART 3 EXECUTION**

### **3.01 EXAMINATION**

- A. Verify final grading is complete.

### **3.02 APPLICATION - CHEMICAL TREATMENT**

- A. Comply with requirements of U.S. EPA and applicable state and local codes.
- B. Spray apply toxicant in accordance with manufacturer's instructions.
- C. Apply toxicant at following locations:
  - 1. Under Slabs-on-Grade.
- D. Under slabs, apply toxicant immediately prior to installation of vapor barrier.
- E. Apply extra treatment to structure penetration surfaces such as pipe or ducts, and soil penetrations such as grounding rods or posts.
- F. Re-treat disturbed treated soil with same toxicant as original treatment.
- G. If inspection or testing identifies the presence of termites, re-treat soil and re-test.

### **3.03 PROTECTION**

- A. Do not permit soil grading over treated work.
- B. Protect sheet materials from damage after completed installation. Repair damage with manufacturer's recommended products and according to the manufacturer's written instructions.

**END OF SECTION**